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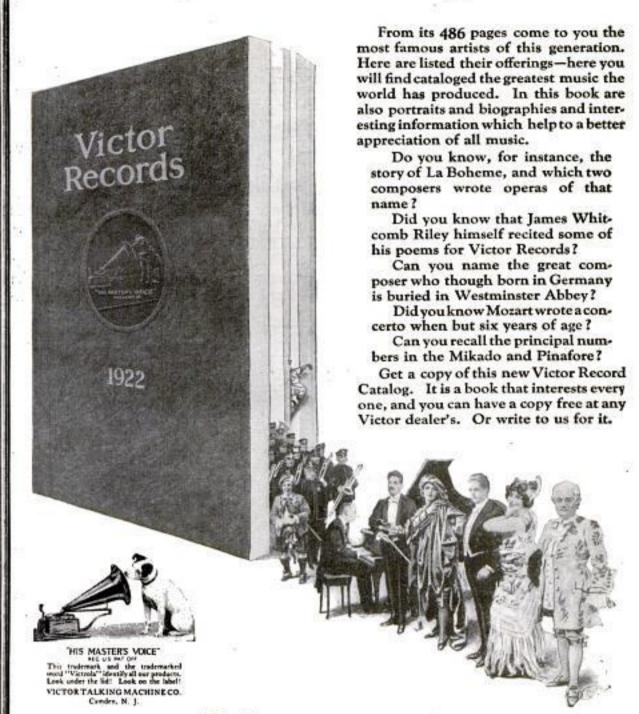
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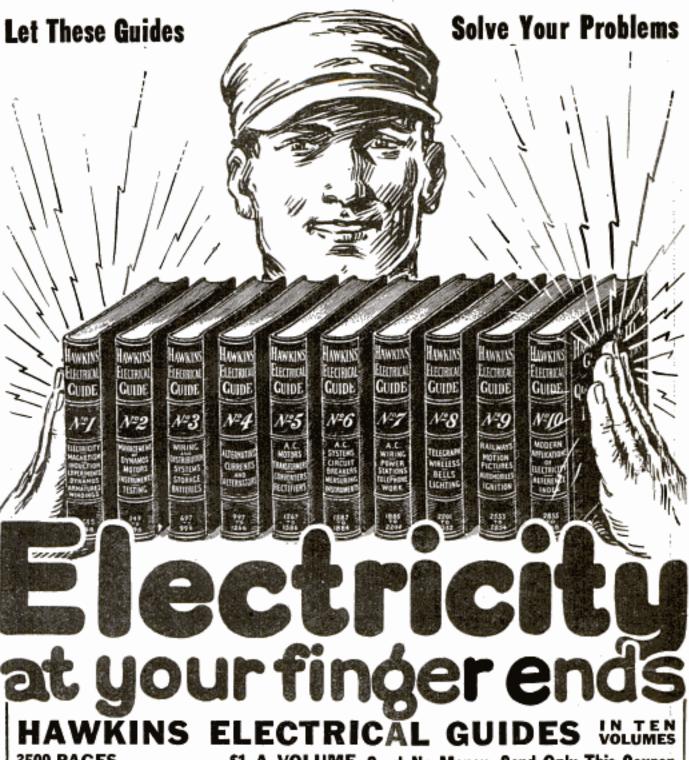
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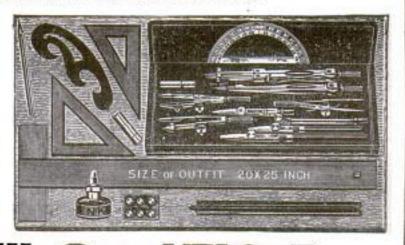
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Figure your earnings for the past year and if you are an average man you didn't get as much as the average government employe! That is due to strikes, lockouts, slack work, layoffs—none of which can hap pen to Civil Service employes. They get \$1600 to \$2300 a year to start and they get R. Other positions in the government service pay as high as \$3000 to \$10,000 a year! Hours are easy—eight or less a day. Vacation every year with full pay, work at home or travel, or work in Washington or at Panama Canal.

Get My Free Book

Patterson Civil Service School. Arthur R. Patterson, Principal

82 Wisser Bidg., Rochester, M. Y. Please send me your free book about Government posi-

If you are an American citizen 18
years old or more you are eligible to
a Government Civil Service Position, and if you have a common
ordinary 4th grade education as
a foundation I want you to have
a copy of my splendid fully illustrated book telling how I can
help you to secure a position
with the U.S. Government, in
the Railway Mail Post Office,
Rund Carrier, Departmental, intersal Revisuo, Innigration, Custom
House or Foundation Services
Seed in the coupon today or just
a postal card.

Name	Arthur R. Patterson,
	Principal, Patterson Civil Service School
Address	* Building,
CityState	ROCHESTER, M. T.



\$75 to \$100 a Week

frequently paid beginners. There is no limit to opportunities which men and trained in advertising meet on every hand.

FREE This interesting book on ad-vertising is sent free. Tella just the things you want to know about getting into this fascinating field. Full of facts.

PAGE-DAVIS SCHOOL, Dept. A14, Page Bldg., Chicago



Be a Taxidermy Artist

Hundreds of Ship Officers needed in Merchant Marine and Navy. Salaries up to \$412 monthly and living expenses. You can qualify through Cap-tain Warren Sheppard's Home Study Course on Navigation. Chance of a lifetime to see the word as a ship's officer at a big salary. Writzope free Book, "Your Fulure is on the Seven Seas."

World Technical Institute, Dept. 100A, Fuller Building, Jersey City, N. J.

Marvelous FR You can now learn Taxidermy, the wonderful

You can now learn Taxidermy, the wonderful art of mounting birds, animals, tanning skins, etc. Learn at home, by mall. The free book tells how. Mount your own fropkies. Decorate home and den, Hunters, trappers, nature lovers, you need taxidermy. Interesting, fascinating, big profile. Join our school. 65,000 students. Success guaranteed, Get our free book without delay. Send right now—today.

N. W. School of Taxidermy, 1772 Elwood Bldg., Omaha, Neb.

PALATIAL

THE finest estate in that part of Florida, situated amid five acres of orange, grape fruit, sweet bay, palmetto and a large variety of semitropical trees and foliage. A water front of 400 feet, with entrance from a Boulevard, in a community of 30,000, affording every modern convenience. House recently completed and never occupied. Has every modern improvement, large sun parlors, sleeping porches and eight bath rooms. Inexhaustible supply of absolutely soft water; steam heat, high, light basement under entire house. This is one of the best built houses in the entire state of Florida. Surf bathing all winter within 5 minutes walk.

For full details, photographs and price, address

E. H. PECK

S. OSGOOD PELL & COMPANY 17 West 44th Street **New York City**

What the Old Timer said to Charley

We STEVENS SUPERINTENDENT

NLY a few years ago, Charley, the man whose name you see on that door was just where you are today.

"I remember the day he came to work for us. He didn't know much about the business. But he was always asking questions—always anxious to learn.

"And by and by we got to noticing that Billy Stevens was getting ahead of some of us old fellows who had been around here for years.

"I can remember as clearly as though it were yesterday, the day Billy showed old Tom Harvey how to figure out the pitch of some new bevel gears we were making on an important contract.

"Tom told me afterward how respectful Billy was—nothing fresh, or 'I know it all' about him. He just made a suggestion and showed Tom a quicker way to start the problem and a shorter, surer way to finish it.

"One day I said to him—'Where'd you get hep to all that fancy figuring, Bill?' We were eating lunch and he was reading some little book he always carried. He looked up at me and said innocently: 'Oh, I just picked it up!' I knew different than that, so I quizzed him until he told me the whole story.

"'Did you ever notice the old men around the shop,' he asked—'the men with families who drudge along day in and day out—never getting anywhere?' I admitted that I had noticed quite a lot of them.

"'Well,' he said 'I made up my mind I wasn't going to spend my whole life in a humdrum job at small wages. So I took a home-study course with the International Correspondence Schools that would give me special training for this business.

"I tell you frankly that I never dreamed it would be so fascinating and so helpful in my work. I'm making mighty good money—twice as much as formerly—and I'm going to have even a bigger job around here some day." by C.L.Hardy

"Well, Charley, that boy went straight on up. The members of the firm heard about his studying in his spare time and encouraged him to keep on. You see where he is today.

"And I—I'm still plugging along at the same old job—struggling to make both ends meet. I had just as good a chance as Billy Stevens, but I let it slip by. Yes, I let it slip by.

"Now, Charley, you've got to want your training bad enough to go get it. That's as far as I can help you; you've got to do the rest yourself.

"I've seen a lot of young men come into this business. Those who went ahead were always those who trained themselves for the job ahead. You can do the same thing.

"Start now! It will take only a moment to sign and mail that coupon. It doesn't obligate you in any way. But it's the most important thing you can do today. Some day I know that you will come to me and thank me for what I'm telling you."

to me and thank me for what I'm telling you,"											
TEAR OUT	HERE										
INTERNATIONAL CORRE	SPONDENCE SCHOOLS										
BOX 5598-C	SCRANTON, PA.										
Without cost or obligation please	explain how I can qualify for										
the position, or in the subject bef	ore which I have marked an X										
in the list below:											
☐ ELECTRICAL ENGINEER	BUSINESS MANAGEM'T										
☐ Electric Lighting & Bailways ☐ Electric Wiring	SALESMANSHIP ADVERTISING										
Telegraph Engineer	Show Card & Sign Ptg.										
Telephone Work	Railroad Positions										
☐ MECHANICAL ENGINEER	☐ ILLUSTRATING										
Mechanical Draftsman	Cartooning										
Machine Shop Practice	Private Secretary										
☐ Toolmaker ☐ Gas Engine Operating	☐ Business Correspondent ☐ BOOKKEEPER										
CIVIL ENGINEER	Stenographer & Typist										
Surveying and Mapping	Certified Public Accountant										
☐ MINE FOREMAN or ENG'R.	TRAFFIC MANAGER										
STATIONARY ENGINEER	Railway Accountant										
☐ Marine Engineer ☐ ABCHITECT	GOOD ENGLISH										
Contractor and Builder	Common School Subjects										
Architectural Draftsman	CIVIL SERVICE										
Concrete Builder	Railway Mail Clerk										
Structural Engineer	AUTOMOBILES										
PLUMBING & HEATING	Mathematics Navigation										
Sheet Metal Worker Textile Overseer or Supt.	AGRICULTURE										
CHEMIST	Poultry Baising Spanish										
Dharmart	TRANKING Treacher										

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From FARMHAND to EXPERT DRAFTSMAN

in less than a Year

How this Man hit the trail to Success



"It is certainly more enjoyable to be doing interesting work in a comfortable Drafting Room at a good salary than to be working at hard labor on a ranch under all kinds of difficulty. "I was an ordinary ranch laborer with all the prospects of remaining the same. I had nothing to back me except my bare hands and physical strength. I had not even attended any of the public schools, but had picked up what I knew a little at a time.

"Then one evening in March, 1919, I saw an advertisement of the COLUMBIA SCHOOL OF DRAFTING in Popular Mechanics and after investigation I believed that school could help me to find the success which I wanted. So I enrolled. "The result I hardly need to tell about. After completing my course in Drafting eight mouths later, I secured an excellent position as Professional Draftsman. Later I secured a still better position with a large firm where I am still employed. "I have not wet a number I could not handle, although I

"I have not met a problem I could not handle, although I have been assigned to regular work found in any Drafting Room. I did not even have to be 'broken in' as is the case with other Draftsmen.

"A noticeable thing that speaks well for the preparation which

Get Our Interesting Booklet

If you are ambitious to succeed, fill out and mail us the accompanying coupon NOW. You will receive an interesting booklet "Your Future in Drafting" which tells you

tow YCU can become a professional Draftsman at home through COLUMBIA training in 5 to 10 months, without losing any time from your present occupation and without any special ability or talent.

low you are furnished with the complete, highest-grade Draft-man's equipment for use in your training and after you get your position in a Drafting Room.

How COLUMBIA serves YOU—personally—and actually helps you get into a real Drafting position at an expert's pay when qualified.

How you can "earn while you learn" and how many have earned the price of COLUMBIA training many times over before completing it.

What Drafting really is and how it leads to even bigger paying positions.

Why manufacturing concerns and employers of Draftsmen in general recognize COLUMBIA trained men as the kind they want and must have,

How you will have the per-sonal atten-tion, service, and instruction of Roy C. Claffin,

your training has given me is that nearly every one in every one in our company has suffered wage cuts from 15% to 25%— 15% to 25%— while my pay has remained has remained unchanged! That, I regard as a 'raise.'

"I have a number of friends who have been watching my progress as a Draftsman. First they thought it 'wouldn't last long'—NOW they say I'm of an 'unusual type' and would succeed anyway! But I KNOW it is the training of the COLUMBIA SCHOOL OF DRAFTING that caused my change in life and lifted me to success,

"COLUMBIA has helped me to greater things than I at first thought, and I will boost it every chance I get."

Thus writes Edward C. Berger, who, located on the Pacific Coast, took the practical training of the COLUMBIA SCHOOL OF DRAFTING entirely by correspondence in eight months OF DRAFTING entirely by correspondence in eight months with absolutely no previous knowledge of the subject.

You, Too, Can Succeed

Are YOU less equipped to start than Berger? Haven't YOU the same ambition to get away from the routine grind of life and enter a work that is interesting, uplifting and more profitable? Do YOU not want to be successful and more independent? COLUMBIA gives to YOU also this same opportunity. It has helped thousands just like you!

The Time to Act Is Now

Don't put it off another day. It means too much to you. Get into the class of successful men like the other COLUMBIA graduates. The quicker you start the sooner will you realize the benefits of an increased earning power, ACT NOW.

Your First Step

Your first step is to "investigate" the COLUMBIA SCHOOL OF DRAFTING, like Berger did, by writing in for full infor-

an experienced Draftsman, the Founder. and Owner of the COLUMBIA SCHOOL OF DRAFTING.

How and why YOU, like Berger, will be happy that you selected COLUMBIA as your stepping stone to the success which YOU want. MAIL COUPON TODAY

Pill out carefully the accompanying coupon or send your name and address to the

COLUMBIA SCHOOL OF DRAFTING

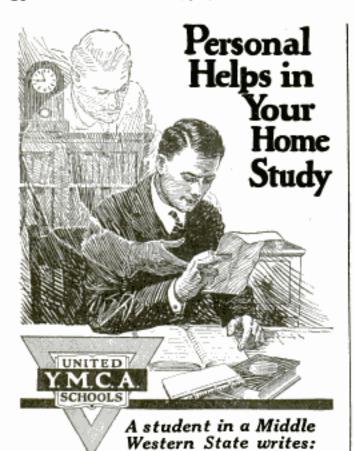
ROY C. CLAFLIN, President Dept. 1629, Cor. 14th & T Sts. WASHINGTON, D. C.

Dept. 1629 COLUMBIA SCHOOL OF DRAFTING. Roy C. Claffin, President.

Dear Sirs: Please sent me, absolutely without charge, or obligation to me, your booklet "Your Future in Drafting," together with your rates and full particulars on COLUMBIA TRAINING.

	nd State	
Street	Address	
Name	*******************************	





"I am enthusiastic about your Accounting Course. It is the best arranged and most practical I have seen. The service you give in correcting papers and the personal attention and individual interest shown are as fine as any organization can offer."

This is only one of hundreds of letters of appreciation of the unique instruction methods of the United Y. M. C. A. Schools, which are the development of 25 years of successful experience in training men by the individual method.

Nothing is more important in correspondence instruction than the help of a friendly, competent instructor who deals with you as a real person, writing to you frequently in aiding you to solve your problems.

This kind of service is available to you, no matter where you live, or how special your needs may be, and at a surprisingly moderate cost.

There are five other good reasons why you should enroll in the United Y. M. C. A. Schools for your home-study course and learn how to get "the most service for the least money."

Mark and mail the coupon for these reasons and other interesting details. Our counsel is free.





LEARN TO FLY

in Chicago with
RALPH C. DIGGINS SCHOOL
of AERONAUTICS

Scores of graduates from our flying school are filling big-paying positions. Splendid opportunities for competent pilots are opening everywhere. Your chance is now! Get into this newest, fascinating, best paid profession.

Prepare NOW!

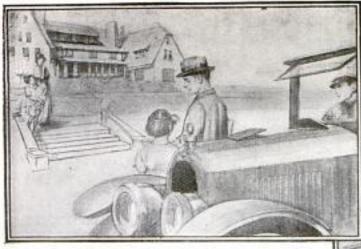
You can prepare now for spring and summer flying classes. Take our home study Special Extension Course, the most modern and practical course ever given, prepared by our experts right on our flying field. This course gives you thorough training in air navigation, flying, aeroplanes, motors, instruments, theory of flight, etc. Contains only what you must know to be a successful pilot. Gives you big start over the others in learning to fly a machine when you reach our field.

Easy terms. Write NOW for full information.

THE RALPH C. DIGGINS SCHOOL of AERONAUTICS

Dept. 301, 140 N. Dearborn St., Chicago, III.





At thirty-three he was the head of a promising little business of his own

At thirty-five he was back again at a job; a cog in a big machine



Will you be one of the 38.2%?

FIVE years ago a man of thirty took his savings, and the savings of some of his friends, and embarked in busi-ness for himself. He was honest, indus-trious and attractive; there seemed to be every reason why he should succeed.

To-day, at thirty-five, he is filling a de-partmental position in 1. big concern—a position no better than the one he left five years ago.

What happened to his business that promised so much? Fraud? No. Lack of capital? Not primarily. Neglect? Not at

The trouble was with the training of the man. He was an expert salesman but he knew absolutely nothing of the other phases of business.

The failures the Institute

could prevent

E could sell goods, but he was wholly ignorant of factory and office organization and control. Costs and accounting were a foreign language to him; transportation, advertising, corporation finance—he made mistakes in every one of them, and each mistake cost him money.

He belonged to the 38.2% of business failures whom Bradstreet groups under the tragic head: "Incompetence."

It is these failures—and those due from "inexperience" and lack of capital (which is merely another word for bad judgment) that the Alexander Hamilton Institute can prevent.

For its Modern Business Course and Service is designed to round out a man; not to make him a better specialist in the single department he already knows, but to give him a working knowledge of all other departments.

That is why so large a proportion of the thousands of Institute men have stepped from mere positions into busi-

Here are the Reasons Why Men Fail

as reported by Bradstreet

Cause *Incompetence *Inexperience *Lack of capital *Unwise credits *Fraud Failures of others Extravagance Neglect Competition Specific conditions	38.2% 5.6 30.3 1.3 7.0 1.7 1.1 1.7 1.1
Specific conditions Speculation	11.3
Total	100 00

*These are the needless failures that well-rounded business training would

Lack of training in the fundamentals which underlie all business makes men incompetent; leaves them ignorant of the experience of others; rates them as poor risks for capital; blinds them to the ordinary safeguards of credit extension; and exposes them to all the frauds which prey on business ignorance.

nesses of their own, and have achieved

Will you work all your life in a routine job?

OU may never have thought of it in this way but you are paying for the training of the Alexander Hamilton Institute whether you accept it or not.

If you do accept it, the cost is a little investment in money and time. But who can figure what the cost of indecision and delay may be?

Suppose tomorrow an opportunity comes in your present organization for a trained and self-confident man to step up

into the class of executives? Or suppose some day you, with your savings and experience, start a business of your own.

Most men look forward to such a daythe day they will be made executives or go into business for themselves. It is the beginning of real independence. Will you be equipped when that day comes?

"Forging Ahead in Business"

THE Institute has helped thousands of men to shorten their path to independence. It makes no special argument; it asks only for an opportunity to lay the full facts before thoughtful men for their consideration and decision. The facts are gathered into a book of 120 pages entitled "Forging Ahead in Business."

It explains the Modern Business Course and Service in full, and tells just what it has done for other men in positions similar to yours. Any thoughtful man may have a copy on request, and without obligation. For your convenience we attach a coupon, and suggest that you fill it in now.

Alexander Hamilton Institute

374 Aster Place, New York City

Send me "Forging Ahead in Business" which I may keep without obligation.



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Business Position								Ų,		ú											

Canadian Address, C. P. R. Building, Toronto; Australian Address, 42 Hunter St., Sydney

An Easy, Fascinating Way to Learn



BECAUSE of conditions which grew out of the war, there never was a time in the history of America when chemists were in such demand as now.

Good salaries await the right men. No work is more interesting—no other profession offers greater opportunities.

For 30 years the International Correspondence Schools have been training men in just your circumstance for success in Chemistry and over 300 other subjects. They will help you prepare right at home for a position in the line of chemical work you like best-or in any other work that appeals to you. Thousands of men have stepped into fine jobs through I. C. S. training.

Let the I. C. S. help you, too. Choose the work you like best in the coupon below, then mark and mail it today. This doesn't obligate you in the least, and it will bring you the full story of what the I. C. S. can do for you.

- TEAR OUT HERE -INTERNATIONAL CORRESPONDENCE SCHOOLS

Box 5600-C, Scranton, Pa.

Without cost or obligation, please send me complete informa-tion about the subject before which I have placed an X in the

☐ CHEMISTRY ☐ DRAFTING ☐ Mechanical Engine ☐ Civil Engineering ☐ ARCHITECTUI ☐ Electrical Engine ☐ Stationary Engin ☐ SURVEYING ☐ Automobiles ☐ STENOGRAPHY	E ering eering	Sale BOC Civi Rail Pha Traf	VERTISING smanship DK KEEPING I Service way Mail Service rmacist fic Manager ness Management ified Public Accountant lane Engines
Name			
Address			
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Do you know how to MAKE MONEY from poultry? How to get most fall and winter eggs?

How to hatch and brood strong, healthy chicks successfully? We can show

YOU - Positively. Our officers are nationally known poultry authorities and our course the ONLY poultry correspondence course indorsed by the leading agricultural colleges. Send TO-DAY for new FREE book, "How to Raise Poultry for Profit."

HOW TO BANE POULTRY PROFIT

THE NATIONAL POULTRY INSTITUTE Dept. 312 Washington, D. C.

Let Metrain



want you to take up this work. Positions are going begging because there are not esough trained men to fill them. Let me train you for these big positions. I know the game for I have been flying for years. I urge you to begin now to take a HOME COURSE IN AVIATION in your spare time. GET OUT OF THE RUT. Send today for our FREE BOOK, and I will write you a personal letter when it goes to you. I will give you some "inside" expert advice about how to get into this great industry. You'll join me!
Capt. Geo. F. Campbell, Chief Instructor NATIONAL AERO INSTITUTE

NATIONAL AERO INSTITUTE Dept. 1192 916 S. Michigan Ave. Chicago

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PHOTOGRAPHER Earning \$35 to \$125 a Week

An interesting illustrated booklet (free) on choosing a vocation, the exceptional opportunities Photography offers you and how to avail yourself of

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Three to six months' course. Practical instruction. Modern equipment. Day or evening classes. Easy terms. Call or write for Catalog No. 49.

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Our Scientific Method will stop that

Send for free 200 page book. It tells how to manently stop stammering or stuttering in a weeks' time. A natural guaranteed method.

The Lewis School for Stammerers Lewis Bidg., 71-77 Adelaide St., Detroit, Mich.



200 wood and Wire PUZZLES

One of our leaders and illustrated folder, postpaid 10 cents. Ask for one difficult if desired. WESTERN PUZZLE WORKS, \$1. Paul, Minn.

the state of the s

Same edition originally sold for \$50, educated within 5 days if not entirely sold RICHARD PRICE MILLER Dept. A, 120 1/2 So. Broadway Lo.



An Amazingly Easy Way to Earn \$10,000 a Year Let Me Show You How FREE

To the average man the \$10,000 a year job is only a dream. Yet today there are a surprising number of men earning five figure salaries who were merely dreaming of them a short while ago. The secret of their success should prove a startling revelation to every ambitious man who has ever aspired to get into the \$10,000-a-year class.

There is nothing "different" about the man whose salary runs into five figures. He is made of the same stuff as you and I. For example, take J. P. Overstreet, of Dallas, Texas. A few short years ago he was a police officer earning less than \$1,000 a year. Today his earnings are in excess of \$1,000 a month—more than \$12,000 a year. C. W. Campbell, Greensburg, Pa., was formerly a railroad employe on a small salary—last month his earnings were \$1,562.

Why Don't YOU Get into the Selling Field?

Read These Amazing Stories of Success

armed \$524 in Two Weeks

Earned \$524 in Two Weeks
I had never earned mere than
0 a month. Last week I cleared
05 and this week \$218. You
we done worders for me. Geo.
Kearns, 107 W. Park Place,
thahoma City, Okin.
Now Earn as High as \$190
a Day
I book your course two pears
o. Was sarning \$15 a week
riking. Am pow selling may
the largest firms in the U.S.
save earned more than \$100 in a
y. You secured me say posim. Our Esica Manager is a
squate of yours.—J. L. Demis. 4615 Warwick Avenus,
icago, Ill.
Jarms \$2,562 in Thirty Days

coincago, ill.

Earns \$1,562 in Thirty Days
My carnings for the past thirty
days are \$1,562.00 and I won
Second Frize in Mearth although
I only worked two weeks daring
that month.—C. W. Campbell,
Greenburg, Pa.

Earned \$1,800 in Six Weeks
My carnings for March were
over \$1,000 and over \$1,300 for
the last six weeks, while last week
my carnings were \$30,00. It
tavial aleven months out of the
year, working 8 days each week.
The N. S. T. A. dug me out of an
the week of the six weeks and showed me how
to make a success.—J. P. Overeffect. Dalina, Texas.

Mr. Overstreet, Mr. Campbell, and the others whose letters you see on this page, are all successful salesmen. They have stepped into the \$10,000-a-year class—and they never sold goods before! It is hard to believe that such big success could come so quickly and easily. Yet it was all amazingly simple! Ask them the secret of their sudden success. They will tell you they owe it to the National Salesmen's Training Association. This is an organization of topnotch salesmen and salesmanagers formed expressly for the purpose of training men to sell and helping them to good selling positions. It has taken hundreds of men from all walks of life and made them Master Salesmen—it has lifted them out of the rut and shown them the way to magnificent earnings, to fascinating careers and big selling positions.

We Train You and Help You Land a Job

What these men have done, you can do! In your spare time at home you can easily master the secrets of selling that make Star Salesmen. Whatever your experience has been—whatever you may be doing now—whether or not you think you can sell—just answer this question: Are you ambitious to earn \$10,000 a year? Then send me your name quick! I will prove to you without cost or obligation that you can easily become a Star Salesman. I will show you how the Salesmanship Training and Free Employment Service of the N. S. T. A. will help you to wonderful success in Selling.

Free Book on Salesmanship

Just mail the coupon or write for our great illustrated book, "A Knight of the Grip," which we will send you Free. Let us prove to you that regardless of what you are doing now you can quickly become a Star Salesman. Let us show you how you, too, can step into the ranks of the big money makers of business. See how easily you can learn this fascinating, big pay profession at home in your spare time. Learn what we have done for others and what we stand ready to do for you. Don't put it off until tomorrow—write us today. Mail the coupon at once.

National Salesmen's Training Association Dept. 12-B, Monadnock Bldg. Chicago, Ill.

National Salesmen's Training Association Dept. 12-B, Monadnock Bldg.

Please send me, without any obligation on my part, your free book, "A Knight of the Grip," and full information about the N. S. T. A. system of Salesmanship Training and Employment Service. Also a list showing lines of business with openings for salesmen.

Name	
Street	
City	State

SWEENEY

PAY YOUR RAILROAD

Learn a Trade and Get A Good Job

I know that there is a great future for every man who will take my advice as thousands of others have. The only question is, Are You Mechanically Inclined? If you are, then TODAY IS YOUR OPPORTUNITY. No matter what you are doing—what you have been doing—I am sure that the Automotive Business offers you bigger—better—arous future. I want to see you grass your

more prosperous future. I want to see you grasp your big opportunity right now—and remember its the trained man that gets the big paying jobs.

I Will Pay Railway Fare to Kansas City

My Big Announcement this Season. You can come to this great Trade School at no more expense than if it were located in your home town, for I am rebating fares from any point in the United States to the Sweeney School. No advance in tuition. No extras. Just a fair, square rebate. No matter where you live this brings the Sweeney Million-Dollar Trade School to your door.

Thousands upon thousands of young men thought as you have been thinking about MECHANICAL TRAINING and they answered my advertisement, got my big Free Catalog, came here, learned the business and today, in all parts of the country ARE MAKING GOOD. I can give you hundreds of letters from these men that relate circumstances and hopes so like your own that you will be amazed.

Right That's what impress upon every man active business. who sees the great future in the Automotive business. COME TO SWEENEY'S—the School of practical Experience. Sweeney Graduates are in every part of the U.S. and in foreign countries—over 46,000 of them -and they are loyal Sweeney boosters. They are proud of THEIR SCHOOL—their success in business is creating demand for thousands of Trained Mechanics and they look to the OLD SCHOOL for these men. Hundreds of letters come to my desk—these boys of mine write me personally—They want SWEENEY GRADUATES—every day—every week brings more openings. Again I say START RIGHT—come direct to the SWEENEY SCHOOL—and in 8 short weeks you will have a Sweeney Diploma—it commands recognition for you. Don't delay—send for my BIG FREE BOOK today—I want to tell you of my Big New Special Offer—this

is in addition to my Free Railway Fare offer-it's the greatest

EMORY J. SWEENEY, President.





SEE SWEENEY DOUBLE-PAGE AD ON THE TWO PAGES PRECEDING TEXT

offer that I have ever made.

FARE TO KANSAS CITY

Pick the Job You Like

Chauffeurs		\$90 to \$150
Truck Driver .		\$125
Tire Vulcanizer .		\$100 to \$200
Welders		\$140 to \$200
Battery Man		\$150 to \$200
Auto Mechanics		to \$10 a day
Auto Electricians		\$225
Tractor Engineers		. \$10 a day
Garage Manager		\$150 to \$400
Demonstrator and		
Salesman		\$150 to \$500

Hundreds of Openings for Men

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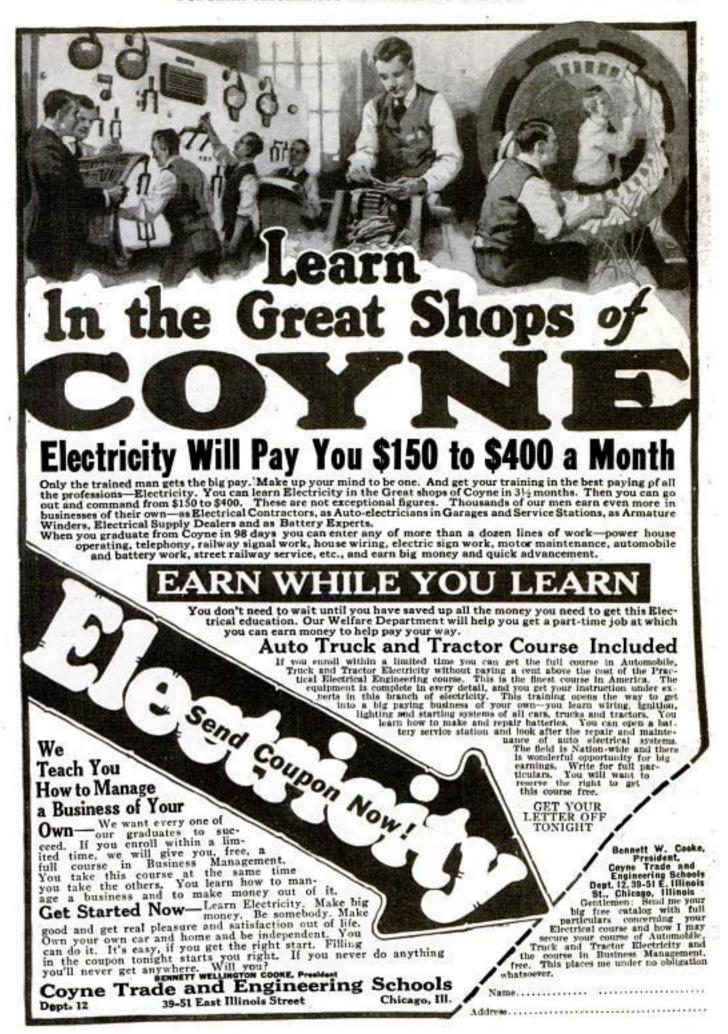
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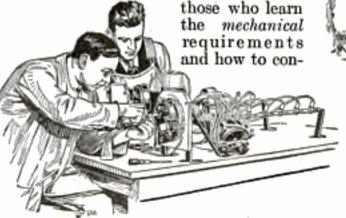
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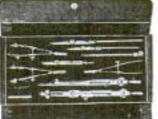
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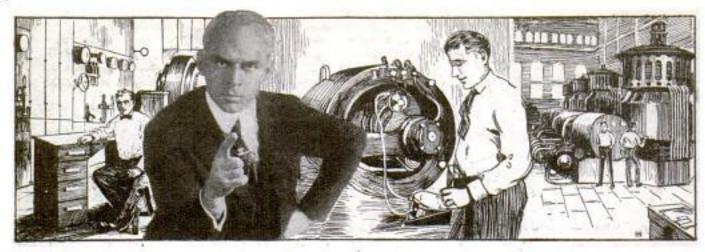
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AGENTS, Canvassers: Hard times cause many crimes. Hence the unprecedented demand for the inexpensive safety window catch we manufacture. Without an equal. Attached instantly without tools, Sells to housewives at sight. Burg-La-Proof Window Catch Mfg. Co., Everett, Mass.

UNDERSELL retailers. Complete line, factory to consumer, shirts. Sure, fast sellers. Price sells them; quality gets repeat orders. \$15 daily easy. Free samples to workers, Chicago Shirt Co., 209 So. Wells St., Room 954, Chicago.

AGENTS, Sell Mengo Stictite Patches for tires and tubes. Every Auto Owner and Dealer buys. Exclusive territory, Write for free sample and sales plan. Mengo Products Co., 505 Bosedale, Pittsburgh, Pa.

AGENTS—\$60-\$200 a week. Free Samples. Gold Sign letters anyone can put on store windows. Liberal offer to general agents. Metallic Letter Co., 431-C N. Clark St., Chicago.

WRITE for proposition on my three \$1.00 sellers: Ladies' Art Needle, Universal Soap Slicer, Easy-way Rug Machine. Eugeno Marquis, 5200 North Keystone, Indianapolis, Ind.

AGENTS—Big profits in our E-Z-Put curtain rod, for homes, schools, factories. Sells at sight. Field unlimited, Big repeat orders. Write at once. Western Tube & Wire Co., 719 Lucas Ave., St. Louis, Mb.

NEEDLE Books are the best agents' proposition. We have the best, flashiest, cheapest Needle Books on the market. English make. Also self-threading needles. Send for samples and prices, Atlas Needle Works, 141 E. 23d St., New York.

FREE sample to agents. Magic Cloth. One rub on windshield and no rain, snow or fog can blur. Glass keeps clear. Be first in field; big profits. Perfect Laboratories, 312-C Lee St., Wichita Falls, Tex.

SELFOLITE—Agents, Streetmen—Selfolite lights any fire while user sleeps, or any time. Performs surprising stunts. Newly patented. Sample 25c, postpaid; money back. Particulars. Kaytwo Mfg. Co., C195 Station A. Boston, Mass.

\$10.00 A DAY Easily Earned; Seven Bar Boxes, Assorted Soaps, Perfumes, Combination Boxes; Selling like Hot Cakes, Men, Women, 100% profit, Cajalog mailed free. Dept. 188, Crofts & Reed Co., Chicago.

AGENTS—Tilting locking larger wheel for Fords; retails \$7.50; easily installed; big commissions; easily sold; make \$50-\$100 weekly; exclusive territory. Harkleroad, 2204 Michigan, Chicago.

"ELEKTRO" Strop sharpens knives instantly. New. Unique, Sells 50c. Big. sure profits. \$10-\$20 per day. Doz. \$2.00. Sample 25c. Agents, act quick. Carroll Co., 108 S. LaSalle St., Chicago.

AGENTS, make sixty dollars per week selling new Sallie May "Dressup" Aprons. Write and learn how to obtain samples without cost, Moss Apron Co., 58 Searle Bidg., Rochester, N. Y. EARN Big Money Fast applying Litho-gram Initials to automobile doors. Every owner buys. \$1.35 Profit on each sale. Full particulars mailed. Address, Lithogram Cumpany, 17-8 East Orange, N. J.

WINTER months are money-makers, \$10 to \$50 a day selling Kema Windshield Kloths, Liberal proposition, Address, Munyan & Myers, Dept. K, Fairton, N. J.

MAKE Money at home making toys—we show you how. Send 50c (no stamps) for complete working drawings and instructions. Dekalb Designing Co., Decatur, Ga.

AGENTS Wanted. Big Profits, Vetex Transformers needed on every automobile, Saves gas—makes starting easier. Costs 60c. Sells \$2. Vetex Co., 521 Jackson, Chicago.

FREE-500 Ford cars to be given away; also cash for your spare time. Write for particulars. Universal Mfg. Co., 1110 Mich-igan Ave., Chicago.

AGENTS, Make \$1.50 on every shirt or-der from manufacturer direct to wearer. Ad-dress, Menzin Shirt Co., 3863 Third Ave., New York City, N. Y.

STRUCK "pay dirt" yet? Panaco Prod-ucts are paying "claims," Samples and copy Agents' Illustrated Magazine 25c. Panaco, Box 5, Cambridge, 40, Mass. Samples and lagazine 25c.

AGENTS—Shoes: Big money easily made. All-leather shoes, \$5.45. Write R. B. Shoe Co., 115 So. Dearborn St., Chicago, III.

EARN \$60-\$100 weekly selling new auto-necessity—to avoid glaring headlights, Noth-ing like it; all autoists buy on sight. Amer-ican Reflector Co., Dept. 30, Hammond,

NEW absolute necessity, all business houses must have; costs 15c, sells for \$1.50. Tremendous profits for the early birds. Outfit 15c. Texply Co., Somerville, N. J. \$40.00 WEEKLY (whole or part time) selling guaranteed Hose, Waterproof Aprons, Shampoo Capes, Toilet and Sanitary necessities. Credit given. Jas. C. Bailey Co., Dept. M5, Chicago.

\$15 DAILY selling Matchless Gas Light-ers, 300% profit. Samples 10c. Rapid Mfg. Co., 10 E. 14th St., New York.

BELL Self-threading Sewing Needles. 25c seller costs 4c. Sample paper 10c. Hutter Specialties, Box 222, Milton, N. Y.

MOLES-Warts-False Growths removed without knife, blood or pain, 1922 Wonder. Gregor Kalisnik, Duluth, Minn.

MY "Sureshot" Selling Method Free to gents. K. Home, 1957 Warren, Chicago.

PATENTS-Trademarks. Before disclos-ing an invention, the inventor should write for my blank form Evidence of Conception. for my blank form Evidence of Conception,
This should be signed, witnessed and returned to me with sketch or model, upon
receipt of which I will promptly render
opinion as to patentable nature and send
booklet on Patents. Highest references.
Prompt attention. Reasonable terms.
Clarence B. O'Brien, Registered Patent
Lawyer,
Woodward Bldg., Washington,
D. C.

D. C.

DOUBLE your money. Sell to druggists and homes: Electronic medicinal Herbs, blood purifyer, stomach tonic, colds, grip. etc., polish, Bohemian, Russian, Slovak, etc., agents establish a steady income. Great demand. 50 cents in stamps for sample worth \$1.00, returned if agency accepted. Exclusive territory for crew managers. Electronic Bemedy Co., 2008 N. Robey St., Chicago, Ill.

\$15 A DAY Easy—Red Hot Seller. "Simplex Ironing Board Covers." Something new—last out. Women buy this article on sight. Your profit \$9 dozen. Easily sell one to two dozen daily. New agent sold eight in 40 minutes. Write quick. W. J. Lynch, Box 621, Springfield, Ill.

COUNTY distributors wanted throughout the entire country on automobile accessories manufactured by an old and established firm. All live items, big profits, nets 100%. Easy seller, as every car owner a prospect. Write for details, Dept. A. Moto Manu-facturing Co., Incorporated, 616 W. Monroe St. Chieseo. Chicago.

AGENTS—Make big money selling Cats' Claw Brush Cleaners—Newly patented—Nothing like it—No competition—Sells on sight. Send 15c for sample and particulars. The Den-Wal Sales Co., Dept. C, 189 Market St., Newark, N. J.

SELL like hot cakes; big profits; ironing wax pad and asbestos rest, perfumes ciothes; working outfit, 10c. Yankee Mfrs., 380 Atlantic Ave., Brooklyn, N. Y.

AGENTS — Wanted — Men or women. Mother Goose Wringer Mop is a whiriwind seller. New—Patented—Perfect. Demonstration means sale. Retail \$1.50. More, than 100% profit. Sample malled \$1.00. The Alline Company, 6523 Euclid Avenue, Cleveland, Ohio.

PROTECT your rights. Write for "Record of Invention" which contains form to establish evidence of conception of your invention. Prompt personal service. Preliminary advice without charge. J. Reaney Kelly, 612 G. Columbian Bldg., Washington, D. C.

FASTEST Selling Ford specialty on mar-ket; 500,000 will be sold next six months, Spiendid preposition; write quick; \$5.00 brings sample and full details. Write O. B. Herlth Mfg. Co., Inc., Hartford,

QUICK Seller, New Improved Midget Collapsible Hangers. Strong—attractive—penknife size in leather case. Everybody wants them. 100% profit. Sample 35c. Write for details. Kalina Co., 384-B, Alabama Ave., Brooklyn, N. Y.

WHY work for others? Make and sellyour own goods. We show you how. Enormous profits. Write quick for free book explaining everything. National Scientific Laboratories, 624 Main, Richmond, Va.

AGENTS. we have the finest profile case.

AGENTS, we have the finest needle case.
You can clear \$50.00 to \$200.00 weekly.
Send 10c for sample, sells 25c. Empire
Specialties Co., 1549 N. Wells, Dept. 301,
Chicago, Ill. Specialties C Chicago, Ill.

MAKE big money selling leather bill folds and receipt cases, with name and lodge emblem Gold-stamped thereon. Postal will bring a good proposition. Fr Goods Co., Coshocton, Ohio. Fraternal Leather

AGENTS-Distributers make 100% profit; Wonderful Milakloth. Sells on sight; pol-ishes silverware and other metals without powders or pastes; great opportunity for hustlers. Miller Brothers, Allendale, N. J.

AGENTS, Canvassers: Enormous profits selling face powder, soaps, other toilet necessities. Permanent repeat business, Highest quality, Lowest prices. National Products, A16 E. 13th St., New York, N. Y.

AGENTS, we have 150 names of Mail Order Houses that buy mailing lists. This list sent upon receipt of \$2.00. Address, Taliaferro Farmer's Directories, Fort Worth,

AGENTS—Sell Our Marvel Can Opener.
Make \$4 on every \$2 invested. Our tip—
your opportunity. Write us now. Staples
Mfg. Co., Mt. Vernon, Ind.

ACENTS: \$10 Daily, Selling our Vest-pocket Safety Razor, Uses Gillette Blades. Sample \$1.00. L. D. Thompson & Co., 4011 S. State St., Chicago.

AGENTS: Big Profits, Genuine Gold Leaf Window Letters anyone can put up. Scripts and 57 varieties. Chicago Agency Co., 842 Altgeld St., Chicago.

AGENTS, Big Profits. Gold Sign Letters, saily applied. Best and cheapest manufac-ared. Samples free. Interstate Sign, Dept. easily applied. Best and cheapes tured. Samples free. Interstate C, 2620 N. Halsted St., Chicago,

MONEY easily earned quick selling self-threading needles for failing eyesight, 25c. Hundred packages \$11.25, prepaid. Amer-ican Mantle Co., Anderson, Ind.

AGENTS wanted to handle good automo-bile accessory line. Fine commissions. J. D. Ignition Construction Co., 6724 Lowe Ave., Chicago, Ill.

AGENTS—Big profits selling "Wunrub Pollsh" for Furniture, Woodwork, Autos, Etc. Cleans and Pollshes, Fritch's Labo-ratories, 6451 Magnolia, Chicago,

\$25 DAILY, Soliciting Blades or Selling Finest improved \$1.00 Double-Edge Razor, Standard Safety Razor Corp., Pittsburgh,

BIG money made silvering mirrors and plating tableware. Outfits furnished. E. Decie Laboratories, 286 Fifth Avenue, New

SALES representatives everywhere. House-hold necessity. Whirlwind seller. Sample 25c. Address, Box 591, New Haven, Conn.

WANTED Distributors for patented Im-proved Mud Chain, For information write Maurice Frank, Anthon, Iowa.

WONDERFUL article for direct selling, ddress, Sanitary Mfg. Supply, Dept. 5, Address, Sant Akron, Ohio.

SELL my newest, useful necktie device. Box 237, Elgin, Ill.

-wanted at once; the Music MEN-300-wanted at once; the Music Chest, something new; amusement and entertainment made universal; easily carried with you anywhere. We paid Ted Gnau \$4,455 for four months' work; Grats made \$3394 one week; Jest made \$7,285 in six months; eight men placed over 16,000 music chests; send for terms, free sample. Thomas Mfg. Co., Class 2462, Dayten, Ohio.

\$5.00 to \$10.00 A DAY easily earned taking orders for High Grade Toilet and Laundry Soags, Toilet Articles, Flavoring Extracts, Spices, Fuddings, 7 bars Assorted Soap in Fancy Boxes, Big sellers. Our goods well known, nationally advertised. 100% profit. Write for catalog. Men and women everywhere make good menny. Crofts & Reed Co., Dept. 223, Chicago.

SALES Agents, men or women: \$6 a day taking orders for new heat indicator for city and country homes. New invention. Tells exact heat in any oven. No guesswork when baking or cooking. Lew priced. Big demand, Every housewife wants one. Write for terms and sample, Jennings Mfg. Co., Dept. 1368, Dayton, Ohio.

AGENTS: Make \$10 to \$20 daily taking orders for pure silk and silk and wool hosiery for men and weemen. We deliver for you direct from mill to home. Wonderful proposition. Be the first to take orders for us in your town. Write Pure Silk Hosiery Mills, Dept. PM, Masonic Temple, Chicago, Ill.

"HOW "HOW to Sell Patents" free. Patent News-H, Washington, D. C.

AGENTS—Brand new Wireless Umbrella.
Two handles, Can be used by lady or gent.
Only umbrella ever made without wires to
hold stays in place. Handles collapse to
fit suitcase. Not sold in stores, Popular
prices. Write for sample. Parker Mfg. Co.,
478 Dike St., Dayton, Ohio.

AGENTS—Quick sales, big profits. Outfit free. Cash or credit. Sales in every
home for our high-class line of Pure Food
Products, Soaps, Perfumes, Toilet Articles,
etc. Write today for money-making plan.
American Products Co., 5722 American
Bidg., Cincinnati, Ohio.

AGENTS—\$50 a week taking orders for guaranteed bosiery for men, women and children. Must wear 12 months or re-placed free, All styles and finest line of silk hose. Write for sample outfit. Thomas Mfg. Co., Class 262, Dayton, Ohio.

AIR-FILLED puncture sealing inner tubes. Fully guaranteed. Nothing like it, Autoists buy on sight. Enormous profits. Exclusive protected territory for producers. Wenstone Rubber Products Co., 3023 Indi-ana Ave., Dept. A, Chicago.

AGENTS See our display advertisement on page 129 in this magazine, then write us immediately. Wide awake agents need no other line. Address, Sales Dept., The Kaxo Company, Cambridge, 39, Mass.

RAYLITE diamonds, marvelous gem discovery, true diamond color—beautiful guaranteed rings, jewelry, specialties, stretching kuff buttons at factory prices. Big prufits. Exclusive territory. Master Jewelers (pm), Sheboygan, Wis.

BEST and absolutely new articles for real live men to sell to trade and indi-viduals. Big money, Fine repeaters, Fast sellers. Smith, 1316 N. American Bidg.,

WANTED—Agents everywhere to sell Visiting Cards and Social Stationery or generous commission plan. Write today to Forman Printery, Box 75X, Plantsville,

START your Ford in coldest weather, new invention, saves gasoline, Agents, Dealers, Ford Owners, write Jir Specialties Co., Cincinnati, O.

AGENTS' Money Maker—Presto Puncher, Sample 35c postpaid. The Idea Factory, 627 Texas St., Shreveport, La.

GET Pested for Spring. Good prices paid for butterflies, insects. See Sinclair's Dis-play Advertisement, page 68.

NEEDED in every home. Sells at sight.

HOW and What to invent for profit, free. Patent News-A, Washington, D. C.

HIGHEST prices paid for names. J balm Co., 1827 Welton, Denver, Colo.

800% PROFIT, Agents' Sample Free. M. Barnard, 3010 Van Buren, Chicago.

MAKE \$50 Daily. Something New! 400% profit. All business, professional men need it. Sells \$5. Costs \$1. Brooks, Texas, sold 20 first day, profit \$80. Big weekly repeater. Sells quickly. Experience unnecessary. Write today for territory wanted. Sample outfit free. Federal Association, 71-K Asylum St., Hartford, Cosm. free. Federal A Hartford, Conn.

POCKET Electric Flashlight generates own electricity. Never needs battery. New imported novelty. Sells at sight. Louis Frank, 2 W. 15th St., New York.

WANTED agents to sell Pipeless Fur-naces direct to the property owner or to the dealer. Our profit on each sale is \$50.00. Chas. P. Kulp Co., 1607-11 S. State St.,

AGENTS wanted; Automobile and House-hold specialties. Send for catalogue, M. W. Pettibone, 1425 Broadway, Detroit, Mich.

Petritione, 1425 Broadway, Detroit, Mich.

WOULD good durable peints and varnish
40c gallon interest you? Then write today.
Dept. 2, Emmelmann Bros. Mfg. Co., Indianapolis. Ind.

SALES Folks: You want a timely product; repeat orders sure; profits aplenty; advancement certain; and a plan that's
failure-proof? Then write us! Address,
The Robb-Tynan Co., Dept. 5, Bellefontaine. O.

"CALIFORNIA Buckskin Garment Men-der" repairs clothing without thread. House-wives delighted. Enthusiastic agents coin-ing money. Splendid sideline. Attractive proposition and sample package free. Ad-dress, Norman Ovri, East San Diego, Calif.

MAKE thousands of dollars selling our exclusive Oriental Pearl Necklaces at importers prices. Enormous demand, Special sales plan mailing circulars. Write quick, McCallister Co., 1499 Union Street, San Francisco, Calif.

YOU can make \$12,000 a year selling well-known, standard, advertised make of hand-drawn chemical fire engines, motor fire apparatus, extinguishers, hose, and complete line of fire-fighting sundries. We have several openings in good territories. Other men are making \$1,000 a mouth in territories not so good as we now offer. Address Ajax Fire Engine Works, Bush Terminal Bidg., 10, Brooklyn, N. Y.

GENERAL Agents, Something New, Whirlwind seller, "Repeat" washing powder. Washes clothes without rubbing. Women throw away washboards. Big profits. Exclusive territory. Write today, free package. Kittredge Co., 8 Putnam St., Tunkhannock, Pa.

GUARANTEED Brushes: 113 different kinds—household—commercial—auto. Tre-mendous sellers, everyone a prospect. Per-manent business—Steady income. Write or wire Desk 6. Universal Brush Company, 181 Quincy Street, Chicago.

AGENTS! A sale in every home for our beautiful dress goods, silks and general yard goods. Quick sales! Big profits! Large book of 1000 handsome fabric samples, Write today, National Importing & Mfg. Co., Dept. 6X, 573 Broadway, New York, N. Y.

York, N. Y.

TAHLORING Agents wanted in every town. We can use merchants, salesmen, foremen, barbers and cleaners who can sell ten or more suits a season. We ship free our large spring sample outfit showing over 250 all wool samples at \$15.00 and up for all wool guaranteed suit. This is an agency proposition. Write today for book or traveling. Dept. P., Jay Rose & Co., 411 S. Wells St., Chicago, Ill.

AGENTS—Big money, \$8 to \$16 a day.
Aluminum handle cutlery set. Brand new.
You display and take orders. We deliver
and collect. Pay you daily. Sample free.
Try it out. Jennings Mfg. Co., Dept. 1668,
Dayton, Ohio. Try it out. Jer Dayton, Ohio.

PORTRAIT Agents—\$50,000 is what "Picture Man Friedman" made canvassing. Free circular "Profits in Portraits" tells how. 24-hour service prints, finished portraits, frames. Samples free. "Picture Man Friedman," Dept. 8, 127 N. Dearborn St., Chicago.

BUILD Permanent Business following our Sure Success Plan introducing Guaranteed Hosiery and Underwear from factory to fam-ily. Attractive outfit assures quick sales. Large profits. Investigate for yourself. Ad-dress C & D Company, 41-B, Grand Rapids, Mich.

MEN and women make \$100 upwards weekly selling greatest labor and money saving household necessity. Big repeater. Good crew managers' proposition. Free sample and particulars. Holly Co., A-1, Hastings, Neb.

\$1,000 PER man per county. Get yours. Inexperienced men pulling down star salesmen's prefits. Write for proof: How farmers, ministers, elerks—men in all walks of life—made big money in whole or spare ers, ministers, clerks—men in all walks of life—made big money in whole or spare time. You can do it. Amazing proposition—wanted everywhere. Exclusive territory—no sales limit. A hot or cold running water bath equipment for any home at only \$7.50. Self-heating. No plumbing nor water works required. Investigate. Terms. Send no money. Write letter or postal today. Allen Mfg. Co., 654 Allen Bidg., Toledo, Ohio.

PORTRAIT Agents—A new portrait, semething entirely different. Write for par-ticulars, also catalogue and price list. Pidelity Portrait Company, Dept. 100, 3047 Harrison St., Chicago, III.

BIG Line—Big Profits—Cold Creams, face powders, perfumes, remedies, spices, extracts, pie fillers, baking powder, Cata-log free, Western Laboratories, 1964 Van Buren, Chicago.

BIGGEST, fastest sellers. Every woman buys Hawkins' High Grade Toilet and Household Necessities on sight. 100% profit. Colonial Chemical Co., 631A Penn Ave.,

A BUSINESS of Your Own—Make spark-ling glass name plates, numbers, checker-boards, medallion signs. Big illustrated book free. E. Palmer, 30 Wooster, O.

WE pay \$200 monthly salary, furnish rig and expenses to all who qualify introducing guaranteed poultry and stock powders. Big-ler Company, X368, Springfield, Illinois.

AUTOMOBILE Accidents prevented by new invention; casts distributor \$2.50, de-livered; retails at \$7; wonderful self-selling plan. Carl Brown, Manager, Dept. \$2, Co-bushus, Obio. lumbus, Ohio.

GOOD income, spare time, refinishing chandeliers, brass beds, automobiles, etc., by new method; producing amazing results; every household possible customer; experience unnecessary; simple plan of manufacturing at home starts you in big moneymaking business. Write for free samples, showing finishes, etc. Gunmetal Finish Co., Ave. H. Decatur, III.

AGENTS—New patented article. Enor-eus profits. Everyone a prospect. Sample le. Gits, 3561 Fifth Ave., Chicago.

GALLAGHER made \$336.00 in one week selling guaranteed Collection Systems, used by all business men. Sayers Cabinet Mfg. Co., 2815 Sheffield Ave., Chicago, III.

COPPER Pots, all sizes; also anything in copper goods desired. Write today for free catalog. Boyer & Co., 609 Reserve Bank Bldg., Omaha, Neb.

O-HELL-O, why didn't I see this before, \$1 an hour selling new product. Removes iron rust, mildew, fruit, ink, medicine and grass stain. Write for free sample and terms today. C. H. Stuart & Co., 24 Broadway, Newark, New York.

AGENTS Wanted, to sell an improved tool that often pays for itself first time used. Address today, J. 1940 Georgia St., Los Angeles, Calif.

AGENTS, male and female, new line ne-cessities for home, office, Auto. P. O. Box 82, East Boston, Mass.

AGENTS: Self-threading needles. Every home buys. 175% profit. Sample free, Maher Co., Dover, N. J.

PORTRAIT Agents—Earn Big Money sell-ing our Photo Medallions. Everybody buys. You-charge \$3.00; make \$2.40 each sale. \$10 daily casy. Big variety designs. Quiet serv-ice. Write Pudlin & Perry, Incorporated, Section 16, 380 Bowery, New York.

GOLD Leaf Sign Letters; make and sell; profits exceed 1,000%; immense demand; particulars free. Johnston Co., Quincy, Ill.

AGENTS-Texe Remedies 200%, Address nt'l. Remedy Co., 1331 Franklin, St. Louis,

BIG Profits Selling New \$3.50 Automatic Adding Machine. Absolutely accurate. Fully guaranteed. Quick sales. Ten daily easy. No competition. Pocket size. Business people everywhere positive customers. Thousands being sold. Tremendous demand. Here's high-grade money-maker. Bassett Co., 1458W Hollywood Ave., Chicago.

FOR the Holidays. Our Ex-Cel Luminous Crucifix which "shines in the dark" is the most appropriate gift of all. An instant to demonstrate and the sale is made. Big profits. W. G. Hannan Co., Dept B, 57 East 18th St., Chicago.

AGENTS! 1921's greatest sensation. 11-piece toilet article set selling like blazes at \$1,75 with \$1.00 dressmaker's shears free to each customer. Get lined up for Christ-mas rush. E. M. Davis Co., Dept. 506,

PASTEST Selling Sanitary Brush Line in America. Huge profit-making opportunity for live workers, with advancement. Other specialties. Get complete details. Act quick. Best season at hand. A. A. Silver-Chamber-lin Co., Clayton, N. J.

AGENTS, Salesmen, Canvassers, \$10 per day selling our Guaranteed Waterproof Aproes. \$4 per dezen; sample apron 50c, Meeker Sales, 192 Market Street, Newark, N. J.

AGENTS, Men or Women, full or spare time, earn \$25.00 to \$100.00 a week and be your own boss representing the Ho-Ro-Co Mig. Co., manufacturers of the wonderful Ho-Ro-Co Tonic, the great blood purifier and system builder; some profit-maker. Ho-Ro-Co Medicated Skin and Scalp Soap for the buby, tollet, hath, skin and scalp; a repeater. Over 100 other fast-selling specialties, tollet preparations, perfumes, flavoring extracts, spices, medicinal preparations and household specialties. Every item a fast seller and a big profit-maker. Don't fail to ask for our free sample case offer. We furnish advertising matter and samples free of charge, Ho-Ro-Co representatives are successful. Write today, Ho-Ro-Co Mig. Co., 154 Locust St., St. Louis, Mo.

AGENTS—Send for sample "Fretnot"—the washday wonder. Be convinced you can do a whirlwind business. You can clear at least \$20 to \$100 weekly, according to spare or whole time. You don't have to talk; if she doesn't buy at sight, leave sample; she will be looking for you long before you are able to make the rounds again. Samples furnished free. Premiums for your customers, Exclusive territory guaranteed to agents who can produce. Credits given. Don't call, P. M. Motter & Sons, 20 E. Jackson Blvd., Chicago.

Wonderful, Winter Auto Necessity invention. \$1.00 sale means 75 cents Profit for you. Experience unnecessary. Absolutely New Specialty. Riley made \$108 three days. Slocum first hour made \$10. Every Automobilist buys after each quick demonstration. Carried in Pocket, Prevents Accidents. Better Service. Reduces Operating and Repair Expenses, Write Quick for Exclusive Territory and Free Sample. Secretary, Box 494, Hartford, Conn.

AGENTS—New Invention. Harper's Ten-Use Brush Set and Fibre Broom. It sweeps, washes and dries upstairs windows, scrubs and mops floors and does five other things. Big profits; easy selber. Free trial offer. Harper Brush Works, Dept. X. Fairfield, lows.

EASY, pleasant work for Mechanics, Shop Men, Clerks, during spare hours; will add many dollars to their salaries. Also want persons who can give full time. Big wages assured. Novelty Cutlery Co., 67 Bar St., Canton, O.

IF you need good live agents—fellows who can get the business—ask me how others are doing it. I'll gladly render the necessary assistance, J. Roy McClellan, Mgr. Classified Advertising, Popular Mechanics Magazine, Chicago.

BE Successful Agent—Free sample outfit worth \$2.25, "Quality" beauty prepara-tions. Make big money. Extensive line, Established 50 years. Lynas Co., 216, Logansport, Ind.

ANY man handy with paint brush can start new mechanical business on nearly nothing; needed everywhere; nearly all profit; experience not required. John Braceland, 1457 So. Ninth, Philadelphia, Pa.

AGENTS Wantéd—Something New—Fire Fighter sells easily. Makes a spectacular demonstration—car owners, homes, factories, stores practically buy on sight. Our men make \$10 to \$50 a day—exclusive territory, if you wish to establish a business of your own with unlimited possibilities for making hig money, write un today. Pyr-Fyter Co., 103 Fyr-Fyter Bldg., Dayton, Ohio,

AGENTS make 140% profit. Iradium (huminous) crucifix shines in the dark. Sells for \$2.00. Costs 84c. Complete line religious articles, crucifixes, bubbs, switch plates, house numbers and match boxes. Novel! Cruamental! Uscful! Every home a prospect. Big sales, Get free demonstrating outfit, The Pioneer Corporation, 1259 W. 63d St., Chicago, III.

"PEERLESS" Plate Glass Wind Deflectors give every car that "million-dollar" look. Most popular necessity ever invented. Handsome. Durable, Quickly demonstrated and attached. A fortune for live agents. Write Quick for liberal trial offer and illustrated booklet. Rapid Sales Corporation, 10-A, Grand Rapids, Mich.

AGENTS—Clever Invention Inkspoon makes every pen a fountain pen. Fast office seller; big profit, demand increasing everywhere. Exclusive territory offered. Sample free. H. Marui Company, Tribune Bidg., New York, N. Y.

SELL washing tablets that are different. They work quicker, sell easier and at a greater profit. Get our proposition. Write Newton & Co., 1 Main St., Newark, N. Y.

WRITE for particulars; best article ever offered men; costs 5c, sells quick for dollar; \$15 dally; sworn statement. Beach, 22 Express Bik., San Diego, Cal.

FREE—Formula Cutalog. S. & H. Laboratories, Boylston Building, Chicago.

SELL Necessities. Everybody needs and buys the "Business Guide," Bryant cleared \$800.00 in July, Send for sample, It's free, Nichols Co., Box 4-B, Naperville, III.

SIGN letters for windows at honest prices. Genuine gold leaf. \$50 week easily made. Chicago Sign System F, 150 W, Austin Ave., Chicago.

AGENTS make 509% profit handling Auto Monograms, New Pictures, Window Letters, Transfer Flags, Novelty Signs, Catalog Free. Write Hinton Co., Star City, Ind.

AGENTS: Men and women, in spare of tull time, make big money selling bousehold necessity. Every home a prospect. Quick sales, big profit. Territory open. Write for particulars. Judd & Leland Manufacturing Company. Box 21. Clifton Springs, N. Y.

AGENTS—Steady Income. Large manufacturer of Handkerchiefs and Dress Goods, etc., wishes representative in each locality. Factory to consumer. Big profits, honest goods, Whole or spars time. Credit given. Send for particulars. Freeport Mfg. Co., 59 Main St., Brooklyn, N. Y.

STOP Making Money for Others. Manufacture These Goods Yourself From Miller's Guaranteed Manufacturer's Formulas—Profits Enormous, Investment Small, Business Quickly Established—Stamp Brings Valuable Literature Regarding Magico Windshield Cloths; Amazon Rubber Repair Launderite; Stovell, Bluing Paddles, Mexican Yucca Soap, Food, Automobile, Household Specalities in all lines. Get this Valuable Literature, Miller Chemist (Old Reliable, Established 1897), Tampa, Florida.

LARGE shirt manufacturer wants Agents to sell complete line of shirts direct to wearer. Exclusive patterns. Big values. Free samples. Madison Mills, 563 Broadway, New York.

MAKE 600% Profit, Free Samples, Lowest priced Gold window letters for stores, offices. Anybody can do it. Large demand, Exclusive territory, Big future. Stdeline. Acme Letter Co., 2806-D., Congress, Chicago.

AMERICO Booster auxiliary water carburetor makes autos burn water, Eliminates carbon. Low cost; liberal profits; details free. Americo Co., Dept. 178, Cincinnati, Ohio.

WORLD'S Fastest Selling Auto Accessory! County Distributors wanted; write today. G. L. W. Spring Oiler Co., San Diego, Calif.

PORTRAIT Agents, who want good work and prompt service and who desire to purchase their frames at factory prices, should write us at once for catalog and price list. W. G. Hannan Co., Dept. A-5, 57 E. 18th St., Chicago. III.

AGENTS—New patented curtain rod, necessity in every home; big profit; 4 to 10 sales at every house. Write for free sample. Home Curtain Rod Co., Providence, B. I.

CALIFORNIA Resebrads selling like het cakes. Agents coining money; new stuff. Big profits. Catalog free. Mission Bend Co., PM-2819, West Pice. Los Angeles.

AGENTS: Big Money Monogramming By Transfer Method. Catalogue Showing Over 59 Styles and Particulars Free. Motorists' Accessories Co., Mansfield, Ohio.

SELL Pudding Powders—Delicious dessert, Fast sellers; quick repeaters; big profit, Send for terms and sample. C. H. Stuart Co., 65 Union, Newark, New York.

AGENTS make one dollar per hour selling "De Luxe Art Panels." Newest thing in art, Men with automobile make forty dollars per day. Tremendous demand, Write for samples and expense money. Consolidated Portrait Co., 225 North Green St., Chicago.

\$200 WEEKLY, Free samples. Sell gold sign letters to stores, offices. No experience. Big future guaranteed. Can travel. Exclusive territory. Become our general agen-Acme Letter Co., 2800D Congress, Chicago.

MAKE \$25 to \$50 Week representing Clows' Pamous Philadelphia Hosiery, direct from mill—for men, women, children. Every pair guaranteed. Prices that win. Free book "How to Start" tells the story. George Clows Company, Desk 31, Philadelphia, Pa.

YOU can letter Automobiles, Doors, Trunks etc., without any previous experience by Transfer Process. Make \$27.59 on \$2.50 Outfit. Auto Monogram Supply Co., 16 Green St., Newark, N. J.

BEST Proposition on Earth. Kitchen Specialty Every Woman Wants. Nothing like it in existence. 200% profit. Best Novelty Mfg. Co., Dept. C, 160 N. Wells. Chicago.

AGENTS and portrait men. Crew managers. We give you more for your money. Better and quicker service. Lowest prices on frames and glass. Bejects credited. Catalog free. The Pioneer Corporation, 1259-A West 63rd St., Chicago.

FAST-SELLING Sanitary Brushes, Mops, Dusters. Positively best house-to-house line in America. Write and be convinced. Sanford Brush Co., 544 W. Lake St., Chicago.

AGENTS Make \$10 a day selling Presurown Trouser presser and creaser. Connolly, 176 Greenwich St., N. Y.

WE Start You Without a Dollar. Scaps, Extracts, Perfumes, Toilet Goods. Experience unnecessary. Carnation Co., 201 Olive, St. Louis.

AGENTS: Big profits, Best and cheapest window letters made. Easily applied. Dime brings five samples. Particulars free. Staibrite Co., 1115 Second Ave., New York.

PORTRAIT Agents: Our goods will make you big profits. Delivery guaranteed. Rejects credited. Prompt shipments. Send for latest catalog and prices. Adam J. Kroll & Co., 602 Blue Island Ave., Chicago, Ill.

MAKE \$2 an Hour. Article that removes iron rust, grass, medicine, fruit, mildew stains. Cleans Panama and Straw Hats. Bleaches clothes. Sells Every home, Write for free demonstrating outfit and start taking orders at once. Christy, \$1A Union, Newark, N. Y.

AGENTS: Big Returns, fast office sellers; particulars and samples free. One Dip Pen Co., 2 Daily Becord, Baltimore, Md.

AGENTS make a deltar an hour. Sell Mendets, a patent patch for instantly mending leaks in all utensils. Sample package free. Collette Mfg. Co., Dept. 404-B, Amsterdam, N. Y.

WANTED—Tailoring Sales Agent—Make big money from very start—\$60.00 to \$75.00 weekly. Largest made-to-measure tailoring house, furnishing an equipment of five hundred woolens, wants you to take orders. Satisfaction guaranteed. Biggest merchants in many towns have started with our line. If you want to establish yourself permanently in business and make big money write for full particulars, giving your experience as salesman or tailor's sales agent. H. F. Foster, Sales Manager, Lock Box 483, Chicago.

AGENTS—Best seller: Jem Rubber Repair for tires and tubes; supersedes vulcanisation at saving of over 800%; put it on cold, vulcanizes itself in two minutes, and is guaranteed to last the life of the tire of tube. Sells to every auto owner and accessory dealer. For particulars how to make big money and free sample, address Amazon Rubber Co., Amazon Bldg., Philadelphia, Pa., Dept. 505.

AGENTS—If you are making less than \$300 a month our proposition on Sentinel Burglar Alarms, for windows and doors will interest you. Many agents earn \$20 daily. Brand new inventions. No wires, batteries or nails. Instantly attached to any door or window. Handsomely nickel plated. Sell on sight. No competition. Provides cheap burglar insurance. Big money makers. Write today for extremely liberal terms to agents. Sentinel Alarm Co., 140 S. Dearborn St., Chicago, Ill.

AGENTS—Stamping names on Pocket Key Protectors; sample Check with your name and address, 25c. Stamping Outfits, Emblem Checks, Check Fobs, Name Plates, Hart Mrg. Co., Desk 2, 303 Degraw St., Brooklyn, N. Y.

MOST Wonderful Seller. 96c profit every dollar. No stock to carry. License unnecessary. Sample free. Mission Bead Co., 1617 Irola, Los Angeles, Calif.

AGENTS—Advertising Pencils, ready sellers, excellent sideline. Write for proposition. North American Pencil Works, 501 Plymouth Court, Chicago.

YOU can be your own boss with our Key Check outfit. Good for \$5 a day stamping names on pocket key checks, fobs, etc. Sample check with your name and address, 20 cents. Pease Die Works, Dept. M, Winchester, N. H.

PATENTS—Write for our free illustrated guide book and Evidence of Conception Blank. Send sketch or model for our opinion of its patentable nature free. Highest references. Prompt attention. Reasonable terms. Victor J. Evans & Co., 163 Ninth, Washington, D. C.

BIG money and Fast Sales. Every owner buys Gold Initials for his auto. You charge \$1.50; make \$1.35. Ten orders a day easy. Write for particulars and free samples. American Monogram Co., Dept. 40, East Orange, N. J.

EXCLUSIVE rights to live agents on universal fabric coment. Mends socks and clothing, rubber and leather without needle and thread. Sells to housewives and merchants. Big profits, Intersales Company, Old Whitney Bildg., Detroit, Mich.

POLMET Polishing Cloth cleans all metals. Retails 25 cents. Sample free. Gale & Co., Inc., 15 Edinboro St., Boston.

FREE—Complete "Sanitary Cooking Ware" outfit; cost agents one dollar. Refunded on first order. National Pottery, Roseville, Ohio.

HIGH-GRADE SALESMEN WANTED

FOR 1922 we will increase our sales force. Some valuable territory open. If you are a real salesman and want to build a permanent business, aided by our co-operation and national advertising, with success assured from the start, write today. Goods sell to hardware, drug and general stores. Splendid commissions with liberal weekly advances to producers, Continental Company (Established 1909), 1922 Euclid Ave., Dept. 200, Cleveland, O.

SALESMEN and agents, write for moneymaking offer selling Toys. 334,5 profit. Easy sales. Eastern Toy Co., 30 Lenox St., Worcester, Mass.

LEARN the secrets of Star Salesmanship and qualify for \$3,000 to \$10,000 a year as City or Traveling Salesman. Free Employment Service. Send now for free book about our amaxing system, also list of lines. National Salesmen's Training Association, Dept. 123B, Chicago, Ill. AMBITIOUS men, write today for attractive proposition, selling subscriptions to America's most popular automobile magazine. Every car owner, mechanic, garageman interested. Quick and easy to sell. 100% profit, Pleasant work. Devote all or spare time. Automobile Digest, A505 Butler Bldg., Cincinnati.

SALESMEN can make \$5.00 a day selling our Calendars, Fans, Pencils, Signs, Advertising Novelties, Yard Sticks, Whistles, etc. Liberal terms. Sells entire year. Fine side lines. Local and traveling agencies. Model Calendar Company, Dept, 226, South Bend, Ind.

SALESMEN: Make extra money easily. Sell our Accident and Sickness policies in your spare time. \$5,000 death, \$25 weekly benefit for \$10 yearly. Address North American Accident Ins. Co., Dept. K-26, Newark, N, J.

SALESMEN: \$250.00 to \$500.00 a month easily earned by the right man. Splendid new proposition for high grade salesmen as Fraternal Organizers. Unquestionable references insisted upon. Fraternal Order Beavers, Liberty Building, Philadelphia.

\$300 PER month and bonus guaranteed salesmen successfully demonstrating wonderful new adding machine. Retails \$15.00. Work equals \$350 machine. Genuine opportunity. Full time or side-line. Lightning Calculator Co., Dept. G, Grand Rapids, Mich.

AGENTS—\$66-\$200 a week. Free samples, Gold sign letters anyone can put on store windows. Liberal offer to general agents. Metallic Letter Co., 431-E N. Clark St., Chicago.

BIG Profits Ensy. Duplex Transformers needed on every auto. Save gas. Easily sold. Exclusive Distributors wanted. Jubilee Mfg. Co., 32 Sta. C, Omaha, Nebr.

OIL Gauge for Fords. Remarkable new invention. Sells on sight. Big profits easy, Exclusive distributors wanted. Address Sales Mgr., 92 Sta. C. Omaha, Nebr.

HAVE exclusive territories to allot on quick seiling advertising specialty. Address, Carry-ette Bag Company, 321 Cedar St., St., Paul, Minn.

SALESMEN with knowledge of auto engine. Fine opportunity. Marquette Mfg., 319 W. Ohio St., Chicago.

BENDING Machines. Cold bending all metals, tremendou, savings, latest invention. Profitable commission. Gordon Mfg. Co., Los Angeles, Calif.

\$200 TO \$400 Weekly. Free Samples, Lowest priced Gold Sign Letters for Stores, Offices. No experience necessary. Large demand. Appoint subagents. Excellent sideline, Acme Letter Co., 2800H Congress, Chicago.

WANTED—Capable salesman to market fast selling automobile accessory. Unlimited sales during winter — exclusive territory large profits for energetic men. Address Monroe Manufacturing Co., Box 1144, Mobile, Ala.

SOMETHING New, a necessity. All business and professional men need it. Sells \$7.50, costs you \$2.50. Big repeater. Sample free. Exclusive territory. Merchants Assn., Minneapolis, Minn.

SIDE Suspenders, \$1.60, "Outosite"; featherweight, indestructible aluminum; shirt down, pants up; no pressure on vital organs; enormous seller (agent's sample set 50c). Woods, 501 North Seventh, St. Louis,

SELLS on Sight—The Perco-Pot—a patented aluminum cooking utensil that cannot burn or boil over. Needs no watching. Food needs no stirring. Cooks thereaghly by percolation. Nationally advertised, already sold direct to thousands of housewives. Most phenomenal seller of the season. Here is a fortune for good salesmen and crew managers. Exclusive territory and liberal assistance. Write Perco Ware Company, Desk 19, Milwaukee, Wis.

\$20.00 A day easily made introducing Rite-Way Auto-Life—The newly perfected paste auto polish; demonstrates in two minutes. Makes old cars look new. Retails for \$1. Every car owner buys. Send \$1 for \$2 full size Cans. instructions, territory reservation and Free sample-case offer. Sheldon Booth & Co., \$22 East 41st St., Chicago.

ROOFFIX, Ploorfix, Fixanamel, Shinglefix, Rusifix, Glazefix, Cementfix, Silverfix; Great Profit Making Sellers; Retail and Trade. New Reduced Prices. Salesmen Wanted Every Town, Bruce made \$660 One Day, One Order. Others making spare time \$100 weekly; whole time \$850 to \$1500 monthly. Big Chance—Connect Quick. Empire Products, 1533 Chestnut, Philadelphia.

MANUFACTURER offers unusual opportunity to experienced sales manager capable of organizing crew to cover drug and grocery trade in your home territory. This is an opportunity of a lifetime for the right party. Product is fastest seller ever offered trade and the repeat business is simply phenomenal. Tremendous demand already existing with absolutely no competition. Profits should run from \$15,000 to \$35,000 per year. All replies considered confidential. State experience and qualifications fully. Beardsley Specialty Co., Rock Island, Ill., Deak P.

LIVE Wire Distributors and Dealers everywhere make money selling Scal-Fast inner-tube repair kits because of the unqualled efficiency and our aggressive and helpful sales promotion and advertising cooperation. Write Sales Manager for particulars, Robert M. Bowes Co., Indianapolls, Ind.

WANTED—Salesmen—soaps, greases, oils; old manufacturer. Baum's Casterine Co., Bome, N. Y.

VENDING Machines—Peanut, Match and Gum Venders, Excellent Line—Big Commission. Standard Adv. & Printing Company, Ft. Scott, Kans.

EVERYBODY Eats Every Day. You can handle Sugar, Flour, Canned Goods, Dried Fruit, Coffee, and entire line of groceries, as well as Paints, Roofing, Aluminum Ware and Automobile Oils, with no rent to pay; no money invested; take large orders from samples. Goods are guaranteed and proven quality. Selling experience not necessary. Steady, profitable work for "workers." Address Hitchcock-Hill Co., Dept. 200, Chicago, Ill. Reference: Any Bank or Express Co.

57 MILES per gallon made with new patented gasoline Vaporizer, Write for particulars. Vaporizer Co., Pukwana, S. Dak.

SALESMEN for Patented Cigar Lighters and Cigar Case Moisteners. Sell to Cigar Stande everywhere. Thousands in use. Exclusive or side line. Start Now. Drake Mfg. Co., Dept. M, Milwaukee, Wis.

MAKE \$50 Daily. Something New! 400% Profit. All Business, Professional Men Need It. Sells \$5. Costs \$1. Brobks, Texas, sold 20 first day, profit \$30. Big weekly repeater. Sells quickly. Experience unnecessary. Write today for territory wanted. Sample outfit Free, Federal Association, 71-D Asylum St., Hartford, Conn.

HELP WANTED

AMBITIOUS men, write today for attractive proposition, selling subscriptions to America's most popular automobile magazine. Every car owner, mechanic, garageman interested. Quick and easy to sell. 100% profit. Pleasant work. Devote all or spare time. Automobile Digest, A-505 Butler Bldg., Cincinnati.

SUCCEED—Be an Automotive Electrical Specialist. Learn starting, lighting, ignition; generator, armature, magneto work; battery building, repairing, We pay fare 1,040 miles Denver, Greatest School, Free booklet. Johnson's Automotive Electrical School, 729 Broadway, Dept. L. Denver, Colo.

CLERKS for Postal Mail and Government Field Service, \$125 month. Experience unnecessary. For free particulars of examinations, write J. Leonard (former Civil Service examiner), 85 Equitable Bldg., Washington, D. C.

STORIES, poems, plays, etc., are wanted for publication. Good ideas bring big money. Submit manuscripts or write Literary Bureau, 522, Hannibal, Mo.

BOYS-Men. Become automobile experts. \$45 week. Learn while earning. Write Franklin Institute, Dept. W-401, Rochester, N. Y. BARN \$25.00 daily taking orders for Allweather Raincoats. Permanent proposition, repeat orders. Experience unnecessary. No capital required. Write quickly for folder 9. Field Manufacturing Co., Mount Vernon, N. Y.

FIREMEN, Brakemen, Baggagemen, Pullman and train porters (colored). \$10 Railway Bureau, East St. Louis, Ill.

WORK for your government, Men, Women, over 17. Steady, No "layeffs." Pleasant work. Short hours, Paid vacation. Commence 390-5135 month. Quick raise. Become Railway Mail Clerks—City Mail Carriers—Postoffice Clerks, Castoms Clerks. Cammon education sufficient. Write immediately—today—for free list positions. Franklin Institute, Dept. A-3, Rochester, N. Y.

\$125 MONTH commence, U. S. Government Railway Mail Clerks. Men. Boys over 17. Steady. Vacations. List positions free. Write today sure. Franklin Institute, Dept. A-21, Rochester, N. Y.

WANTED—Men who want to earn good money while learning and establishing permanent business for themselves. Pitkin & Co., 363 Commercial Bldg., Newark, N. Y.

MEN-Women, over 17. Get Government jobs. Steady. \$90-\$125 month. List free. Write immediately. Franklin Institute, Dept. A-21. Rochester, N. Y.

BECOME Government Railway Mail Clerks, \$125-195 month List positions free, Write immediately, Franklin Institute, Dept. A-21, Rochester, N. Y.

BIG money made silvering mirrors and plating tableware. Outlits furnished. E. Decie Laboratories, 286 Fifth Avenue, New York.

GOVERNMENT wants Railway Mail Clerks. \$185 month. List positions free. Franklin Institute, Dept. A-21, Rochester, N. Y.

BE a Finger Print Expert. Particulars free, National System, 186 E. 79th, New York.

WOMEN — Girls. Become Dress-Gown Designers. \$135 month, Sample lessons free, Write Franklin Institute, Dept. W-597, Rochester, N. Y.

GOV'T. Positions Open. Railway Mail, Postoffice, Field Service, Auditors Income Tax. Short hours; Vacatious; Sick-leave on Pay. Prepare for coming Examinatious. Send for full particulars and free Booklet "M-1." Federal Service League, Box 1237-A, Washington, D. C.

NEW and used books; Practical, Mechanical, Automobile, Business, etc.; sold and rented. Bargains. Catalogue free. Lee Mountain, Box 101, Pisgah, Ala.

WANTED men. Become Automobile Experts. \$35 week. Sample lessons free. Write Franklin Institute, Dept. A401, Rochester, N. Y.

GET Posted for Spring. Good prices paid for butterflies, insects. See Sinclair's Display Advertisement, page 68.

GOVERNMENT needs Railway Mail Clerks, \$133 to \$192 month. Write for free specimen questions. Columbus Institute, Columbus, Ohio.

MANUFACTURERS of the most wonderful and efficient tire pumps made want representatives in every locality. Some capital required. Big profits. Exclusive territorial rights. Send Five Doltars for single and triple cylinder types, and get our liberal offer. Boberts Brass Co., Milwaukee, Wis.

SHOES—High grade, for men, direct from manufacturer. Send for proposition to salesmen. No deliveries or collections. Commission daily, Quick Shoe Co., Bruckton, Mass.

UNITED States Government Wants Men. Excellent positions at attractive salaries. Railway Mail Clerk Examination soon. Let our expert (former United States Civil Service Examiner) prepare you for this and other fine positions. Write today for free catalog PM. Patterson Civil Service School, Rochester, N. Y.

DISTRICT Manager: 150,000 sales of a household appliance in New England have paid District Managers upwards of \$3,000 yearly. We are ready to expand. Office work entire or side line. The Reeves Co., 64 Broad Street, Milford, Conn.

BE a Bailway Traffic Inspector! \$110 to \$250 monthly; expenses paid after 3 months' spare-time study. Splendid opportunities. Position guaranteed or money refunded. Write for free booklet CM-46, Stand. Business Training Inst., Buffalo, N. Y.

GOVERNMENT Wants Railway Mail, Postoffice Clerks, Other positions. Salary \$135 month. Experience unnecessary. Write for information concerning positions and instruction. Columbia School of Civil Service, \$11 Pope Bidg., Washington, D. C.

LOCOMOTIVE Firemen, beginners \$150, later \$250 monthly, for railroads nearest their homes, everywhere in United States and Canada. Address Railway Association, Desk M-1, Brooklyn, N. Y.

START a Paying Business of Your Own. Be a business man. Any location, 8,000 new Tire Vulcanizing and Bepair Stations needed. Business always good. Are you ambitious? \$100 will start you. Write at once. Wonderful opportunity. Equipment Co., 175 Canal, Cincinnati, Ohio.

SILVERING mirrors, French plate taught, Easy to learn, immense profits. Plans free. Wear Mirror Works, Excelsior Springs, Mo.

WRITE Articles, stories, news, in spare time for newspapers and magazines, Big pay. Copyright book free, Press Syndicate, 553, St. Louis, Mo.

GOVERNMENT Clerks Needed soon, (men-women). \$1640-\$2300, Permanent. Few to travel. Write Mr. Ozment. Former U. S. Government Examiner, 101 St. Louis.

SIGN Letter Agents and Painters; 500% Profit Gold and Silver Sign Letters for Stores and Office Windows. Anyone can put on. Big demand. Free samples. Metallic Letter Co., 431D N. Clark St., Chicago.

CALIFORNIA Resebeads selling like hot cakes. Agents coining money. Absolutely new. Big profits. Catalog free. Mission Bead Co., SP2819 West Pico, Los Angeles.

SALESMEN—Become Independent, Own your business; experience unnecessary; selling our \$7,500 Accidental Death, \$50 Accident, \$25 Sick Weekly Benefits; \$12.50 yearly; other amounts proportionate. Guaranteed steady income from renewals, \$250,000 deposited Insurance Department, Begistration Dept. A, Newark, N. J.

INVENTORS desiring to secure patents should write for our book, "How to Get Your Patent," tells our terms and methods. Send sketch for our opinion of its patentable nature, Randolph & Co., Patent Attorneys, 620 F, Washington, D. C.

OUR genuine gold window sign letters are an excellent money-making proposition for handy men. Slann Sign System, St. Antoine St., Detroit, Mich.

MAKE money writing Photo-plays; details free to beginners. No correspondence course, Producers' League, 230 Wainwright, St. Louis.

WANTED: Railway Mail Clerks—\$1,600 to \$2,800. Exams everywhere. Write today for full information. Patterson, Civil Service Expert, Box 4025, Rochester N. Y.

FOR ADVERTISERS

SPECIAL!! Inch Display Advertisement 150 Magazines Thrice \$15, Page \$200, Wood's Popular Services, Atlantic City.

ADVERTISE, Country town newspapers, Lists free. Pennell Company, Covington, Kr.

INTERNATIONAL-Opportunity contains Inspiring, Pep-Instilling, Success-Compelling articles, poems, ideas, etc. (Copy 19c, Trial Six Months 25c), Worldwide Circulation! Buy! Sell! Trade!—Everything!— Everythere! le Word, 59c Inch. 2279 First Ave., New York.

YOUR 25-word ad. in 75 magazines \$1.00, Riley, Publisher, 1333 S. 50th Court, Cicero, III. "COMMERCIAL Engraving and Printing." a remarkable new book by C. W. Hackleman, will answer any and every question which may arise concerning these subjects. A vast amount of time and thousands of dollars were expended to make this the most practical and complete book on engraving and printing and allied subjects ever published. Over 800 pages and 1500 illustrations presenting over 3500 distinct ideas on 35 separate subjects. Cloth binding. Price \$15 prepaid. We highly recommend this book. Popular Mechanics Book Dept., 6 N. Michigan Ave., Chicago.

ADVERTISE in 1,000 Corn Belt Weeklies, \$10,00 line. 25 words, 24 big Dallies, \$15.00. Booklet free. Address Union Advertising, Baltimore Bldg., Chicago.

INFORMATION

DEPENDABLE Information of practically any kind obtained and furnished for \$1.00, or money refunded. We also act as special representative in behalf of inquirers, if desired. Bank references. Address Eureka Service, 307 Jenkins Bidg., Kansas City, Mo.

LETTER SPECIALISTS

DO you want to sell it? Let my letters do it. Letters \$4.00. Leon Hatfield, Herington, Kan.

BIGGEST Pullers on Earth-Jacobus Letters, \$3.50. Jacobus Advertising Service, Irvington, N. J.

SUCCESSFUL sales letters, \$10. Besults or fee returned. Free suggestions, Morse, 133 W. 103rd, New York.

ATTENTION — Gripping, desire-creating sales letters. So strenuous they have to bring business, Ewald, 200 East 87th, New York.

SECURE the position you want. I can give you genuine assistance. Particulars free, Floyd V. Studer, Canadian, Texas.

BUSINESS SERVICE

INCORPORATE. Our lawyers do the work, saving you time, sanoyance and money in incorporating under the most liberal laws of Arizona. Laws and forms free. Southwestern Securities & Investment Co., Box D488, Phoenix, Ariz.

LITERARY SERVICE

WE Prepare Lectures, Speeches and original special articles, Expert Service, Manuscripts revised, placed. Herald Publicity Service, 415 Bristol Building, New York.

MAILING LISTS

MAILING lists. live opportunity seekers, 1.000 names, \$4.00; 500, \$2.50. Knapp, 758 Fifteenth St., Milwaukee, Wis.

REACH best paid workers in Grand Rapids, Saginaw, Battle Creek, and Muskegon through our advertising columns. Two cents a word. Address, Michigan Associated Labor Press, Houseman Bldg., Grand Rapids, Mich.

4,000 NAMES of Dallas County farmers, showing acreage and amount assessed to each, sent upon receipt of \$2.50. Address Tallaferro Farmer's Directories. Fort Worth, Texas.

TYPEWRITERS AND SUPPLIES

UNDERWOOD Typewriters at far less than manufacturer's price; rebuilt, all worn parts replaced, guaranteed good as new. Cash, installment payments. Write for Catalogue 1512. Typewriter Emporium, estab, 1892. Montrose and Ravenswood Ave., Chicago, Ill.

TYPEWRITERS, all makes, \$15.00 up; fully guaranteed. Shipped one month's free trial. Send today for catalogue and agents' proposition. Address Peekskill Typewriter Exchange, Peekskill, N. Y.

TYPEWRITERS, \$20.00 up. All makes, Easy payments. Free trial. Payne Company, Rosedale, Kans. REBUILT Typewriters, All Makes, \$10.00 Up. We self for cash at prices 20 to 30 per cent lower than installment houses. Every machine fully guaranteed. Send for free descriptive circular. The M. & M. Typewriter Ca., 42 N. Wells St., Chicago.

FIVE-DAY Free Trial—Underwoods—
Remington—Smith—Royal—Oliver, etc., \$3
deposit, balance small monthly payments.
Five-year guarantee; liberal discount for
cash. Write for catalogue before buying.
International Typewriter Exchange, 177 N.
State St., Dept. A-5, Chicago.

DUPLICATORS AND DEVICES

"MODERN" Duplicators, Business Getters. \$2.25 up, 50 copies from pen, pencil, typewriter. No glue or gelatine. 40,-000 in usc. Free trial. Need one? Booklet Free. J. E. Durkin-Reeves Co., Pittsburgh, Pa.

"QUICK Process Duplicators." Makes 160 copies in 10 minutes. Remarkable time savers. Thousands in use. Circular Free, Heyer Duplicator Co., 160-PM, N. Wells St., Chicago.

ADDING MACHINES

FREE Trial, Marvelous new Adding Machine. Adds, Subtracts, Multiplies, Divides, automatically. Work equals \$350.00 machine. Price only \$15.00. Speedy, durable, handsome. Five-year guarantee. Used by largest corporations. Write today for catalog and free trial offer. Lightning Calculator Co., Dept., E., Grand Rapids, Mich.

NEW \$3.50 Automatic Adding Machine, Adds, Subtracts, Multiplies. Absolutely accurate. Capacity \$999,999.99. Fully guaranteed. 75,000 pleased users. Makes adding easy, positive, quick. Eliminates Mistakes, Saves Time. Posipaid, \$3.50. Bassett Co., 1458-X Hollywood Ave., Chicago.

PRINTING, ENGRAVING AND MULTI-GRAPHING

100 IMITATION typewritten circular letters, 95c, prepaid. Franklin Mercantile Co., Huntingdon, Pa.

200 HAMMERMILL Notehends \$1.00. samples 2c. G. C. Press, Box 224, Nashua, N. H.

MIMEOGRAPHED letters our specialty, 100, \$1.25. Samples, prices free. Name cards neatly printed, 160, 85c. T. R. Smith, Rolfe, Iowa.

SHIPPING Tag Users—our prices will interest you; write for them, Quality Print, Hudson, Wis.

250 LETTERHEADS or Envelopes, \$1.50; other printing. Samples, stamp. H. Boney, Paris, Mo.

GUMMED labels, Advertising stickers. Catalogue free. Pennell-Standard, Covington, Ky.

PRINTING AND ENGRAVING

REPRODUCTIONS quickly and clearly printed in black for Inventors or Manufacturers of Newspaper articles, typewritten matter, testimonial sketches, and copies of patent drawings. Size Sx10. One hundred copies \$5. Three hundred \$10. Send money order with copy or stamps for sample of reproductions. Reliable Novelty Company, 600 F Street N. W., Washington, D. C.

100 BOOK-FORM Calling Cards \$1.25. Business size \$1.50. Process engraving and quantity prices on request. Salesman's sample case 30c. Book-Form Card Shop, 3461 Clark St., Chicago.

100 BOOK-FORM Cards with case, 85 cents; business size, 300 for \$1.75, postpaid. Arteraft Printshop, 19 Highland Ave., Elizabeth, N. J.

100 BOND Letterheads, 100 Envelopes, \$1.25. Others reasonable. Economic Press, Leonia, N. J.

QUANTITY Users save 30%. Wolf Rol Labels, Sta. E, Philadelphia.

PRE-USED Printing Presses, Type and supplies. List for stamp. Popular Bargains, Richland, Pa. EMBOSSED business, personal stationery. Samples, stamp. Daniels Co., Pittston, Pa.

1,000 LETTERHEADS or Envelopes, \$3.00, sent prepaid. Samples Free. Moni-tor Press, Morrisville, Pa,

REDUCED prices for better printing, 1,000 Bond letter-beads, \$5.00; 1,000 good envelopes, \$4.25; 1,000 four-page folders, 3\functions, \$12.00. Catalogues, etriculars, booklets our specialty. All printing at reduced prices. Samples free. Fantus, 525 S. Dearburn St., Chicago.

TWO-COLOR Quality Printing for price of one. Samples, Arrow Print, SSSP Walnut, Waterbury, Conn.

1000 PULL-SIZE Hammermill Bond Let-terheads \$3.65. Postpaid. Other stationers in proportion. Business building Multigraph letters cheap. Samples free. Charles B. Hatfield, Box 353, Owego, N. Y.

250 LETTERHEADS, 250 White Envel-opes, printed and mailed, \$3.00. Samples printing free. Write Sun, Mohawk, N. Y.

2,000 LETTERHEADS or Envelopes \$1.50 prepaid 3rd zone. Samples Free. Quality Printery, Marietta, Ohio.

PRINTING Outfits—Presses, type supplies, type novelties. Send stamp for catalogue. Model Press, York, Penna.

FOR MEN

SHAVE with comfort. Flexible Mirror belps wonderfully. Descriptive Circular free, Brandaw Company, 970 Atlas Bidg., San Francisco, Calif.

FOUR ounce "Handy" creases trousers in three minutes. \$1 postpaid. Acquidruck Mfg. Co., Portsmouth, R. I.

Mfg. Co., Portsmouth, R. I.

I WANT to send Free to every chronic pipe smoker in the country a good, big, generous sample package of my pure, suncured, nature-flavored Old Green River Pipe Tobseco. No money to pay. If you are a tobacco crank, all the better. Try the pure stuff. No syrup, flavoring or dope. After you try it free, I'll show you how to cut your smoke bill one-half and get more pipe joy. Just send name and address, and say whether you want mild, medium or strong. Pete Moberly, Box 820, Owensboro, Ky.

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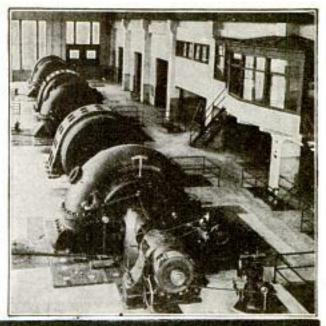
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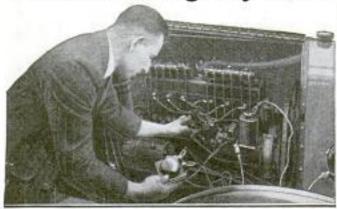
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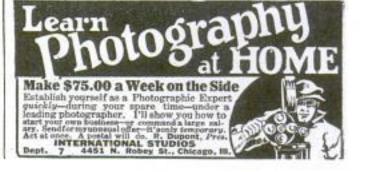
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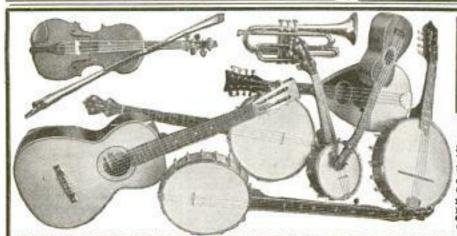
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ought to quit.

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Some day you will realize to what an alarming extent

When your hands begin to tremble—
and your appetite begins to fail—
and your heart seems to "akip a beat" now and then—
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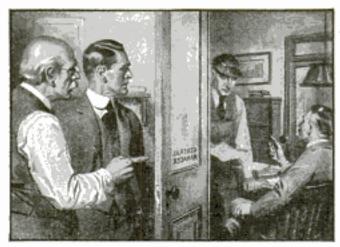
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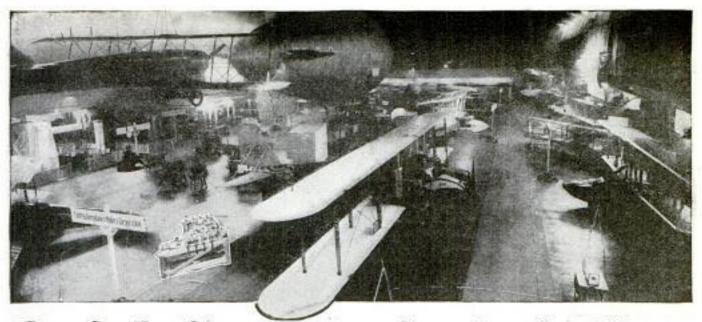
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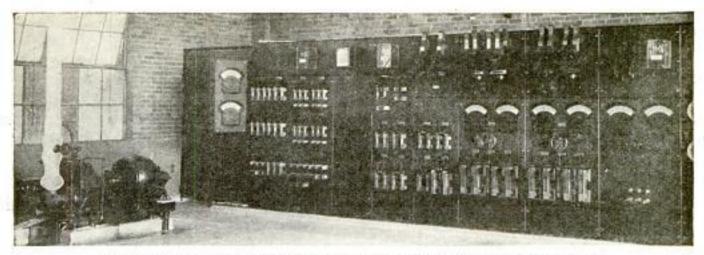
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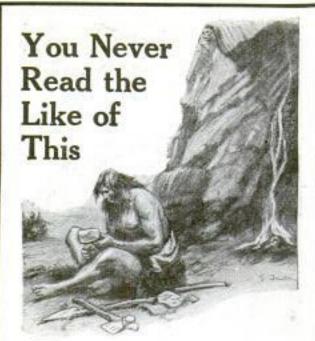
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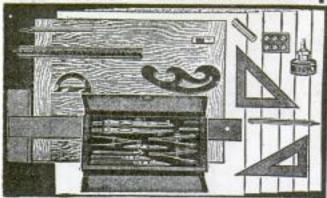
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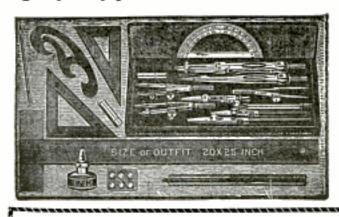
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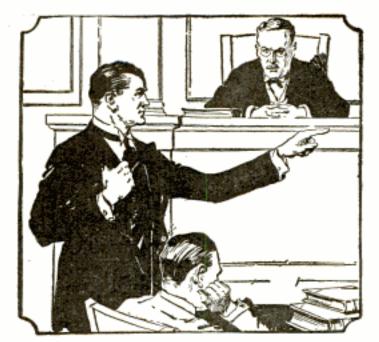
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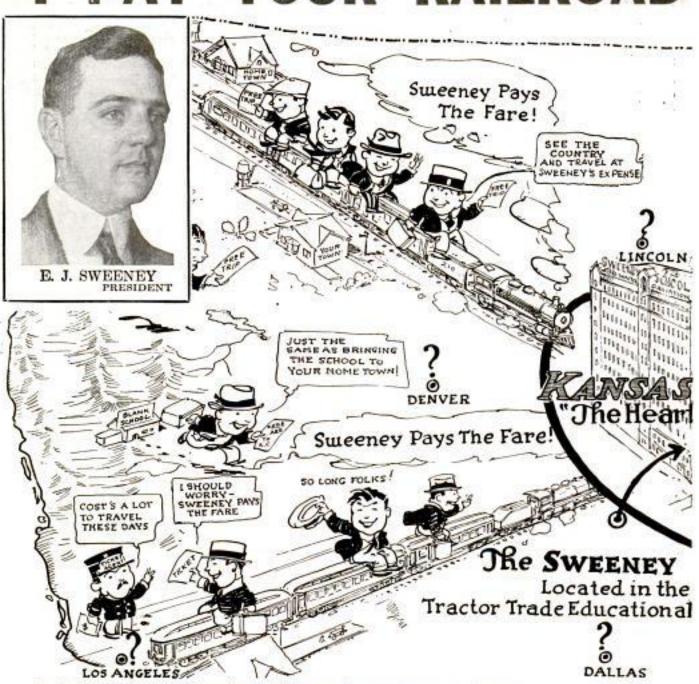
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Come to the Sweeney School now and GET READY FOR A GOOD JOB. No previous experience is needed. I teach with tools not books. And let me tell you that YOU ARE NEVER TOO OLD. Henry Ford was forty years old when he STARTED THE FORD COMPANY.

Thousands upon thousands of men who read Popular Mechanics as you are reading it now, and thought as you have been thinking about mechanical training, got my big free catalog and today in all parts of the country HAVE MADE GOOD. I have the proof, hundreds and hundreds of letters from successful men asking for our graduates. These men took the first step. They GOT THE CATALOG. They tell you: "Don't make any mistake, Learn it right. Learn it at Sweeney's."

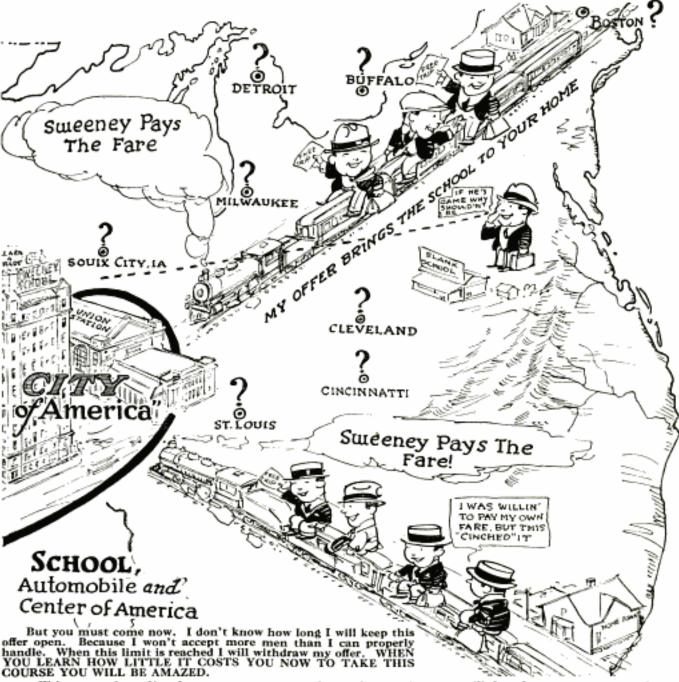
But These Men Never Had the Opportunity You Have Today

The railroad fare to Kansas City is a big item. Lots of these men had to pinch and scrape to make it. BUT I WILL NOW PAY YOUR FARE. You can come to this great school at no more cost than if it were located in your home town. No extras. No advance in tuition. Just a fair and square rebate of your railway fare. No matter where you live in the United States this offer is good. Tell your friends "SWEENEY PAYS THE FARE." Tell them that SWEENEY has another big Special Offer besides Free Railway Fare. Travel, see the world at my expense.

SEE SWEENEY DOUBLE-PAGE SPREAD ON PAGES 18 AND 19

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TO KANSAS



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Popular Mechanics Magazine

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Vol. 37

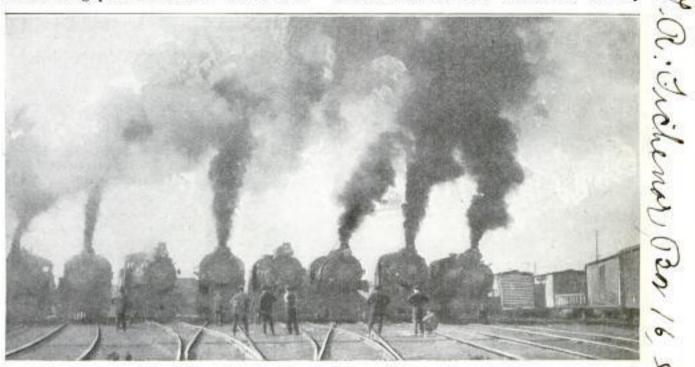
FEBRUARY, 1922

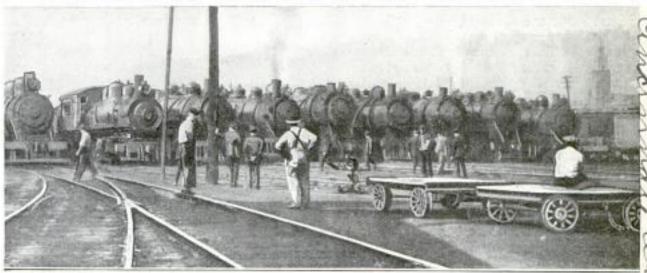
No. 2

780/ Smokiest Locomotives Made Smokeless

A PICTURE taken before and another taken after the application of a remedy are common in connection with advertised nostrums, but quite unusual in the matter of mechanical improvements. Probably for the first time in the history of railroading two pictures of this kind—and moving pictures at that—were taken

of 50 locomotives lined up in the Baltimore and Ohio Railroad yards, at Cincinnati, the first one showing the locomotives belching from their funnels dense clouds of smoke, and the second one, after the application by the engineers of smoke consumers, showing an almost total absence of smoke of any





The Upper Picture Taken before, and the Lower One after, the Application of Smoke Consumers by the Engineers on 50 Locomotives That were Lined Up in the Yards of the Baltimore and Ohio Railroad, at Cincinnati, for the Purpose of having the Great Difference Shown Photographically

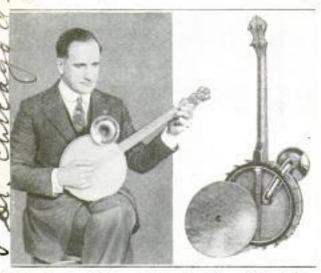
Baltimore + Olio acilroad Gardes

kind. It was a contrast equivalent to the difference between day and night. Smoke consumers on the locomotives are compulsory on all trains entering Cincinnati. It has been demonstrated there that they

result not only in smoke prevention, but also in fuel economy. The moving pictures of this demonstration will be shown all over the country as propaganda in the interests of smoke prevention.

BANJO FOR DANCE ORCHESTRAS THROWS SOUND FORWARD

A new banjo is specially designed to meet the requirements of dance orchestras, stage performances, and playing in large halls. The sound from an ordinary



Left: Banjo with Sound-Throwing Horn, Right: Outer Sounding Board Removed from Instrument to Show Construction

lingerland Adord banjo is thrown back from the head against the body of the player and much of it is deadened in this way. banjo has a wooden sounding board set just back of the head. A horn, opening from the space between the head and sounding board, passes through the frame of the instrument and throws the entire volume of sound forward into the hall. A second board covers the back of the instrument. This not only increases the volume of sound but, by variations in construction, the quality of tone can be controlled to suit special purposes.

RABBITS AS A PROTECTION FROM MOSQUITOES

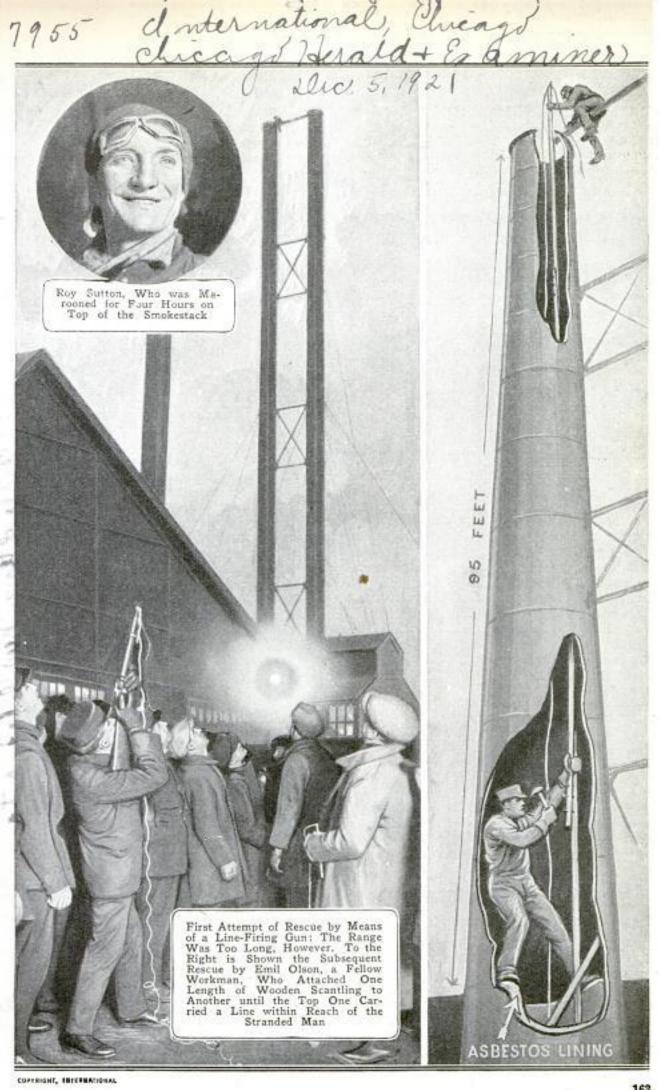
Careful observations have been made, in France, of the extent to which mosquitoes are attracted to domestic animals in preference to human beings. proved experimentally that mosquitoes have a strong predilection for the blood of rabbits, stronger than for that of any other domestic animal. This discovery has been practically applied in many parts

of France as a protection from mosquitoes, and particularly from those that carry germs of malaria, and similar dis-cases. In many parts of France now the inhabitants raise rabbits in conjunction with poultry, and thus protect themselves profitably against the dangers of diseasebearing mosquitoes.

7955 CLEVER RESCUE OF WORKMAN MAROONED 150 FEET IN AIR

While repairing, single-handed, the top of a smokestack, 125 ft. above the roof of a 30-ft.-high building in the plant of the American Bridge Company, Chicago, the workman let drop the line which was his only means of returning to the roof, and thence to the ground, There was no possibility of conveying a line to that height with any appliance in the plant, and so appeal was made for help from the fire department, which has a linethrowing gun, in appearance exactly like a military rifle, for use in such an emergency. Several futile attempts were made to fire the line within reach of the marooned workman, and finally this method of rescue had to be abandoned. Fortunately, as the stack had not been in use, it was cold, and finally a fellow workman climbed from the level of the roof up the first 30 ft. of the inside of the stack, to which height it was lined with asbestos. On a 3-in, steel ring, on top of the asbestos, the rescuer stood, with his legs astride the stack. meantime some long, light wooden scantlings, that had been cut and drilled for templates, as used in all structural work, were obtained and passed up to him. He pushed upward, first one of these scantlings, to the top of which a line was made fast, and to the bottom of that scantling he attached, with the aid of the holes, another, and so on, scantling after scantling, until the top one came within reach of the stranded workman. This did not happen until the poor fellow had spent four hours in his perilous position. 150 ft. above ground, in the frosty December atmosphere. Once he grasped the end of the line, it was a matter of only a few minutes before he had hitched it to the top of the stack, and slid down to safety.

La nature 12/3/21

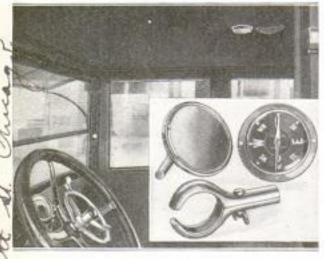


J. P. norsom, South Bend. Ing.

COMPASS MOUNTED IN TOP

a safer and better
exhibit these hist

¹ Though marine compasses have been successfully used on automobiles, difficulty has always been experienced in installing



The Compass is Mounted in the Top of the Car and the Mirror on the Steering Column. The Separate Parts are Shown in the Insert

a compass in such a way that it would not be affected by the engine or other steel parts. A special automobile compass has now been developed which overcomes this difficulty. It is attached to the top of the car, about 24 in. back of the windshield and over the driver's head. A small mirror is mounted on the steering column in such a position that the driver can see in it the compass dial and read it without moving his head.

HISTORIC DOCUMENTS PLACED IN LIBRARY OF CONGRESS

The original manuscripts of the Declaration of Independence and the Constitution of the United States were recently removed from the State Department building and placed in the Library of Congress. The fireproof building and special facilities of the library make it

writing Science monter 9/3 0/2 a safer and better place to preserve and exhibit these historic documents. They have been officially in the custody of the State Department since it was created by the act of Sept. 15, 1789, though on a few occasions they have been kept elsewhere. Thus, just before the capture of Washington by the British, in 1814, they were hidden in a grist mill near Leesburg, Va. In 1841, the Declaration of Independence was placed in the new Patent Office, which was then a part of the State Department, because its new building was supposed to be fireproof, and remained there till 1877, except for nine months, when it was in Independence Hall at Philadelphia.

DOLLS AND ANIMAL TOYS MADE FROM OLD INNER TUBES

One day a New Orleans business man was looking at a pile of worn-out inner tubes, but he was thinking of his baby and an idea occurred to him. With a pair of scissors, a bottle of rubber cement and a pen and ink, he soon converted the old tubes into dolls and animals. The baby thought they were the finest toys he had even seen, and all the neighbors babies agreed with him. Before long a small factory had to be built to supply the demand for the rubber toys, and the designs were copyrighted.

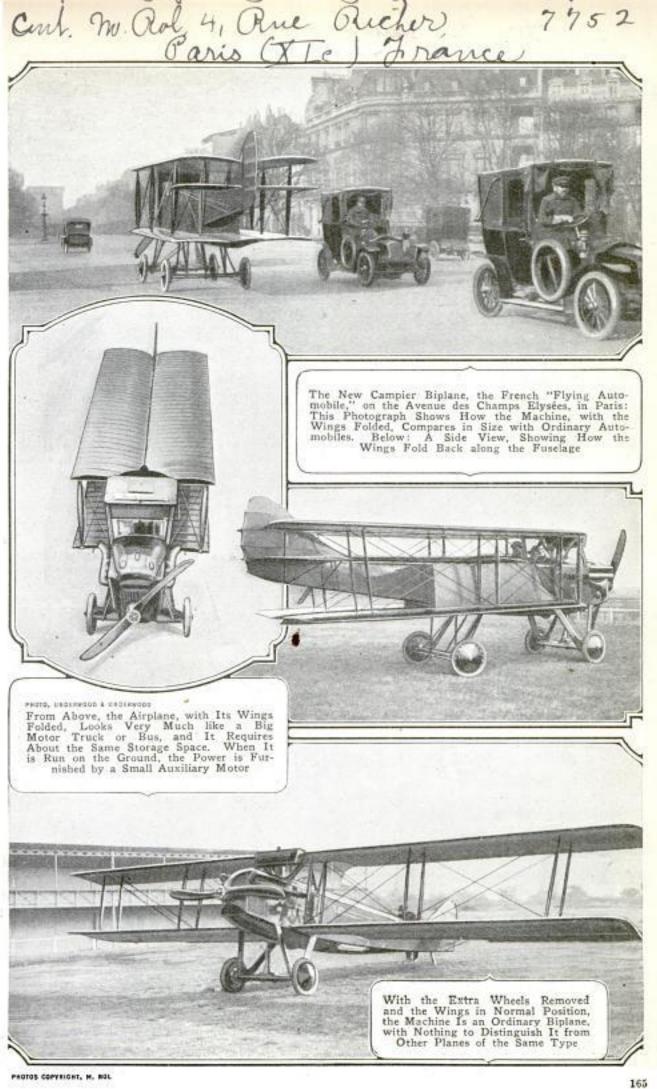


Some of the Toys, Made from Old Inner Tubes, Which are Becoming Popular for Babies

"FLYING AUTOMOBILE" IS FOLDING-WING BIPLANE

At the annual Aero Show, in Paris, France, a new airplane was exhibited which has been popularly termed the "flying automobile." It is a biplane with folding wings and an auxiliary motor. The wings are hinged to the fuselage and fold back, along each side of it, in much the same way as the wings of some of the American folding planes. With the wings folded, the machine is about the size of a

large motor truck, and requires a hangar no larger than a garage. It can be run in the streets under its own power, using the 10-hp. auxiliary motor. For flying, a 300-hp. motor furnishes the power. A demonstration of its practicability was given at Buc, France, and it proved to be entirely successful in both the flying and land tests. It attracted much attention when run through the Paris boulevards.



100 Potter Bucky, stie Clinic 166 new Jord POPULAR MECHANICS

LEAD DIAPHRAGM IS USED WITH X-RAY APPARATUS

Although it is not generally known, the accurate photographing of stout persons with X-ray apparatus has heretofore been



This Concave Lead Diaphragm Eliminates the Secondary Rays When a Stout Person is Photographed by X-Rays

a somewhat difficult task. The reason for this difficulty is the presence of secondary rays which make the plate "cloudy" and which are caused by the thickness of the patient's body. A new diaphragm composed of lead grids is now available, the use of which entirely eliminates these annoying rays. Thus the picture of the fleshy individual can be made as clear and well defined as that of the most frail subject.

SEEDLESS GRAPES IN EASTERN AND NORTHERN STATES

Considerable work has been done by the director of the New York Botanical Garden, in coöperation with the State Experiment Station at Geneva, in connection with the development of seedless grapes for the northern and eastern states. Plantations have been made in the Botanical Garden, and some have already borne fruit. Cuttings of others have been sup-

plied by the State Experiment Station, and from the Experiment Station of California, cuttings of all the most important of the Vinifera grapes have been obtained and are now growing in a nursery. Later these are to be planted in a vineyard, containing specimens of wild grapes, the principal cultivated varieties hardy to that section, and several varieties of the Vinifera, which can be grown there successfully by providing protection in winter. Critical studies will then be made of these plantings.

BILGE STATIONS TO PREVENT

It has been proposed, in Baltimore, to establish two bilge stations in Chesapeake Bay, one to be utilized by incoming, and the other by outgoing ships, with the object of preventing the pollution of the bay from oil in bilge water. It is claimed that bilge water is now killing fish, oysters, and wild fowl by the thousands. Similar stations are operated successfully in New York. It is estimated that each station would cost about 50,000 dollars.

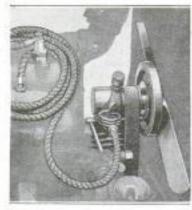
TIRE PUMP AS AN ACCESSORY 12/19

As a standard equipment of an automobile a power-driven tire pump has long

been in use on many makes of higher - priced cars. There has now been developed a power - driven tire pump that is available as an accessory for low-priced cars. It is a combination of tire pump and radiator

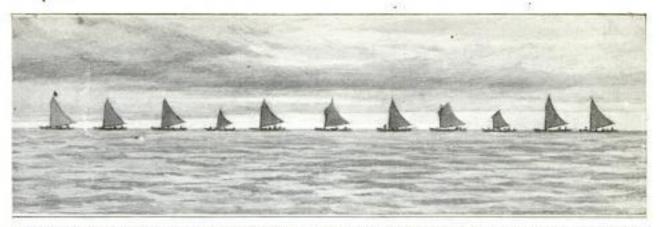
and radiator
fan, replacing the standard fan and
bracket assembly. A simple clutch throws
the tire pump into or out of operation.
The pump is of the piston type, and it is
driven by a disk crank connected with its
fan pulley.

¶A New York City cigar store has a series of humidor compartments built into one wall. When a customer buys a box of cigars, he is given the only key to one of these compartments, and may keep his cigars in it as long as they last.



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P.33



The Alaskan Whalers Sailing for Home with the Captured Mammal in Tow: This Remarkable Picture was Taken at Night in the Light of the Midnight Sun

WHALE HUNTING ON THE TOP OF THE WORLD

BY LAWRENCE WILLIAM DEDROSE,

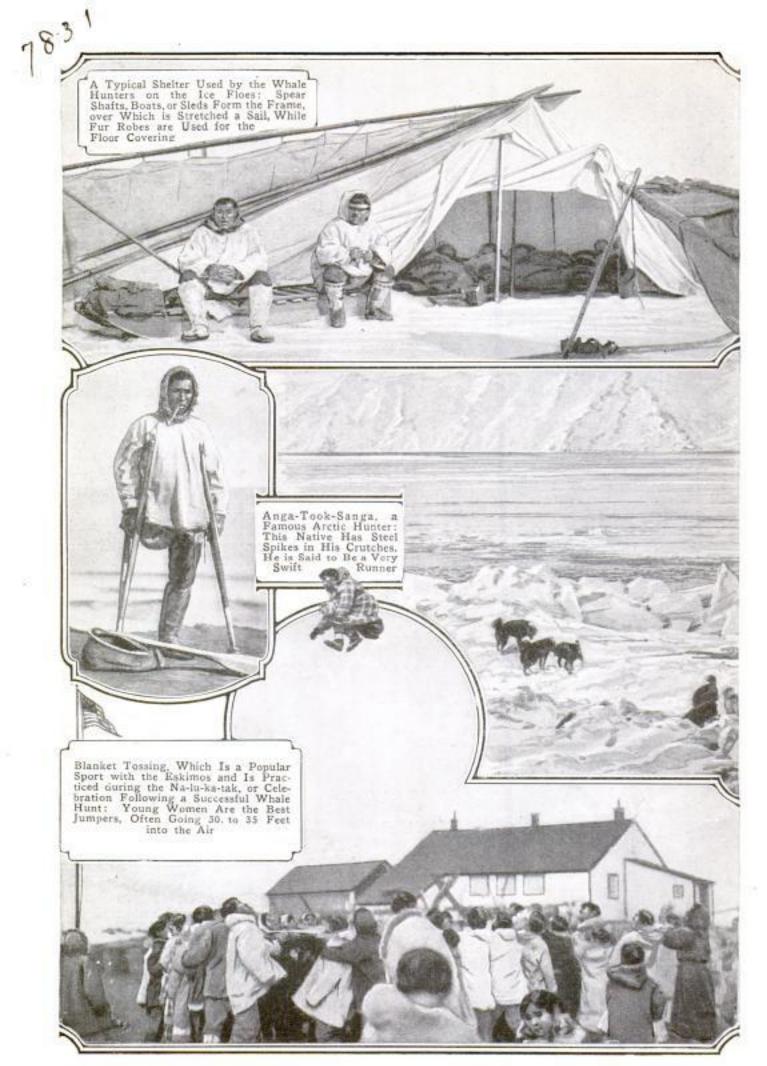
ON the shore of the Arctic Ocean at the extreme northern point of Alaska lives a tribe of Eskimos who are declared to be the greatest whale hunters in the world. These hardy natives brave the dangers of the Arctic seas in open boats, skirting treacherous ice floes, facing deadly blizzards in search of game, which they often pursue scores of miles from land.

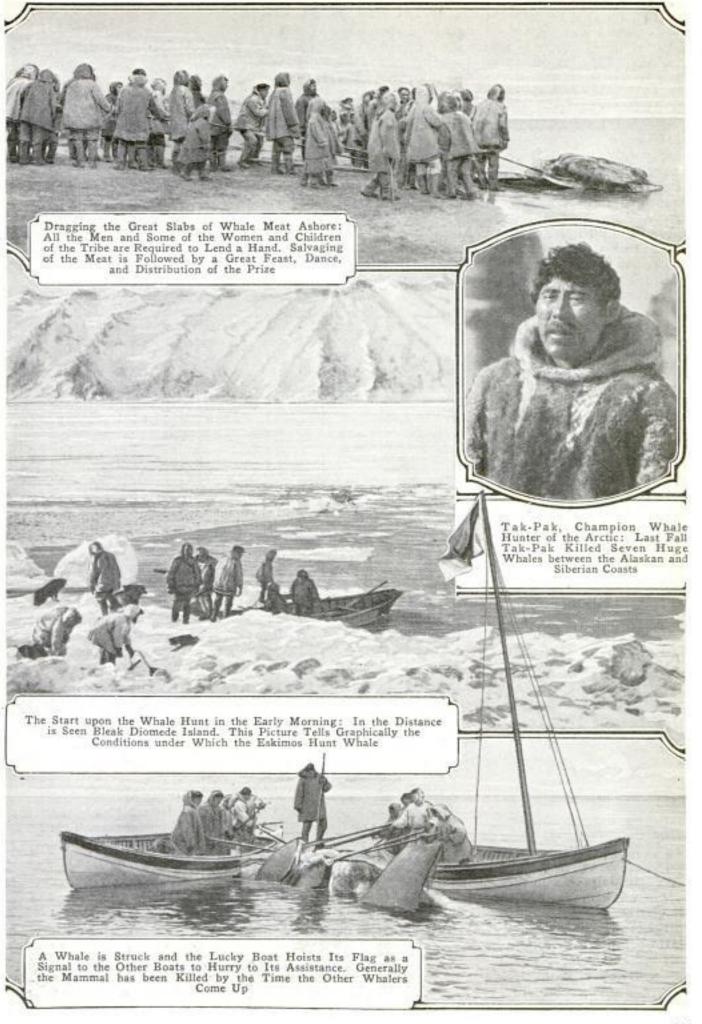
Whales are hunted in the Arctic in May and June, when the ice fields have broken up and swept southward into Bering Sea, and again in September, before winter seals the ocean with its impenetrable cap of ice. The mammals enter the extreme northern waters when the ice goes out in the spring, and stay until the ice returns. But the Eskimo pursues the whale when it appears early in the season, then turns his attention to seal and duck hunting, returning to the hunt for the mammals in the fall to fill his larder for the long winter.

The Eskimos of the Arctic have strange customs. It has proved difficult to convert them to the ways of the white man. Of the practical arts of the latter, the



The Whale Hunters Making a Temporary Camp upon the Ice: These Camps Are Necessary, as the Hunters must Be near the Open Water





POPULAR MECHANICS

natives have adopted whale boats and firearms. The methods of hunting are their own.

When the whaling season begins, the Eskimos make temporary camps on the ice fields off shore, so as to be as near as possible to the open water. These temporary camps consist of improvised shelters made from upturned boats or frames of sleds, over which skins or paulins are stretched. Fur robes form the floors of the shelters.

Whale hunting to the Eskimo is the most fascinating sport. It is much in the nature of a regatta, with honors going to the boat which kills the first whale of the season. Despite its romance and glamour for the native, however, the hunt has a serious purpose; a successful season assures a winter's supply of food for

the entire village.

With sails hoisted to the wind, the boats to the number of 10 or 12, each carrying three or four hunters armed with rifles, depart out upon the Arctic Ocean. They spread out over a vast area fully 50 miles square. Each boat carries a flag, and when a whale is struck, the signal is hoisted, whereupon all the other boats hasten to the assistance of the fortunate hunters. Usually the whale has been killed by the time the other boats come up.

A few of the Eskimo hunters have whaling guns, which shoot an explosive harpoon that instantly kills. Others have only their rifles or spears, with markers and buoys consisting of seal skins inflated

with air.

Weather conditions increase the hazards of hunting upon the ice-strewn Arctic sea. A storm may arise suddenly

and blow the hunters far from home. When these storms occur in the Arctic, they usually last for days. The hunters, carrying only bare necessities, suffer greatly. Blizzards are to them as deadly as fogs in temperate waters are to fishermen there. The Eskimo has an unerring sense of direction, but this avails him little when the wind, lashing the grinding ice floes, cuts off retreat toward home. He must fight it out on the open sea and wait for the storm to subside.

When a whale is captured, the boats of the hunters assemble at the scene as quickly as they can. The boats are lined out, with sails up, each towing the other, the dead whale bringing up the rear, and the slow voyage homeward is begun. When shore is reached, the whale must be cut up in the water, since there are not enough men to drag the great carcass

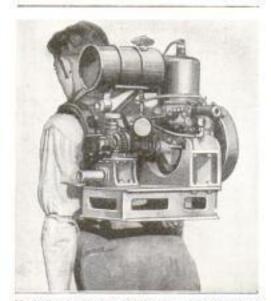
up on shore.

When the whaling season is over, each successful hunter gives a na-lu-ka-tak (celebration), with the rest of the villagers as his guests. There is feasting, blanket tossing, and a dance at the end of the program, which often lasts for days. All the old men and women, and the sick Eskimos, are guests of the prince of the whale hunt. Those not able to walk are carried by the men or hauled on sleds to that part of the village selected for the feast.

A feature of the na-lu-ka-tak is blanket tossing. Girls and young women are the best blanket jumpers. Thirty to thirtyfive feet is a common jump. Some of the men are also good at this popular sport, but because of their suppleness, women always carry away the honors.

FOREST RANGERS' FIRE ENGINE CAN BE CARRIED ON BACK

Fire engines, light enough for one man to carry on his back, are being manufactured for the use of forest rangers. The complete outfit, including the tank filled with gasoline, weighs only 74 lb. and will deliver 20 gal. of water a minute through a 1,500-ft. hose. The single-cylinder gasoline engine is said to be the smallest and lightest



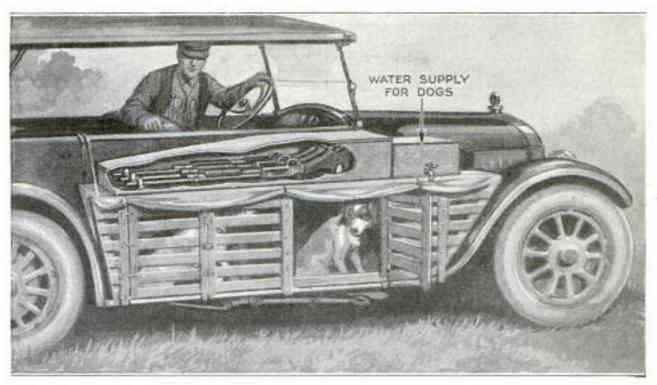
New Light-Weight Fire Engine for Forest Rangers, Showing How It is Carried

fire engine built. It will throw a stream ranging from 7 gal. a minute, with 160-lb, pressure, to 21 gal, a minute, with 90-lb, pressure. A twocylinder outfit is also being made, which weighs 1251b. Its stream ranges from 20 gal, at 115-lb, pressure to 40 gal, at 85-lb, pressure.

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rorthern Fire apparatus Co.

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A Hunter's Automobile Fitted for a Long Trip: On the Running Board Is a Cage Large Enough to Hold Two

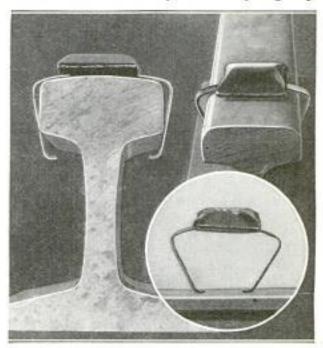
ON AUTO RUNNING BOARD

To save the strength of hunting dogs for work in the field, they are carried, where the distances are long, in comfortable cages placed on the running boards of the automobiles which carry the sportsmen. The cage is 69 in, long at the bottom, 25 in, high, and 12 in, wide inside. A partition in the center divides the carrier into two kennels. The cage is made of light lumber and lath, and has a canvas curtain on the weather side which can be let down to protect the dogs from wind and rain. Two metal bars, bent to fit the running board, are clamped beneath to hold the cage. A rack or box carrying three guns is placed above the kennel. And, of interest to those shooting in Dakota, for instance, where water supplies are sometimes far apart, there is provided a metal water box, which also rests on the kennel. This box is fitted with a stopcock at the lower part, making it easy to draw off water without opening the box. TAMORA CL

TRACK TORPEDO THAT APPEALS TO SIGHT, SMELL, AND HEARING

A new track torpedo, or fog signal, has been adopted by the Canadian Pacific Railway, that instead of appealing only to the sense of hearing, like the conventional signal, appeals to three senses—

hearing, seeing, and smelling. When used by trainmen to protect trains from the rear, the torpedo is attached to the rail head, in the usual way, with a spring clip.



Track Torpedo, or Fog Signal, That, When Detonated, besides Making a Loud Report, Like Other Torpedoes, Gives Out a Brilliant Flash, and Emits a Pungent Odor

When fired, it not only makes a loud report, but also gives out a brilliant flash, and emits a pungent odor. It is made waterproof, and resists any atmospheric conditions of heat, cold, or moisture. This is essential in the Canadian climate with its great variations in temperature.

Canadian Pacific acilwag 342 madism, new york Cityrighted material

International newsreel Corf. 172 Chicago POPULAR MECHANICS 18 LOCOMOTIVE THROWN UP SIDE of the Ethiopian En

OF HILL BY COLLISION

When two trains met in a head-on collision, near Bryn Athyn, Pa., not long ago, one of the locomotives was thrown of the Ethiopian Empire. The expedition has returned from 10 years of exploration in Egypt. The principal discoveries, relating to this formerly unknown portion of history, were made at Napata, the ancient capital of Ethiopia, now called Gebel

Barkal, at the foot of the Fourth Cataract of the Nile River. At this point a group of pyramids were examined, and it was learned that the royal family of Ethiopia sprang from a tribe of Libyan nomads, who entered and became a part of Egypt, revolted, and later conquered the older country. Pieces of sculpture, paintings, and art objects, which were ob-tained, represent a remarkable civilization and the highest development



After the Crash: One Locomo-tive was Thrown Up on the Side of the Hill by the Force of the Impact

high up on the side of a hill bordering the track by the force of the impact. The accident occurred on a single-track line between Philadelphia and Newtown, over which two local trains were running in opposite directions. Through some error they met on a curve. Though both engines were smashed and the trains badly wrecked, the crash was not directly responsible for all the

deaths and injuries. Almost immediately after the crash the coaches caught fire, and many of the 25 deaths and 20 injuries were the result of the fire.

1934HARVARD-BOSTON EXPEDITION FINDS ETHIOPIAN RECORDS

Discoveries made by the Harvard-Bos-ton Archæological Expedition headed by Prof. George A. Reisner, of Harvard University, have made it possible to write the history of the establishment and rise



Most of the Injuries to Passengers and Damage to Property were Caused by Fire, Which Enveloped the Train Almost Immediately after the Collision

of Egyptian art. The expedition was probably the most thorough, scientifically, that has ever been conducted,

■ Miniature pieces of furniture and many other everyday objects are used by Miss Mary LaVergne to teach simple French to beginning students, in the Minneapolis, Minn., South High School. Pupils use no textbook during the first term but, after this preparation go through the book as easily in the following two terms as other students do in three.

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GARAGE ZONING REGULATIONS TESTED BY APPLICATION

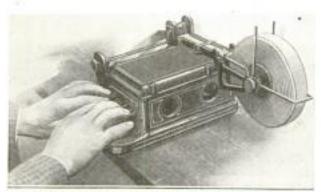
On the whole, the zoning regulations for garages, adopted by New York City

in July, 1916, have proved highly satisfactory. Some defects have appeared, however, in the practical application of these regulations which should prove of interest to other communities now considering similar legislation. The principal defect is in the provision permitting the building of private garages, for not more than five motor vehicles, as accessories to residence buildings on the same lot, in residence districts. Such an accessory garage cannot be rented in whole, or in part, or used for business It is felt that such vehicles. rental and storage should be permitted as an incidental use, but that it would be abused if al-The proper solution is lowed. said to be the reduction of the number of cars permitted to three, and the allowing of one space for rental or storage of

light business vehicles; which would require an amendment of the law.

MACHINE MAKES RAISED-LETTER COPY FOR BLIND TYPEWRITERS

Teaching many of the soldiers blinded during the late war to use typewriters as a means of earning their living, is a laudable effort of the German government. To prepare copy for the use of those so afflicted, a machine has been designed which stamps raised letters upon a tape. These letters are "read" by the blind typists, who use the highly trained sense of



This Machine is Used to Prepare Copy for Blind Typists by Stamping Raised Letters on a Tape

touch in their fingertips, and afterward write them on a regular typewriter.

dolernational Oholo Bernice, 326 lb. hadim,

HAND FLASHLIGHT ADAPTED AS MOVIE-FILM PROJECTOR

Single views, clipped from movingpicture films, can be projected on any



Above: The Projector, Placed on a Table, Throws Pictures on an Ordinary Wall. Below: Enlarged View, Showing Construction

white surface by means of an ordinary hand flashlight with a special lens and slide. The flashlight rests in nickelplated clips on a wooden base. A special reflector-and-lamp unit produces about 15 times the light of an ordinary flashlight and enlarges the 1-in, film view to a 9-ft, picture, with perfect detail. In the front end, which is telescoping, is mounted a metal slide carrier with three film apertures.

LARGEST ALL-AMERICAN-MADE TWIN-SCREW MOTORSHIP

The "Californian," the largest twinscrew motorship built and fully equipped exclusively in the United States, was recently launched at Chester, Pa., and it will be followed at an early date by a sister ship, the "Missourian." They are considered the most efficient type of motorship for long-distance voyages. Their dimensions are, 461-ft. over-all length, 59ft. 8-in. beam, with a draft of 28 ft. at a deadweight tonnage of 11,000. The power equipment consists of two six-cylinder single-acting Diesel engines, each rated at 2.250 indicated horsepower at 115 r.p.m. The contract speed is 131/4 miles, and the normal fuel capacity is 1,400 tons, with a reserve capacity of 760 tons, giving a normal cruising range of 25,000 miles.

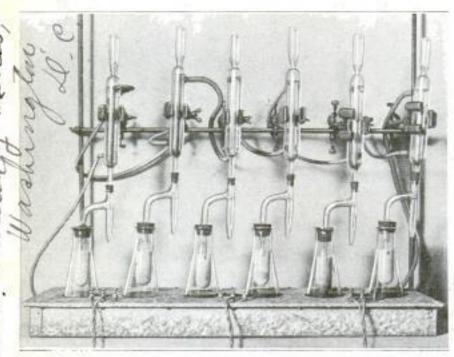
marine Journal

DEVELOP EFFECTIVE PROCESS FOR RECLAIMING WASTE COAL

Laboratory studies by the United States Bureau of Mines indicate the posis then washed into a container and allowed to settle, after which it is transferred to a churn, with a paddle revolving at 1,000 r.p.m., where it is mixed with water. Oil is then added and the churn-

ing is continued. action results in small egg-shaped granules, known as amalgam, which are the ultimate aim of the process, and are composed of purified coal, oil, and 10 to 30 per cent water. The entire mixture is next poured onto a 100-mesh screen and drenched with a fresh supply of water. It is then placed in the churn and washed until the amalgam is free of all mineral matter.

It is claimed that this process is practically effective. Combustible matter is recovered to an extent exceeding 95 per cent. Mineral matter is eliminated to a satisfactory degree with



Laboratory Apparatus Used by the United States Bureau of Mines in Experiments to Develop a Practical Method of Reclaiming Waste Coal

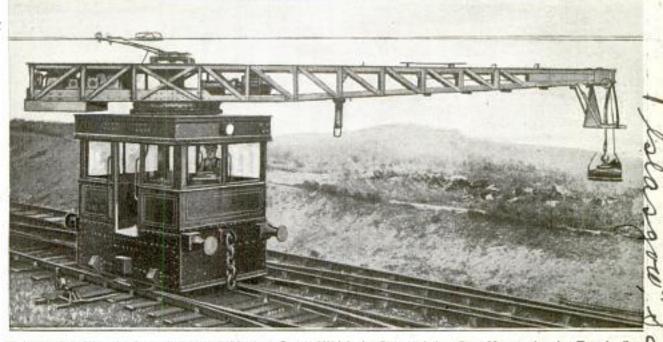
sibility of reclaiming millions of tons of inferior coal, now going to waste at the mines, by a new method of refinement. The coal is pulverized sufficiently for free passage through a 200-mesh screen, finer pulverization not yielding a great enough reduction of ash to warrant the increased expense of finer grinding. It





Amalgam Granules, Varying in Size Down to About One-Eighth Inch in Diameter, the Final Product Obtained in Reclaiming Coal

either bituminous or anthracite coals, and the sulphur reduction is favorable with anthracite, though not with bituminous coals. Any oil having a high viscosity may be used, and oil wastage is negligible. For coal containing 25 per cent waste material, 450 lb. of light fuel oil to the ton of coal are required. Reaction takes place most readily with coal which easily absorbs oil but is not readily wetted by water, and with oil which does not easily form emulsions with water. Bituminous coals and graphite are more responsive to this treatment than lignites,



Combination Electric Locomotive and Magnet Crane Which is Operated by One Man: At the Top is Seen the Trolley, and at the Right the Lifting Magnet is Shown at the Extreme End of the Crane

MAGNET AND CRANE MOUNTED ON ELECTRIC LOCOMOTIVE

The combining of an electric locomotive with a magnet crane has produced beneficial results in England, as it can be handled by one man in the loading or unloading of iron. The crane has a 28-ft. radius, traveling in a complete circle in 30 seconds, while the lifting magnet is strong enough to sustain 10,000 lb. with its 2-in. steel plate. The locomotive possesses a speed of seven miles per hour, and has a framework of steel. The equipment is fitted with the usual standard mators, controllers, and trolley system.

ONE HUNDRED TONS OF RAILS MADE INTO SOUVENIRS

The fiftieth anniversary of the inauguration of railroad service in Japan was celebrated recently at Tokyo. About 3,000 persons took part in the ceremonies, which were held in a pavilion in front of the central station. More than 100 tons of steel rails were cut into 170,000 thin slices, bound with brass, and presented, as souvenir paper weights, to those attending the celebration. rails were the first steel rails laid in the country, in 1871, on an 18-mile line between Tokyo and Yokohama. There are now 8,500 miles of railroad in Japan The first locomotive, imperial coaches, and other pieces of early equipment were exhibited.

Roulway age 12/17/21

GOLF-BAG-HOLDER CLAMPS ON AUTO RUNNING BOARD

To the golf enthusiast who drives his own car, a new golf-bag holder for the machine should prove a great convenience. It is made of strong flat-steel stock, neatly finished in black enamel. Firmly clamped onto the running board of an automobile, it provides a safe and convenient place to carry golf bags.



This Golf-Bag Holder, Clamped to the Running Board; does Not Detract from the Appearance of the Car

Standley Shid Chain Cot Bone, Java 1491 English - Coventry, Englar

MOTOR-BUS

Astonishing Develop Prefer Busses to Rail

NOTEWORTHY departures from the usual manner of travel by tourists, have been evidenced by constantly increasing demand for reservations on motor busses operating in various parts of the world. And equally remarkable have been the developments in the construction of these busses, until at the present time there have been incorporated into them sumptuous appointments which rival the best accommodations available on railroad trains or steamship lines. If present indications may be taken as a prophecy, the bulk of tourist migration in the future will be handled by this method of transpor-

tation. Ancient and medieval ruins, together with historic and romantic localities, will always be the Mecca of tourists, and pilgrimages to these places are being made more pleasurable each year by the facilities offered by the motor bus. While pleasure seekers annually grate to all sections of this country, in advance of inclement weather, California is undoubtedly the greatest magnet for this class of people, and it is fitting that the latest development of the motor bus should emanate from there. The innovation consists of an eight-wheeled car, with a seating capacity of 20 persons, and a spaaggage of the passengers. For safeguarding the traveling public, the eight-wheel bus possesses many advantages over the four-wheel The new machine steers on all front wheels. which are fastened together by a special spring suspension, and constitute a truck, as likewise do the rear

Four Wheels of o Trucks Possesses Two Double Axles a and Are Advantages Such Added Traction The a ma Bus of the Latest Type Which Seats 20 Persons, Weighs 8,000 Pounds, Has a Speed Each: The Eight Wheels Are a Distinctive Feature of This Car, and Due to Them Each: The Eight Wheels Rither End, Elimination of Skidding, Easier Riding, and american-White, International 7491

TRAVEL ATTAINS WORLD SCOPE

ments in This Mode of Transportation - Tourists of the Future may roads - Motor-Car Touring will be Brought within the Reach of All

BY H. A. LANE

wheels. The car is driven by, and the brakes are applied to, the four rear wheels, so that its superiority is obvious. If, when

running at top speed, one front or rear axle should break, the other axle would maintain the weight of the car. Likewise, if under the same conditions a front tire blows out, the machine can be steered on the three remaining tires, thus avoiding an accident. Although the bus weighs 8,000 lb., the pavement strain is con-siderably less than would be the case with a four-wheel car of the same weight, because of the eight bearing points, and because an air pressure of only 70 lb. is used in the tires, in comparison with the 90 lb. of the four-wheel type. Extensive tests made with this machine have satisfactorily proved that it will not skid, that it rides more smoothly and more comfortably than any four-wheel motor car, and that an average of 10 miles can be made on one gal-lon of gasoline. The eight-wheel

bus has five cross seats for passengers, with a door for each seat, while the driver's seat has a door on each side. Although the interior of this new departure in motor-bus building is comfortably upholstered, there can be no comparison between it and some of the luxuriously arranged busses in Europe.

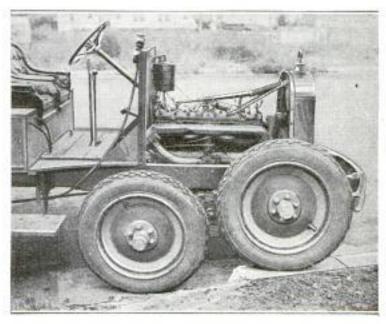
European motor-bus travel has reached



Rear End of the Eight-Wheeled Motor Bus, Showing the Compartment for Accommodating the Baggage of the Passengers and the Spare-Tire Compartment Just Below

such enormous proportions as to warrant the construction of veritable "palaces on wheels." The most elaborate of these coaches are to be found on the French line operating between Calais and the Riviera. Nothing has been spared which might add

to the comfort of the six-day trip between these points. The huge inclosed busses, with their highly polished maroon bodies, and fitted with large plate-glass windows, present a most imposing appearance. The seating capacity of this type of car is 20 persons, and provision is made for the travelers' baggage by the construction of lockers beneath the chassis, and by a guard rail on the top. Seats which hold two persons each, are placed, three on a side, at the forward end of the bus, and face forward also, leaving an aisle down the center to the seats in the rear. A U-shaped seating arrangement, extending around the bus in the rear, gives space for eight persons. The seats are beautifully upholstered in a serviceable French gray rep, with the back and seat cushions deep



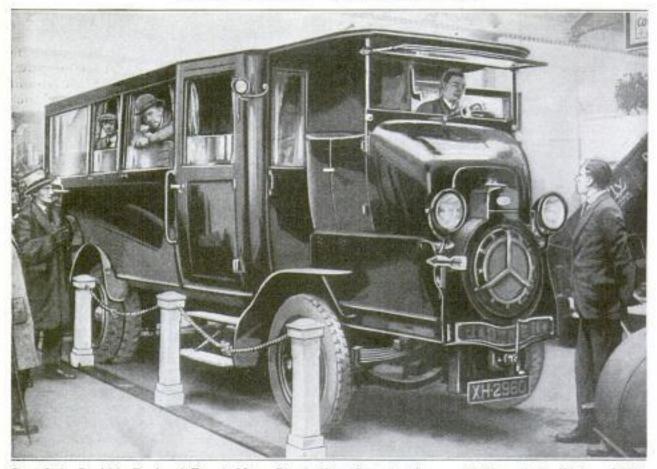
Front Truck of the Eight-Wheeled Motor Bus, with One Wheel Resting upon a Curb, Graphically Illustrating the Remarkable Flexibility of the Axle Arrangement

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One of the Lavishly Equipped French Motor Busses Now Operating between Calais and the Riviera, Which Have a Seating Capacity of 20 People: They are Fitted with Tire-Safety Apparatus and Arrow-Signaling Appliances; One of the Latter can be Seen under the Right Headlight

and well sprung. Nickelplated fittings are used throughout, including the grip handles on the transverse seats at the front end. Electric cigar lighters are installed, ash trays are fastened to the seats, and neat electric-light fixtures are mounted in the ceiling, which is finished with the same cloth as the seats.

There are four windows which can be raised or lowered at will, on each side of the bus, and one large square observation window, which is immovable, is placed in

the rear of the body. A bevel-edged full-length mirror is located just be-hind the driver's compartment, and at the end of the center aisle. The vehicle is fitted with day and night safety signals tire-safety valves. The safety signals consist of two arrow indicators, one at the front and one at the rear, and are operated from a control box near the driver. At night, the arrows are illuminated, the front one showing green, and the rear one being red. An electric horn sounds automatically with the operation of the signals, so that other motorists have their attention drawn to the intended change of direc-



Interior of the Calais-Riviera Motor Bus, Showing the Seating Arrangement: On the Table and the Ceiling can be Seen the Electric Fixtures.

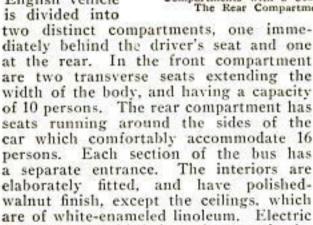
The Windows Shown Are All of the Finest Plate Glass

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tion. The tire-safety valves project from the rim of each wheel, and when the pressure of air in the tire falls below a cer-

tain amount, a spring attachment is released, which explodes a cartridge, thus informing the driver of the condition.

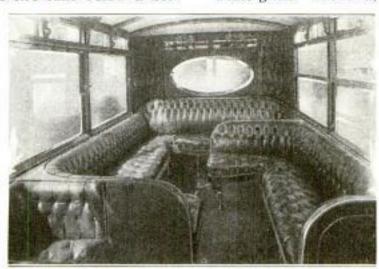
Somewhat similar to the French busses are those to be seenin England, which are designed to accommodate 26 passengers. The English vehicle



lighting is provided throughout, as in the

French machines, and the upholstery is of real antique leather.

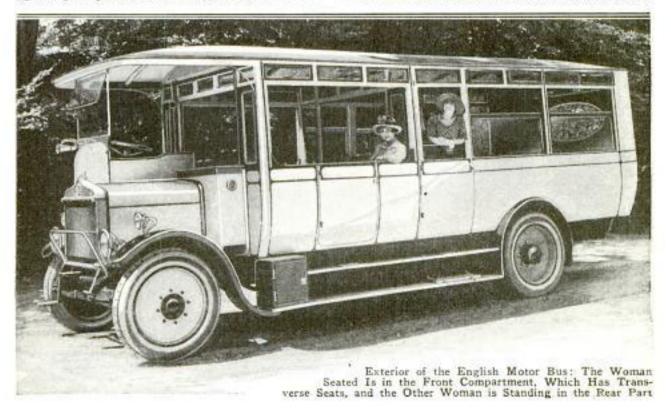
Plate-glass windows,



Interior of an English Motor Bus Which Has Two Separate Compartments with a Seating Capacity of 26 Persons: The Rear Compartment Only is Shown Here

which can be raised or lowered, surround the rear compartment except at the back, where a large oval observation window is placed. A locker extends along the entire left side of the bus for the carrying of baggage. Another type of English motor bus has a capacity of 18 passengers, and

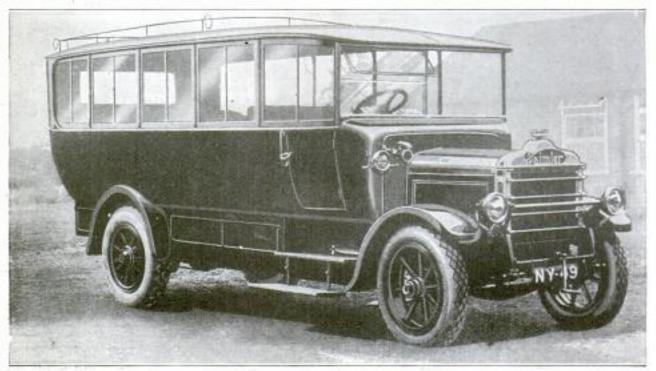
all the seats are of the revolving-armchair kind, except four that are built into the back of the body. The swivel seats are arranged in three rows facing forward. If the bus should be engaged by a small party, the four seats in the center row can be removed, and a long table brought into use. The table folds neatly against the underside of the top when not in use, and is held there by spring brackets, entirely out of the way of the passengers. It is a simple matter to lower the table into position, and as the seats revolve, it is possible to turn them toward the table,



so that the tourists can enjoy one another's company in the participation of refreshments, or in various kinds of games. As in the French motor busses, nothing has been overlooked in the way of conveniences for the passenger, as far as it was in the power of the bus builders to install them. The same holds true of the many busses now operating in Scotland, Norway, Switzerland, the French Alps, the Pyrenees, and other points at which tourists gather in Europe. When a traveler makes a reservation on one of these modern motor busses, he is assured of all the comforts of a private limousine, while enjoying a wonderful sight-seeing trip.

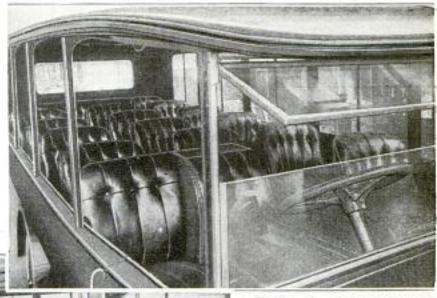
While pleasure seekers undoubtedly dominate motor-bus travel in Europe, this mode of transportation is being applied in practical usage in the United States. Numerous sections of this country have found these cars to be an essential means of overland travel. Especially is this true in Minnesota, where between 70 and 80 bus lines are operated to connect the peculiar fan-shaped system of railroad lines, which run out of St. Paul and Minneapolis to all corners of the state. Thus, a traveler desiring to go from a point on one line to a point on another, can take a cross-country trip by motor bus, instead of riding back to the Twin Cities and then out on another line. Even along the railroad right of way, the busses can successfully compete with the steam roads, because of the possibility of stopping at every farmhouse on the route, if necessary. Each of these farmhouses is designated as a "station" on the busline schedule, consequently the farmer is assured of transportation to his very doorstep. The Minnesota busses have regular passenger terminals, time tables, tickets, and advertising literature similar to that used by the railroads, and this is prominently displayed in hotels and other public places along the route. motor busses are not as lavishly equipped as the European bus, as they are not considered pleasure conveyances, but this country may see the entry of the elaborately furnished motor bus into the coastto-coast touring field, if certain rumors of an intended bus line to extend from New York to California, prove to be founded on fact. Regardless of the rumored Atlantic-to-the-Pacific line, the initial trip of Lakes-to-the-Gulf expeditions has recently been completed. This premier of bus-touring parties to southern climes was organized in Chicago and departed from there not long ago.

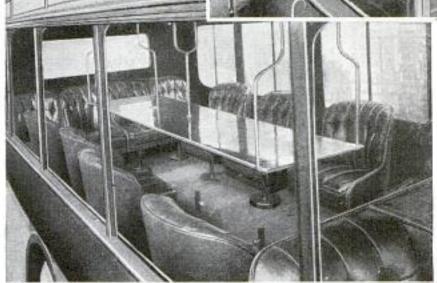
The owner of a fleet of the familiar sight-seeing cars endeavored to find a profitable use for his property during the winter months. He advertised a proposed trip to New Orleans, with side excursions to the Mammoth Cave, Civil War battlefields, and other places of interest. The idea was eagerly accepted by prospective tourists, and in a few days all available seating space was reserved on his six machines. The cars were then fitted with inclosed tops similar to those used on the



Another Type of English Motor Bus, Having One Compartment Only, with a Seating Capacity of 18 Passengers: On the Running Boards, in Front of and behind the Rear Fender, Are Lockers for Baggage

busses in the national parks, and the first Lakesto-the-Gulf motor-bus party started on its pioneering trip. The picturesque Dixie Highway was chosen as the route of travel, and a wonderful 1,600-mile sight-seeing trip was enjoyed on the way to New Orleans. While in the South, the busses can be returned to their usual use as sight-seeing cars, and in



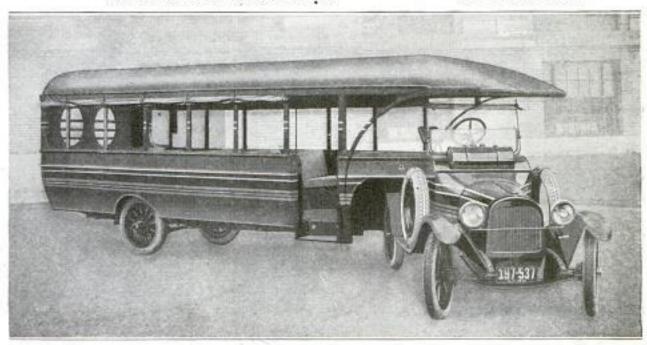


Same as Above, Except with Middle Row of Seats Removed and a Table Installed: When Not in Use, the Table Folds and is Fastened against the Ceiling of the Car

Interior of an English Motor Bus, Showing the Seats Arranged in Three Rows: With Small Parties the Middle Row is Removed to Make Room for a Table

the spring, the owner will doubtless find many tourists eager to make the trip back north.

Thus it is apparent that motor-bus touring, the world over, is going to increase in popularity each year, and to the people will be offered ample opportunities of forming an intimate acquaintance with the many wonders and beauties of the earth.



An American Motor Bus of the Trailer Type: The Trailer will Accommodate 26 Passengers and is Attached to the Chassis of a Small Car. Although the Bus Appears Unwieldy, It can be Turned Around in a 50-Foot Space without Backing, and in an Ordinary Street by Backing, Only Once

adams Trailer Corp. learden City, 7. 4.

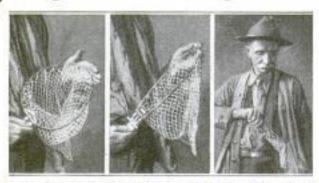
artes & Van Horn, Llubuque Boat

IECHANICS Ulubuque

SMOKESTACK IN TWO SECTIONS eles, cati 787 NEW TROUT-LANDING NET

No more need the fisherman lose his temper, and perhaps the fish, because his landing net becomes entangled at the

CARRIED IN POCKET



Left: Trout-Landing Net Sprung Open by Simple Fressure of Handle. Center: Net Closed by Releasing Spring Mechanism. Right: Folded Net Carried in Pocket

psychological moment. A lover of the sport has made a folding net with a spring-steel rim, which can be carried in the pocket until the fish has been hooked and played clear up to the angler. Then the net is grasped, and a simple pressure on the handle, causes it to spring open in circular shape, ready for landing purposes. Should the lively trout thrash around too energetically after being landed, the release of the spring mechanism closes the net, making it impossible for the fish to get free.

An 80-ft. smokestack was to be erected on top of a building only 25 ft. high, in Dubuque, Ia., and therefore, with the exercise of a little ingenuity, it was found possible to do this with a crane standing beside the building. The stack was 54 in. in diameter, and weighed seven tons. facilitate its erection in this manner, it was made in two pieces, the lower one 52 ft. long, and the upper one 28 ft., with a hinge provided for connecting them. A 15-ton crane, with a 70-ft. boom, was used, first to lift from its position an old stack, which was to be replaced by the new one. The first section of the new stack was then raised by the crane, and when in position, the second section was raised, and held so that a man on top of the boom could make the hinge connection. This left the upper section hanging parallel with the lower one. To the side

of the upper section, opposite the hinge, an I-beam was lashed, with one end

projecting so as to form a lever, which,

when pulled downward with a line con-

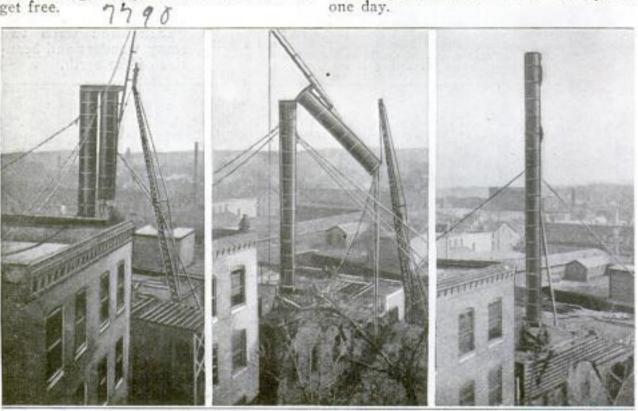
nected to a winch at the base of the stack.

gether. The simplicity of the operation

made it possible to finish the whole job in

swung the upper section vertically. two sections were then bolted securely to-

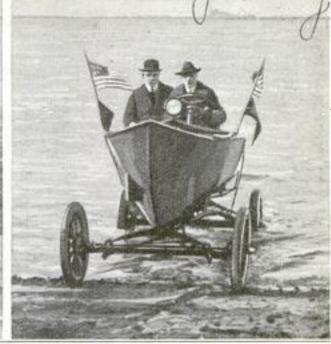
ERECTED WITH A CRANE



Erecting a Smokestack with a Crane: Left, the Man on Top of the Crane Boom has Connected the Two Sections at the Hinge between Them; Center, the Top Section is being Swung Upward by Means of a Rope from the Beam, Lashed to the Upper Half of the Stack, to a Winch at the Base, and Right, It has Reached the Vertical Position, and the Two Sections are Locked Together

7697 Silliams Service, 8.
POPULAR MECHANICS





In the Water, at the Left, This Machine Looks No Different from Any Motorboat, but When It Reaches the Shore, as at the Right One Sees That It is Mounted on Wheels

NEW MOTORBOAT-AUTO LOOKS LIKE A BOAT ON WHEELS

Another combination automobile and motorboat has been built, by a New Jersey inventor. In general appearance, it is like a boat, mounted on springs, on four pneumatic-tired wheels. It was thoroughly

tested at Bayonne, N. J., recently, and is said to have performed in a most satisfactory manner. It worked equally well on the land and in the water. By the state authorities, it is classified as a motor vehicle, and it carries a regular state automobile license. Arece

TURBINE LOCOMO TIVE FOR SWISS RAILWAYS

Up to the present there has been comparatively little effort made to apply the steam turbine to locomotives, and less here than in Europe. Among other attempts that have been made in Europe, a notable one is that of a turbine - driven locomotive now being tried on the Swiss federal railways.

mounted transversely above the forward truck, and having a crank at either end which drives the connecting rods of the six-coupled locomotive wheels. Trials of this locomotive have shown fuel economy greatly superior to that of compound locomotives, and it is claimed that the turbine will ultimately give the same su-

PHOTO BY COUNTEST OF MECHANICAL ENGINEERING Standard Locomotive Changed from Reciprocating to Rotary Drive by Means of the Turbine Seen in Front of the Smokebox: This, through Reduc-tion Gears, Drives a Transverse Shaft above the Forward Truck, Which Has Link Connections to the Coupled Wheels

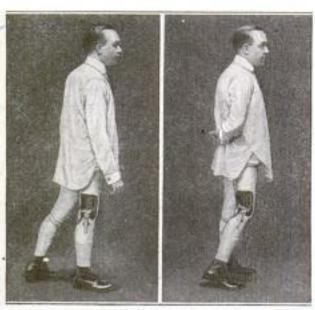
The turbine, by means of a reduction and perior efficiency on the locomotive as it

reversing system of gears, drives a shaft does on stationary and marine engines.

myr. J. J. Rowley Course St. 521 W. POPULAR MECHANICS

NEW ARTIFICIAL LEG PERMITS

An inventor of artificial limbs has long sought an appliance which would force a flexion, or bending of the knee, at every



W. monroe

Left: Weight of Body on Artificial Limb. Right: Weight on Other Limb Allows Elastic Band to Flex the Leg for the Next Step

step, thus producing a natural motion for the manufactured leg. In solving this problem, the maker of the new leg strove to imitate, as near as possible, the muscles of the human limb. By means of elastic bands and a suspender-cord arrangement, he has succeeded to an amazing degree. When the weight of the body is shifted from the artificial member, as in walking, the suspender cords raise the leg and cause it to bend at the knee. The next action of these cords, together with an elastic band, straightens the leg again, so that it is ready to support the body on the next step.

MOUNTAIN IN PACIFIC OCEAN IS HUGE MASS OF SULPHUR

The recent rediscovery of the great sulphur mountain of Vanua Lava, an island situated some 900 miles due east from Australia, which consists almost entirely of sulphur, brings into prominence the possibilities of exploiting the natural fertilizer beds of the islands of Nauru and Ocean, in the southern Pacific Ocean. These islands are famous for their extensive and rich deposits of phosphate of lime, and this, together with sulphur, forms the necessary combination for producing a soluble, or powdered, superphosphate, which is sold to farmers for a fer-

tilizer. Thus it appears that, as sulphur is the special agent needed to change phosphate rock to a soluble state, and since the islands containing the essential ingredients are comparatively close neighbors, as distances in the Pacific go, the economical production of fertilizer will be an assured possibility.

AMATEUR RADIO MESSAGES CROSS ATLANTIC OCEAN

In a recent ten-day experiment, by the American Radio Relay League, 26 amateur wireless stations in the United States succeeded in sending test messages across the Atlantic Ocean. These messages were officially received by Paul Godley, the representative of the league in Glasgow, Scotland, A message was received at the league headquarters, from P. R. Coursey, editor of an English radio magazine, stating that some of the test messages had been picked up by a number of British amateur receiving stations,

GASOLINE REMOVES ASPHALT
FROM CONCRETE BY BURNING

Many a workman might have been saved much labor removing asphalt from joints between concrete slabs, or from concrete surfaces, with tools, if he had known it could be burned off by pouring gasoline on it and setting fire to it, Though this method requires caution, it is much quicker and cheaper than the old method, and does not damage the concrete if properly applied. A continuous fire, which might overheat and damage the concrete, should be avoided. It is better to make short, repeated applications of the gasoline. Great care must be taken, in inclosed reservoirs, to provide plenty of ventilation and to avoid setting fire to wooden roofs.



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monitor 12/10/21 Corps 25/2 Sty POPULAR MECHANICS Cobey St. ISLAND WIRELESS STATION TABLE AND BED ARE COMBINED

On the little arctic island known as Jan Mayen Land, about 71° north latitude, there is a wireless station which serves as a weather outpost for the coast of Norway, 500 to 600 miles to the east and southeast. The island is only 34 miles long and 9 miles wide, its mean temperature is about 4° below freezing, and its weather is exceedingly stormy. Only once, until recently, and then only for a year, has anyone ever remained on

it. Because it lies in the direct path of

NORWAY'S WEATHER OUTPOST

Every inch counts in the modern "efficiency apartments," and an aid in the saving of valuable space has appeared in the pro duction of



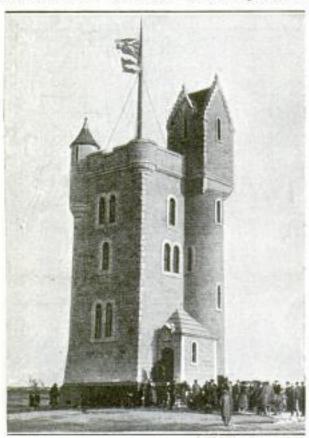
-damage to shipping, the idea occurred to Norwegian meteorologists to establish a radio station there. An appropriation of \$10,000 was secured and the difficult task of establishing the station accomplished last summer. Since then regular reports, and warnings of storms, have been sent from the Jan Mayen. Once a violent storm blew down the masts and the reports were interrupted, but in a few weeks they had been replaced and the reports were resumed.

a new combined table and bed. In appearance, the table resembles the ordinary four-legged library type, but inside of the legs are a second set of legs which can be raised by means of a crank, thus elevating the top of the table. A peculiar advantage of this innovation lies in the fact that the table need not be cleared off before the top is elevated, as the mechanism simply causes the whole to rise. With the top raised out of the way, the exposed mattress is then unfolded.

London Jimes Weelly
11/25/21
POPULAR MECHANICS

FAMOUS IRISH DIVISION

Dedicated to the memory of the men of Ulster, who, as members of the famous 36th division, recruited in that province



Tower Dedicated to the 36th (Ulster) Division, on Thiepval Ridge, Where Some 5,000 of the Ulstermen were Killed or Wounded in One Day

of Ireland, fell in the first Somme offensive, a stately tower, one of the most imposing monuments on the western front, was unveiled November 19, last year, by Field Marshal Sir Henry Wilson, Ulster's most illustrious soldier. The memorial tower is erected on Thiepval Ridge, where, as the division rushed to the capture of the successive objectives, some 5,000 of its men were left dead, dying, or wounded on the field that memorable day of the first battle of the Somme. It was announced that this site on the Thiepval slope will be preserved forever intact, with the German trenches, the barbed wire, and all the wreckage of battle.

VAULT FLOORS ARE LOWERED AND RAISED BY MOTORS

In several great steel vaults, where safety-deposit boxes are kept, the use of electricity is employed in the preparations for opening the vault door. The vaults are so built with respect to the

Clectical World

floors, that it is impossible to open the huge circular time-clock doors without the shifting of a floor section directly in front. A section in the shape of a half circle, and large enough to accommodate the arc of the swinging door, is lowered by means of electric motors. After the massive door is swung open, the motors are again operated to bring the floor back into place, and the same operation is repeated when the door is closed.

GROWING FERNS IN FLORIDA FOR NORTHERN MARKETS

Just outside of Leesburg, Fla., are two large ferneries where many of the ferns sold in northern cities are grown. Since frosts are unknown here, ferns can be raised outdoors throughout the year. It is necessary, however, to protect them against the sun, and for this purpose overhead latticework is built, often covering three or four acres. Its cost is one of the chief expenses. When ferns are to be shipped they are packed in Spanish moss and sent by express to insure fresh delivery. The business is a profitable one, and brings thousands of dollars into the town every year.



A Florida Fernery, in Which the Plants are Protected against the Sun by These Shelters, Built of Latticework and Covering Several Acres

d. Loyal to

COMMENT AND REVIEW

[These pages were printed December 27, 1921]

SOME 150 years ago a few shiploads of daring pioneers left the Island of Minorca and settled on the east coast of Florida in and around what is now New Smyrna. They cleared the jungle, dug many miles of huge drainage ditches,

The Old Way and planted the land to sugar cane. Several of their sugar mills for crushing the cane, made in Spain of an iron of wonderful endurance, still remain in a fair state of preservation and are today objects of wonder to winter tourists. The Minorcan colony, struggling against the forces of nature and hostile neighbors, worked with tools of very primitive character. In fact they had absolutely nothing corresponding to what we know as laborsaving devices. Soon hundreds of acres of most luxuriant growth

of sugar cane swayed to the fanning of the trade winds. Just as a rich reward was almost in their hands, a series of terrible misfortunes came to pass through cruel enemies, and very few escaped to tell the tale. Nature, as though jealous at the intrusion, quickly restored the state of dense jungle, until there remained little trace of the once prosperous colony except the sugar mills and the great drainage ditches, which latter are today in a remarkable state of preservation and still doing useful service. During the past decade attempts, in a small way only, have been made to raise sugar cane in another part of the state.

TODAY, in startling contrast to the comparatively childish efforts of the Minorcans, vast sugar plantations, planned eventually to occupy hundreds of thousands of acres, are being laid out in the fertile stretches of the Florida Ever-

The Modern Way glades, whose soil, harvesting for untold centuries a rich tropical growth, possesses a fertility which rivals the valleys of the Euphrates and Nile when at their best. Instead of ax and shovel, mammoth tractors, drawing every kind of modern labor-saving machinery, move in solid phalanxes, 150 of them, and at each setting of the sun 60 acres more have been cleared, plowed, harrowed, and made ready for the army of planters who follow. In one year or a little more, the hard roads and tramways will bring

in long trains of wagons and cars loaded with sugar cane to the crushing mills, from which the sweet juice will flow night and day through a system of pipe lines to the refinery, work on which has already begun. Inasmuch as the sugar cane of the Everglades is said to rank, both in percentage of yield and quality, with the best Cuban cane, the industry may before many years produce a very large share of our sugar requirements, and at a minimum cost, as freedom from frost makes replanting necessary only once in five or six years.

What a contrast between the heroic yet puny efforts of the Minorcans and the irresistible, highly organized, powerful mechanical forces of today, which know neither the pangs of hunger nor the fatigue of tired muscles; and what better illustrates the mechanical progress of recent years, and what the inventor has accomplished to lighten heavy human loads?

While speaking of Florida it is interesting to note that indications of oil in at least one portion of the state are sufficient to warrant drilling, which has already commenced. Whether or not oil is found, Florida will one day be among the most prosperous of our states, with its ability to produce a great variety of grains, fruits, and winter vegetables; its rapidly increasing live-stock interests of pork and beef; its oysters and fish; its abundance of artesian water, and a climate, skies, and sea waters which fairly rival the Mediterranean.

IT cannot be other than a tremendous satisfaction to Marconi to have lived to witness the universal use of his discovery of how to hurl a message through air across oceans to ships and over continents to cities, thousands of miles apart. What

Progress in Wireless hardly 20 years ago was almost a miracle, to be performed only by experts and scientists, has now become so easily done and understood, that some 60,000 amateurs, chiefly boys in their "teens," with antennæ raised from barn or ridgepole, daily and nightly pick up messages from points thousands of miles distant, or listen to lectures, concerts, and grand opera delivered far from their homes. While it yet seems a long way off, is it unlikely

that before another 20 years shall have passed we may be provided with instruments which anyone can conveniently carry in his pocket, and so converse with home or office while walking from one to the other?

The electrical department of the city of Chicago has announced completion of plans for the installation of wireless telephones which will enable headquarters to communicate with police rifle squads, police and fire boxes, and police and fire-

engine stations within a radius of 30 miles.

In telephoning over metallic circuits the important departure just now is the beginning of the end of the career of that efficient and much abused personage— the telephone girl. The start is already made, and as soon as the enormous task can be accomplished, telephone exchanges, even the largest, will require but a few attendants, and these mechanicians.

THERE can be little argument over the fact that it takes longer to build up than to tear down, and that in the case of human agencies it is a very much more difficult job. Even in the most remote hamlet few have failed to realize to what

Improved MailService

depths of inefficiency our once so greatly admired national postal system had sunk: letters which once had seldom failed to pass from one part of a city to another part in three hours, at last took three working days, or more, to get through. When the previous postmaster-general finally relegated practically all second-class matter to the realm of coal and corn, and sent it like them by freight train, it seemed as if the last prop had been removed, and the morale of the whole army of postal employes went down at

the same time. It has been no easy task to rebuild the once fine spirit of the men, especially after large numbers of the best had been forced to take up other occupations, and it is therefore a great source of satisfaction that already we can all see

good results and a vastly improved service.

Among the many needed reforms, perhaps none is more directly felt and appreciated by the millions than the restoration of newspapers and magazines to carriage in mail cars on mail trains instead of box cars on freight trains. No longer the wait of two and three days until enough accumulated to make a carload. Now it goes out promptly, and keeps going, instead of being sidetracked and forgotten, sometimes for weeks. Where a year ago one copy in each 150 of this magazine sent to mail subscribers was reported to us as not received, last month only one in each 1,500 failed to reach destination, which includes copies carelessly wrapped or whose wrappers were unavoidably torn in transit.* And what is really exasperating is, after having suffered several years with a most abominable service, that the present postmaster-general is actually able to rush the papers and magazines without increasing his force and still save \$268,000 a year of what the freight system cost. The letter service has shown a corresponding improvement, possibly even more so, and grateful readers and publishers alike say, "Thank you, Will Hays, P. M. G."

THAT there is a steady, even though somewhat slow, reaction toward the salestax idea cannot be denied. Secretary of the Treasury Mellon has now expressed

Sales Tax

himself as favoring a general sales tax with a continuation of the personal income tax for the "rich." As no one, rich or poor, who has given the subject even moderate consideration, has asked or expected anything different, it ought to be worth the while of anyone whose income is over \$6,000 a year to inform himself about the sales tax. If his income is less than \$6,000 per year, it affects him only to the extent that where he is now "soaked" 23 per cent through indirect tax on what he buys, under a sales tax he would

pay about 2½ per cent in the same indirect tax.

In some mysterious way the farmer and laboring man have been made to believe a sales tax would all come out of them, which, like Mark Twain's reported

death as related by that beloved author, is "important if true."

A farmer puts the case like this: "A farmer sells a bushel of wheat and gets paid for a peck. The consumer pays for a bushel of wheat and gets a peck."

Quite so, and the worst of it is, this condition is bound to continue with very little

abatement as long as the present system of taxation continues. Can anyone be surprised at sluggish sales and reluctant buyers when every retail purchase, from potatoes to penknives, imposes an average tax of 23 cents on the dollar? "When one week of unemployment costs the worker as much as he would pay for a 1-percent sales tax for a whole year, it is not difficult to say which he would prefer." And our present system of taxation is largely responsible for the blocking of the wheels of industry.

DO strikes really pay the strikers? How much would be your guess on what strikes cost in 1920? Our government, after carefully compiling the figures of wages lost in this country that year to men on strike, finds it to be \$13,000,000 for

every working day, after allowing six national holidays and 52 Sundays. The total for the year is the stupendous sum of \$4,000,000,000, almost enough to run the government itself even in these times of expensive government.

times of expensive government.

Four billion dollars lost in idleness, which might have been earned, spent on families and homes, and put in circulation!

The striker seems to take an inexplainable sense of independ-

ence in going on strike, but if those who have been indulging in the occupation of striking, or are thinking of doing so, would take a pencil and sit down to figure out the net result with their wives, they would then be in a better position to answer to themselves the somewhat essential question—"Does it pay?"

Strange how seldom a strike occurs where there is one employer and one employe!

H. H. WINDSOR

NINETEEN SIGNATURES TO "FOUR-POWER TREATY"

Eighteen delegates signed the "Four-Power Treaty" which was adopted by the Conference for the Limitation of Arma-

Cost

of Strikes

ments, but there are, in fact, 19 signatures to the act. The four delegates representing the United States, headed by Secretary Hughes, signed first. They were followed by the seven British delegates, headed by Arthur James Balfour, who signed twice, once for the United King-*dom of Great Britain and Ireland, and once for the Union of South Africa, the only division of the British Empire not having a special delegate; the three French delegates, led by Réné Viviani, and the four Japanese delegates, led by Baron Kato. Seals were first affixed to the document and each delegate touched his seal, when he signed, to indicate that it was official. The single original copy, written on parchment and bearing the

official seals and signatures of the several delegates, will be preserved in the archives of the State Department of the United States, but a certified copy will go, for ratification to each of the contracting governments. The entire subject matter of the treaty is printed in English and French.



Facsimile of a Page of the Treaty, Showing Signatures of the Delegates: Two Japanese Signed on the Next Page

According to earlier usage the document would have been printed in French and in each of the languages of the signatory powers. dulanational houseal Cry Chicago 7904 delustrated Imain how how 19/1921

PREHISTORIC HUMAN SKULL OF
NEW TYPE DISCOVERED

Another link in the development of the human race was recently discovered in the south-central portion of Africa. The open quarry excavation of the Broken Hill Mine, in northern Rhodesia, contains what is known as "Bone Cave." In this cave many tons of bones have been discovered. These included bones of many different kinds of animals, but none

The Broken Hill Mine in Northern Rhodesia: The Small Circle Marks the Spot Where the Prehistoric Skull was Found, When the Open Quarry Work Uncovered the End of "Bone Cave." In the Large Circle the Skull is Shown in the Position in Which It was Discovered

of extinct species or of human beings. Recently, at the extreme end of the cave, one human skull was found. Some portions of the skeleton were also recovered, but most of the bones were broken to pieces by the native laborers, who were ignorant of their scientific importance. The skull, which has been presented to the British Museum by the mine owners, is different from any prehistoric skull previously found. Though it resembles a southern European type, it undoubtedly

represents a more advanced stage of development. The scientists of the British Museum hope, with more thorough study, to determine its exact place in the development of the race.

NEW STRATEGIES EMPLOYED IN WAR ON BACTERIA

In years past, great stress has been placed on the bacteria which are responsible for disease, and attempts to reduce

> human ills were largely made by trying to destroy the organism which produced them. Recently the tendency has been to combat disease germs not so much by efforts to eliminate them entirely by direct means, which is a matter of extraordinary difficulty, but by making conditions unfavorable for their growth, as illustrated in part by the vaccines and antitoxins which are coming more and more into use.

It has been found that stone masons, under certain conditions, appear somewhat susceptible to consumption on account of silica dust inhaled reaching the lungs. Recently it has been determined that this dust does not operate directly as an irritant on the tissues, as was first assumed, but appears to act as a sort of fertilizer for the bacteria, making it easy for them to flourish, once they gain access.

5-21 Ca

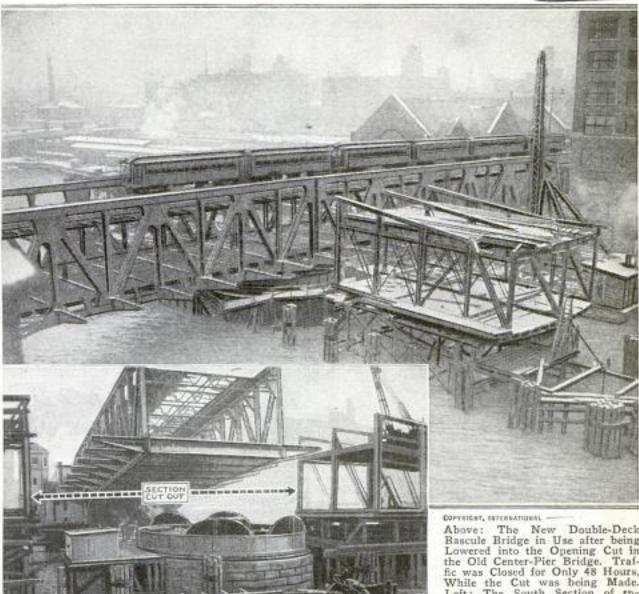
Attention now is being directed toward finding repellent materials of satisfactory character. It is well known that im-

munity from diseases, or capacity to resist or render them mild in form, apparently comes from the ability of the body, in course of time and acting through several generations, to elaborate or produce these counteracting or, one might say, defertilizing substances. In the future, further understanding of the problem may permit the laboratory to aid man more directly by producing these substances as they are needed to reduce old diseases or to combat new ones.

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CLEVER ENGINEERING SEEN IN OPENING NEW BRIDGE



PHOTO, UNDERWOOD & UNDERWOOD-

The opening of the new Wells Street bridge, by which one of the elevated railroads of Chicago crosses the main branch of the Chicago River, marks the completion of what is considered a particularly clever piece of engineering. This new double-deck bascule bridge replaces an old structure of the center-pier type. The two sections of the new bridge were built standing upright, over and around the ends of the old structure, without interrupting traffic until they were fully completed. The old bridge, which was also double-decked, was swung open, and a section cut from its center with oxyacetylene torches. The new bridge was then

Above: The New Double-Deck Bascule Bridge in Use after being Lowered into the Opening Cut in the Old Center-Pier Bridge. Traffic was Closed for Only 48 Hours, While the Cut was being Made. Left: The South Section of the New Bridge being Lowered into Place. At Each Side the Edges of the Old Bridge, Which Also Was a Double-Deck Structure, can be Seen, Showing How It was Cut Away to Make Room for the New Structure, After It had First been Swung Open

owered into the opening, and traffic was resumed after a delay of only 48 hours. The wrecking and hauling away, in

lowered into the opening, and traffic was resumed after a delay of only 48 hours. The wrecking and hauling away, in barges, of the old bridge then proceeded without interfering with traffic. The new structure, of the most modern type, weighs 5,000 tons and was built at a cost of approximately 1,000,000 dollars.

(Snow, in engine terminals of Canadian railroads, is being satisfactorily disposed of by the use of steam coils in the turntable pits. This not only keeps the turntables clear, but makes the pits available as snow melters. Snow is thrown into the pits, melted, and carried off by the drains.

Clavis-Bournonville Ce Jersey City h J. POPULAR MECHANICS

WELDING-TORCH EQUIPMENT CONVENIENTLY PORTABLE

Specially adapted for use in garages and small machine shops, a new welding torch and carrying-case outfit has been placed on the market. It is a complete



Complete Oxyacetylene-Welding Equipment Packed in Convenient Portable Fiber Case with Handle and Metal Hinges and Fasteners

oxyacetylene-welding equipment that can be packed in a fiber case, with a handle that makes it conveniently portable. The equipment consists of one torch, three extension tubes, five welding tips, one decarbonizing tube, one oxygen and one acetylene regulator, with 12 ft, of hose for each, one spark lighter, one pair of colored glasses, one torch, and one regulator

SORGHUM SIRUP MANUFACTURED BY IMPROVED METHOD

Raising of pedigreed cane, improvement of chemical operations, and a general cheapening of the processes of manufacture, are three features that have been introduced into the production of sorghum sirup. A cleaning machine has been developed, that does away entirely with handwork in the harvesting and cleaning of cane, and is said to have cut the labor cost nearly in half. The waste from the cane is now constantly fed into the fire boxes in these plants, and constitutes 85 per cent of the fuel used.

CABLE-FERRY SYSTEM FLOATS ICE ACROSS RIVER

During open winters, men harvesting ice on the rivers and lakes of the northern states are driven to many expedients to obtain the ice. In many places only the quiet waters of rivers freeze, leaving the cable is stretched from the shore across the open channel to the ice field, about half a mile away and slightly upstream. Ice is cut in cakes about 40 ft. square. A piece of plank, having a length of rope

a hole in the cake, and the other end of the rope is attached to a pulley mounted horizontally on a wooden block, which is thus anchored to the ice floe. The ferry cable runs over this



An Ice Cake being Carried along the Ferry Cable, Using the Current to Transport the Ice across the Open Channel

main channel open, and it is difficult to get the ice across the channel to the shore. At an Iowa town, where ice is cut extensively for the railroads and inland communities, a cable-ferry system is used. The



The Block and Pulley, over Which the Cable Runs, are Anchored to the Ice by a Rope and Plank, Dropped through a Hole in the Cake

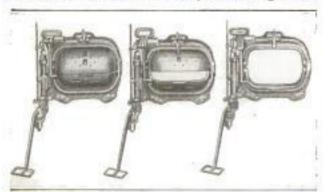
Franklin Roulway Supply Co, Chicago

pulley, and the pressure of the current against the ice cake forces it along the cable to the shore, where it is pulled in by hand.

t and even specially prepared booths. The booths were light boxes with a covering of heavy canvas, much resembling a portable steam-bath outfit. Inside of the

FOR LOCOMOTIVES

Locomotive fire doors, whether automatic or not, interfere, when they are opened, to some extent with some of the appliances behind the boiler head. improved fire door that occupies exactly the same space whether opened or closed, consists of two semirotating door plates, an operating cylinder with pedal for power operation, and a grip for manual operation. In operating it by power, pressure on the pedal admits air to the cylinder, moving its piston upward, which by a link connection rotates the upper door on its pivots and opens it. means of a bell crank and link, the movement of the upper door is communicated to the lower one reversely, rotating it to



Locomotive Fire Door That Opens by Pressure on Pedal, Which Admits Air to the Operating Cylinder, Moving the Piston Upward: Link Connections Open Upper and Lower Door Plates

the open position also. When the pressure is removed from the pedal, the doors close automatically, and are cushioned by the air so that they do not slam.

SIT THREE WEEKS IN COLD TO REGISTER FOR LAND

Three weeks of patiently sitting in the bitter cold of Calgary, Can., was the trying experience of two land seekers who were determined to be the first to register for the valuable oil lands recently thrown open by the government. The usual custom of the land office is "first come—first served," hence the desire to head the long line, which always forms on an occasion of this kind, in order to get the choice of the land. The two men who sat exposed to the elements for nearly a month, were adequately provided with blankets, robes,



These Men, Bundled in Robes, Blankets, and with a Lighted Lantern beneath Their Chairs, are Waiting for the Opening of the Land-Office Registry

booth was a chair, with a lighted lantern underneath, the heat from which kept the men from freezing while they slept in their seats.

LOCKING DEVICE FOR RADIATOR CAP AND THERMOMETER

By using a new locking device, the danger of losing the auto radiator cap and thermometer, or of forgetting the key which locks them, may be avoided. A collar is riveted about the inlet of the radiator. A slotted arm curves up from the collar, and a pin, terminating in a knob, passes through the slot. The other end of the pin is formed into a ring, within which the radiator cap revolves. The cap



Left: Radiator Cap Unscrewed and Tilted Up, but Still Attached to Machine, Right: Cap in Place

is simply unscrewed, and the whole thing tilled up when the radiator is to be filled.

(A new paper-backed photographic files has been introduced in Germany. It is cheaper than celluloid film, but as good, and is particularly suited for X-ray work.

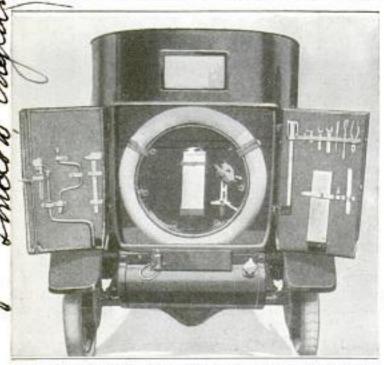
Int. J. Henderson, College, Calgary, Carada

Electric Traction December 1921

194 POPULAR MECHANICS

NEW FRENCH CAR HAS LOCKER IN THE REAR OF BODY

One of the latest-model French auto-



Rear Locker, for Tools and Extra Parts, in New French Machine: The Doors Close, Forming a Neatly Finished Back

back of the body which, when swung open, give access to a locker. Inside the locker is space for carrying a spare rim and tire, cans of oil, an emergency supply of gasoline, tools, and extra parts. When closed, it presents a neat appearance with all the equipment out of sight, but readily accessible if needed for emergency repairs when on the road.

BRONZE FOR WEATHERPROOF-ING IN BRIDGE CONSTRUCTION

Bronze as a substitute for paint for preserving structural steel, particularly

where it is exposed to the weather as in a bridge, has the advantage of being a permanent weatherproofing material, and, therefore, of avoiding the cost of repeated renewals. For this reason bronze will be used as a protective covering for nearly all the steel in the Hudson River suspension bridge, the \$100,000,000 proposed structure that is to connect Manhattan Island with the New Jersey shore. It will be the first time that this method of weatherproofing has been applied in a structure of anything like the immensity of this suspension bridge, with a central span of 3,240 ft. and approaches of 1,650 ft. each. It is estimated that it will result in an annual saving of \$400,000 in the upkeep of the Each of the four trussed cable systems from which the bridge is to be suspended will be completely inclosed in a

continuous bronze gallery, provided with enough doors to permit occasional inspection. Similar methods will be adopted in other parts of the bridge where the

steel is exposed to the weather.

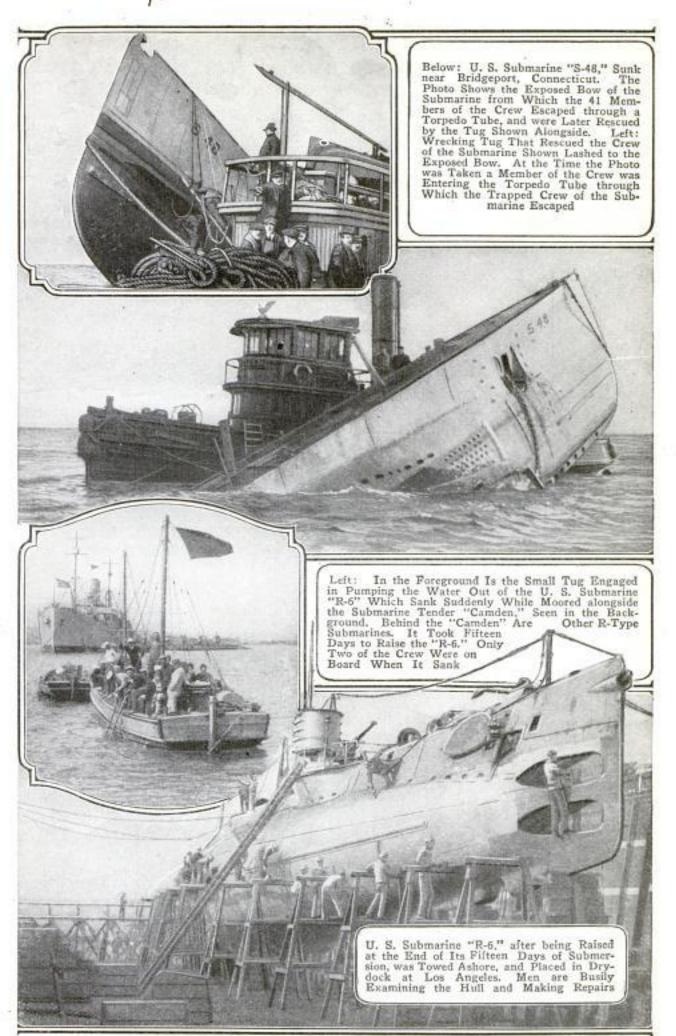
¶Improved accuracy of American-made weights is shown by recent tests, only seven per cent failing to meet requirements.

PEACE-TIME PERILS OF SUBMARINE SERVICE

To the submarine sailor, as to the airman, there are perils of peace when there is no war. From their nature, the least mishap in either endangers the lives of the human occupants. In the case of the submarine this has been strikingly exemplified by two recent accidents. On September 26, the "R-6" suddenly filled with water and sank in less than two minutes, while Ooff Los Angeles. Fortunately, most of the crew were at supper aboard the tender, and only two lives were lost. There then darose the problem of raising the submarine. As the depth was only 35 ft., it was Seasy for divers to work on the sunken Chull, and this was done from a 40-ft. tug that was anchored at the spot. After the whull had been made air and water-tight,

pumps on the tug succeeded in replacing the water in the hull with air. Fifteen days after the sinking this was accomplished, and the giant submersible then slowly rose to the surface, where it finally rested on an even keel.

The other mishap was to the "S-48," off Bridgeport, Conn., when this submarine was submerged for 12 hours before the 41 members of the crew, after blowing the water out of some of the ballast tanks, succeeded in raising the vessel's bow above the surface so that they were able to escape through a torpedo tube. Then, perched upon the exposed bow, they waited for 10 hours, until finally they attracted the attention of a passing steamer, and were picked up and taken ashore. Only three of them required medical attention.



MECHANICS 9 IMPORTS OF EGYPTIAN COTTON MACHINE FOR CUTTING MORTAR

FROM JOINTS OF BRICKWORK

A special machine was recently placed on the market which is intended for cutting out the mortar between bricks. It



A Workman Removing Mortar between the Bricks of a Wall with the New Machine: Goggles Protect His Eyes from Flying Bits of Mortar

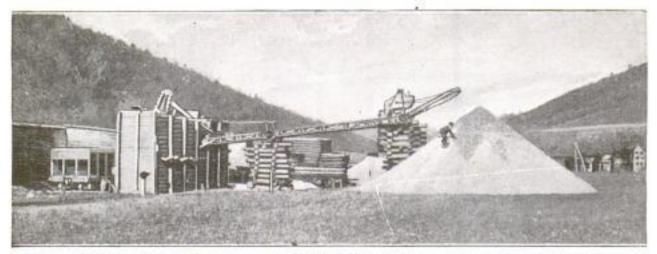
consists of a small wheel which is operated at 3,500 r.p.m. by a flexible shaft from a 1/4-hp. electric motor. A case, partly covering the wheel, extends down to form a handle, and a safety guard is provided to protect the operator's hands from flying bits of mortar. Wheels of various thicknesses are supplied so that they may be changed to fit layers of mortar of different width.

CARRIED IN AMERICAN SHIPS

Exports of Egyptian long-staple cotton to the United States have always been very considerable, exceeded only by those to the United Kingdom. Egypt is still suffering from the effects of the cotton crisis, during which, in the year 1920, there was a decline of price, at normal exchange rates, from \$1.60 to 20 cents per pound. A partial cause of this was a corresponding decrease in the amount of cotton exported, but in spite of that there were shipped to the United States during the first nine months of 1921, over 42,000,000 lb. of cotton. Up to the present, the carrying of these heavy shipments has been a monopoly enjoyed by British liners, and it is therefore gratifying to learn that, on Nov. 16, 1921, a contract was signed between various British steamship companies and the Emergency Fleet Corporation, by the terms of which 50 per cent of all cotton shipments from Alexandria to the United States, whether consigned directly or via British ports, may be carried in American bottoms.

7725 CONVEYOR UNLOADS AND PILES STONE FOR STORAGE

LVATO An original means of storing stone for future use in concrete work, in connection with highway construction, has been devised by an eastern contractor. A conveyor that carries the stone from the loaded car to the storage pile is supported on cribbing made of railroad ties. This cribbing is added to as the pile of stone increases in height. It is claimed that it is possible to pile about 50 tons of stone an hour in this manner.



Conveyor for Unloading and Storing Stone for Future Use in Highway-Construction Work: The Conveyor is Supported on Cribbing Made of Railroad Ties Which are Added To as the Height of the Stone Pile Increases. It is Claimed That 50 Tons of Stone an Hour can be Piled in This Manner

Winston wille Carriel 7469 Cont. H. E. Thomas 911 Ilunchley an. Portland are

One Hundred People, the Entire Population of Fort Rock Valley, Oregon, Which Covers 100 Square Miles, Turned Out to the Opening of the Well Which Proved the Descrivalley can be Made a Garden Spot

ABANDONED SETTLEMENT RECLAIMED BY WELLS

BY HORACE E. THOMAS

DEVELOPMENT of a great arid waste that was being abandoned to the sagebrush and the jackrabbit is foreshadowed by an experiment that has been conducted by the state of Oregon. Irrigation from wells is expected to redeem vast stretches of desolate and barren plains. The first well has been completed with money appropriated by the state legislature, and geologists employed to make a survey declare that the whole Fort Rock basin of central Oregon, in which the experiment was made, is underlaid by an abundant supply of water.

When a railroad was built into central Oregon in 1910 there was a great rush of homesteaders attracted by the opportunfty. Cabins sprang up over the prairie. and the settlers began to till the soil. But in the Fort Rock Valley, a few seasons completely chilled the enthusiasm with which they had entered upon their pioneering. So parched was the land, so small the rainfall, that even approved methods of dry farming failed to wrest a living from the reluctant earth. No feasible method of irrigation was available, and the discouraged settlers moved way, most of them having lost live stock and other possessions they brought with them. Soon the valley became a district of abandoned ranches, with only a handful of people left-those who were too poor to move away, and a few who still believed in its agricultural possibilities.

So distressing was the situation, that an appeal for help to the state legislature gained an appropriation of \$10,000 to determine whether the land might be irrigated from wells. It was hoped to find an artesian supply, but this was not realized. There was tapped, however, a great reservoir of water at a depth of about 100 ft, below the surface. It lies in a basin formed by layers of hard basaltic lava, and is practically inexhaustible.

When the first well was completed, the people in that part of Oregon were invited to witness a demonstration. There was present the entire population of the Fort Rock Valley, 100 persons, living in a district of 100 square miles, and others from near-by valleys. A turbine pump driven by a tractor raised water at the rate of 600 to 800 gal. a minute. In the first few minutes the surface of the water in the well fell slightly. Then it remained stationary during the six hours that the pumping continued. Although the well was drilled to a depth of 220 ft., the water level was only 25 ft. below the ground. At the average flow of 700 gal. a minute, the well will supply sufficient water to irrigate 200 acres of land and transform it from a barren desert into a garden.

The state authorities who conducted the experiment pronounce it a success in every particular. Sufficient money remains of the appropriation to bore two additional wells, which will be located in

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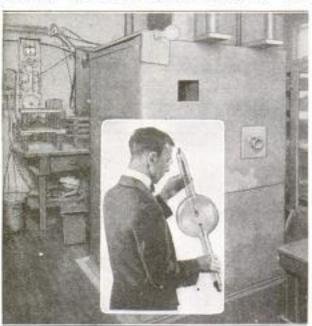
General Electric a Schenecta

other parts of the valley to prove that the supply is uniform. Then the situation will be left to the resources of the ranchers.

It is expected that many more wells will be sunk and that the desert will be made to bloom, just as it has elsewhere where gravity irrigating systems have been installed. A day is looked forward to when the deserted farms will be rehabilitated and the owners, freed of the discouragement that drove them away, will return with new hope and confidence in the land that once failed them.

X-RAY TUBES EXPERIMENTALLY OPERATED AT 300,000 VOLTS

Development of X-ray apparatus has reached a more advanced stage in this country than most people imagine. Re-



Laboratory Containing Lead-Lined Cabinet for Testing High-Power X-Ray Tubes: The Insert Shows One of the Recently Built 300,000-Volt Tubes

cently X-ray tubes have been built which operate experimentally at 300,000 volts. These are among the highest-power tubes ever constructed. The test of these instruments is a delicate and dangerous task. In conducting the test, the operator stands within a lead-inclosed cabinet from which he can observe the behavior of the tube.

RECORD OF POWER RESOURCES KEPT BY WAR DEPARTMENT

As a war-preparedness measure, the engineering division of the War Department has decided to compile and maintain an inventory of all available electric-power resources of the whole United States. This will be done by the cooperation of all the power-producing concerns in the country, who will furnish the engineers of the War Department with information of the maximum output which

can be maintained by each of their plants, and of the power uses, and the needs of the large power consumers, in each district. It will also be ascertained to what extent each district is surveyed for development of increased power resources, so that the government will know the best means of developing these resources, and of administering the distribution of power in case of war.

INSTRUMENT UPON DASHBOARD GIVES WARNINGS TO DRIVER

Located on the dash of an automobile, a recently developed instrument, by flashing red lights in three small windows, shows the driver when the oil in the crankcase gets too low for safety, when the water in the radiator is approaching the boiling point or the freezing point, and also when the level of gas in the reservoir reaches any minimum for which it is adjusted. Thus the auto driver is provided with a positive warning against burnt-out bearings, from lack of oil, against delay because of gas shortage, against overheating of the engine, and against damaging the radiator by frost.



Three Small Windows on Auto Dash, in Each of Which a Red Light Flashes, Warning the Driver of Lack of Oil, Gas Shortage, or Overheating of the Radiator

Belometer hily Commercial

VENTILATION PROBLEMS SOLVED IN TEST TUNNEL

BY S. R. WINTERS

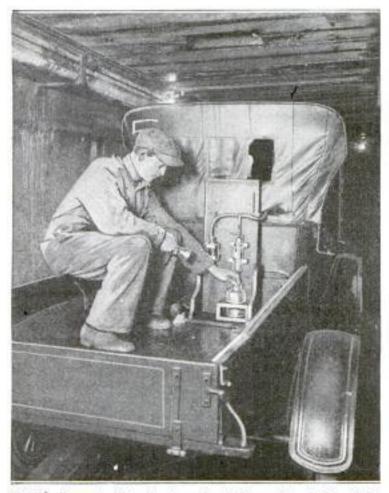
MMUNITY from ill effects of carbon monoxide-a poisonous constituent present in gases discharged by exhaust sys-

tems of automobiles and motor trucks—when operating vehicles through a tunnel, is assured if persons are not exposed to more than 4 parts of carbon monoxide to 10,000 parts of air. This is the outstanding conclusion of a series of tests completed on November 1, last year, in a test tunnel constructed by the Bureau of Mines in connection with its experimental mine at Bruceton, Pa. Cooperating with the New York and New Jer-sey State Bridge com-missions, the bureau built an experimental tunnel to study ventilation problems when au-

underground. tomobiles operate sults of the investigation are particularly applicable to the regulation of air ade-



Air-Sampling and Temperature-Measuring Station at Entrance to Experi-mental Tunnel: Forty-Eight Samples from Different Parts of the Tunnel are Taken to This Station for Testing. Temperatures in All Parts of the Tunnel are Measured



Taking a Sample of the Gas from the Exhaust Pipe of One of the Motor Trucks Used for Making Observations in the Experimental Tunnel: There Were Several of These Trucks in the Tunnel, Each Carrying the Driver and at Least One Observer

quate to the use of the 9,000-ft. tubes to be used as traffic pas-sageways between New York City and New Jersey under the Hudson River.

The underground roadway is located on the outskirts of Pittsburgh. It consists of an oval track, tunneled under the surface of the ground. It penetrates 130 ft. below the ground and is situ-ated 1,050 ft. from the pit mouth of the mine. The axial length of the track is 400 ft., with a cross section 9 ft. wide and 8 ft. high. Above the ceiling of the tunnel is an air duct, 3 ft. high, and below the floor is a like unit, 21/2 ft. high. Both of these ducts either introduce fresh air or discharge foul or poisonous atmosphere.

Elaborate and sensitive apparatus is found in the experimental tunnel, including units for determining the temperature, humidity, volume, rate of flow, and pressure of the air in all sections.

Forty-eight air-sampling tubes, placed along the tunnel, form a complete equipment for obtaining samples of air for chemical analysis, and for determining the spreading and concentration of the exhaust gases in various por-

tions of the tunnel, under different methods of ventilation. A car collecting samples of atmosphere is continuously in operation through the tunnel while observations are in progress. Fresh air is intro-

duced through horizontal slots in expansion boxes near the floor of the underground track. Impure air is discharged through a center opening in the ceiling. Physicians periodically take blood samples from the arms of the drivers of automobiles to ascertain the percentage of carbon monoxide absorbed by the blood.

Eight lightweight automobiles, spaced at 50-ft. intervals and operating at a speed of 10 miles an hour, were used in the observation tests. From

21,000 to 28,000 cu, ft. of air a minute, or a volume sufficient to maintain a ratio of 4 parts monoxide to 10,000 parts of air, was forced through the underground oval

Apparatus for Making a Chemical Analysis of the Experimental-Tunnel Atmosphere in Order to Determine the Percentage of Carbon Monoxide



Surgeon Taking Sample of Blood from Arm of Driver of One of the Test Cars After He had Driven the Car One Hour in Experimental Tunnel

track. Each driver and observer participating in the tests was subjected to examination before and at the conclusion of the performance by physicians and physiologists. The quantity of carbon monox-

> ide absorbed by partic each pant in the experiments was revealed by examination of drops of blood extracted immediately after the tests. Sensitive apparatus. for making these blood analyses was developed by the Bureau of Mines. The influence of smoke and temperature on the drivers of the automobiles was determined also. The improvised tunnel has a constant temperature. free from fluctuations and leakages common to models built above the surface of the earth, and the

ground temperature surrounding it approximates that underneath the Hudson River. The air was heated and humidified as representative of an extreme condition during the final observations.

Each automobile transported a driver and from one to three observers. From two to ten other observers remained stationary or walked alongside the passageway in an effort to check the accuracy of the preliminary tests. Thus sometimes as many as 42 persons submitted themselves to the influence of the gas given off by the automobiles for a period ranging from one to two hours. Air was introduced from varying angles-at the bottom and top of the ventilation system -to find out the method yielding the most efficient ventilation at a minimum air circulation. Purposely, the engines of the cars were so adjusted as to yield a substantial volume of smoke. The result was without variation, that the smoky exhaust ascended behind the automobile

Upward or downtoward the ceiling. ward ventilation produced this effect invariably. Presence of considerable smoke in the tunnel was a condition readily met

by stopping the automohiles.

From the results of these observations, the investigators are unanimous in the conclusion that no ill effects will be sustained by persons exposed to carbon monoxide in the dilution stated above. Earlier experiments with both animals and men at the physiological laboratory of Yale University. under the direction of Dr. Yandell Henderson, consulting physiologist of the Bureau of Mines, had established this ratio of carbon monoxide to air as being safe. This conclusion is applicable to mines and blast furnaces as well as to vehicular tunnels. An increase in humidity and tempera-ture to 88° F., as meas-

ured by the wet-bulb thermometer, did not influence the results as far as causing bad effects is concerned, although subjects were exposed for one hour 10 min-This figure represents the maximum heat and humidity that could possibly occur in the Hudson River tunnel.

The results of the study of the Bureau of Mines may be accepted as final. The tests were planned as checks on the conclusions arrived at in the investigations at Yale University just referred to and that of the University of Illinois relating to the volume of fresh air necessary to the functioning of the Hudson River tun-



Reading Temperature and Humidity in Atmosphere of Tunnel: Fresh Air is Admitted from Openings Near Floor, and Vitiated Air is Re-moved through Opening in Ceiling, or Vice Versa

nel. Road tests on 101 automobiles and motor trucks at the Pittsburgh Experiment Station likewise revealed the percentages of carbon monoxide discharged by individual vehicles. The range is from .5 to 14 per cent. Passenger cars and speed motor trucks operating on level grades at 15 and 20 miles an hour averaged 7 per cent; motor trucks ranging from 1½ to 5-ton capacity, traveling at a rate of 10 miles an hour, 7.3 per cent.

7093111 CHAIR-BED HAS BOOKSHELF AND MEDICINE CABINET

Invalids, book lovers, and smokers should be interested in a

new reclining chair, which

combines a number of features. A small compartment in the side can be used as a medicine cabinet, or to contain the

smoker's needs. Between the front legs is a shelf for holding books, and to the right arm can be fitted a detachable writing table.

Besides these advantageous points, the chair has the additional feature of being convertible into a bed, so that it is a useful piece of furniture not only in the daytime but also during the night.



Paige motor Car Co.
202 Letroit mich
POPULAR MECHANICS

DRAWERLIKE SEAT SLIDES INTO SIDE OF AUTO BODY

An extra seat, which pulls out of the side of the car body like a drawer, is a feature of one of the latest-model runa-

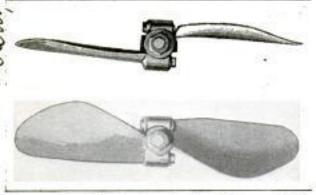


When Pulled Out, This Drawer Forms a Comfortable Extra Seat. At Other Times It Fits Neatly into the Side of the Body of the Car

bouts. The back and armrests fold into the drawer, which is entirely out of the way when not in use. For the comfort of the occupant, a short running board is provided, a section of which is hinged so that it can be raised to form a footrest and brace.

PROPELLER MADE ADJUSTABLE

Ordinarily a propeller on a sailing vessel possessing an auxiliary engine, would prove to be a hindrance when the engine is not in use, but an adjustable-bladed



Above: Adjustable Propeller Alined with Course of Ship When Sails are Used. Below: Position of Propeller When Engine is Used

type has been introduced, which automatically adjusts itself so as not to be a "drag" on the boat when idle. The blades of this propeller turn loosely in a bearing on the shaft, and when sails are used, the blades revolve in the bearings until their edges are alined with the ship's course, in much the same manner as a weathervane adjusts itself to the wind. When it is found desirable to employ the engine, the revolving of the engine shaft brings the blades back to their original position again, for the purpose of propelling the boat.

POSSIBLE SOURCE OF SUGAR PRODUCTION DISCOVERED

Sugar may be obtained from a new source as a result of a recent discovery made by the United States Department of Agriculture. It has been found that a substance, known as inulin, which has a 60-per-cent greater sweetening quality than the sirup made from sugar cane, can be extracted from the tubers of the



Left: Flowers, Leaves, and Tubers of the Jerusalem Artichoke. Right: The Tubers, Showing How They Grow on the Roots of the Plant

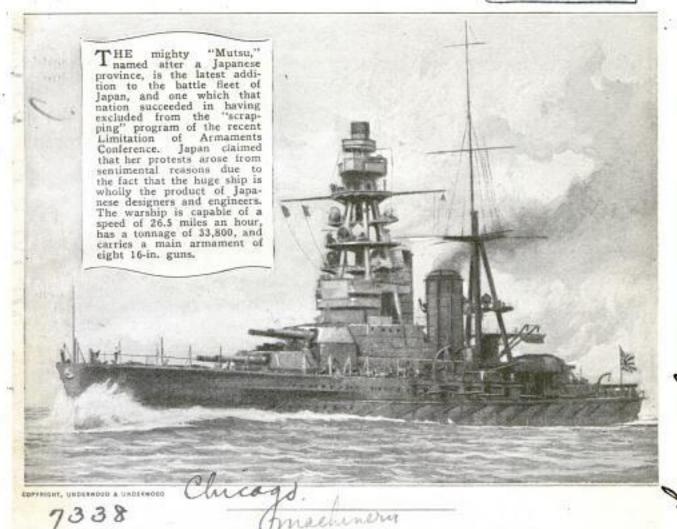
Jerusalem artichoke, a plant related to the common sunflower. The discovery is so new, that so far it has been impossible to make complete tests of the commercial possibilities of this plant as a source of sugar. The plant is most prolific, however, needing only to be planted once, after which it reproduces itself each year. In fact, it is considered a pest in some parts of the country. In the past these tubers have been used for making pickles by saturating them with vinegar. The Jerusalem artichoke is a native North American plant and was used as a food, by the Indians, before the coming of white men.

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POPULAR MECHANICS Thomas 203

MIGHTY "MUTSU" IS LATEST JAPANESE BATTLESHIP

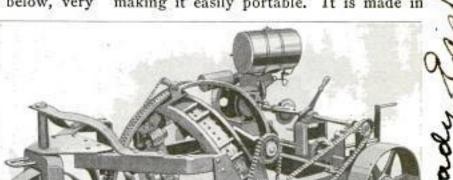


POWER-DRIVEN_STUMP_CUTTER

DOES ITS WORK RAPIDLY

Tree stumps can be cut off at ground level, or as much as 30 in. below, very rapidly by a machine that does the cutting

that does the cutting with a sort of combined band and circular saw, for though it is flat, like a band saw, it is 5/8 in. thick, and maintains its circular shape. The saw is rotated rapidly by a small gasoline engine, and when cutting below ground, it is started some distance from the stump, and is sloped and fed downward so that it descends into the ground and strikes the stump at the desired depth. After cutting through the stump the slope of the saucer-shaped section of the ground containing the tree stump. The saw is made of the same material as stone-cutting saws. The machine is mounted on wheels, making it easily portable. It is made in



Machine for Cutting Tree Stumps at Ground Level, or 30 Inches below It: The Circular Band Saw Cuts through the Stumps While It is being Rotated Rapidly by the Small Gasoline Engine at the Rear.

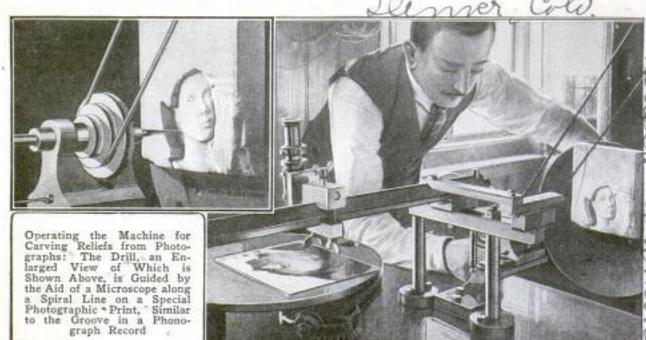
saw is reversed, and it proceeds to cut two sizes, with saws of 8 and 12 ft. diam-

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7869 Langford Steam motor association, 38/6 W. 26 th are

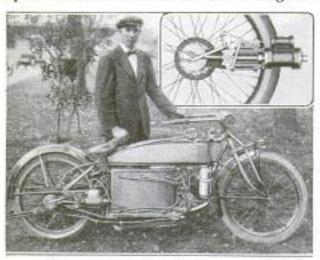
04 POPULAR MECHANICS



STEAM-DRIVEN MOTORCYCLE

ECONOMICAL TO OPERATE

An economical steam-driven motorcycle has been built by a Denver, Colo., man, and as there are no gears, chains, belts, or clutches, it is practically noiseless. inventor claims that the machine develops a speed of 60 miles per hour from a standing start, within a distance of 174 ft., and that I gal, of kerosene furnishes sufficient steam to travel 35 miles. The driving power is applied directly to the axle of the rear wheel, by a two-cylinder singleexpansion double-acting engine. It is estimated that the steam machine can be operated at one-fifth the cost of a gaso-



Steam Motorcycle Showing the Kerosene and Water Tanks and Various Piping, Insert: Engine and Eccentric on Rear Axle

line motorcycle, not including the saving in tires due to the smooth, even application of power. "PHOTO SCULPTURE" CARVES

RELIEFS FROM PICTURES

At the Royal Photographic Society exhibition, in London, Eng., a demonstration was recently made of a process of "photo-sculpture." The subject to be photographed is illuminated by a projector which throws a spiral of light, similar to the groove in a phonograph record, upon it. This spiral is distorted, on the negative, by the irregularities of the subject. A positive is made, on glass, to be used in the carving machine. This has a disk, to hold the material to be carved, a carrier for the photographic record, and a microscope and high-speed drill, mounted together. The operator moves the microscope so that the cross hairs follow the spiral lines of the photo-This moves the drill so that it cuts the material at varying depths according to the form of the subject. In this way excellent reliefs have been obtained in wood, ivory, and alabaster.

RATTLESNAKES ARE KILLED WITH WAR POISON GAS

Mustard gas has been employed by the Department of Agriculture to aid in the extermination of rattlesnakes in the state of Washington. The experiment consisted of forcing the gas into a bed of lava rock, which had hitherto proved to be an invulnerable retreat for the reptiles. Soon there appeared snakes of all sizes, dazed and blinded, in which condition they were quickly clubbed to death.

Chicago

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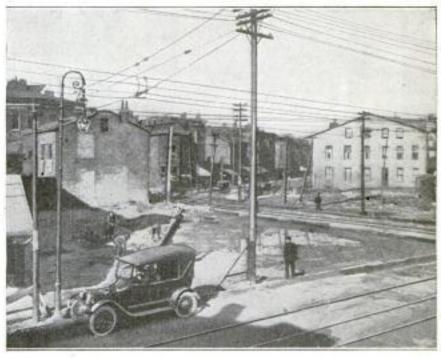
205

STREET WIDENED TO RELIEVE CONGESTION IN CINCINNATI

Widening the intersection of Freeman and Western avenues with Liberty Street,

in Cincinnati, Ohio, will relieve one of the most seriously congested spots in the city. Liberty Street is so narrow that it has been impossible for cars to turn north into Western Avenue while a car was turning south into Freeman Ave-There was barely clearance for one car to turn at a time, and automobiles were compelled to wait until all cars had passed the corner. This corner is only three blocks from Redland Field, the home of the Cincinnati National League baseball team, and during the ball season especially the traffic is heavy. The city has purchased and torn down several buildings on the

corner of Liberty Street and Freeman Avenue, which will be one of the broadest in the city when the work is completed. The change will greatly simplify traffic problems.



This Intersection Was So Narrow That One Street Car Turning the Corner Blocked All Other Traffic. Buildings have been Torn Down, and the Corner is being Widened. It will Be One of the Widest in the City

DOUBLE KEYBOARD IN PLANO-SIMPLIFIES THE FINGERING

By a rearrangement of the conventional piano keyboard several attempts have been

made to make the fingering easier. One of the most recent is a double keyboard, the production of a Belgian inventor, which has attracted a great deal of attention among musicians, which is said to be a decided improvement of the existing single keyboard. It simplifies the study of the piano, and at the same time makes possible a wider range scale combinations and harmonics. The upper key is a half tone above the lower one. On the new keyboard the same fingering is used to play the major and minor scales. Modern many new effects and combinations that would be impossible on the conventional keyboard. The construction of the double keyboard is extremely simple, and it can be adapted to any type of piano, old



Double Keyboard, the Production of a Belgian Inventor, Which Facilitates the Study of the Piano, and Makes Possible the Playing of Effects and Combinations Impossible to Play on the Ordinary Single Keyboard

piano compositions are easier to play, and or new, without necessitating interior the new keyboard permits the creation of changes of any kind.

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NEW TYPE OF GOPHER TRAP MAKES RECORD CATCH

In farming districts where the eradication of gophers is necessary to profitable

mediately plugs the hole by pushing dirt into it. This trap is set in such holes. The dirt passes over the trap, but, when the animal's nose touches the trigger, the jaws instantly close on its body. 8026

A Single Night's Catch of 102 Gophers, from a Set of 114 Traps: The New Gopher Trap, Which was Used, is Shown in the Insert

production of crops, a gopher trap which will catch 102 gophers in a single setting of 114 traps, should prove of great value. That is the record of a new type of trap, which seems to succeed where many previous inventions have failed. When a gopher finds light entering its run, it im-

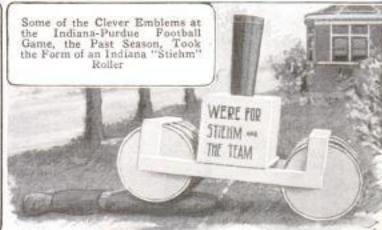
GERMAN MERCHANT MARINE SHOWS ENORMOUS GROWTH

During the last half of 1921, the German merchant marine has shown a phe-The present total is nomenal growth. from 850,000 to 1,000,000 tons, an increase of about 250,000 tons since July. present the German shipyards are intensely busy turning out additional ves-This activity has been stimulated by the action of the government to withhold indemnities payable to shipping interests for vessels delivered to other countries, under the terms of the treaty of Versailles, unless new vessels are built to replace those lost. In spite of the increase in available tonnage, 80 per cent of Germany's foreign shipping is being carried in foreign bottoms. About three per cent is handled by American ships.

INGENIOUS EMBLEMS SEEN AT FOOTBALL GAME

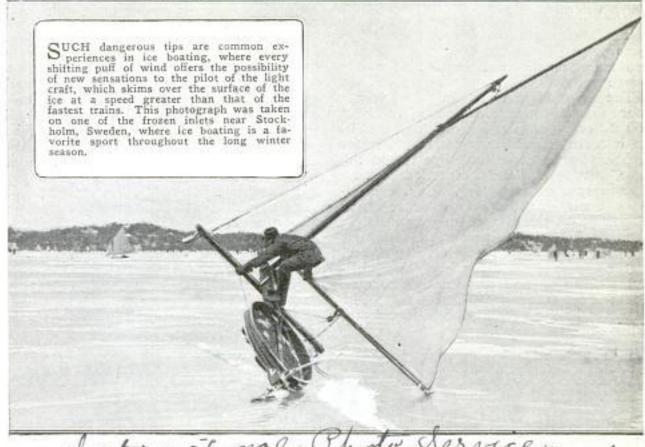
As usual, the rivalry between the uni-versities of Indiana and Purdue called forth great enthusiasm at the annual football game, played at Bloomington, last fall. One of the features of the celebration was a prize contest for emblems displaying the spirit of the Indiana team and its coach, "Jumbo" Stiehm. Many novel ideas were represented, the favorite being a play on the name of the popular Indiana coach, in the form of an Indiana "Stiehm" roller. The preliminary enthusiasm was turned into a real celebration by a 3-to-0 victory for the Indiana team.





Cont. Will Peterson, 116 n. Isrant St. Oslooming ton, I Chinois.

AN EXCITING MOMENT IN AN ICEBOAT



B TO GERECISION LEVELING AND ITS PRACTICAL YALUE

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By C. A BRIGGS I h Washing to a person stands where he can get a line precision-level lines established by clear view of a point a mile away and this institution form a network of over

tries to estimate the

position of an object having the same elevation as himself, he will find, first, that it is hard to reach any conclusion at all, and secondly, that he cannot think of an error of a foot in a mile as meaning very much, However, it is of great

very much, However, it is of great practical importance to establish level lines to a very much greater degree of accuracy than this; and the most precise work is done by the

United States Coast and Geodetic Survey, which prepares the most accurate maps obtainable, showing elevations, for all sections of the country.

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Precision Level Used by the United States Coast and Geodetic Survey Which Is Remarkably Accurate

a hundred circuits
ranging in length
from 100 to 4,700
miles. The average
closing error of
these circuits is

less than .2 millimeter per kilometer
or .013 in, per mile
In long lines greater
accuracy than this is
expected, as the errors tend to cancel.
For a distance of
3,000 miles, as in
going across the
country from the Atlantic to the Pacific
Ocean, the error

Ocean, the error should be less than two feet, a proportionate error

which would be negligible in any elevation survey made for practical application. A person on the Pacific coast who built a sea-level landing at a height established by running a line across the country and over the mountains from the Atlantic Ocean, instead of having his shoes at the water level might possibly find himself in water up to his waist or knees, but it is probable that his nose would be safely above water.

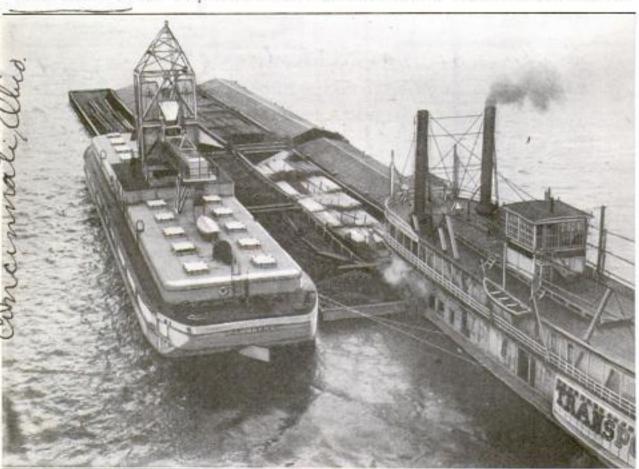
The longest sight that is taken is not more than 150 meters, which is just about 500 ft., or practically one-tenth of a mile. If it were unnecessary to take shorter sights, so that there were but ten to the mile, five forward and five back sights, an uncompensated error of .001 in. consistently made one way, on each sight, in observing at the 500-ft. range, would, in running 3,000 miles across the country, grow to be 30 in. Instruments and methods which will carry level lines without picking up and perpetuating a small uncorrected error of .001 in 500 ft. will be admitted by the ordinary person as something of a refinement.

Accurate level lines are of vital importance when it comes to the drainage of swamps, where a fraction of a foot may determine whether or not a large area can be caused to drain by certain methods. It may determine whether the swamp can be drained into a river, or whether the river will drain into the swamp-rather important information to persons concerned in projects of the kind. Accurate level lines also determine the elevation of permanent marks which are of great value in mining, and for scientific and technical purposes. In the course of time they will tell what portions of the country are rising or sinking, and will give evidence of what the geological history of the future may be, as well as shed light on the past.

The precision network of level lines thrown over the United States by the Coast and Geodetic Survey, will eventually be filled in by secondary surveys that will establish the level of all points in the

country.

BARGES CARRY PITTSBURGH STEEL TO CINCINNATI



FOR the first time in many years a shipment of steel was recently made from Pittsburgh, via the Ohio River, to Cincinnati harbor. The steel was loaded on six barges which were towed by the steamboat "Transporter." From Cincinnati a large ocean-going craft, with a derrick towering 75 ft. above its deck, carries freight by river to the Gulf of Mexico, and across the Gulf to South America. This shipment will be followed by others, and it is expected that this will become a common method of transportation of products of the iron and steel district around Pittsburgh to points beyond Cincinnati, and also to St. Paul.

used by Jones -

ero, Carocarinali.

72.71 Anventor Earle Quington 2213 Rancherie St., Santa Barbara Calif



One-Room Bungalow, in Which the Owner Employed His Practical Experience as a Boat Builder to Utilize Every Inch of Space to the Best Advantage, without Sacrificing Attractiveness of Appearance

ONE-ROOM HOUSE HAS ROOMS IN WALLS

BY FRANK B. HOWE

PATENTS have recently been granted on a most unusual miniature house, at Santa Barbara, Calif., which although it is in reality a one-room bungalow, has all the other rooms of an ordinary dwelling concealed in various places about it.

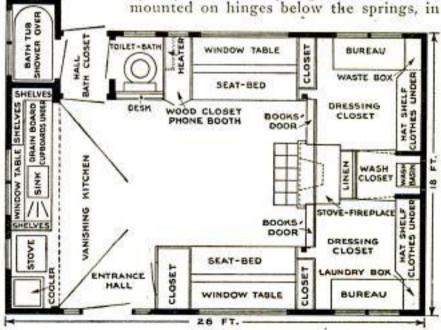
The basic plan of the queer structure is

a central room, surrounded by double walls placed from 3 to 7 ft. apart. In these hollow walls are concealed a kitchen, a bathroom, dressing rooms, and other of the orthodox accompaniments of the usual modern home.

The entrances leading from the main central room into the various wall rooms have been concealed so that there is no indication of their existence. When he desires to go into one of them, the owner walks to an apparently blind wall, and, presto, it opens.

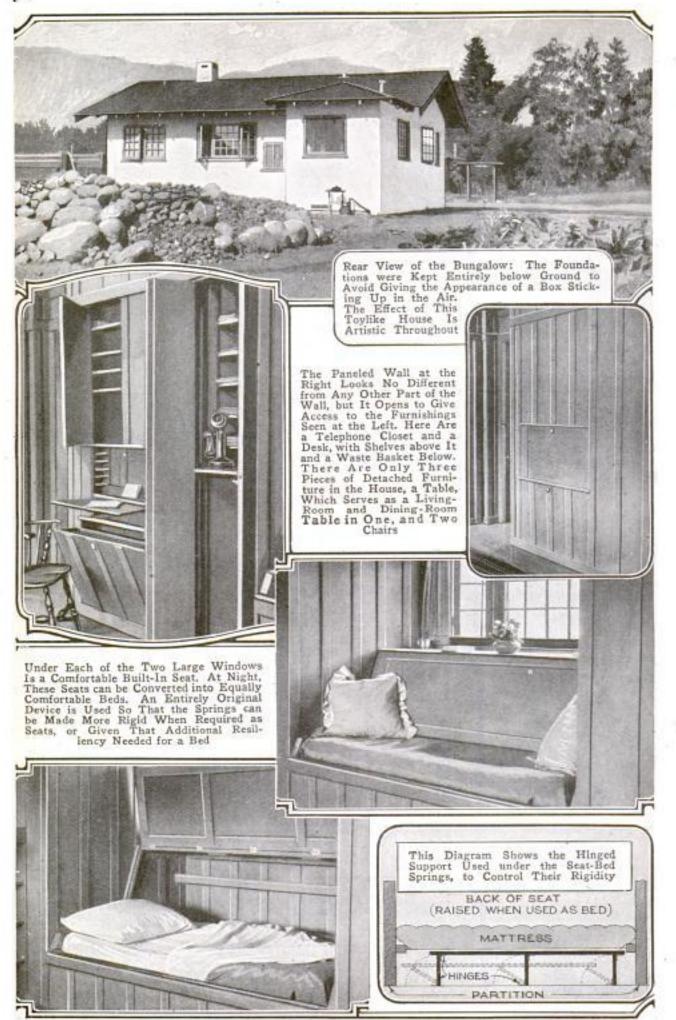
Starting at one end of the central room, the first side opens into a complete kitchen. The next side contains a bathroom, a bed, and several

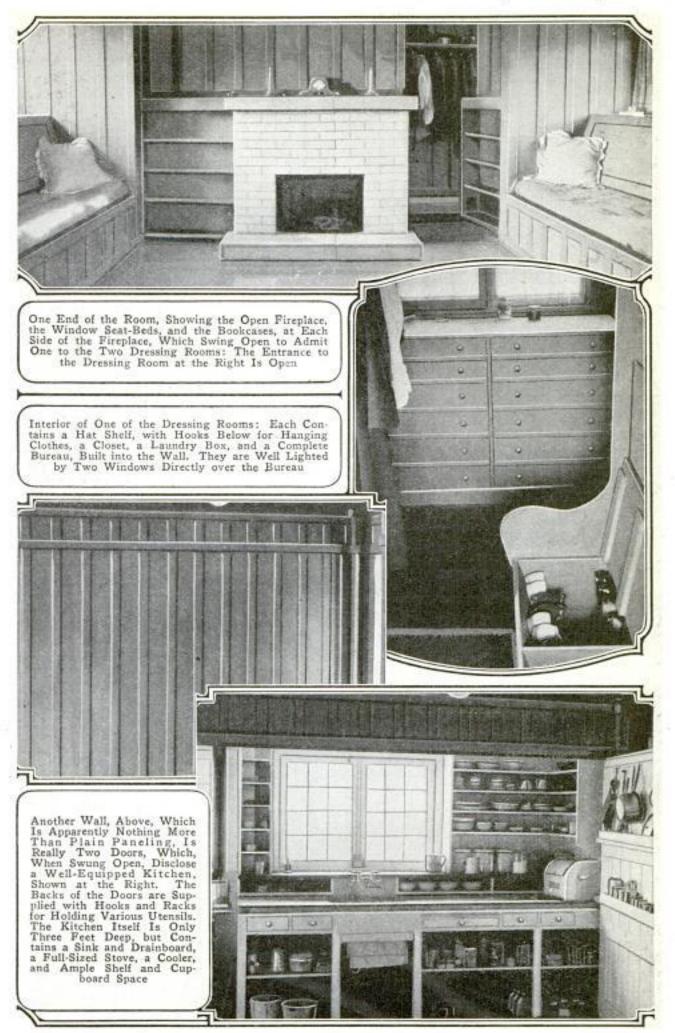
little accessories, such as a wood box, telephone closet, and desk. The third side contains two dressing closets, while the remaining wall accommodates another bed, and also the front entrance. Special mention must be made of the built in beds, which can be transformed into window seats. Realizing that a comfortable bed is too springy to be practicable as a seat, and that a comfortable seat is far too hard for a bed, the inventor has devised a plan to make the seat-bed hard by day and soft by night. A board is



Floor Plan of This Unusual Bungalow, Showing the Ingenious Way in Which a Complete Home was Secured in a Space 18 Feet by 26 Feet, No Larger Than a Single Big Living Room in Many Houses

such a way that it rises, describing an arc, at the pull of a rope. When the seat-bed is to be used as a seat, this board pulls up against the springs, preventing them from acting, and converting the bed into





a comfortable seat. When the device is to be used as a bed, this board is dropped down, the springs function as usual, and a soft bed is obtained.

With the exception of a table and two chairs, all furniture is built in, most of it being concealed here and there in the blind walls, and coming forth when desired. Everything is built clear down to the floor, to do away with sweeping under the furniture.

The net result of the strange home is

that 10 minutes suffice to do the housework each day; yet the residents are fully as comfortable and have all the conveniences of persons living in much larger

At first glance one might criticize the house as being poorly ventilated. Such, however, is not the case. Ventilation has been carefully planned and is ample, through a system of air currents. In fact everything considered necessary in a modern dwelling has been provided for.

STONISHING PROGRESS MADE IN MOTORLESS FLIGHT

Restrictions in regard to airplane motors, placed upon Germany by the

men who remained there for further ex-These flights have aroused periments. great interest, and in France have stimulated similar activity. Flights by Klem-perer, Martens, and Harth, of 13, 15, and

21 minutes' duration, respectively, are particularly noteworthy. Though Harth made the longest flight, 15 miles, Klemperer's sixmile flight offered a better opportunity to analyze soaring flight. Such an analysis seems to support the theory that soaring is accomplished by utilizing ascending air currents to attain or maintain altitude, and by gliding between points where such air currents exist. Klemperer flew between two points 234 miles apart, but, by turning and circling maneuvers, including a complete figure "8," covered about six miles. He attained an altitude fully 400 ft. higher than his starting point. The method of launching the

machines is of interest. It is done in the same manner as a boy throws a missile with a sling shot. The glider is placed on sloping ground, a rope is passed around its undercarriage, and to its ends are attached stout rubber cords, anchored on either side and in front of the machine. Three men pull the machine and the rope backward until the rubber parts are under high tension. when they let go of it, and the glider flies away as if thrown from a catapult. After the launching, the machine continues its flight, at first by the impetus

received and then by manipulation of the movable wing. Experiments have shown that motors of only 3 to 5 hp. would suffice to overcome wind resistance, and thus enable suitably designed gliders to make very long flights. Further developments along this line are expected.



One of the Motorless Airplanes Flying in the Rhön District: This Human Bird Caused Great Astonishment to the Peasants Engaged in Haymaking

peace treaty, have resulted in extensive experiments in soaring flight with motorless planes. Weather conditions during the second annual soaring competition, held last summer in the Rhön district, were unfavorable, but some astonishing and important flights were made by air-

Chicago Trib. 9/3/21

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POPULAR MECHANICS

YOUR CHANGE HERE ENTRANCE

Prospective Passenger Obtaining Change in the Automatic Turnstile. Right: F in the Automatic Turnstile, Right: Pas-Dropping Nickel in Slot to Operate Turnstile senger

"NICKEL-FIRST" TURNSTILES FOR SUBWAY ENTRANCES

Turnstile admittance gates, with attendants watching them, are a common sight, but the spectacle of a gate of this kind operating automatically is a new feature. When a person wishes to pass through the gate, a nickel must first be dropped into a slot on the turnstile, and this coin allows one prospective passenger to enter. Passengers arriving at their destinations can use the gate as an exit, as it turns freely in the reverse direction. One of the subway systems of New York City is conducting experiments with this automatic gate, and if it is found practical, the entire system will be equipped with this type of entrance, nia milacture

SHAFTING STEEL TESTED TO FIND STRESS LIMIT

Tests have been conducted to determine the fatigue of metals, in which the general problem was to find out what relation exists between the static elastic strength of steel, and its ability to withstand millions of reversals of stress. In making these tests, a large number of

Dower /2/18/2

This Automatic Turnstile is Locked, but will Operate Readily If a Nickel is Dropped in the Slot. This Allows One Passenger to Enter

identical pieces of steel were used. A piece was selected, loaded heavily to insure its breaking in a short time, and then rotated until it gave way. With successive pieces, the load was gradually reduced until one piece withstood 100,000,-000 revolutions without breaking. experiments showed that the number of revolutions required for a breakdown increases uniformly as the load is decreased, until a certain load is reached. A slight reduction from this particular load makes it impossible to break the piece, even when run up to 100,000,000 revolutions. These tests have been made under the supervision of the University of Illinois.

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POPULAR MECHANICS 70,
CHIAPAS INDIANS POSE RELUCTANTLY TO CAMERA

Chiapas Indians and the White Men Who Persuaded Them, with Great Difficulty, to Pose for Their Photographs

In Chiapas, the most southern and probably the least developed state of Mexico, there are 14 distinct tribes of Indians. Each of these tribes has a language of its own, but they all have one characteristic in common. They do not mingle with the white people who live in that part of the country, and it is difficult to learn much about their life and habits. Cameras are mysterious and terrible to them, and it is seldom possible to persuade a native to have his picture taken. There is an unverified but persistent report, among the white inhabitants of Chiapas, that these Indians have some means of communicating across distances of many

POWER-DRIVEN CIRCULAR SAW FOR HARVESTING ICE



Power-Driven Circular Saw Mounted on a Bobsleigh for Harvesting Ice: The Man with the Pole beside the Sleigh Moves It Forward as the Saw Cuts Its Way through the Ice

On a lake in northern Michigan the ice is being cut with a powerdriven circular saw mounted on a small bobsleigh. The saw overhangs the rear of the sleigh, and in front of it is a 5-hp. air-cooled gasoline engine with a chaindrive connection. After the saw is started, and has cut its way through the ice, the sleigh is impelled forward and guided by one As the saw cuts its own way, this requires only enough force to keep it up against the ice, and in this manner one man can with little exertion do as much work as several with the old crosscut handsaw.

STEEPLEJACK CLIMBS CHIMNEY WITH AID OF BOX KITE

With the aid of an ordinary box kite, Thomas Fitzpatrick, better known in New England as "Steeple Tom," recently placed a harness on a 165-ft. brick chimney in Peace Dale, R. I., and raised himself to the top. It was the second chimney he had scaled in this way, and the highest he had ever climbed. By skillful maneuvering, he made the kite graze the top of the chimney and drop to the ground on the opposite side. Then, by the successive raising of cords and ropes of increasing strength, a hook line was

run up, followed by a 1-in. rope and a block and tackle, strong enough to raise him to the top in a chair.



Putnam House.

7727 Coul. O.D. Spitzfaden Des 309, hue Celleans. Le Holl Soard of here Orleans



Steamship "Emergency Aid" being Loaded with 550 Tons of Coke at the New Coal-Handling Plant at New 7 7 2 Orleans, Louisiana, Operated by the Board of Commissioners of That Port

NEW COAL-HANDLING PLANT AT NEW ORLEANS

There was recently put into service a new coal-handling plant at the port of New Orleans, La. The plant is for the purpose of unloading coal or coke from railroad cars, or barges, on the Mississippi River, and transferring it to steamships. The coal pile in the yard has a capacity of 25,000 tons, and to or from this a conveyor carries the coal to the boat and barge docks, where there are three loading towers, with a maximum capacity of 1,000 tons an hour, that can load three ships simultaneously, and one unloading tower for taking the coal from barges. Two of the loading towers travel along a track so that they can discharge directly into the ships' hatches, and the unloading tower at the barge dock is also of the traveling types 4

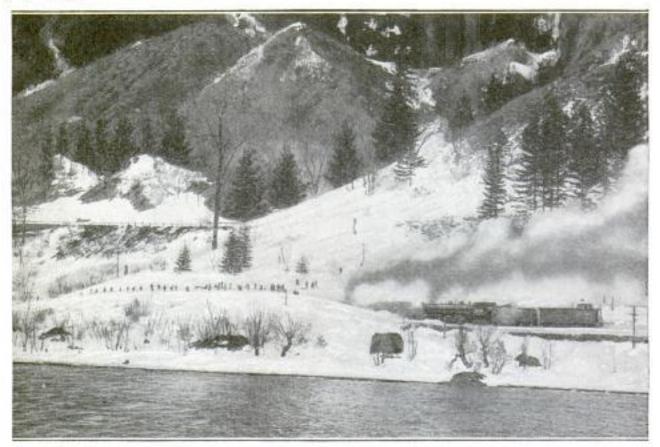
NEW SIGNAL GIVES WARNING OF ALL AUTO MOVEMENTS

Six distinct signals are provided by a new auto-traffic signal device. It consists of a front and a rear signal mounted on the fenders and equally visible by day or night. The front signal indicates to the traffic officer or pedestrian, by means of arrows, the intention to turn right, turn left, slow down or stop, and go forward or park. In the same way the rear signal warns the driver of any machine following. Stop and slow-down signals are operated automatically when the brake is applied. The other signals are operated by a toggle switch on the steering column. Attention is attracted to the signals by an automatically operated rear horn which can be cut out by means of a switch.



This All-Purpose Signal Shows the Officer That the Driver Intends to Turn to the Left

automatic Safely Traffic Dignal Co.



The Railroad, along the South Bank of the Columbia River, was Less Affected by the Snow Slides Than the Columbia River Highway, Which Runs Closer to the Mountainside, but in Places the Drifts Were 25 Feet Deep, and It Took a Week to Dig Out Seven Trains Which were Snowed In

COLUMBIA RIVER HIGHWAY ICEBOUND

BY H. E. THOMAS, 9 // 2

SNOW and ice recently buried the lower Columbia River district in the worst storm that western Oregon and Washington have known in many years. It came on so suddenly that travelers were caught unawares. Automobiles and trains were snowbound, and the famous Columbia River highway was buried by a combination of drifts and slides.

On the edge of Portland, and east of that city for 20 miles, there was an "ice storm," known locally as a "silver thaw." Western Oregon has such storms about once in five years. The heavy rain froze as it fell until poles and wires were carried down in tangled masses, and trees broken and overturned. More than 11,000 telephones were put out of commission in Portland, and communication with other cities was cut off. Entire orchards in the storm zone were ruined.

In the Columbia River gorge there was a snowstorm of great severity. Tourists and pleasure drivers along the highway were forced to leave their cars to the elements and flee for safety. Some of them sought shelter in homes and hotels along the highway, while others caught the last train that was able to get through to Portland before the tie-up.

Parts of the highway are buried under slides as much as 30 ft. deep. Bridges were carried out and great masses of snow and ice came down the mountainside. At first, trucks and snowplows tried to clear the roadway, but found it an impossible task. The western end of the highway was cleared for some distance, but along the river the drifts and slides were so deep that it was concluded the job was not feasible, and that it would probably be necessary to wait until the spring thaw before parts of the highway could be opened.

More than 100 automobiles were stranded along the boulevard. Some of them were later rescued and taken away on trains and boats. Others, however, are completely buried under snow and ice, and are probably marooned for the winter.

Seven passenger trains were stalled on the railroads on the north and south banks of the Columbia. The passengers, after several days, were rescued on river boats sent out from Portland, and were none the worse for their experience. It was a week before the tracks could be cleared and the trains taken out. The railroad was not so seriously blocked as

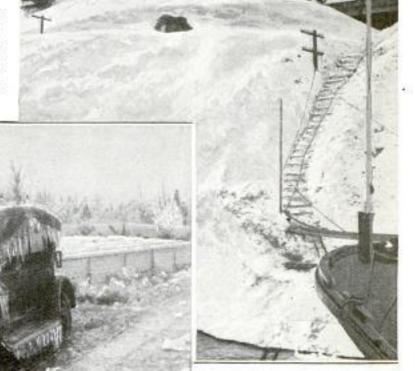


Near Portland There Was No Snow, but an "Ice Storm" Left the Country as Shown Above, with Telephone Poles Down, Trees Broken, and Orchards Ruined. Where the Snow Fell, Drifts Almost Covered Telephone Poles, as Seen Below. This View Also Shows a Path from a Train, to Take the Passengers to a River Boat

the highway, because it is farther from the mountainside and was therefore less affected by the slides.

and new york ex

(Merchants of Foochow, China, have formed a \$300,000 irrigation company and purchased American machinery for the project. About 500 acres of and will be irrigated at an annual cost of \$36 an acre.



The Machine at the Left was Incrusted with Ice by Only a Few Hours' Exposure to the "Silver Thaw," One of the Ice Storms Which Occur Here About Every Five Years

7 7 9 8 mgr. Wills + Consider MECHANICS

HEADLIGHT ON REAR OF CAR LATEST AUTO FEATURE

A headlight, beside the taillight and mounted with it, is a feature which is being supplied on one of the new-model



automobiles. It serves the double purpose of warning persons and cars behind when the machine is backing up, and of lighting the road behind so that

the driver can see where he is going, when backing. It is automatically switched on when the gears are thrown into reverse, and turned off when the reverse is disengaged.

AUTOMATIC BLOWTORCH NEEDS

A blowtorch that does not blow, in the sense that it does not depend upon air pressure pumped up in the usual way, but instead generates its own pressure, is being placed upon the market. On top



of the torch can is the burner in the shape of a coil containing an asbestos wick from the burner orifice to the interior of the can. When this coil is heated it

vaporizes the gasoline, or other volatile fuel, in the can, which ignites at the orifice. It is said that the heat of the burner generates the vapor more rapidly than it can issue from the orifice, and therefore pressure is established inside the can, and the power of the flame is increased.

NEW YORK HOTEL COMPANY ADDS NOVEL EXTENSION

A novel extension of the Hotel Van Rensselaer, in New York City, is just being completed. The hotel stands on Eleventh Street near Fifth Avenue. On the corner of Fifth Avenue is an elevenstory apartment building and between the two there has been an old garage, covering a 25 by 100-ft, lot. In order to protect the hotel's light, the company decided to take over and improve this property by building a two-story seven-room house. This house, of distinctive Moorish architecture, is set back 50 ft, from the sidewalk with a picturesque formal garden, laid out with a flagstone walk and low brick walls in front of it. Tucked away between its tall neighbors, it is almost lost to the view of the casual passer-by

ELECTRIC CANDLE AND WREATH MINIMIZE FIRE RISK

The custom of using candles with the holly wreaths placed in windows at Christ-



mas time has been growing more popular, especially since the war. A dry-holly wreath and a lighted candle present a very real danger of fire, but the custom has been made safe by electricity, just as the Christmas-tree

custom was made safe by it. Wreaths are being made of cloth, sewed onto a metal ring. At the bottom of the ring is a round ball containing a standard candelabra socket, in which a flame-type bulb is used. An 8-ft. silk cord, connected at the bottom of the socket, supplies the current from one of the regular light fixtures.

NAVAL AND MARINE AIR CRAFT MAKE EXTENSIVE FLIGHTS

The annual report of the Naval Board of Aeronautics for the last fiscal period states that a total distance of 2,511,000 miles has been covered by naval and marine air craft, in flights during the past year. It states that satisfactory long flights have been made by the squadrons attached to the fleets, and that a special type of "spotting" plane is being manufactured, after a contract competition between American manufacturers. Only passing reference is made to the bombing tests made upon warships, which were conducted last summer.

New York Truing Port

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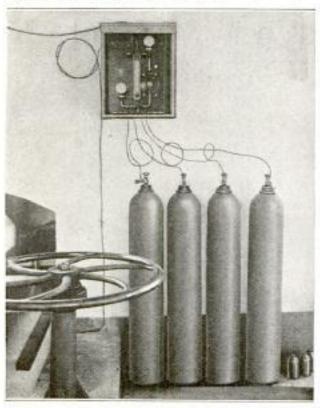
7276 Myr- Wallace + J. "GASSING" BAD ODORS BY HARRY A. MOUNT, CLER

 $\Gamma_{
m from\ garbage\ and\ sewage-disposal,}^{
m HE\ problem\ of\ getting\ rid\ of\ odors}$ fertilizer, and similar plants, which generally are a public nuisance unless located at isolated spots, has been somewhat simplified by the practical demonstration of the fact that minute quantities of chlorine gas will effectively kill the noxious odors, and by the construction of a compact

apparatus for its application.

As tanks of chlorine gas, compressed to a liquid state, have largely replaced chloride of lime as a means of purifying water supplies, so these same tanks are utilized in "gassing" bad odors. The utilized in "gassing" bad odors. The complete deodorizing plant consists of one or more tanks of liquid chlorine and apparatus for controlling automatically the flow of gas. This automatic control comprises a pressure compensator, which keeps the flow of liquid chlorine from the tanks constant in spite of varying pressure in the tank and temperature changes; pressure gauges to show tank pressure and back pressure in the gas line, and a meter to indicate the rate of

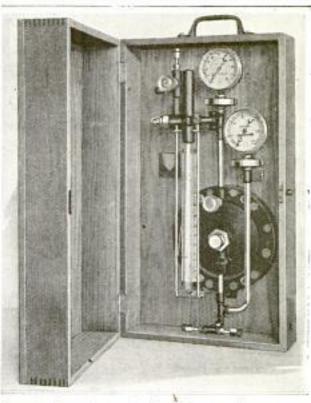
The chlorine is allowed to vaporize into a gas in the control apparatus, and is then piped directly to a mixing chamber, where, by means of fans or otherwise, it is mixed with the odorous air. When the proportion of chlorine is cor-



A Chlorinator of the Type Commonly Used for Water Purification, but Modified for the Purpose of "Gassing" Bad Odors

rectly adjusted, the odor disappears at once and entirely.

Two severe tests have brought convic-



Portable Chlorinator, Showing Pressure Compensator, Pressure Gauges, and Meter for Meas-uring Chlorine Gas

tion that the process is practical. of these took place at the Barren Island plant, where dead animals from New York City are cremated. The odors are carried off by means of a large stack. After it had been demonstrated that the odors from this stack, which are particularly offensive, could be completely overcome, a permanent installation of the sort described was made.

The second test was made in getting rid of sewer gas in Cleveland. The city is planning a large sewage-disposal plant on the lake front, near the heart of the city, and was faced with the problem of getting rid of the sewer gas in an inoffensive manner. It was finally decided to build an enormous stack, 200 ft. high, to carry the gas to a height where it would

not be a nuisance.

The efficiency of the chlorine process was tested in this case by introducing the gas into the sewer about 175 ft. from the point of discharge. It was found that only a white haze was left at the mouth of the sewer and this was entirely without odor. As a result of this test, the plans for the new plant have been modified, and a stack only 50 ft. high will be provided.

1832



Laying Concrete-Block Paving along the Miami River at Dayton: The Ends of the Half-Inch Cables, Which Hold the Blocks in Place, can be Seen Projecting from the Last Row. Though the Cables Keep the Blocks from Sliding into the River, They Allow the Entire Mattress to Settle and Adjust Itself

BY IVAN E. HOUK City . CHOWNERS

RECENT floods in the Great Miami River at Dayton, Ohio, have demonstrated beyond question the practicability of protecting levee slopes from erosion during periods of high water by flexible concrete-block paving. Owing to the comparatively crooked course of the river through the city, which throws the center of the current from side to side, the verlocity of the water is unusually high along the banks on the outer edges of the bends during even moderate freshets. To protect the earth and gravel slopes from erosion at such times, the engineers of the Miami Conservancy District constructed the flexible concrete paving



The Blocks are Anchored to Concrete Slabs Laid on the Bank Just above Them. The Tops of Piles, Driven at the Lower Ends of These Slabs, are Imbedded in Them When They are Poured, as are Also the Upper Ends of the Cables Which Run through the Blocks

7832 POPULAR MECHANICS

shown in the accompanying views. The concrete blocks which form the flexible paving are 5 in. thick, 12 in. wide, and 24 in. long. They were laid flat on the river bed and bank, breaking joints like brick in a wall, and were tied to-

gether by ½-in. galvanized-steel cables, run at
right angles to the levee
through holes in the
blocks, thus weaving
them into a continuous
flexible mattress. There
are no connections whatever between the blocks
except the steel cables.
Consequently the entire
mattress, or any part of
it, can sink down whenever it is undermined by
the current.

The mattress is anchored in place by tying the steel cables into reinforced-concrete slabs laid higher up on the bank. The slabs are 6 in. thick, 8 ft. wide, and of variable

length, depending on the length of the slope to be protected. They have footings at their lower ends, extending 18 in. into the ground. The slabs are held in place by timber piles, driven deep into the bed of the river beneath the footings before the slabs are cast. The upper

ends of the slabs are left projecting above the ground, and the concrete to form the footings is poured around, so that the slabs are fastened rigidly to the piles.

During flood times the concrete slabs and blocks protect the river bed and



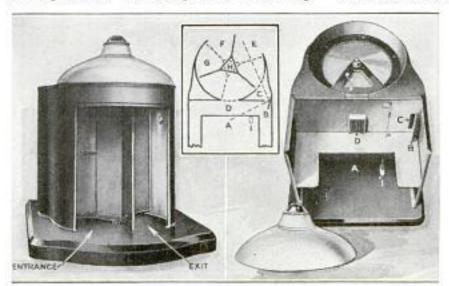
When Floods Scour Out the River Bed under the Edge of the Block Mattress, It Settles into the Depression. After One or Two Floods, the Mattress becomes Adjusted So That No Further Erosion and Settling Occur

banks beneath them. At the river edge of the mattress, however, the swift current cuts away the earth and gravel, gradually undermining the concrete blocks. When this happens, the mattress simply settles down so as to cover the shore side of the hole, thus stopping the erosion.

BANDITS OUTWITTED BY SAFETY DOOR

Bandits have been outwitted by the use of a patented revolving door which operates similarly to the ordinary revolving door seen in large buildings, except that its turning can be controlled with a pedal. If placed in front of a paying teller's, or cashier's window, it insures privacy to any

person receiving money, so that in the case of large withdrawals for pay-roll or other purposes, the amount cannot be seen by possible holdup men. By means of a properly placed mirror, the person entering the door can be seen by the cashier, before the window is reached. Thus if a suspicious-looking character enters the door with the apparent intent of holding up or shooting the custodian of the money, the simple release of the would imprison pedal the would-be thief until the arxival of the police.



Views and Diagram of Door: A Indicates Cashier's Place; B, Mirror; C, Window; D, Cashier's Window; E, Entrance; F, Exit; G, Space Where Bandit may be Locked In: H, Locking Device, and I, Control Pedal

Cout. a. B. Thompson, 20 10: 2 na St. Whith

d no Jer 20 Christopher

SIMPLE DIVING HELMET GIVES GOOD RESULTS

A diving helmet, which is not watertight but gives good results in water not



The Complete Diving Helmet and Air-Supply Pump Which Gives Satisfactory Results in Water of Any Depth Up to 20 Feet

more than 20 ft. deep, has been invented. It is made of cloth, fitting loosely over the head and shoulders and tied about the neck. It requires only a moment to adjust it, and it is kept inflated by means of a hand pump. The air compression excludes water in the same way that the air in a glass, thrust into water, open end down, excludes the water. A glass window permits clear vision under water. The diver sinks by means of weights carried in his hands, which he can drop, in case of a failure of the air supply, and rise to the surface without assistance.

SAN FRANCISCO BAY CROSSED ON WATER-WALKING MACHINE

Walking on water has been reduced from the miraculous to the practical before now—once, for instance, with a pair of pontoon shoes-but never quite in the manner done recently by a California rancher, who with his device has actually walked across the bay from San Francisco to Oakland. The water-walking machine is in the form of two light metal pontoons, each about 9 ft. long, and 12 in, wide at the center, tapering to points at either end. These are suspended from a flat wooden frame, so constructed that when the operator stands, with his feet connected to the center of the pontoons, rollers between the frame and the pontoons permit him to move them back and forth by the act of walking. Hinged to the sides of the pontoons, and operated beneath them, are three self-feathering paddles, which give propulsion. There is also a rudder for steering.



Machine for Walking on the Water Shown in Operation in the Inset, and in More Detail in the Enlarged View with Notations: The Propelling Paddles, Shown below the Hull, Are Self-Feathering. The Rudder at the Stern is Controlled by a Tiller in the Operator's Hands Which Also Affords Him Support, Enabling Him to Move His Logs Freely

drw. a. n. Sheldow, Ventura, Calif.

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IN
BOSTON
POPULAR MECHANICS
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POPULAR MECHANICS
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Floating a Tug on the New Steel Drydock Recently Built and Put into Operation at Boston, Massachusetts:

This Dock Is the Only One of Its Kind in Boston and Probably the Smallest
Floating Dock in the United States

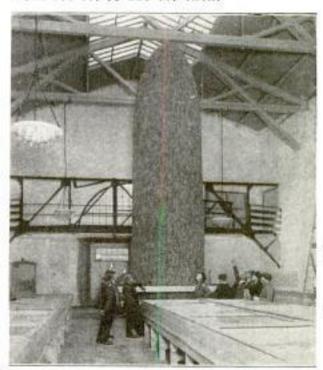
SMALLEST FLOATING DRYDOCK OF STEEL IS LAUNCHED

A floating steel drydock, said to be the smallest in the United States, was recently completed and put into operation at Boston, Mass. There are no other drydocks of the same type in that city and only a few in the entire country. It is 100 ft. long, 45 ft. wide, and its pontoons are 6 ft. deep. The nine water-tight compartments can be emptied in 20 minutes by three centrifugal pumps. It has a lifting capacity of 500 tons and was especially built, by the company operating it, for handling small tugs and trawlers.

MONSTER EAR OF CORN THIRTY FEET HIGH

Among the exhibits at the International Grain and Hay Show, in Chicago, was a monster ear of corn, 30 ft. long. It was man-made, of course, but was such a close imitation that, at a little distance, there was nothing to distinguish it from a natural ear. Sixty bushels of corn were used to build it. The ears were split in half and attached to a central "cob." The

corn used to build this exhibit would have been sufficient to fatten five hogs from 100 lb. to 220 lb. each.



Monster Ear of Corn. 30 Feet High, Exhibited at the International Grain and Hay Show, Which was Recently Held in Chicago

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POPULAR MECHANICS

S. M. Hansen G, JECHANICS Lynn Mass. TRIC TRUING DEVICE AIDS MACHINISTS AND INSPECTORS

"GOING-GOING-GONE" PHRASE IS OBSOLETE AT AUCTIONS

Auctioneering by electricity, which enfirely eliminates the familiar loud-voiced sethods formerly used, is carried on with

At the Front of the Room can be Seen the Large Dial with the Revolving Indicator: At the Spec-tators' Seats are Shown the Min-lature Dials with Which the Bidder Operates the Revolving Indicator in Front by Means of Electrical Connections

the aid of lately developed apparatus. A large dial, with a revolving indicator, is divided into numerals representing money, and has the designations of all the seats in the auction room appearing on it. This large dial is elevated in full view of those present, and at the bidders' seats are placed miniature duplicates of the large dial. When a bidder wishes to make an offer, he turns the indicator of the small instrument before him to the amount offered. By means of electrical connections, the indicator of the large dial swings to the same number, and the designation of the bidder's seat is illuminated Thus the auctioneer, and on its face. others present, can tell without confusion. how much has been bid and the location

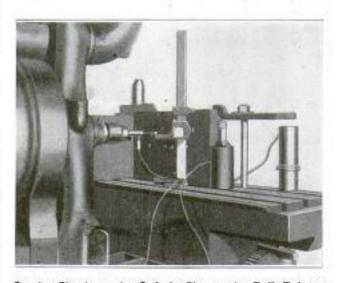
of the bidder. NEW 22,000,000,000-GALLON WATER RESERVOIR-FOR NEW YORK

The water supply of New York City will be supplemented by the new Gilboa eservoir, being built on the headwaters of the Schoharie River, in the Catskill Mountains. It will cover 1,170 acres, be 5.8 miles long, from .3 to .7 miles wide, 57 ft. deep, and have a capacity of 22,000,-000,000 gal. The water to maintain this great reservoir supply will come from a 314-square-mile watershed on which the average annual rainfall since 1907 has been 40 inches.

Machinists and inspectors can now true, or check up on, their work, very rapidly and efficiently by using an elec-

trical locator recently brought out by a Lynn, Mass., concern. The instrument receives the current necessary for its operation from any light It has a ball socket. pointer, which can be placed in an ordinary chuck, and also a small steel lamp base holding electric-light bulb. For operation, a plug and cord are attached to a light socket, one of the cord wires being connected to the ball pointer, while the other is connected to the lamp in the steel base. This base is placed on the bed of the machine, and the current

flows from the base to the work. anything with a round surface is tested, the object is rotated in a lathe, and then the ball pointer is set so as to make contact with the turning piece of work. If the surface of the work is true, there will be a constant flow of current from the ball pointer to the revolving surface, thus causing the lamp on the instrument to burn steadily. If the work is not accurate, the low or uneven places will not come in contact with the pointer, and the electrical circuit from the socket to the lamp will be broken. The lamp will then flicker on and off as the contact is broken.



In the Chuck at the Left is Shown the Ball Pointer Which Rests on the Work being Tested. The Indicating Lamp is Seen in the Center

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nternational, 226 Williams

LOON CON LOON TO OBSERVERS

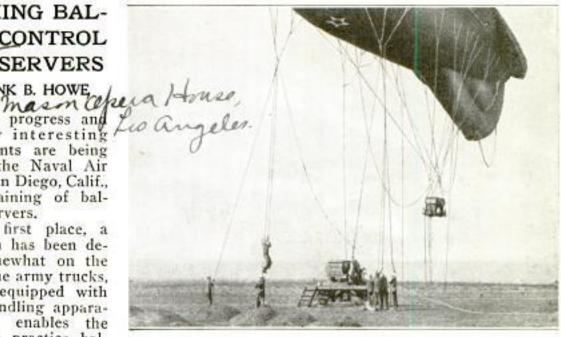
BY FRANK B. HOWE AT progress and J many interesting developments are being made at the Naval Air Station, San Diego, Calif., in the training of balloon observers.

In the first place, a mechanism has been devised, somewhat on the order of the army trucks, which is equipped with balloon-handling appara-This enables novices to practice balloon control without the

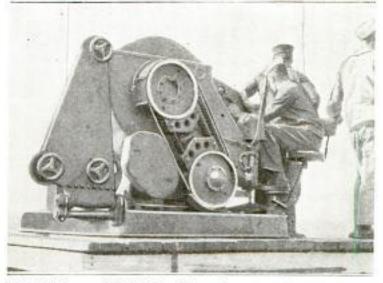
usual attendant

danger.

An old automobile engine was mounted on a stationary platform in the middle of the field and made to operate the drum carrying the cable that holds the kite balloon used in this work. Here the sailors who are learning to manage balloons can practice to their heart's content



The Balloon Pulled Down within 30 Feet of the Ground, While the Students Practice the Difficult Task of Climbing up and down the Rope Ladder



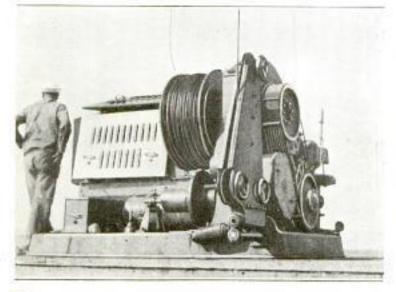
The Old Automobile Engine, Mounted upon a Platform for the Purpose of Operating the Winding Drum for the Cable That Holds the Balloon in Leash

without taking any chance of damaging the expensive balloon. The engine, which is kept running, is thrown in and out of gear with the drum at will, and two dials indicate the length of cable that has been let out. With this mechanism, they let the balloon out and haul it in until they are thoroughly

familiar with its handling.

To avoid having to pull the balloon clear to the ground each time some one wants to get in or out of the basket, a rope ladder, about 20 ft. long, is suspended below it. Hauling the balloon down with the auto engine until the rope ladder just comes within reach, the sailors practice running up and down the ladder until they become proficient enough to be able to do it under actual flying conditions.

Observation can also be studied under actual conditions by this method of rapid handling of the balloon. It is a simple matter to take up a number of the students, leave the big balloon at any given height, and let them



This Is Another View of the Automobile Engine and Cable-Drum Apparatus Which is Used in Controlling the Raising and Lowering of the Practice Balloon

practice in making observations and determining distances, ranges, and weather conditions, all of which are of vital im-

portance in warfare.

By the use of the stationary ballooncontrolling apparatus, it is possible to give the students practical experience, instead of theory alone. As a result, they will be thoroughly familiar with the work, should they be called upon for duty in a future war.

CRANE ANCHORED IN WALL OF BUILDING

When a company in Dayton, Ohio, decided to erect a 13-story addition to their

DERRICK healid, 322, miceele

The Crane, Extending above the Tall Building, is Anchored to Its Wall. The Anchor can be Seen About Three Stories below the Roof

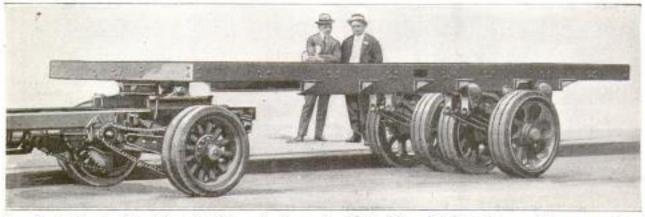
present building, they discovered that there was no ground on which to set their hoisting crane. All the surrounding property was occupied, and, the site being in the center of the city, use of the street was out of the question. However, the addition is going right up. The crane for hoisting the heavy steel girders and other material was anchored in the wall of the building to which the new structure is to be an addition.

POROUS-CONCRETE CASINGS USED AS WELL STRAINERS

Casings of porous concrete for well strainers are being used with satisfactory results in place of the usual brass strainer and steel casing. The porosity of the concrete is obtained by using a mix of one part cement to four of gravel, without sand, and with the gravel suitably screened. A casing of 36-in, internal diameter is made in 48-in, lengths, which are reinforced with 1/4-in, steel rings and 11/4in. vertical pipes. These are sunk by means of a steel casing with a cutting edge, which is removed when the con-crete casing is in place. The concrete shell permits a flow of about 10 gal. of water a minute, and does not become choked with sand as readily as the ordi-7 6 91

TRAILER FOR HEAVY LOADS HAS FOUR WHEELS ON ONE AXLE

A trailer with four wheels on one axle, for the transportation of extremely heavy loads, has been built for a large steel con-Between each pair of wheels a separate set of springs is provided. In this way a bump on one side only is absorbed without bouncing the load to an extent which would injure either the load or the trailer. This trailer is attached to the truck on its own turning pivot, and a set of heavy coil springs takes up any shock from sudden starts or stops.



Exceptional Strains Caused by the Extremely Heavy Loads Carried on This Trailer are Met by the Novel
Arrangement of the Wheels and Heavy Springs. The Rear Springs can be Seen Placed between the
Two Sets of Wheels. Those Taking Up Starting and Stopping Strains Are in the Turntable

Couch Charles C. Oud 221 Saleman

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7391 Cml. mis. Is. & Brady 708, amportant and MECHANIES Charcas 708, argentine indians crowded out of old Haunts.



Mataco Indians, Members of a Warlike but Intelligent Tribe of the Argentine Chaco Family: Upper Left, Men, Who Have Two Languages; Below, Women, Who are Allowed to Learn Only One; Right, One of the Mataco Chiefs Who Act as "Labor Leaders" on the Plantations, One Chief Led His Indians Off to the Forest When Refused a Wage Increase

As the great quebracho forests of northern Argentina are being cut away to satisfy the ever-increasing demands of the United States and Europe for quebracho tanning extract, the fierce tribes of natives that held out against Spanish rule for three centuries are losing their old hunting grounds, and are sullenly taking their places in the sugar and cotton fields of the white settler.

During the three centuries after the conquest of Peru, the Spanish missionaries penetrated all parts of South America, but were never able to gain headway among the wild tribes of what is known as the Gran Chaco of northern Argentina and western Paraguay. This vast country is flat and densely covered with forest, and many tribes still roam over it in primitive state. These tribes, belonging to what is known as the Chaco-Guaycuru family of Indians, were described by the early Spaniards as ferocious and irreconcilable, with an intense hatred of the white man. They were restless nomads who lived by hunting and fishing. Only within the last 20 years have they allowed the white man to advance his settlements, and then only because of fear of the Argentine army. They are now almost resigned to their fate, and they come to

the settlements in large numbers to work in the cotton fields or in the sugar mills.

One sugar plantation and mill employs over 2,000 of these Indians at present. They still keep to themselves and persist in their own customs. They live apart in "toldos," or reed huts, dye and tattoo their skins, and adhere to their ancient ceremonies. They have formed a great liking for the American moving pictures, however. At the plantation, owned by an English company, a moving-picture show is provided at the Indian village every Saturday night, and although they under-stand neither English nor Spanish, the Indians squat on the ground and follow the actors with many grunts in their guttural language. The American cowboy actors are their favorites,

NEW PROCESS TO USE RUBBER AS PAPER-MAKING MATERIAL

Rubber will be used in paper making by a recently patented process, which is the result of many years' experiments. Rubber latex, or milk, as it comes from the tree, is mixed with the paper pulp. Many kinds of paper are benefited in this way. The proportion of rubber varies, up to 20 per cent, for different papers.

low. and layer of the new Aubler age.

Cont. arthur Hallam CTRIC MACHINE Lumber Previously

Manual Handling the Lumber Busines

Done Away with Reducing Costs in

Machinery has Almost Entirely as the Only Practical Means of

Electrically Operated Here was Worked Out

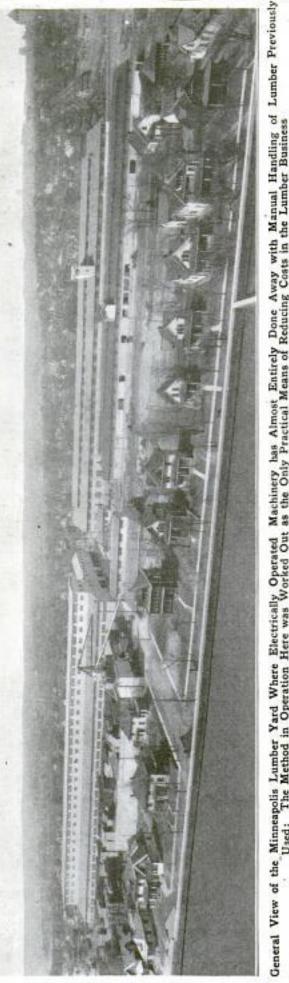
Yard Where in Operation

Minneapolis Used: The

the

5

General



IN a large lumber yard at Minneapolis, Minn., practically all the handling of lumber is done in large units by electrically operated machinery. Realizing that the cost of lumber production is thoroughly standardized, this company decided that the only point at which a saving could be effected was in the handling of the lumber in the retail yard. method, based on large-scale machine handling and systematic routing, is the result of that decision, and it has proved highly successful in every detail of practical operation.

Incoming cars of lumber are made into trains each morning at the railroad yard, hauled to the company's plant and placed on sidetracks, alongside the building used to store the particular type of material which they contain. An electric overhead crane lifts the lumber from the cars in large "bites," and piles it in the storage sheds. In this way a car can be unloaded in 30 minutes, while formerly it took two men an entire day to unload a car by This is typical of the efficiency with which every operation in the yard is now performed, in contrast with the old

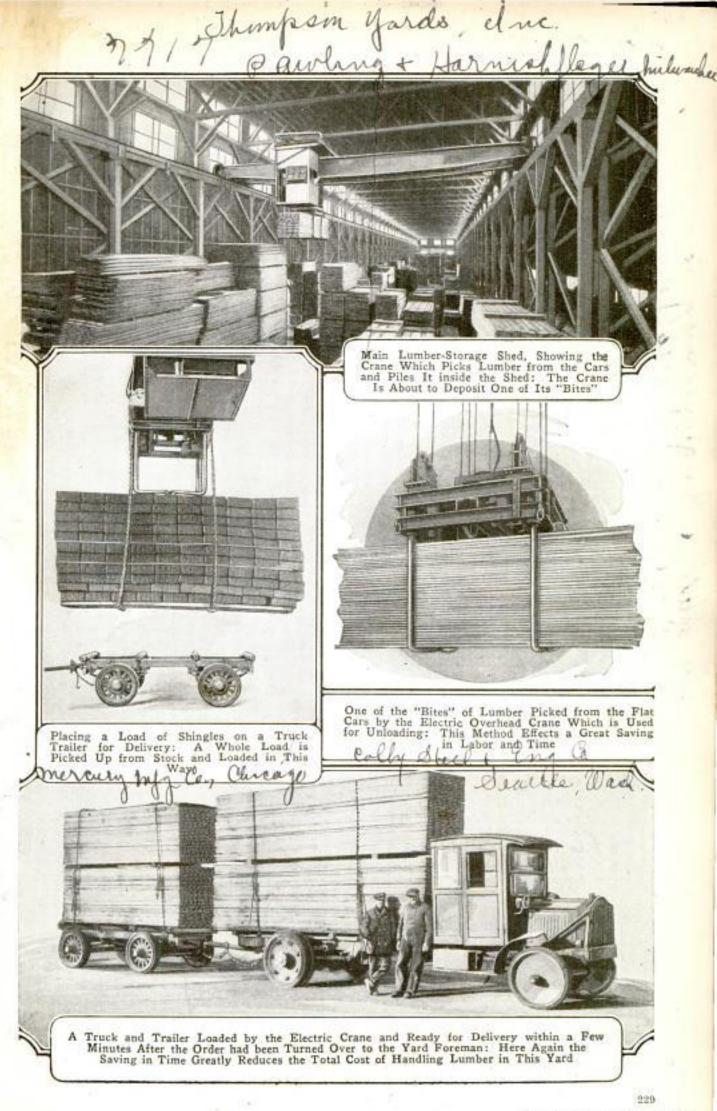
method.

When an order comes to the yard, it is turned over to the yard foreman. Under his direction it is picked up from the piles in large units by the electric cranes, which deposit it on trucks or trailers waiting at the ends of the storage sheds. The piles are so arranged in the sheds as to facilitate the rapid filling of orders, and only a few minutes are required for the loading of each truck. When it is necessary to deliver a load to another part of the yard, the crane places it upon a small trailer, or "lumber buggy." This is pulled by a small electric tractor to the point where it is needed. The whole process of transfer requires only a few minutes for completion.

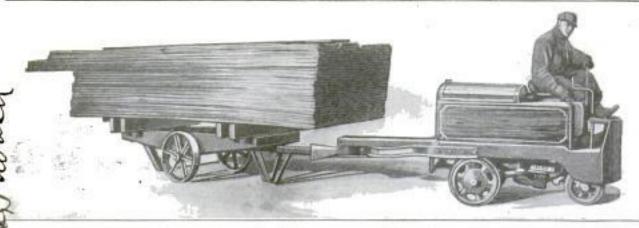
Heavy timbers, which are piled outdoors, are handled in the same way as other lumber. A special crane, on a track running the full length of the yard, is used for handling this type of material, and the timbers are piled in jagged piles so that they may be picked up easily, in

units, by the crane.

The yard is planned in such a way that it is almost completely self-contained, and no outside help is required in any of its operations. A sawmill is so located that the cranes can carry lumber from the piles of stock to the saws. For orders needing special preparation, a planing mill is also provided which is supplied in the same way, by the cranes. In addition



ten

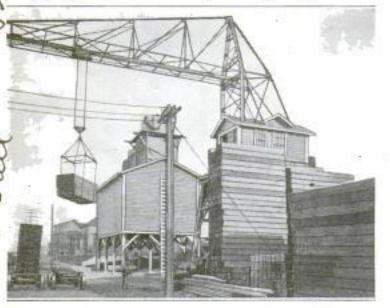


One of the Small Trailers or "Lumber Buggies," Which are Used When It Is Necessary to Transfer Lumber from One Part of the Yard to Another: The Tractors Which Pull These Trailers are Electrically Operated

o these, the yard contains a horse barn and a garage where 24 trucks are housed. The garage includes a shop for repairing

gas, was necessary in maneuvering. The United States has the only known sources of helium in the world of sufficient mag-

nitude to permit its use for balloon inflation; which would give this country a tremendous advantage in the air, in case of any future war. Helium is obtained from natural-gas wells.



The Outside Crane, Used in Moving Heavier Lumber Which can be Stored Outdoors: The Crane Is Just About to Place Its Load upon the Delivery Truck

trucks and tools, for blacksmithing, building truck bodies, painting, and for charging the electric tractors which are used within the yard.

FIRST FLIGHT WITH HELIUM-INFLATED NAVY DIRIGIBLE

The United States naval dirigible "C-7," the first balloon ever inflated with helium gas, made its trial flight, from Hampton Roads, Va., to Washington, D. C., and return, early in December. This test of the noninflammable gas proved satisfactory in every particular. The most notable features of the test were that there was no dispersion of gas through the balloon fabric, perfect inflation being maintained during the entire trip, and that no "valving," or release of

NEW PROCESS RECOVERS-SILVER FROM FIXING BATHS

Fixing baths used in photography contain more or less of the silver emulsion with which the plate or film is treated to make it light-sensitive. While the amount of silver is too small for the amateur to recover profitably, those doing this class of work on a large scale, find it worth while to regain this necessity. A scientist has recommended a compound called sodium hydrosul-

phite, which precipitates metallic silver from the solution in the fixing bath. After the bath has been treated with sufficient of this compound, it is thereby revived, and can be used again. This compound has industrial application along several lines, considerable amounts being used in reducing indigo in the ordinary methods of dyeing with this color.

■ For the first time wireless-telephone messages have been sent from a balloon, at McCook Field, Dayton, Ohio. Though messages have been received by balloons, sending was considered impossible because of the danger of sparks igniting the gas. Lieut. Philip Schneebarger successfully kept in touch with the ground for 25 miles.

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POPULAR MECHANICS

PADIO SERVICE BEOADCAST WREATH INCASED IN ICE SENT

OVER ENTIRE COUNTRY FROM ANTIPODES TO ENGLAND

Great success and widespread interest has been the outcome of pioneering in radio-telephone broadcasting, and a plan

is contemplated whereby the entire United States will be covered with a service to the home, that will allow anyone to enjoy the many benefits of wireless. The service started with the transmission of the presidential election returns in November, 1920, and now includes the sending of musical recitals, grand opera, church services, speeches of prominent men, results of sporting events, government and stock-market reports, and national or international news of all kinds. Even "bedtime stories" have been sent out for children. It is predicted that this undertaking will prove to be of such ex-

panding value to mankind, that the radiophone will soon be as popular in the home as the phonograph is today.

FORGERY CAN BE PREVENTED BY USE OF SCORCHING PEN

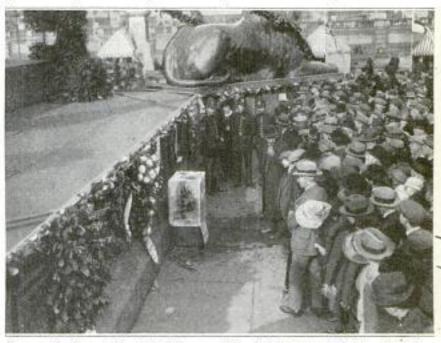
Those who fear forgery, or the "raising" of their personal checks, may find relief from these fears



When the Cord of This Pen is Attached to an Electric-Light Socket the Point Becomes Hot Enough in 30 Seconds to Scorch Paper

pen when filling out checks. The pen is an electrical instrument, operating on the same principle as the familiar electric curling irons, and similar appliances, with cord attachment for sockets. A heating element inside the barrel of the pen, makes the point hot enough to scorch paper, leather, wood, cloth, and like materials. Thus, besides safeguarding checks by making letters and figures which cannot be removed, the pen can also be used for pyrographic work on wood or leather.

The anniversary of the battle of Trafalgar, known in England as Trafalgar Day, is always celebrated by the decora-



Among the Decorations Placed upon Nelson's Monument, in London, England, Last Year, in Celebration of the Anniversary of the Battle of Trafalgar, Was a Wreath Preserved in a Block of Ice Sent from New Zealand

tion with flowers and wreaths of the great monument in Trafalgar Square, London, which was erected in honor of Admiral Nelson, who commanded the British fleet at the notable victory. Last year a wreath was sent all the way from New Zealand preserved in the center of a block of ice weighing 600 lb. It reached the monument in good condition, and in time to take its place among the other decorations.

SARDINIA ARTIFICIAL LAKES AMONG LARGEST IN WORLD

Sardinia, one of the island possessions of Italy, will soon have artificial lakes ranking among the largest in the world. These lakes are being constructed for irrigation and hydroelectric-power purposes. At the present time, the mining industry of this island forms more than a quarter of the entire Italian output. Zinc alone is produced in the amount of 200,000 tons yearly, but has to be transported to other countries for manufacture. With the hydroelectric power soon to be available, it is expected that, instead of the zinc being exported and then imported in the finished state, this and various other mining products can be manufactured at home.

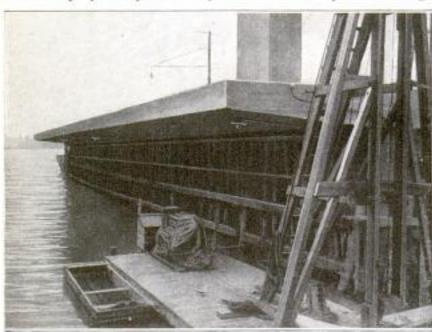
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NEW TYPE OF DOCK BUILT FOR LOADING BARGES

A new idea in dock construction has been employed by the city of Detroit,



Detroit's New Barge Dock, with a 20-Foot Projection over the Water, Is a Great Aid to the Rapid Loading of Barges

Mich., to facilitate the loading of barges. Dirt, used in the reclamation project by which 200 acres are being added to Belle Isle, is dumped into the barges at this dock. It is built on heavily reinforced piling and the edge projects 20 ft. over the water. Because of this projection half the barge is under the dock, and motor trucks can dump their loads of dirt directly into the center of the barge. The city charges 30 cents a cubic yard for the dumping privilege, collecting revenue at the rate of \$100,000 a year, while securing dirt for its own work free.

CHEAPER LIQUIDS TO REPLACE MERCURY FOR THERMOMETERS

A discovery by Dr. Guido Moeller, a German scientist, may replace expensive mercury thermometers with a cheaper substitute, in places where accuracy within 1 or 2° is sufficient. Previous experiments in this field have failed because suitable liquids were colorless, and dyes did not darken them sufficiently, or would partly decompose at temperatures approaching 400° F. Doctor Moeller has found that three commercial chemicals—cumol, methylbenzoate, and amylbenzoate—can be relied upon for temperatures up to 300°, 400°, and 500° F., respectively. They can be dyed a dark brown with about one per cent of Syrian asphalt.

WINTER STREET-REPAIR WORK

Old asphalt is employed for street repairs during the winter months by a

method developed at Cincinnati, Ohio. It is broken to about 21/2-in. size and heated, with 4 or 5 gal. of water, in 100gal, tanks, about half full. After steaming for half an hour, the asphalt is turned over and allowed to steam again. This is repeated for three hours, when the water has evaporated, and the asphalt is ready for use at 325 to 375° F. It is hauled to the street in another kettle, over a hot fire, and is laid exactly like new asphalt except that it is tamped instead of rolled. additional bitumen or dust filler is used, and the cost for repairing is

Engineering news Rusha

slightly less than it would be if the repairs were made with new material.

MOVIE-STAR ATHLETE DEFEATS HORSE IN FOOT RACE

George Walsh, the well-known athlete and moving-picture star, has achieved new distinction by outrunning a race horse.



The Finish of a Novel Race: George Walsh is Shown
Here Beating a Race Horse at the Aqueduct
Race Track, Long Island, New York

Cutternational Olisto

POPULAR MECHANICS new York

The race was the result of a wager made between Walsh and two jockeys, named Sande and Fator. It was held at the fa-mous Aqueduct Race Track on Long Island, N. Y. Walsh's speed enabled him to beat the horse by a good lead.

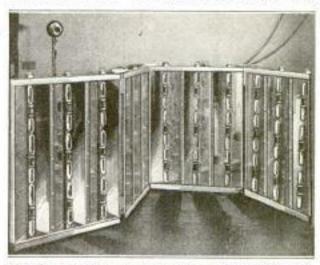
ROOFED-IN WATER RESERVOIR PROVIDES TENNIS COURTS

What was formerly an unsightly dumping ground at Arkansas City, Kan., has now been made to serve a double purpose-first, as a 2,000,000-gal. reinforcedconcrete water reservoir, and second, as courts for playing tennis and volley ball. The new reservoir adjoins a small city The new reservoir adjoining park that is thus enlarged, offering park that is thus enlarged, offering park that is thus enlarged, offering more opportunities for play. The roof slab, 5 in. thick, was divided into 24-ft. squares, with expansion joints, which were also cast free from the supporting beams by the use of tar-paper joints. The manhole openings and ventilators were so placed that ample space was provided for two tennis courts. Pipe couplings were installed in the roof slabs for the net posts, and sockets provided around the wall for posts so that the entire area could be fenced in. The reservoir is 156 ft. in inside diameter and 14 ft, deep below the overflow weir. The water in the

reservoir will have the effect of keeping the concrete tennis courts cooler in hot weather than courts

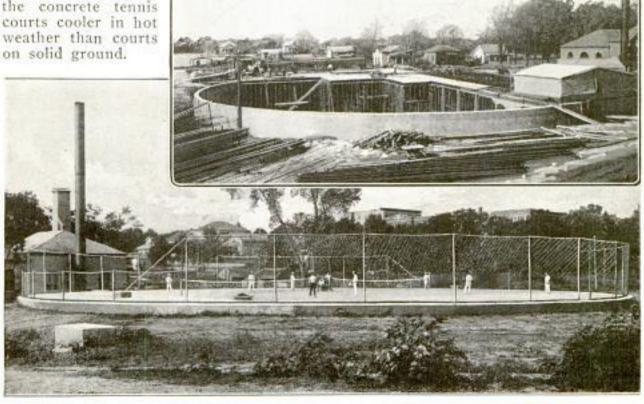


Electric-light baths have proved to be of great value in the treatment of various diseases, and a folding cabinet that can



The Four Sections of the Folding Electric-Bath Cab-inet: There Are 12 Rows of Lamps, with Reflectors in the Cabinet, and a Connection for Each Row is Mounted on the Top

be used at home, should be welcomed by those needing such attention. The new cabinet has four sections, so that it can be folded small enough to be placed out of the way behind a door or in a closet when not in use.



Above: Two-Million-Gallon Water Reservoir Before It was Roofed In, as Seen Below. The Roof, Made of Concrete Slabs, Accommodates Two Full-Size Tennis Courts, Which are Screened In to Prevent the Balls from Straying. Pipe Sockets are Provided in the Concrete for the Screen and Tennis-Net Posts

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DRILLING AND STUD-SETTING MACHINES FOR PROPELLERS

With the use of two new machines, the time consumed in drilling and assembling a propeller is said to be reduced from 50 man-hours to as little as three. These

machines are respectively a propellerblade drill and a stud setter for the hub. The propeller blade is set, with its flange downward, on top of the drilling machine, where it is centered and held by three clamps. A handwheel, in connection with a horizontal spindle and a bevel gear, rotates the bladecarrying part of the machine, so that the flange is moved as required for drilling each hole correctly. Within the rectangular body of the machine, below this, is the drill, which is controlled by a crank handle on the outside vertical face. The drill positioned with a handwheel beside this crank. Adjustments for drilling the blade flanges can be made with extreme accuracy. The other machine is motor-driven, and sets

the studs in the propeller hub after the holes are drilled.

Those wishing further information on anvthing described in the editorial pages can obtain it by addressing Bureau of Information, Popular Mechanics Magazine.

CONTEST DRAWS 10,000 IDEAS TO INCREASE USE OF RUBBER

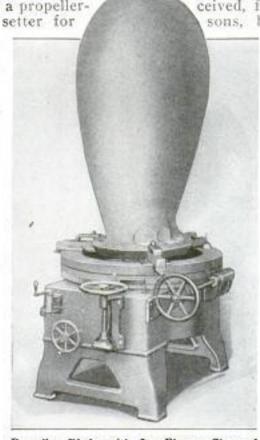
Results of a prize contest for ideas of new uses, or of extending present uses,

of rubber, have just been announced.

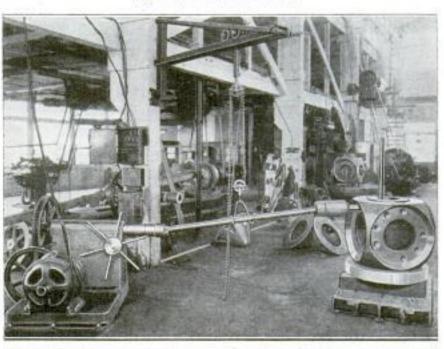
About 10,000 suggestions were received, from more than 2,000 per-sons, by the Rubber Growers' Association, Inc., of

Great Britain, which offered the prizes, totaling £5,000, or about \$25,000 at normal exchange. Though the results were extremely disappointing to the judges, who state that hardly a suggestion was made which had not been anticipated by Goodyear in his book published in 1855, it is thought that the contest will give a great impetus to all the lines suggested. Prizes were awarded for suggestions for using rubber in sponge form for upholstery and mattresses; in liquid form with paint, for preserving wood and metal against the action of sea water, and to prevent the fouling of ships' bottoms; in paint for general decorative and

preservative purposes; for automobile mudguards and curtains; with cement, for building purposes; for heat-retaining covers for hot-water cisterns:



Propeller Blade with Its Flange Clamped to Top of Drilling Machine: Handwheel at Right Rotates Blade into Position for Drill-ing with Drill inside Machine



Motor-Driven Machine Setting a Stud in a Propeller Hub: The Holes for the Other Studs can be Seen Already Drilled and Tapped. The Driving Shaft Is Flexible, and can Set Studs in Any Position

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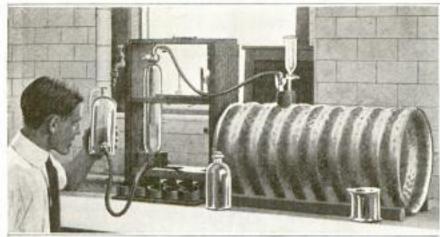
buoys; for

lining egg boxes and

bottle-

packing

cases; in the con-







struction of ship and wharf fenders; for washstand tops; under carpets in place of paper or felt; for fixing window glass in the place of putty; for cistern-chain handles; for clothes pegs or hooks; as fillets for patternmakers; in caps, for the ends of ladders to prevent slipping; for bouncers attached to footwear; in equip-ment for the arctic regions; as linings to preserve bleaching vats; in bellows, particularly for foundry purposes; as slip-on jar and bottle covers; in crepe form for rough-surfacing cement; as covers for door handles; for phonograph-table tops; for kneecaps for coal-mine workers; in the composition of certain lubricants, and for water deflectors to be used on the handles of mops and brooms.

TESTING DEVICE WEIGHS GALVANIZED COATINGS

The galvanized coating on sheet metal or wire is usually specified to be of a required weight per square foot. There has been developed an instrument for determining the weight of galvanized coating on a known area by test, either in the laboratory or in the field. The operation of the instrument is based upon the action of hydrochloric acid on the galvanized coating, the hydrogen gas produced being collected and measured. A flat acidresisting ring of known area, sealed with acid-resisting wax to the object to be tested, has inserted into it a filling tube provided with a glass stopcock, and beside this two exit tubes, which are connected by a rubber tube to a graduated glass tube, or burette, filled with water. Another rubber tube from the bottom of the Whurette connects it to a leveling bottle. By treating the ring successively with small amounts of hydrochloric acid and antimony-chloride solution, when the leveling bottle is held so that the water in it and in the burette are brought to the same level, the volume of hydrogen in the burette can be measured, and by this means, in proportion to the known area of the ring, the weight of the coating per square foot can be calculated with sufficient accuracy.

TOUCH-TYPEWRITING STUDENTS AIDED BY KEYBOARD SHIELD

To aid students in learning touch typewriting, a combined keyboard shield and divider can be attached to the regular typewriter. The shield covers the keyboard in such a way that it does not interfere with operation, but prevents the student from watching the keys and drifting into the sight habit. It also serves as a convenient support for a notebook. The divider separates the keys operated with the left hand from those operated with



Keyboard Shield and Divider, Attached to a Typewriter, at the Left: The Shield may be Used to Support a Notebook, as Shown at the Right

the right, and keeps the hands from wandering over onto the wrong part of the keyboard.

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Hazen & Titus Fruit Cake Ga POPULAR MECHANICS

PRESENT SIXTY-POUND FRUIT CAKES TO FAMOUS PERSONS

Several hundred 60-lb. fruit cakes were placed on display in Seattle, Wash., not long ago. These cakes were made and



This 60-Pound Fruit Cake, Specially Made for Pope Benedict XIV, Was One of Several Hundred Presented to Famous Men and Women

sold by a local cake bakery, to be presented to famous men and women in all parts of the world. Some of the persons for whom cakes were made were President and Mrs. Harding, the president of

France, the king and queen of England, the king and queen of Belgium, the president of China, the king of Italy, the king of Sweden, Mary Garden, Pope Benedict XIV, Thomas A. Edison, Henry Ford, and Chief Justice Taft. Each cake was decorated with appropriate designs and flags.

FOG SIGNALS CONTROLLED BY USE OF WIRELESS

Controlling fog signals by the aid of wireless is a development that will be appreciated by seafarers, as they have been urging protection of this kind for some time. A wireless transmitter, suitably located on shore, sends out a series of "dots," which are received upon a small aerial on the fog-signaling apparatus. These dot impulses in turn operate a relay, which controls the valve of the gas, or compressed-air tank, and thus sounds the fog signal. It is said that the system has proved entirely satisfactory wherever tried, and also that it has continued in operation even under the most adverse weather conditions. Apparatus of this description is now being used to protect the shipping along the Clyde, in Scotland.

AIRPLANE AND AUTOMOBILE TIE IN TUG OF WAR

given signal both drivers started their motors. The two machines seesawed back and forth across the field, amusing the spectators, but neither gaining a permanent advantage. After this had gone on for some time, the judges were finally forced to declare the contest a tie.

A Novel Tug of War, between an Airplane and an Automobile, Which Resulted in a Tie

At a recent California meet, one of the feature events, a tug of war between an automobile and an airplane, attracted much attention. The ends of a strong rope were attached to the rear of the car and the fuse-lage of the plane. At a



These Two Machines, Pulling Each Other Back and Forth across the Field, Furnished Much Entertainment for the Spectators at a California Air Meet

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MIGRATING SEALS TRAVEL
IN MILITARY FORMATION

Little is known of the habits of Alaska fur seals after they have left their breed-ing grounds on the Pribilof Islands, but a report from John Kunder, former keeper of the Farallon Light Station, on an island west of San Francisco, adds some interesting information. In March, 1920, Kunder saw a herd of about 10,000 seals approach the island from the south. They advanced in a line about two or three miles long, stopped for a moment and then swung around in perfect military formation and advanced rapidly in a west-northwest direction. Three years before, Kunder saw a similar performance by a herd of about 15,000 seals. These are, as far as known, the only times that seals have been seen in large herds in the open sea, where they usually appear either singly or in scattered groups.

READING MATTER DISTRIBUTED BY RUSSIAN GOVERNMENT

As a means of distributing its radical literature, the Russian Soviet government uses railway trains which travel through the country continuously, and from which are given radical lectures. The exterior of the cars are highly decorated with suggestive cartoons in which older forms of society are represented as monsters, which the Soviets successfully conquer. The interiors are fitted up as libraries, where Soviet propaganda literature, consisting of books, pamphlets, and newspapers, is given free

newspapers, is given free to all those who apply. It is said that the peasants look forward with eagerness to the arrival of these trains.

FIRE-EXTINGUISHING PISTOL ALSO REPELS BURGLARS

Poison gas in some form or other is apparently being applied in Germany to domestic uses, judging from an advertisement in a Berlin paper. A picture of a pistol, that looks very much like an automatic with an enlarged barrel, is described as being for protection against fire and burglars. The means of protection is not mentioned, but presumably it is something on the order of the ordinary chemical extinguisher, and is operated by pulling a trigger instead of turning it up-



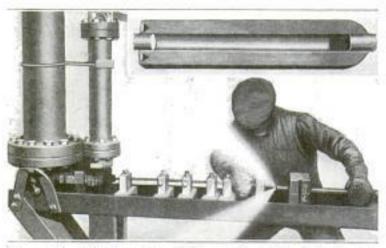
side down. The gas that is then discharged is apparently equally effective against attack by fire or burglars.

against attack by fire or burglars.
Berlin 10.30 Haberlandstr

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"SAND-BLAST" PROCESS USED IN MAKING HOLLOW STEEL

A patented process for making hollow steel, such as used in mining drills, is applied by an American company. This



Air and Sand Tanks, at the Left, and Small Tube Carrying the Sand-Blast Mixture: The Workman is Cleaning Out a Piece of Hollow Drill Steel. Insert: Cross Section of Drill-Steel Ingot

steel must be very hard in order to enable the drills to cut through stone. In the new process a thin steel tube is thoroughly cleaned, then filled with sand, and inserted in an ingot mold, where hot metal is poured around it.

> After the ingot is cast, the sand remains in the tube to maintain its shape while the ingot is rolled. Following the rolling process, the sand filler is removed by a sand blast. This apparatus has a compressed-air tank, a sand reservoir, and a small tube connected to both. When the air is released from the tank, it passes a hole at the bottom of the sand reservoir, and sucks a certain amount of sand therefrom. This jet of mixed air and sand possesses great cutting power, and it is stated that a round hollow steel bar, 20 ft. long and 11/4 in. in diameter, can be cleaned in one minute.

ATTRACTIVE ENTRANCE GREETS REMARKABLE WATCH CARRIES FLOWER-SHOW VISITORS MANY COMPLICATED DIALS

Perhaps the most attractive feature of the California Flower Show, held at Los Angeles, was the entrance. A huge basket was built directly in its center, and a small room in the lower part served as a ticket office. The upper part was completely filled with shrubbery, palms, and



Novelty and Beauty are Strikingly Combined in This Entrance to the California Flower Show

giant artificial poppies, the state flower of California. In the center of each poppy was mounted an electric bulb, and, at night, the effect was most pleasing.

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One of the most complicated watches ever made has been produced by a company in London, Eng., for an American customer. The intricate mechanism is inclosed in a case 3 in. in diameter and about 1½ in. thick. Dials in the front carry the usual hour and minute hands; a

hand showing the difference between mean and true sun time;
a fly-back second hand moving in
fifths of seconds, the indications
of which are added on a dial at
the side of the face, up to 12
hours; a record of the phases of
the moon; the day of the week
and month. A dial on the back
is graduated to 24 hours, two sets
of 12 hours each, for forenoon and
afternoon time. Its hour and minute hands show sidereal or astronomical time. The watch strikes
the hours, quarters, and minutes,
repeating them at any desired
time.

 As a result of traffic policemen giving the right of way to private automobiles, mistaking them for fire trucks, the Chicago city coun-

cil has passed an ordinance, effective January 1, prohibiting the use of the same shade of red for private automobiles as that used by the fire department.

Indon Times Weekly 11/18

dru. andrew low & Spruce + 21st St. Seattle, Wach. 7761 POPULAR MECHANICS

HAND-POWER STUMP PULLER RAISES SUNKEN ENGINE

AN impromptu demonstration, as sensational as it was successful, was made recently in the Pacific Northwest of a newly invented one-man stump puller of

original design.

A donkey engine, weighing nearly 10 tons, was being taken across a swamp under its own power, when, just as what appeared to be a patch of solid ground in the middle of the bog was reached, one of the sled runners broke through, and before skids could be brought into use, the

donkey capsized. In a few minutes the engine had settled until only the steam pipes and cylinder on one side could be

seen above the surface.

The inventor of the new stump puller happened to be in the vicinity showing his device at work on logged-off land. He rushed to the scene and fastened his tackle to the fast-disappearing donkey engine. The puller weighs, with



The 10-Ton Donkey Engine Capsized in a Swamp: Except for a Cylinder and the Steam Pipes, the Engine was Entirely Submerged in Muck

complete equipment, only 135 lb., as compared with the 20,000-lb, weight of the donkey engine. But in one hour 15

minutes it had pulled the donkey upright. The boiler was then guyed to a near-by tree with a line, but before steam could be gotten up, the engine had settled again so that the firebox was submerged. Thereupon the pulling device was placed ahead of the

donkey, the tackle reset, and before nightfall the engine was extricated

from the bog.

The new stump puller consists of eight simple parts, only three of them moving. Without hook and cable, it weighs less than 100 lb. It is operated under normal conditions by one man with a 12-ft. sweep, which gives a straight-line pull of more than 20,000 lb. Equipped with one block, it pulls 20 tons, and with a luff, more than 150 tons, it is claimed. A drum protects the heavy steel



This Is the Hand-Power Stump Puller with Which the Donkey Engine was Hauled Out of the Swamp. The Lever Shown on the Mechanism Is 12 Feet Long



The Raising of the Donkey Engine by Means of the Stump Puller and a Rope Fastened around the Top of the Sunken Machinery: In This Manner the Engine was Dragged to Dry Land

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cable used on the machine from cutting and grinding, and an internal safety dog holds the load at any time. There is a ratchet on the sweep, so the operator need not endanger himself by stepping over the cables.

SHAPE IRREGULARITIES SHOWN BY DIAL RECORDER

Emery wheels on grinding machines, compound rests on lathes, and similar attachments often become loose, and the



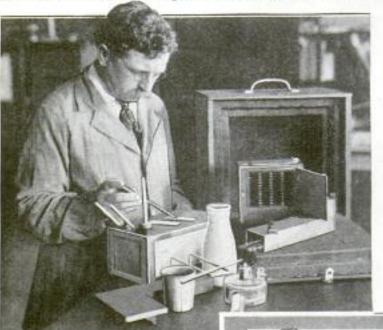
result is that pieces in the process of working get slightly out of round. An indicator built of three pieces-a base, a vertical arm, and a cylindrical impulse recorderconstitutes

a device for discovering such trouble. The recorder is held up to the piece of spinning stock by the vertical arm which can be set at any angle desired by loosening the joint bolts, adjusting the recorder to the position necessary and tightening the bolts again. The contact with the spinning stock to the cylindrical recorder is established by a little ball on the recorder's end. This ball rubs on the stock and, as it is moved up and down by the undulations of the piece being worked, transmits the varying impulses to a gauge which records in thousandths of an inch how far the piece is out of shape.

GERMS IN MILK ARE COUNTED BY ECONOMICAL PROCESS

Germs in milk can be counted quickly by means of a new testing cabinet designed at the University of Wisconsin, and which is being used with success by dairymen of the middle West. Instead of costly laboratory equipment, the tester consists of a field outfit in a small metal case, weighing but 20 lb. when fully equipped, and with which 96 samples can be analyzed on a single trip. The case is heat-insulated so that the contents may be kept at the proper temperature at all times. In making a test, a measured drop of milk, and a drop of germ food, called agar, are spread together on a glass slide, or plate, over an area of about .16 sq. in., with a sterilized needle. The plate is then placed on one of the many shelves

in the cabinet, or incubator as it is termed, and allowed to "grow" for a period of eight hours. At the end of this time, the plate is removed and the germs dried upon the glass, after which they are colored with a stain, so that they can be easily counted by the Thus the aid of a microscope. number of germs in any given quantity of milk can be deter-mined. The method is said to be so simple of operation that a man can be taught to do this work in one week. This new field outfit reduces the amount of glassware ordinarily used, to an amazing minimum.



Above: Placing a Drop of Milk,
Together with Germ Food, on a
Glass Plate. The Small Case with
Numerous Shelves for Holding the
Plates is Seen in the Background.
Below: Amount of Glassware Required by Old Method at Right,
and at the Left, the Few Pieces
Needed with the New Cabinet

rock 1010 larant pyrother material



Illustrating the Manner of Unloading a Carload of Coal Screenings with the Aid of Water Which is Pumped from the Pond and Directed into the Cars at Either End: The Screenings are Washed down the Augustian Companies of Spontaneous Combustion

OLD CLAY PIT USED TO STORE COAL SCREENINGS

Good use is being made of an old clay pit at Springfield, Ill. Coal screenings are stored here throughout the dull seasons. The pond, which covers two acres and in parts is over 50 ft. deep, will hold about 75,000 tons. It was formerly used for the storage of zinc screenings, and consequently the pipes were already in place for the handling of coal. An elec-tric pump has been installed. With this, water is pumped from the pond through two pipes that reach either end of the car, thus washing the coal into the pond. The company estimates that coal can be unloaded in this manner at a cost of three cents a ton, and that by reversing the operation the coal can be reclaimed at a cost of 10 cents a ton. This storage method prevents spontaneous combustion, which is ordinarily an almost constant menace. It also gives the company washed screenings to market when there is the right demand.

■ The Popular Mechanics Bureau of Information offers its free service to all readers of this magazine. Names and addresses of manufacturers and dealers in articles described, and any other details in our possession, will be promptly furnished by addressing the Bureau.

7 29 CRIPPLE'S HANDICAP

During the medical exhibition in Central Hall, Westminster, London, Eng., a demonstration was given which showed the great possibilities of a new artificial arm. This appliance makes it possible for a person who has lost one arm to do almost anything which he was able to do before his loss. The principal feature of the demonstration was the playing of a violin. A one-armed man was able not only to play, but to play quite well.



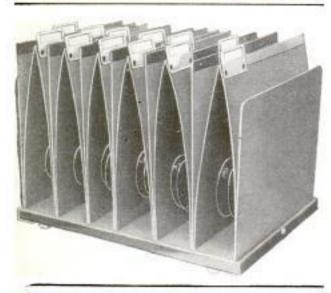
A Demonstration of a New Artificial Arm at Recept
Medical Exhibition at Central Hall, London:
The Man Was Able to Play Quite Well

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242 POPULAR MECHANICS

NEW DESK TRAY BOTH WIND-

A new desk tray holds papers in a vertical filing position and prevents their being blown away by drafts from electric



When Compressed, the Springs, Extending the Guides, Lie Flat, Taking Up No More Room Than the Ordinary Compressor Blocks

fans or open windows. It consists of a base with endpieces and fixed guides at regular intervals. Between the fixed guides are compression guides made of two pieces of cardboard hinged at the upper edge. Spiral springs between the two parts keep them spread and hold the papers in place.

notor-truck transports Train in novel manner

It became necessary to transport a train of "batch boxes," used in the construction of a cement road forming a part of the Pennsylvania highways, and this was done in a novel manner by the use of a large motor truck. A section of railroad track was inclined to the level of the deck of the motor truck, on which rails were mounted. The train was then backed up this incline until three of the batch-box trucks were on top of the motor truck. These were then taken to their destination, where they were unloaded down a similar incline. The operation was repeated until the whole train, as well as the locomotize, were transported.

BATTERY VOLTAGE REVERSES AT LOW TEMPERATURES

Recent tests to determine the reliability of batteries at low temperatures, resulted in the startling discovery, that a reversal of their polarity occurred at 170° F. below zero. The experiments were conducted by the Bureau of Standards, and, so far as known, the phenomenon has never been observed before. It was stated, however, that the reverse currents were so small that there was no probability of their being used to recharge the

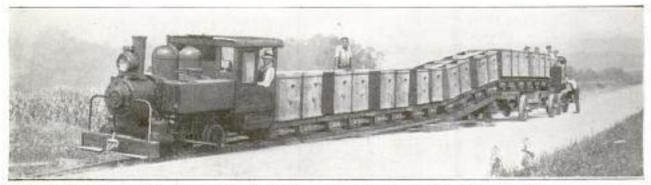
BOOSTERS' MEETINGS CALLED

780 (TO ORDER BY HORN
The gavel, or hammer, the symbol of the knocker, has disappeared at the meet-

ings of the
"100 per Cent
Club" of San
Francisco, and
has been replaced by the
horn, the symb ol of the
hooster. Since
the club is an
organization
of boosters,



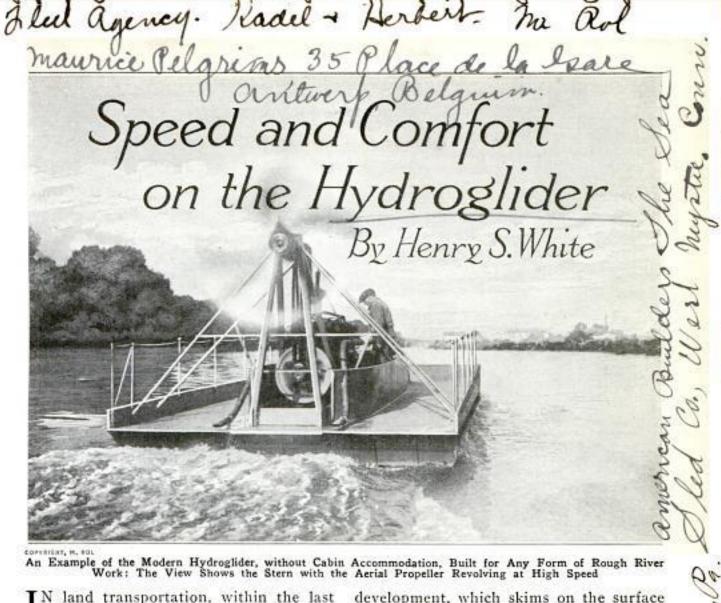
D. R. Pinney, the president, decided that it would be most appropriate to call the meetings to order with a horn.



Train of "Batch Boxes," Used in Building This Cement Road, being Loaded, Three at a Time, on the Large Motor Truck at the End of the Inclined Track: These Batch Boxes are Then Transported, and Unloaded in a Similar Manner, Whereupon the Motor Truck Returns and Repeats the Operation

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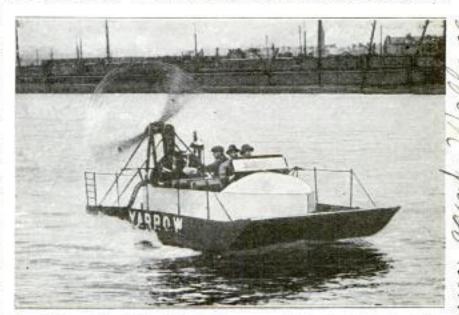
Clayton, C.



IN land transportation, within the last 20 years, there has occurred a transformation from the horse and buggy to the high-speed automobile. In the navigation of rivers and lakes a similar development is now taking place. The ancient paddle wheeler is being supplanted by the modern hydroglider. The development has been gradual. It began, as in

the case of the land vehicles, with the introduction of the internalcombustion engine. This led to the first design of the hydroplane, or craft that skims on the surface rather than plows through the depth of the water. In this connection there have been many modifi-cations of hull design. Until recently they were Adriven by immersed or semi-immersed propellers, which, besides lack-ing in efficiency, were likely to hit any obstruction, or to get fouled by reeds or other weeds, which are common in shallow waters. Finally came the type now under

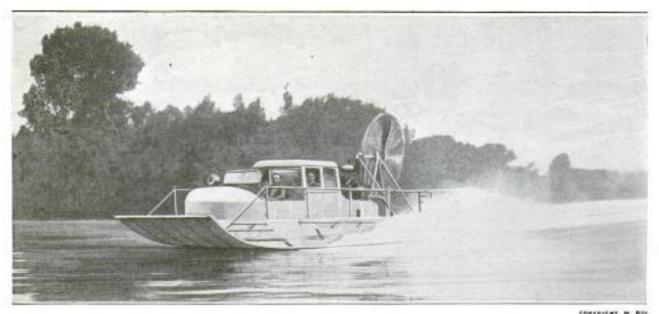
development, which skims on the surface of the water, and is driven by an aerial propeller. These are known as water or hydrogliders. The pioneering work in this type was done by a French aerial engineer, who during the war developed a glider that proved to be of great service in the Mesopotamian river campaign. The most recent developments are exemplified



The "Yarrow," a Hydroglider Built on the Clyde, in Scotland, Which Attained a Speed of 50 Miles an Hour When Operating as a Passenger Boat, Not as a Racer, as Its Speed might Well Suggest

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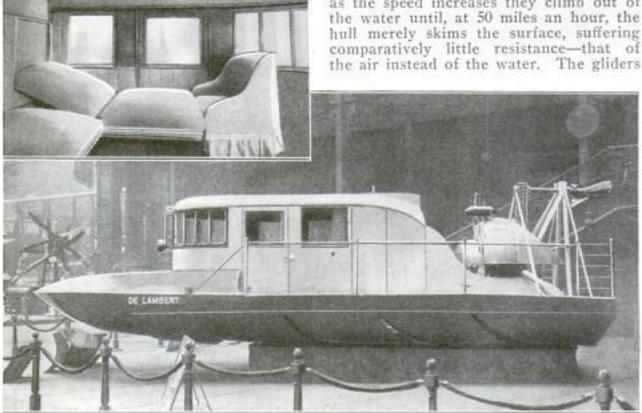
POPULAR MECHANICS



French Hydroglider with Turned-Up Prow to Facilitate Gliding: Its Cabin Accommodation Closely Follows Automobile Lines, and Its General Appearance might Reasonably Suggest That It Is a Water Taxi

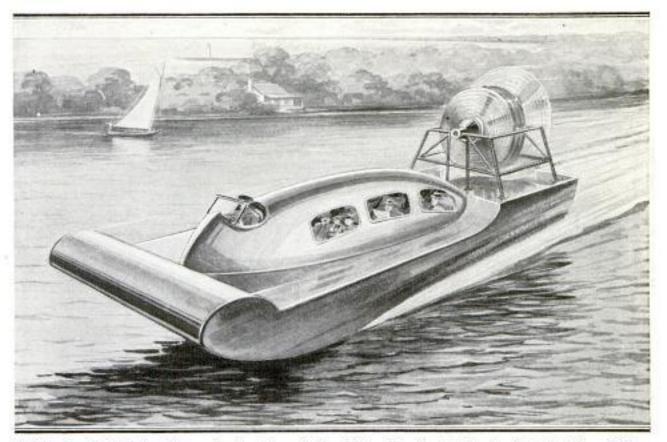
in a glider built on the Clyde, in Scotland, called the "Yarrow," which has attained a speed of 50 miles an hour. In this type all models are characterized by a rectangular hull built up of five or more separate caissons, and between the caissons a narrow space of varying form according to its position in the hull, and to the size

and horsepower of the boat. This construction gives great elasticity, and is in every way superior to the older type, known as the "stepped" hull, especially for high speeds. These newer hulls are uncapsizable, and are easily made unsinkable. The propeller is of the aviation type, and is driven with silent chains by a water-cooled internal-combustion engine. When at rest, or moving slowly, these gliders draw 8 or 9 in. of water, but as the speed increases they climb out of the water until, at 50 miles an hour, the hull merely skims the surface, suffering comparatively little resistance—that of the air instead of the water. The gliders



Latest Development of the Hydroglider by the French Engineer Who Was the Pioneer of This Type of Craft:
This Model Follows Automobile Lines, and Has a Limousinelike Body. The Inset Shows
Its Pullmanlike Seating and Sleeping Accommodations

POPULAR MECHANICS



Modification of the Hydroglider as Designed by a Belgian Lady: Its Special Novelty Is in the Curved Shape of Its Hull Bottom. It Has Exceptionally Luxurious Cabin Accommodations. The Motor at the Stern Is of the Rotating Air-Cooled Type, Formerly Used on Airplanes

are controlled and steered by an ordinary automobile wheel.

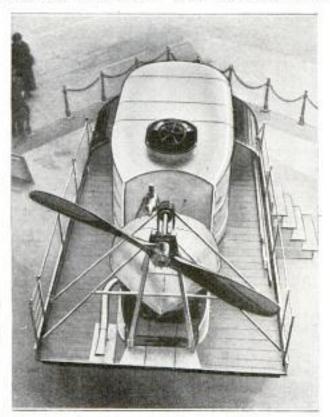
Fundamentally, all of these hydrogliders are similar. They vary in size and

power, and also quite considerably in cabin design and accommodations. One, called the "Farnum," that is used on the river Seine, in France, as a sight-seeing boat, is said to have attained a speed of 56 miles an hour. Another, the special design of the French aerial engineer re-ferred to above, has a cabin much on the lines of an enlarged limousine, with Pullmanlike seats that can be converted into sleeping berths. Another of this type has a wide curled-up prow that facilitates gliding. One, still more recent, is the invention of a Belgian

lady, and has the bottom of the hull shaped like a figure "3" laid on its back. This hydroglider, still under construction, has exceptionally luxurious cabin

accommodations, and is distinguished by the fact that its aerial propeller is driven by a rotating air-cooled engine, such as were used on airplanes, particularly in France, before the war,

Twenty years ago the first sardine-fishing boat with a gasoline engine to appear at Eastport, Me., which is the center of the sardine industry of that state, chugged up the harbor. To-day the entire fleet of such boats, estimated at 1,800, is equipped with gasoline, kerosene, or crude-oil engines.



All-Metal Hydroglider on Exhibition at Paris Aero Show: It was Specially Designed as a Racer

Van Horn Electric Tool Co Classfana MECH

DRILL PRESS MOUNTED ON AUTO FOR ENTERPRISING SALESMAN

"Seeing is believing," may be an old saying, but it has been proved a true one by a tool salesman of Cleveland, Ohio.



This Drill Stand Holding a Portable Electric Drill was Placed on a Salesman's Car for Demonstrating Purposes

Discovering that his prospective customers were inclined to be skeptical of mere catalog photos and descriptions, he decided to use practical methods. Accordingly, a drill-press stand was attached to the running board of his automobile, and a portable electric drill was placed in the Thus he was enabled to give convincing demonstrations, which resulted in increased orders.

A SOCIAL LUNCHEON SERVED IN SIXTY-FOOT BOILER

Members of a social colony in New York City were the guests, not long ago. at a luncheon, given by the officials of a power company, which was served in the firebox of a 60-ft. boiler. Certain of the guests, residents of the neighborhood, had complained of the smoke and cinder nuisance prevailing because of the proximity of the company's power plant. The gathering in the boiler was for the purpose of demonstrating that every known appliance for the prevention of these inconveniences had been installed. demonstration and luncheon proved a success, and apparently all points of friction were amicably smoothed over.

NEW METHOD OF RATE CHANGES FOR FOREIGN MONEY ORDERS

Because of the rapid fluctuations in foreign exchange rates, a new conversion table and system of changing foreign money-order rates has been adopted by the Post Office Department, which will save purchasers considerable loss. The tables have been sent to all international money-order offices. Rate changes are reported to central offices, in different zones, by wire. These offices notify all others in their zone by mail. The complete notification, which formerly required two weeks, is now accomplished in two

SIMPLE CHART FOR FIGURING PAY ROLLS QUICKLY

Offices may save time in figuring pay rolls by the use of a new calculating chart. It is mounted on a cast-iron base with a felted bottom. A case, of enameled sheet steel, revolves on this base and the charts, of extra-heavy cardboard, slide in and out of it with a slight pull on the index tabs. On the edge of the case-are celluloid strips, listing hours from 1 to 99. On the cards are columns showing wages at rates from 121/2 cents to \$1.50 per hour, for hours from 1 to 99. The card is pulled out till the proper rate column is opposite the hour column. The proper num-

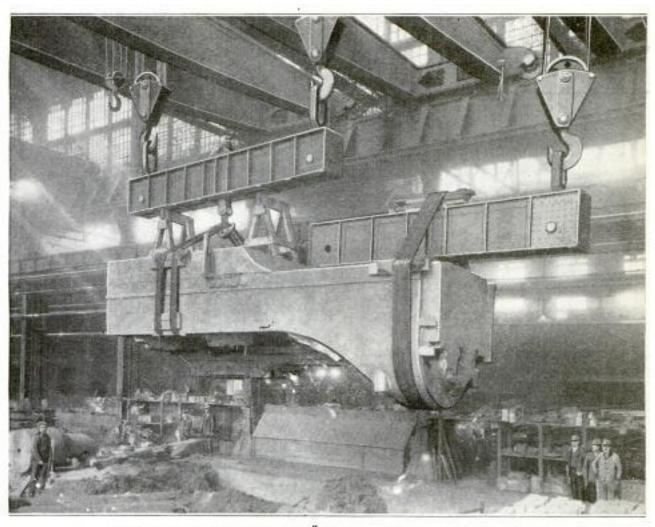


The Calculating Chart Takes Up Little Space and is Easily Moved Wherever Needed

ber of hours is located and the total read opposite. Similar charts are provided for other kinds of calculations.

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HUGE CASTING CARRIED COÖPERATIVELY BY THREE CRANES

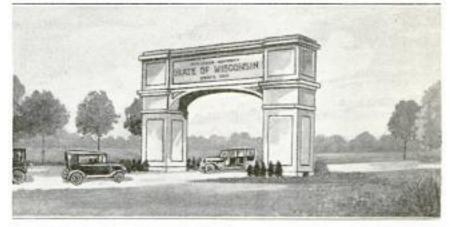
IN a large foundry recently, the difficulty of lifting and moving a huge casting, weighing 225 tons, was overcome by doing the work cooperatively with three overhead traveling cranes, two rated at 60 tons each, and one at 40, thus overloading them about 40 per cent. From two of the cranes was suspended a plate girder that carried the heavier end of the casting, and a similar plate girder was lashed to the other end, and was carried by the third crane. The casting was for a large engine bed. allis.

GRANITE ARCH TO MARK STATE LINE ON MERIDIAN TRAIL

Marking the point where the Meridian Trail crosses the line between Illinois and

Wisconsin, a granite arch will be erected as a gateway to the two states. This highway, which will probably prove to be the first hard road linking Canada with the Gulf of Mexico, after passing through Wisconsin and Illinois, will continue along the Mississippi River to New Orleans. Twenty miles of it, between Rockford, Ill., and the state line, have been surfaced with concrete and opened with a dedi-

 11, 1921. A large part of it has been completed through Wisconsin, and much of the Illinois section is to be finished next summer. The design for the arch, which is to cost about \$8,000, has been approved.



Architect's Drawing of the Meridian-Trail Gateway between Illinois and Wisconsin: Inscriptions on Each Side of the Arch will Inform the Tourist He Is About to Enter Another State

Coul. 8 6. Pierson Bloomington 7546

A SHALLOW-WELL OIL FIELD

BY ALBERT MARPLE

ONE of the most unusual oil fields to be found in this country is located in the hills between Conejo grade and Camarillo, Calif. The depth of the wells in this field ranges from 40 to 50 ft., and

3-in. pipe, all of the pipes emptying int a large tank.

The quantity of oil produced by these wells makes them a remarkably good investment. Many come in with 50 bbl.

a day, and the average output is about 25 bbl. There are wells in this field that were drilled 20 years ago and are still producing a fair quantity of oil. This field is now paying so well that some wells which were aban-doned 10 years ago are now being reopened and operated at a good profit. Six or eight wells can be placed on a single acre of ground here, while five acres are needed for the

ayerage deep-well.

RUBBER TUBING EXCLUDES DUST AND MOTHS FROM CLOTHING

Clothing is perfectly protected from both dust and moths by a new wardrobe in which rubber tubing is employed as a means of sealing. The tubing is used as a cushion around the door of the wardrobe, with the

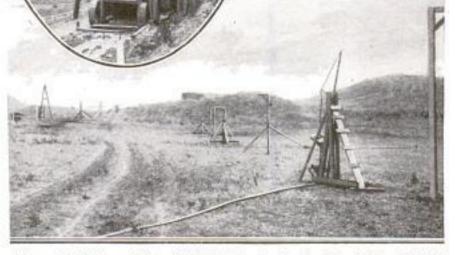


A Small Gasoline Engine Fur-nishes Power to the Pumps of an Entire Row of Wells through a Single Cable, Which is Fastened to the Pump at Each Well

oil is struck, usually, at The oil is about 30 ft. so close to the surface that, with the pump removed, a person can see it by looking down the 6-in, casing used in connection with all these wells.

In drilling such wells, a regular water-well drilling outfit is used. Two men are required for each rig, and it takes about a week to complete the drilling of one well. The average cost is about \$150. In some of the more level stretches of the field the wells are "set out" like an orchard, in rows about 50 ft. apart and with the wells in each row a like distance apart. For operating these wells a cable is run along an entire row. It is fastened to

the pump at each well, so that all the wells in the string, a dozen perhaps, are pumped with one operation. From each well the oil is carried off by means of a

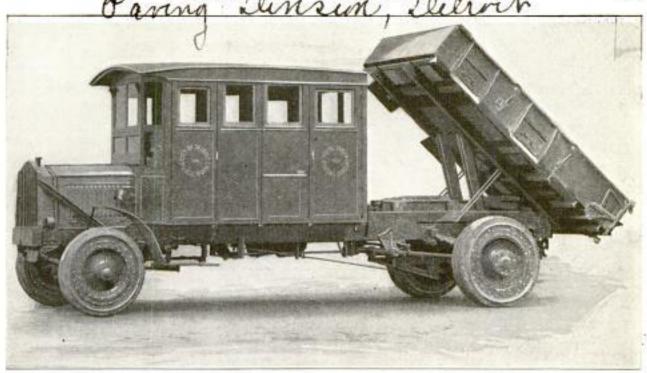


Above: An Ordinary Water-Well Drilling Outfit, Used for Drilling in This Shallow Oil Field. Below: The Wells are Set in Rows like the Trees in an Orchard

result that an absolutely tight joint is formed when the door is closed. These wardrobes are made as separate pieces of I ndia Rubler World

12 popy the material

Cont. Charles d. Reid Llayte, Ohis 221 Dalem ase. Llayte, Ohis Paring Linsin, Elitroit



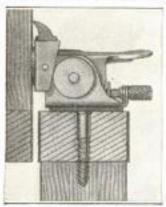
This Five-Ton Truck was Specially Built for Emergency Street-Repair Calls. The Inclosed Body Carries the Workmen Needed and Gets Them All to the Job at the Same Time and as Soon as the Materials Which are Hauled in the Dump Body

REPAIR TRUCK TRANSPORTS BOTH MEN AND MATERIALS

Emergency-repair calls, of the paving division of the city of Detroit, Mich., are answered by an unusual type of repair-truck unit. It is a five-ton truck with an ordinary dumping body operated by a hydraulic hoist. In front of this is an inclosed body which accommodates 15 workmen. In this way it is possible to reach a job with both the materials and men needed in a single run, and the men have a very comfortable means of transportation.

SASH HELD IN ANY POSITION BY AUTOMATIC WINDOW LOCK

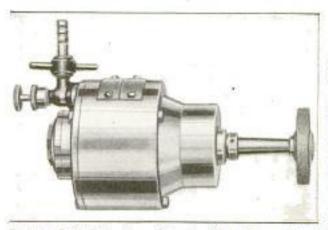
An attachment to the top of the lower sash that automatically locks a window at



all times, whether opened or closed, and that prevents it from rattling, is now on the market. The upper sash may be lowered, or the lower one raised, and in any position the attachment keeps both locked. To release the lock, when it is required

to raise or lower the window, all that is necessary is to press a small lever. SMALL TURBINE-TYPE GRINDER
HAS SPEED OF 30,000 R.P.M.

Extremely high speed, without vibration, and consequently very high power in proportion to weight, are the distin-



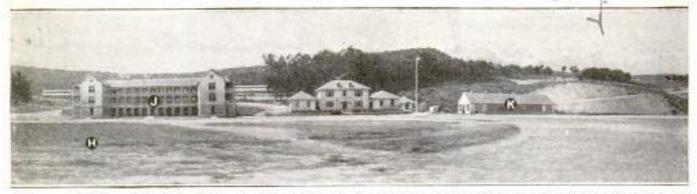
Pneumatic Turbine-Type Grinder That Has a Speed of 30,000 Revolutions per Minute

guishing features of a new pneumatic turbine-type grinder. The turbine unit has an outside diameter of about 4½ in., and weighs only 5½ lb. At its extreme speed of 30,000 r.p.m., it transmits ¼ hp. It can be used as a hand tool, and by mounting it on machine tools by various fixtures, work can be done in the original setting. In connection with a special mounting, it can be used as a bench grinder. It is provided with interchangeable arbors, allowing a quick change of grinding wheels. Besides grinding, the unit can be used for buffing and drilling

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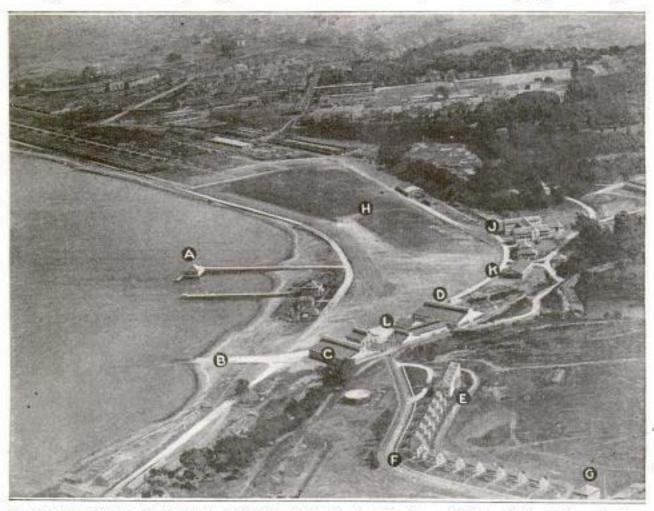


A Panoramic View of the New Crissy Aviation Field, at San Francisco, on the Former Site of the Panama-Pacific Consist of the Following: A. Boathouse Which will Accommodate the Speed Boats and H. the Landing Field; J. Living Quarters; K. Modernty

\$2,000,000 AVIATION FIELD RECENTLY COMPLETED

CRISSY FIELD, located on the old Panama-Pacific exposition grounds, has just been completed at a cost of \$2,000,000. The buildings, which are of fire-proof construction, include two hangars 160 ft. long and 100 ft. wide. They are equipped with rolling steel doors, each in 12 sections. One of the hangars is intended for seaplanes, having a concrete runway down to the bay. Special dollies

were made, to fit under the pontoons of the planes, which are towed by small tractors. Gasoline is supplied to the front of each hangar by two 10,000-gal. tanks, but for emergency use, two hand pumps are provided. A large garage has been built to take care of the trucks and trailers used. One of these trailers carries a complete photographic dark-room equipment, and is hauled by a truck carrying a 3-kw. gen-



An Airplane View of the New Crissy Aviation Field, Showing the Same Buildings Indicated by the Same Letters as Those Seen at the Top of the Page: In Addition, This View Shows, at B, Concrete Runway for Scaplanes; E and F, Living Quarters; G, the Wireless Station. The Beauty of the Site Is Apparent in This View

Exposition: The Buildings are Constructed of Reinforced Concrete and Steel and Are Fireproof Throughout. They Three of the Hydroplane Tenders; C. Hangar for Seaplanes; D. Hangar for Land Planes; Equipped Garage; L, the Machine Shop and Testing House

erator. Another truck, with two trailers, is especially designed for bringing in wrecked planes. The trailers have steel stands with padded bumpers to protect the wings.

NEW DEVICE EASILY ADJUSTS HEIGHT OF CHAIR

A new adjusting device for swivel chairs and stools is conspicuous for its



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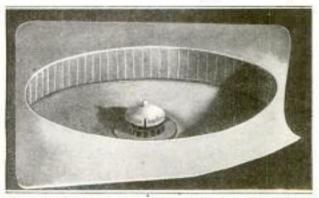
simplicity operation. The seat is supported on a notched upright and held by a catch. To adjust its height, it is only necessary to trip the catch by means of a spring lever and raise or lower the seat as desired.

The device is made of steel throughout. Its easy operation assures adjustment to the most comfortable height for type-writing and various kinds of work.

NEW SYSTEM BURNS HEAVY OIL IN SMALL HEATING PLANTS

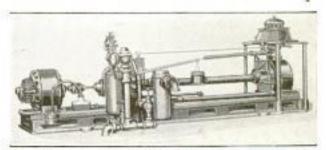
An_oil burner has been placed on the market which, it is claimed, makes possible the use of heavy fuel oil for heating residences or firing any small boiler, in place of the lighter and more expensive oils, such as kerosene. An improved feed and atomizer eliminates the obstacle of clogging, by impurities, which has in the past limited the use of heavy oils to large installations and left only the light oils available for the small plants. Fuel is

drawn through a strainer into a compressor, and forced through a revolving needle valve into the feed pipe. The per-



Interior View of a Firebox Equipped with the New Oil-Burning System: The Revolving Cap of the Atomizer can be Seen in the Center of the Box

fection of this valve was the first step in making the burner possible. The atomizer system consists of a cup, about the outlet of the feed pipe, and a cap above, both of which revolve. Oil flowing into the cup is mixed with air, thrown up against the cap and out into the combustion chamber. Centrifugal force carries the dirt to the sides of the cup.



The Complete Oil-Burning Plant as It Appears Set Up, Ready for Installing under Any Boiler

Clogging here is prevented by an agitator. This is a small metal strip, attached immovably to the feed pipe, and bent upward near the sides of the cup.

■ When you want anything and do not know where to get it, write Bureau of Information, Popular Mechanics, Chicago.

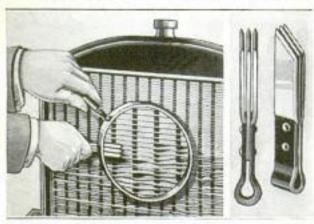
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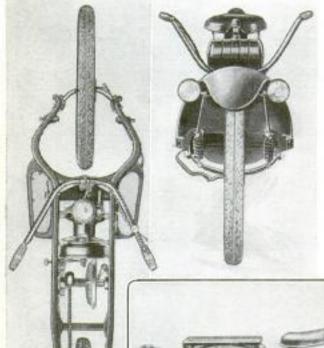
SIMPLE TOOL TO STRAIGHTEN BENT RADIATOR FINS

Bent radiator fins, on any automobile having a flat-fin radiator, may be straight-



Straightening Bent Radiator Fins: At the Right Two Views Showing How This New Tool is Made

ened quite easily with a small tool which was recently placed on the market. It consists of a flat piece of metal, bent



double to form a handle and two prongs, or teeth. Another piece, inserted between the teeth, and held by rivets, forms a third tooth. In use the teeth are inserted between the bent fins and twisted from side to side.

7903 — OIL-REFINERY EXPLOSION OF PECULIAR NATURE

Oil refineries usually protect the distillation tanks against the entrance of water, but a laxity of this safeguard recently resulted in an explosion of one of these stills. Water in the tank produced a rise in pressure, due to the formation of steam. The safety valve operated, but the opening in this was not of sufficient size to allow the steam to escape fast enough, and the still exploded.

MACHINE FILLS GAP BETWEEN MOTORCYCLE AND LIGHT AUTO

Halfway between the heavy motorcycle and the light automobile is a new machine embodying a number of novel features. The frame, of the automobile type, is supported on two wheels. A barrel-type spiral-spring suspension eliminates the An extra-wide stationary wheel fork. front mudguard extends back, forming a hood for the engine, gears, and clutch. Power is transmitted from a one-cylinder 21/2-hp, motor through a friction drive and clutch. This machine is designed for cheap, clean, and comfortable transportation, not speed. It will give 85 to 100 miles from a gallon of gasoline and make 35 miles an hour. The low center of gravity reduces the danger of skidding.



Three Views Showing the Peculiar Features of Construction of a New Motorcycle Designed Primarily for Comfort, Convenience, Safety, and Economy of Operation: It Is Not a Speedster

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7886 POPULAR MECHANICS acurch ar. 253

EXTERMINATION OF CRAWFISH STOPS CANAL-BANK LEAKAGE

Trouble is sometimes caused by the presence of crawfish holes, under water in canal banks, which cause leakage, and to eliminate these an experiment has been made that successfully exterminated the crawfish in a canal embankment 75 years old. After unsuccessfully attempting to stop the leakage with sheet piling and concrete, it was finally decided to try impregnating the soil with enough chloride of lime to kill the crawfish. It was necessary to get the lime down 16 ft. under water, and this was done by boring with post-hole augers. With these a barrage of holes filled with lime, and scattered through the earth with dynamite, was laid across the paths of the This stopped the leakage. crawfish.

COMBINATION WALL REGISTER DOES NOT CUT INTO WALL

... In the warm-air furnace-heating systems in common use, the registers are either in



the floor or the wall. Now there is a dual register that is partly in the floor and partly set against the wall. The part against the wall is the outlet for the warm air, and

the part set in the floor is for the inlet of the return air.

THE "FINGERPRINTS" OF THE MURDEROUS HOUSE FLY

A casual glance at the picture herewith would lead one to believe it was a bird'seye view of a shell-devastated portion of France, but such is not the case. It is a record of the footprints, or "fingerprints" if you please, of the common house fly—murderer, food despoiler, and baby killer.

The fly was caught last fall and made to walk over a prepared medium of agar. Wherever its feet touched the medium a colony of bacteria grew. The performer of this experiment isolated 13 kinds of harmful bacteria from the footprints.

The picture also tells another story: While the fly left its footprints, it also left a memento of its approaching doom.

The two large spots are mold colonies of the Empusa musca variety. Each fall



Footprints of House Fly on Bacteria-Breeding Gelatine: Every One of the Little Dots Represents a Colony of Bacteria Carried by the Fly's Feet; the Large Spots Are Growths of a Mold That Causes the Death of the Flies

this mold starts to propagate, and the spores float through the air. They attach themselves to the fly under the wings, and start growing inside its body. In a short time the fly becomes so weakened that it can scarcely crawl. Finally, it stops, but the white shroud of fungus keeps on growing. If some scientist could so cultivate the mold that it would start its work in the summer, the pestilential fly would soon disappear.

MOTOR GLOVE HAS FLASHLIGHT IN BACK FOR SIGNALING

Quite novel among the automobile signals which have been developed lately, is

a glove with a small flash-light set in the back. It is provided with a red bulb and operated by pressing a push button, placed under the thumb. It is used to warn cars approaching



from the rear that the driver intends to stop or turn. The battery is said to be sufficient for \$1000 flashes.

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Perhins Corp., Frickawa.
254 South Bend Ing Changes

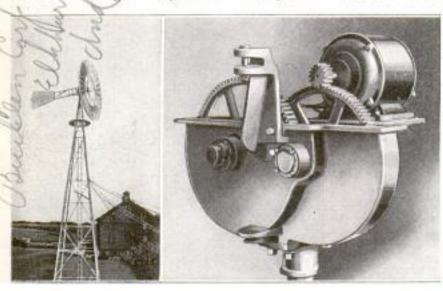
FOR ELEVEN DAYS' USE.

Although there have been many attempts made to harness the wind to generate electric power, yet work along this use it as required about the farm. On the main casting at the top of the tower is mounted a 1-kw. generator. It is geared directly to the shaft of a 14-ft. steel windmill. The spur gears are carried on roller bearings, the entire reduc-

tion gearing running in an oil bath. The generator gives a constant voltage over a speed variation ranging from 750 to 2,500 r.p.m. The storage battery has a capacity of 280 ampere-hours and will store enough electricity to operate the lights on an average farm for 11 successive days without wind. This is a condition of weather seldom, if ever, encoun-The collector ring tered. is so designed that it allows the wheel to turn and face any wind.

Main wires lead down from the collector ring to the switchboard and bat-

tery. The switchboard is very simple and is provided with cut-out switch, ammeter, voltmeter, and a specially designed relay which permits the apparatus to charge at 16 volts in moderate winds and automatically change over to a 32-volt charge in winds of 18 miles an hour or more. This makes it possible, according to the inventor's claim, to take advantage of all wind conditions, and get maximum charging efficiency from winds ranging from 7 to 30 miles an hour.



Left: The Steel Windmill. Right: The One-Kilowatt Generator and the Reduction Gears Which are Directly Connected to the Windmill Shaft. The Lower Parts of the Gears are Immersed in Oil

line is still in the experimental stage so far as actual farm installations are concerned. Thus considerable interest is attached to the announcement made by a windmill manufacturer that he has at last succeeded in constructing a model that, he believes, will meet all the requirements in this special line.

The combined windmill, generator, and storage-battery outfit is designed to transform the wind power into electric energy, store it in storage batteries, and

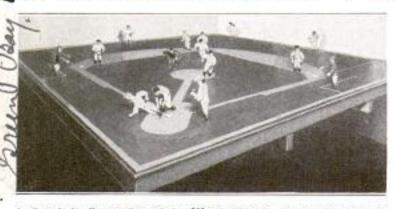
FROM WOOD WITH KNIFE

For 12 years August Bruyere, of Green Bay, Wis., devoted his spare time to re-

producing a baseball game in wood, with a jackknife as his only tool. The scene represents a double steal with the runner out at home. The field is 8 ft. square and is painted grass-green, except the base

> lines which are of sand color, and the bases and pitcher's slab which are gray. Each figure is 6 in. high. The players having the field have light cream-colored suits, and blue socks, belts, and caps. Those at bat have light gray suits, and green socks, belts, caps, and sweaters. The umpire is dressed in dark blue,

> ¶Names and addresses of manufacturers of articles described in this magazine will be furnished free by our Bureau of Information.



A Baseball Game Carved in Wood, Which Is the Product of Many Hours of Patient and Skillful Work, with a Jackknife as the Only Tool

1459 Cml. & E. Pursm Bloomington, all

The Illinois Waterway as Seen from a Point in Marseilles, La Salle County, Where the First of the Five Locks
Connected with the Enterprise is Now being Built near the Bend in the River Seen in the
Background: The Lock will Be One of the Largest in the World

FIRST LOCK BEING BUILT FOR ILLINOIS WATERWAY

IN connection with the Illinois Waterway—the \$20,000,000 improvement of river navigation authorized in 1919—the excavations for the first lock are now in progress at Marseilles, La Salte County. The lock will be 600 ft. long from gate to gate, with an over-all length of 938 ft., and a width of 110 ft., making it nearly



Excavations in Connection with Initial Work on the First Lock, near Marseilles, La Salle County, for the Illinois Waterway Improvement That will Make It Navigable for Large Steamers from Chicago to the Gulf of Mexico: The Lock will Be Parallel with the Illinois River, Which Is in the Background near the High Tower

the size of the Panama Canal locks. It is situated at some distance from, and parallel with, the Illinois River, to which it is connected above and below by channels, 40 or 50 ft. wide, which will have a difference in level of 21 ft. At the low level there will be 14 ft. of water over the lock sills, and the walls will be 50 ft. high. The lock will be filled and emptied by means of conduits, 12 ft. in diameter, built into its concrete walls. The lock is on the south side of the river, and as the railroads are all on the north side, a spur was built to the bank, and a temporary bridge was thrown across the river, as well as a 1,400-ft. span cableway. bridge is in sections, which can be re-moved at flood time. The concrete mixing plant is on the north side of the river. Its two 1-yd, mixers are installed so that 34-cu.yd, trucks can run under them and

receive their loads. Concrete construction on this lock started in September. It is expected that the lock will be finished by Oct. 1, 1922. The whole project is scheduled to be completed some time in 1926, when deep-water navigation will be open from Chicago to the Gulf.

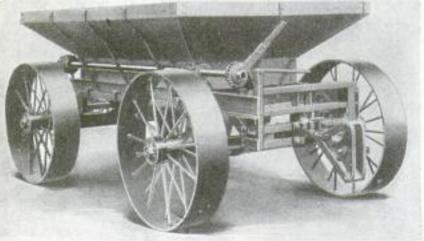
The course of the Illinois Waterway extends from the power plant of the Sanitary District of Chicago, near Lockport, to a point on the Illinois River near Utica. At the junction of the canal with the Desplaines River, it passes through the city of Joliet, and thence along the course of the Illinois River until Utica is reached. The channel of the waterway will have a minimum width of 150 ft., but through Joliet this width is to be increased to 270 ft., in order to provide room for dockage at wharves on either side, without interfering with the passage of vessels.

NEW TRAILER HAS WIDE RANGE OF ADAPTABILITY

A trailer, specially designed for heavy duty with tractors in trains of from four in a central position by means of a lock-to eight, embodies a number of features ing pin, and slots in the drawbar and

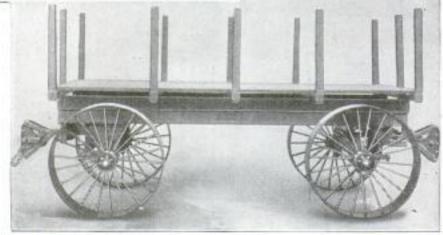
The rear drawbar and wheels are locked

drawbar rest. Those which happen to be in front are left free to swing. Two heavy coil springs at each end take up all torsional strains. A hinged link connection, between each two trailers, folds back within the drawheads, so that, in backing, they come in contact and form a connection of ample rigidity to meet any demand placed upon it.



The Heavy-Duty Trailer Equipped with a Hopper Dump Body Which can be Quickly Removed from the Frame

mani Tranter Co, Tray, n. 14 which give it a wide range of adaptability. This trailer is provided with a hopper dump body. By removing a few bolts, the hopper body and dumping mechanism may be removed, leaving an all-steel frame. upon which any sort of body can be mounted. A drawbar at each end makes the unit reversible.



The Hopper is Replaced by Any Other Type of Body. A Drawbar is Provided at Each End for Making Up Trains. Both Pairs of Wheels Are Movable, but Either can be Locked, Making the Unit Reversible

7214 Cml. Harry & samo POPULAR MECHANICS House being Moved along a Street in Newark, New Jersey: The Building Was So Wide That It Played Havoc with the Trees on Either Side Showing How the House, Whil being Moved along the Street, Totally Destroyed Some Trees

Above: Residents of the Neighboring Houses Beginning the Wreckage of the House. Right: All That was Left of the House

HOUSE-MOVING ENTERPRISE WITH UNEXPECTED ENDING

House moving along streets in a city is generally accompanied by a certain amount of excitement, but not often to the degree that was caused recently by the attempt to move a house along a Newark, N. J., street, where the building itself was so wide that it damaged the trees that lined the road on either side of it. After traveling about 50 ft. from its original location, the damage done aroused the neighboring residents to such a degree that they first caused the city authorities to order the work stopped, then gave the owners of the house a certain time to do something about it. When this time expired and nothing had been done, they did something themselves-so effectively that, at the end of the doing, there was not a vestige of the house left at a higher level than three feet.

CLAY DIGGER RESEMBLES 7 708 PNEUMATIC HAMMER

A clay-digging tool that is said to do work equivalent to that of seven men digging by hand, is now on the market. It is similar in principle and appearance to the ordinary pneumatic riveting hammer. In place of the hammer is a spade. It has a long stroke, and its speed is 800



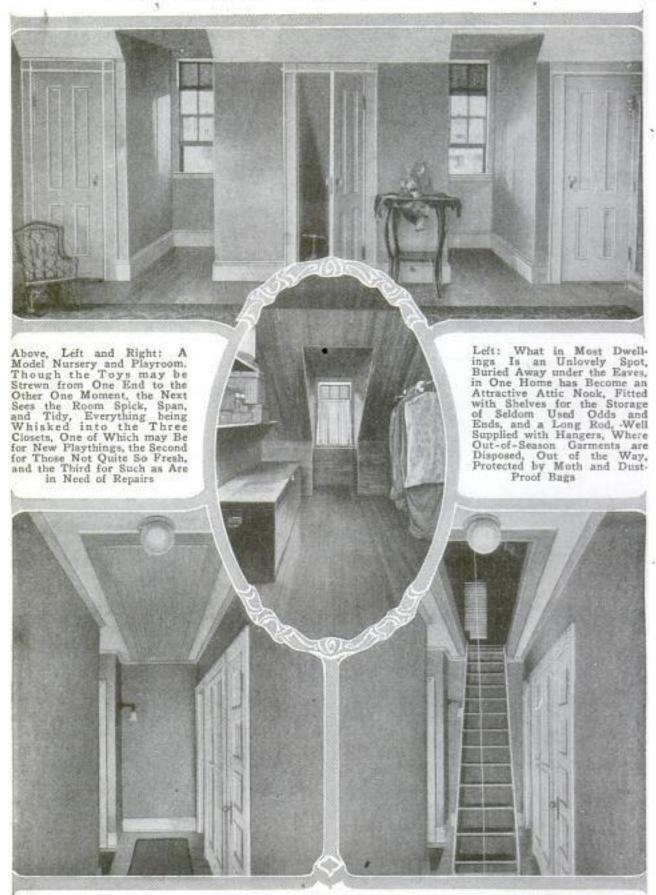
Clay-Digging Tool That Is an Adaptation of a Pneu-matic Riveting Hammer, with a Spade in Place of the Hammer: It Strikes 800 Blows a Minute

blows a minute. Like the pneumatic hammer it can be operated in a space too

limited to swing a pick.
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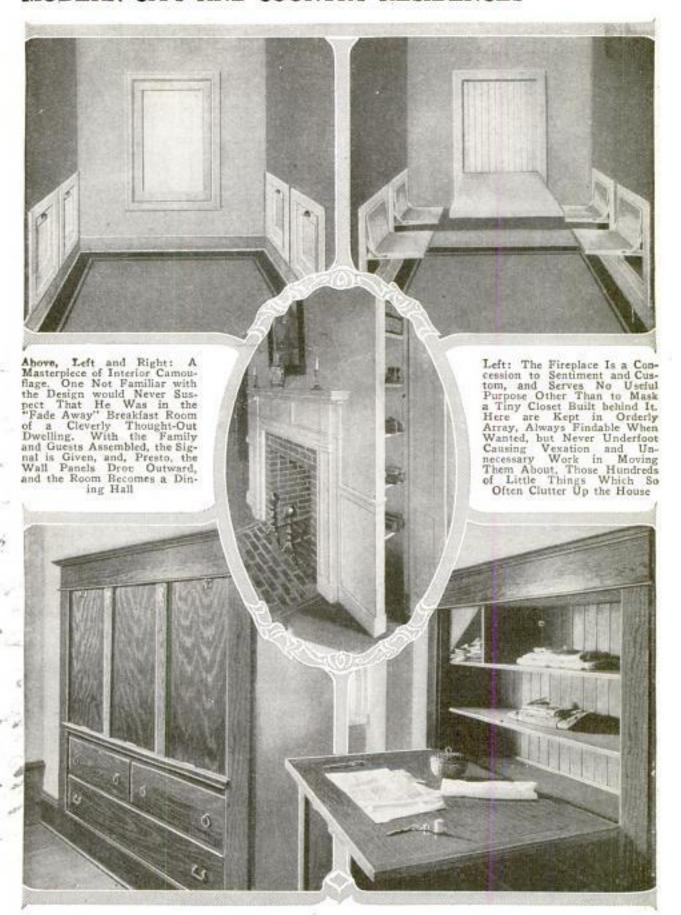
Cont. Jane d'rederichen CAMOUFLAGE CONVENIÈNCES CHARACTERIZE



A Concealed Stairway Affords Access to Attic Storeroom. Finished on Its Underside with a Full-Length Panel, Matching the Rest of the Woodwork, It Gives No Hint of Its Existence When It is Folded Up. Right: The Cord, Which Passes over a Pulley in the Attic, Has a Counterweight Attached to It. A Slight Lift on the Stairway Sends It Up into Its Niche, Where the Counterweight Holds It Securely

Homes

MODERN CITY AND COUNTRY RESIDENCES

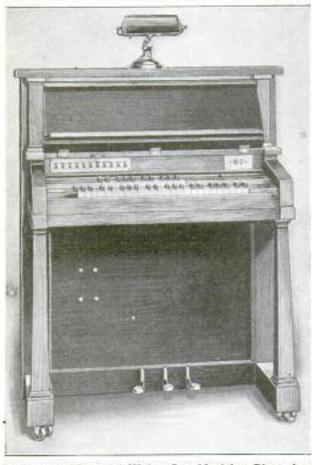


A Camouflaged Sewing Room: At First Glance One might be Led to Believe That This Is a China Cupboard or Buffet. However, the Lady of the House Knows Better, and could, If She Chose, Disclose the Interior of a Well Arranged, Though Somewhat Large, Sewing Cabinet, by Pulling the Panels Down and Outward, from the Top, into the Lowered Position Shown at the Right

Jackson Popular MECHANICS

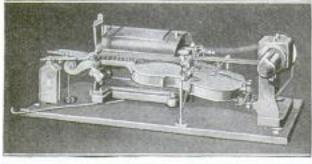
GROUP-CONTROL METHOD OF PLAYING VIOLINS

Essentially different from anything in the nature of an automatic musical instrument is a new group-control violin



Console by Means of Which One Musician Plays Any Number of Violins: Electrical Control Is by the Switches above the Keyboard and by the Three Pedals

player that was recently demonstrated in Chicago, as the first-violin basis of an orchestra of 30 pieces. The new instrument, singly or in groups, is played from the keyboard of a console by means of which the musician's fingers do exactly the same things—and more of them—that are done by a violinist with the instrument in his hand. Moreover, from one keyboard one performer can play any

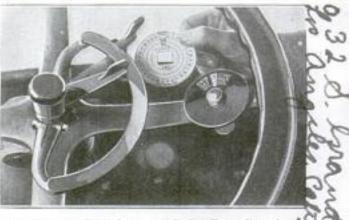


Violin That is Played Electrically from a Console at Any Distance: At the Right Is the Motor That Rotates the Bow Disks. At the Left Are the Mechanical Fingers

number of violins. Each violin is a complete unit, and is mounted on a stand that is connected with the console by an electric cable controlled by a switch. A small motor on the violin stand rotates four celluloid disks-one to each string-that take the place of the ordinary bow, but do what that can never do, because they can play all four strings at once. Under the strings, instead of over them, are the fingers that are electrically controlled by the keyboard and by switches on the console, enabling the performer to get all the usual bowing effects. Further control is by means of three pedals, one piano, one forte, and the other for playing progressively, or simultaneously, on any number of violins desired, when there are more than one connected to the console.

ACCESSORY HELPS MOTORIST TO KEEP DAILY RECORD

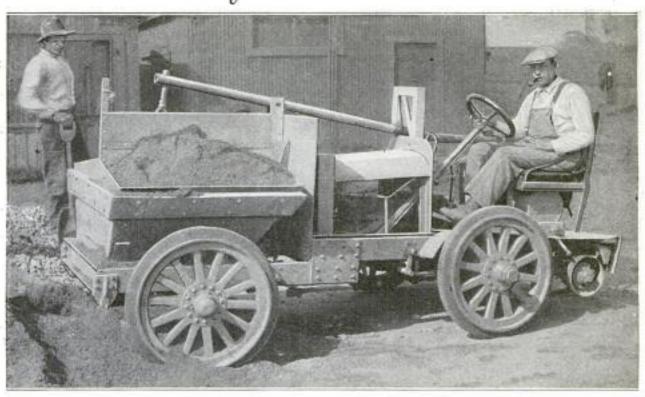
Motorists who wish to keep a handy record of the daily expense and mileage of their cars, can do so with the use of an accessory recently placed on the market. The accessory has a paper disk divided into 31 parts, representing the days of the month. The miles traveled, and any purchases of gasoline or oil, are recorded upon the disk, which is revolved to the proper date by turning a thumb-screw on the top. At the end of the



Removing the Disk from the Daily Recording Assets sory to Ascertain the Month's Expenditures for Gasoline and Oil, and Miles Traveled

month, a complete record is found on the card of the total expenditures, and the mileage.

¶.At Port Etienne, in the French West African colonies, the center of a growing fishing industry, a former French cruiser has been anchored in the bay and turned into a fish-drying factory. Sixty tons of fish can be dried on its decks at one time.



One of the Auto-Wheelbarrows Designed for Paving Work in Long Beach, California, Which have Proved Economical of Both Time and Labor: They are Built on Standard Light Motor-Truck Chassis and are Equipped with a Hopper and Dumping Mechanism

AUTO-WHEELBARROW IS LATEST TYPE OF DUMPING TRUCK note

Auto-wheelbarrows, designed by a contracting firm, are really miniature dumping trucks with a new arrangement of their The machine is built on a lighttruck chassis, with the driver's seat at the rear, back of the wheels. The engine is placed between the front and rear wheels, and the hopper is in front of the engine, directly over the front wheels. The dumping mechanism is operated by means of a These machines have a much greater capacity than the ordinary wheelbarrow and have proved economical of both time and labor. They are used for carrying materials to concrete mixers, and the load can be dumped directly into the mixer skip,

CAFETERIA IN YOSEMITE PARK POPULAR WITH TOURISTS

The first cafeteria ever established in a national park was operated last season in Yosemite Park. It proved so successful that others will probably be established in national parks throughout the country. Its purpose was to supply meals to park employes, about half the patrons, and to tourists and campers, at the lowest possible cost. In five months 250,000 meals were served at an average cost of about 48 cents each

Columbus Llisbatch

A SIXTEEN-SHOT REVOLVER MADE IN BELGIUM

A Belgian concern is manufacturing a revolver which enables the user to fire 16 bullets without reloading. The arm has two barrels, one above the other, registering with two series of eight holes each in the cartridge chamber. It is fitted with a double firing pin, and the bullets are fired alternately from the inner and outer circles. When all the cartridges have been discharged, the empty shells are thrown out all together by pressure

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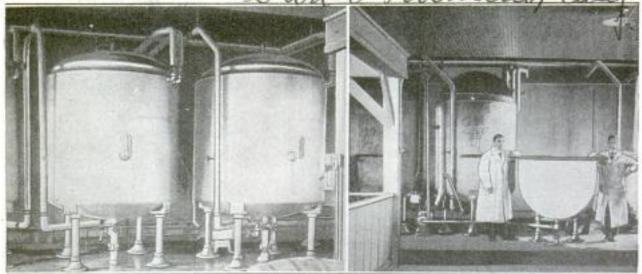
The 16-Shot Revolver Broken, to Show the Arrange ment of the Two Circles of Cartridge Chambers

on an ejector rod. The caliber of the gun is .32. A similar type of arm fires 20 bullets without reloading, but is of somewhat smaller caliber.

We want all our readers to write us freely and often whenever they wish additional information on articles published in this magazine. Address Bureau of Information, Popular Mechanics, Chicago

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The mucon Butterla 1964 Bryand &



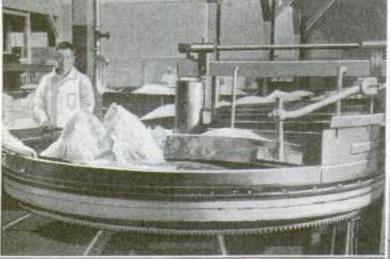
Glass-Lined Preparation Tanks, in Which Coconut Oil is Alternately Heated and Cooled, the First Step in Making Coconut-Oil "Butter," are Shown at the Left. The Pump and Pipe, at the Right, Used in Filling the Tanks, are Taken Apart and Cleaned Immediately after being Used

HOW COCONUT-OIL BUTTER IS MANUFACTURED. BY C. W. GEIGER, \$ 15 Massin D.

THOSE not interested in the manufacture of butter from coconut oil have probably forgotten that the price of the natural product has advanced consoap; so they worked out secret formulas by which they have manufactured the butter by the thousands of tons. In the United States the process is of more re-

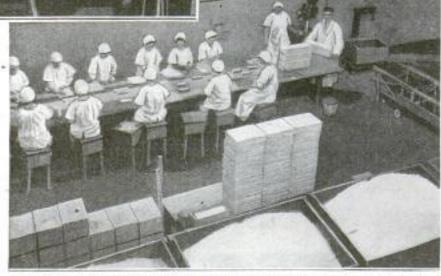
cent introduction, but is now conducted quite profitably on the western coast, where the "copra," or dried coconut meat, is received directly from the islands of the South Pacific.

San Francisco is thus the home of the factory illustrated on these pages, and considered to be one of the most efficient in the United States. This

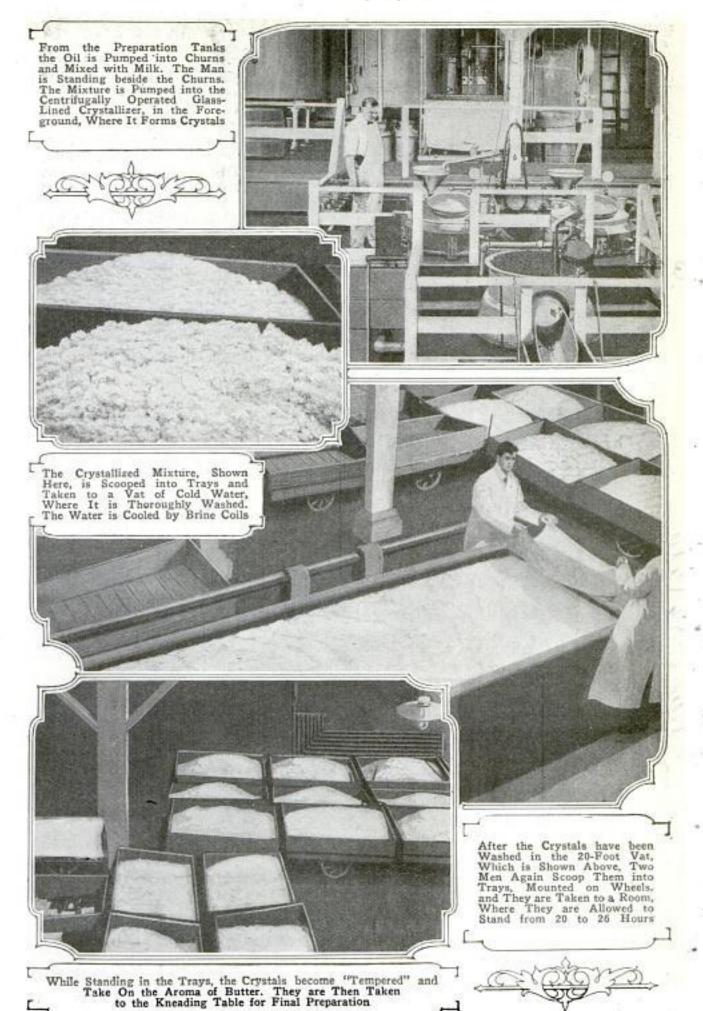


On This Revolving Kneading Table, Excess Water is Forced Out of the Mass of Crystallized Oil, and Salt is Worked into It

siderably in the last few years. In view of present conditions, the growing use of this substitute is worth the attention of every sufferer from the expensive habit of eating food. As a matter of fact, producers in Germany and France learned several years ago that coconut oil made edible butter as well as good candles and



After being Cut into One-Pound Bricks, the Finished "Butter" is Placed on an Endless Belt Which Moves down the Center of a Wrapping Table. Girls, Sitting along the Table, Pick the Bricks from the Belt and Wrap Them



concern is unusual, too, in pressing out the oil at its own mill, from which the heavy, ill-smelling liquid is hauled in special tank wagons to the factory. Here it is stored in great glass-lined tanks until needed, when the oil is pumped into preparation vats, also glass-lined, in which it is alternately heated and cooled by steam and Then comes treatment in brine pipes. churns where 30 per cent of milk is added, this mixture passing into a "crystallizer" where contact with cold water converts it into solid "crystals."

Scooped into trays, these crystals are then set out for 20 to 26 hours, permitting the butter aroma to penetrate thoroughly. At the end of this period the crystals are placed on a broad table where rollers and knives knead them into appetizing butter, pressing out excess water and working in the salt. To permit handling, the butter is then hardened in a freezing room; later cut into the one-pound portions of commerce, and finally placed on a wide, moving belt, from which it is seized and wrapped by quick-fingered girls. 0-21-61.

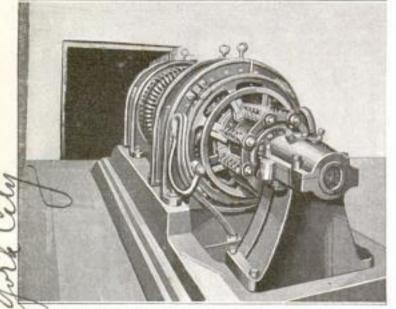
AUTOMATIC SUBSTATION IN AMERICAN COAL MINE

Far back under the coal-veined hills at Nanty Glo, Pa., a powerful substation automatically shut down. In like manner

central-station lines, the substation will

whenever the power comes on, the substation will automatically resume operation instantly and pick up the mine load. Thus power conditions at the load centers are greatly bettered, consumption of power is trimmed down, and the service of attendants is made unnecessary. first day's operation of the station showed an increased production of 200 tons.

This motor-generator set operates in parallel with engine-driven generators in the power plant near the drift mouth. The compounding of the motor-generator set is so designed as to throw the maximum load on the power plant. Thus the motor-generator

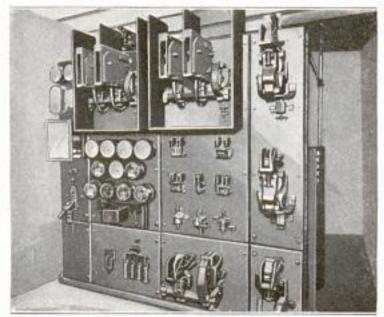


Motor-Generator Set at Automatic Substa-tion in a Coal Mine at Nanty Glo, Penn-sylvania: Without the Presence of an Engineer It is Perfectly Protected against Overload, Hot Bearings, or Overspeed

keeps steadily at work without the presence of any attendant. It is located two miles from the drift mouth and occupies a most substantial apartment. The walls are of heavy masonry with steel beams for ceiling. A 2,200-volt cable comes from the surface through a bore hole.

The substation is in many respects superhuman, for the motorgenerator set is protected against overload, short circuit, hot bearings, reverse current, and overspeed to a degree that even the most efficient attendant could not approach.

If power is interrupted on the



Switchboard in Power Plant near Drift Mouth That Controls the Motor-Generator Set at Automatic Substation Located Two Miles Away

POPULAR MECHANICS

set acts as a booster. It takes off the peak loads and reduces the purchasedpower consumption to a minimum.

In general it may be said that with automatic substations installed, it is entirely practicable and feasible to start and stop any number of generator sets with the aid of remote control either from the mine office or from other convenient point. In the case of the station here in question, the starting and stopping of the set is simply effected by means of a push button located in the engine room of the power plant.

Indian settlement with a fort, established by Anthony Wayne, at the juncture of the St. Mary and St. Joseph rivers, down



This Map Shows Fort Wayne as an Indian Village and Frontier Fort

to the present time. Mr. Griswold recently delivered lectures, which were well attended, to the Chamber of Commerce, to joint assemblies, the city's business clubs, and gatherings of school children. The maps depict in detail the various steps in the city's growth.



Another Step in Its Development to a Thriving Industrial Community: In 1854 It Occupied a Considerable Territory South of River

WALL-SIZE MAPS SHOW GROWTH OF CITY

An interesting and unusual method of visualizing the growth of a city has been worked out by B. J. Griswold, of Fort Wayne, Ind. A series of wall-high maps graphically demonstrate the growth of the city by contrasting various stages in its development from the days when it was a little



In 1921: Lectures, Graphically Illustrated in This Way, Proved Equally Interesting to the Chamber of Commerce, Civic Organizations, and School Children

Coul. Frank, H. Walliam ort Wayne,

ent. Harry es Schultg

Park are of Osborn co. Ild POPULAR MECHANICS Clyder tiel Work EMONSTRATES IN THE CHANICS

NOVEL METHOD DEMONSTRATES QUALITY OF LINOLEUM

Advertising of a most convincing sort was recently adopted by a dealer in house furnishings who wished to demonstrate

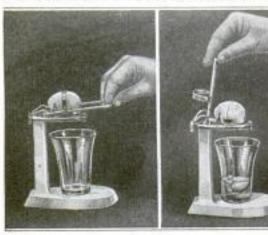


Linoleum, Covering the Sidewalk in Front of a Store, was Given a Severe Test of Its Wearing Quality, Where All might See and be Convinced

the wearing qualities of his floor linoleum. On the sidewalk in front of his store, he laid a strip of the linoleum with the price per yard, and a request to the public to "watch it wear" printed on it. The way in which the sample stood the unusually hard wear and the constant exposure to the weather was an effective demonstration of quality.

EGG OPENER NEW SANITARY DEVICE FOR KITCHENS

Sanitary handling of eggs, in restaubants, hotels, and soda fountains, is made possible by a new egg-opening device. It consists of an enameled frame, in which a glass is placed. Over the glass is a cradle to hold the egg. By lowering a handle, a saddle strap is pressed down on the egg, forcing two fine points through



The Egg. Resting in the Cradle, is Pressed Down, as Shown at the Left. When the Handle is Raised, as at the Right, the Shell is Drawn Open

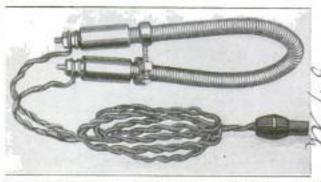
the shell. Lifting the handle draws the points apart, separating the shell into two pieces and allowing the contents to drop into the glass. All metal parts are made of an alloy which is not affected by the sulphur in the eggs.

RUSTLESS PLASTIC STEEL NOW MADE IN ENGLAND

Steel that is both rustless and plastic has been produced at Sheffield, Eng. It has perfect rust-resisting properties, and can be stamped, punched, pressed, or engraved cold. When bent cold to a radius equal to its thickness, it shows no sign of fracture. It will retain a silver-bright polish in any atmosphere. Articles have been made of this steel that have the same strength as if made of brass or nickel, and only about half the weight.

ELECTRIC MANIFOLD HEATER WARMS "COLD" ENGINES

An easily attached electric intake-manifold heater of recent development will be appreciated by those who have to crank a "cold" engine. The heater is connected to the storage battery by means of a socket mounted on the dashboard of the



The Manifold Heater, with the Cord and Plug Attachment for Connecting to the Storage-Battery Socket on the Dashboard

car, and is simply wrapped around the intake manifold, where it is operated for two to five minutes before the engine is started.

ONE TIPPLE SERVES TWO MINES THROUGH LONG CONVEYOR

551

In Fayette County, West Virginia, where two coal mines, opening on opposite hills, are served by a single tipple in the valley below, a conveyor is used which is probably the longest of its kind in the world. One side is 1,070 ft. long and drops 458 ft., while the other is

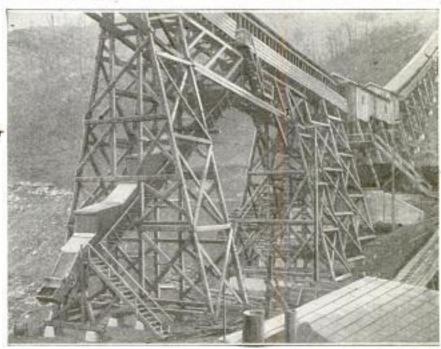
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Truf Creek Colliery Co. January a 7551 Poppeda MECHANICS Va



Long Conveyors Carry the Coal, from Mines on Opposite Hilltops, to a Common Tipple, on a Railroad in the Valley Lying between the Hills

1,125 ft. long and drops
470 ft. The cable-andbutton-type conveyor
consists of a 1¼-in.
cable with 12-in. transversal iron disks bolted
to it at 4-ft. intervals.
The cable runs through
a wooden trough, with a
¼-in. steel bottom plate,
the disks serving to carry
the coal along. Steel
prongs distribute the coal
over the cables in such
a way that the lumps rest
on the slack. The friction of the slack keeps

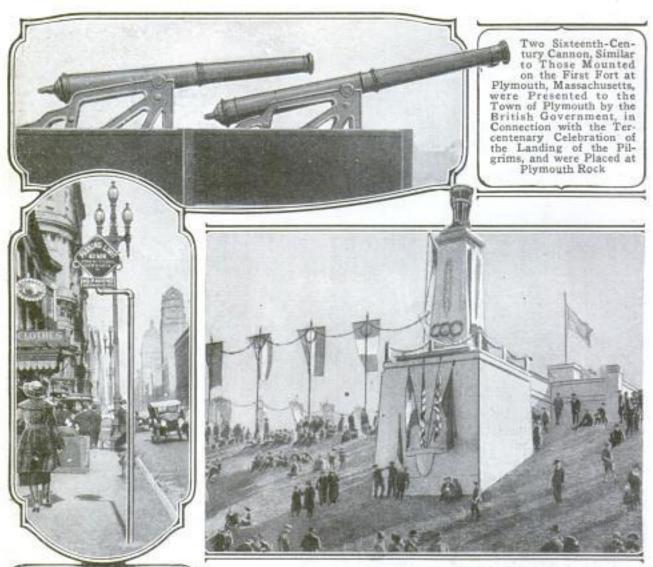


The Tipple Where Coal from the Two Mines is Dumped into the Waiting Cars: Though One Tipple Serves Both Mines, Their Coal does Not Mingle

The Conveyor Trestles Consist of Towers and Trusses Built of Timbers Which were Shipped Ready-Cut and Numbered

the conveyor from running away, and the lumps cannot grind the trough. A device connected with the driving gears acts as an automatic brake. The pull of the conveyor applies the brake if the belt breaks or the power fails, and prevents the danger of the conveyor, with its 50-ton load of coal, getting beyond control. Impurities, such as slate, are picked from the coal as it passes down the troughs, and are thrown into chutes emptying onto the hillsides.

CIVIC FEATURES THAT PROMOTE THE COMFORT



Parking-Restriction Signs, Erected by the California State Automobile Association in the Downtown District of San Francisco, Have a Right-Angle Bend to Protect Them When High-Bodied Trucks Pass Close to the Curb Dedication of the Kansas City, Missouri, War Memorial, during the 1921 American Legion Convention: In the Torch, at the Top, the "Flame of Inspiration" was Lighted, and Representatives of England, France, Belgium, Italy, and the United States Decorated It with Wreaths

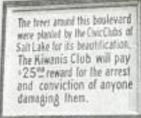


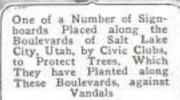
This Picturesque Old Church, Built in 1769, Stands near Wellsville, Pennsylvania. In a Century and a Half, There have been Held in It Only about as Many Regular Services as Other Churches Have in a Year. Because It Is Not Easily Accessible, Services are Held Only on the Fourth Sunday of Each September

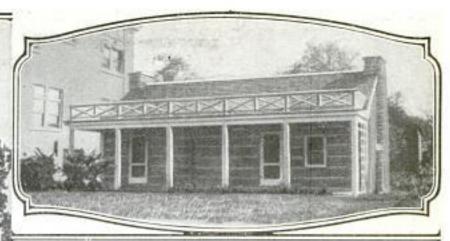


Trees Planted by the "Tree Club" of Ottawa, Illinois, Said to Be the First Organization Formed to Plant Soldiers' Memorial Trees, are Protected by Signs. A Bronze Tablet will be Placed on Each Tree, Bearing the Record of the Dead Soldier in Whose Honor It was Planted

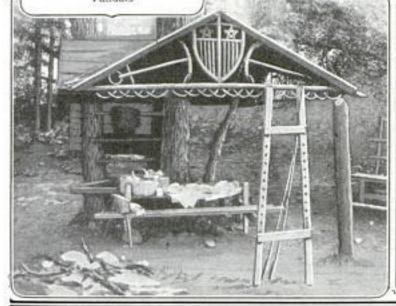
AND ENJOYMENT OF VISITORS AND RESIDENTS

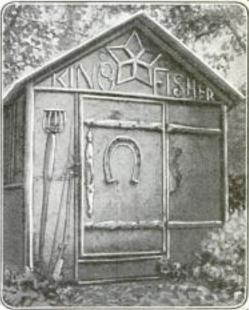






Built in 1826, This "Old Log Courthouse," in Independence, Missouri, a Suburb of Kansas City, is Still Used. It has been Repaired Somewhat, but Still Shows the Bullet Scars of Indian Days





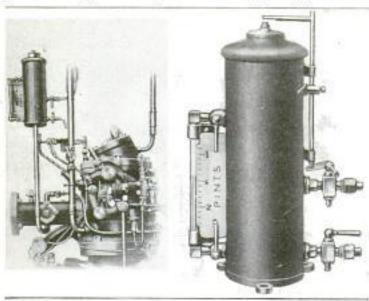
"King Fisher," a Hunting and Fishing Camp on the Cedar River in the Mountains near Seattle, Washington: It was Built, 26 Years Ago, by Harry Watson, a Seattle Sportsman, as a Place Where All Sportsmen would Be Welcome to Camp and Only be Expected to Leave the Place as They Found It



Cont. maurice & Pelgrusis 35 Place de la Isare PPPUJAR, MECHANICS

FUEL-MEASURING TANK AIDS OIL-CONSUMPTION TESTS

Tests of the fuel consumption of oil and gasoline engines may be made quickly,



Left: The Fuel-Measuring Tank, as It Appears Mounted in the Engine-Supply Line, Above the Level of the Carburetor. Right: The Tank Enlarged to Show Its Construction

and at any time, by the use of an automatic fuel-measuring tank being manufactured in England. This tank is fixed in the fuel-supply line, well above the level of the carburetor or fuel-injection

pump, preferably near the main fuel tank and below it. A floatoperated valve, at the top, allows the escape and entrance of air when the tank is filling or the engine is running, and also controls, automatically and accurately, the amount of fuel admitted. Fuel enters the tank from the supply pipe through a cock and passes out to the engine through another cock. cocks are always open except when making a test. To make a test, the cock at the supply pipe is closed, and at the end of a fixed time the cock to the engine is also closed. The consumption can then be read on the scale opposite the oil level in the glass gauge. This scale is calibrated in pints.

BELL WARNS TRUCKS LOADED TOO HIGH TO PASS DOOR

To warn drivers when their trucks are loaded too high to pass through the doorways of express terminals, boards are being hung from the ceiling, at the height of the entrance. A load that is too high, strikes the board and rings a small warning bell. This device is also used in front of eleva-

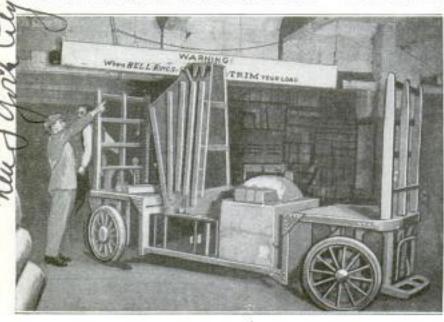
american Railwas

tor shafts, and is said to prevent many accidents to persons and much damage to shipments.

MAMMOTH PUMP HAS CAPACITY OF 40,000,000 GALLONS

An addition was recently installed at the Louisville, Ky., waterworks, consisting of a mammoth pumping engine, the ca-

> pacity of which is 40,000,-000 gal, every 24 hours. This vast amount of water is rather beyond comprehension, but may be found easier of conception by remembering that the average daily consumption of water per person in Louisville, is estimated at 107 gal. Not all the water pumped is delivered through the mains for consumption, as approximately 20 per cent is used for washing the various filters. Thus out of the total amount pumped, only about 32,-000,000 gal. would be delivered, which, however, is enough to supply a population of 299,065 at



This Load Is Too High to Pass through the Doorway, but a Warning is Given by a Bell When the Load Strikes the Board in Front of the Door, So That the Truck may be Stopped and the Load Properly Adjusted to Avoid Any Possible Damage to It

Louis ville Water Ce.,

7360 Steward Plant + Equipment POPULAR MECHANICS Place 271 Cel



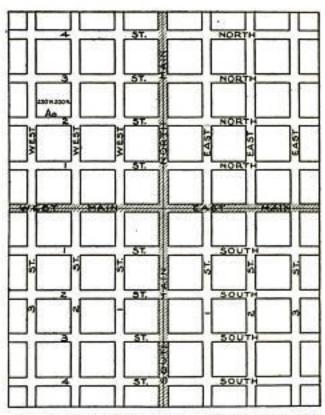
LIFEBOAT-RELEASING GEAR ACTS AS SAFETY DEVICE

Safety devices for the release of lifeboats when lowered from a ship's davits have taken many forms. One that looks simpler than most has been recently invented. A pipe supported along the bottom of the boat just above the keel has at each end a small crank that operates a vertically disposed rod on the end of which is a roller that locks the hook at each end of the boat by engaging its The hook is pivoted on a support connected to the boat in such a manner that when the shank is left free, the hook is automatically overturned, releasing the boat from the davit falls. The unlocking is done by giving the pipe a half turn with a lever that is connected to it at any convenient point at the bottom of the boat. 702

SIMPLE LOCATION SYSTEM FOR CITY_STREETS

Application has been made for a patent upon a system of locating streets, residences, and other points in cities, which is similar to the method of locating points by latitude and longitude. The city is quartered by two main division streets. All enumerations begin at these division streets, 100 numbers being allowed to each block, and even numbers are used on the right side of the street, odd numbers on the left. To locate any building, its street number is given first, followed by a letter indicating its direction from the division street. This is followed by a number and letter indicating the distance

and direction, from the division street, of the street on which the building is situated. Supposing that a person inquires for the location of some building, and is told that it is at 1225 E. 400 S., he knows immediately that it is in the southeast quarter of the city, 12½ blocks east of the division street running north and south, and on the left side of a street four blocks south of the division street running east and west.



A in the Plat is Indicated by 250 W. 200 N. in Other Words, It Is Two and One-Half Blocks West of North Main Street and Two Blocks North of West Main Street

cl no. J. W. Carlow. 200 & Lake City Utal

SOME NOVEL AND LITTLE-KNOWN ACCESSORIES



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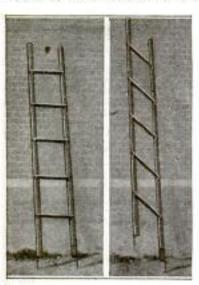
INTENDED FOR THE HOME AND ITS MEMBERS



Brunswik maine Fire Reportment 274, 1 POPULAR MECHANICS

LADDER FOR FIGHTING CHIMNEY FIRES DEVISED BY FIREMEN

A light, easily handled ladder for fighting roof and chimney fires has been devised by members of the Brunswick, Me.,

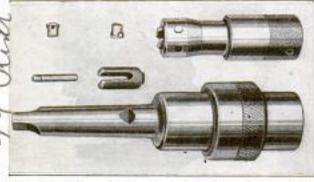


fire department and is attracting much attention among firemenin New England. It consists of two wooden, 2 by 3-in. sidepieces, with rungs of heavy strap iron and strong spikes at the lower ends. The rungs are fastened with a single bolt at

each end so that the ladder may be collapsed when not in use. It can be carried anywhere by one man, and the spikes, biting into the roof, hold it firmly in place.

SOFT SHEARING PIN IS USED IN QUICK-CHANGE CHUCK

Combining a soft shearing pin with a quick-change chuck is an innovation that will be noted with great interest by those who have occasion to use a drill press of any kind. The chuck is made to hold ordinary drills with tapered shanks, and has a safety arrangement which prevents the breaking, or "burning," of drills, taps, reamers, counterbores, etc. The safety



Top: Two Views of Ejector and Collet. Center: The Soft Shearing Pin and Jaws. Bottom: The Assembled Quick-Change Chuck

method lies in the insertion of a softsteel pin into the jaws of the chuck, where it is held in place by a setscrew. In the event of the drill, or other tool, being overstrained, which would break, or burn it, the soft pin is sheared off, thus saving the tool from injury. By loosening the setscrew, the sheared pin can be removed, and a new one inserted.

SEA-WATER ICE IS USED FOR PACKING FISH

An innovation in the fish industry of France is the making of ice from sea water, by a process which eliminates the concentration of salt, that usually occurs when brine or salt water freezes. This "salt ice" performs the double service of keeping the fish cold, and also of "salting down" the fish as a means of preserving them. In recent experiments conducted with this ice, it has proved far superior to the ordinary fresh-water ice, both in cooling and in preserving qualities.

"STEPPING ON THE GAS" AIDED BY USE OF AIR CYLINDER

An air cylinder attached to a pedal placed over the accelerator is a new



automobile accessory now being manufactured in the East. It is claimed that the appliance eliminates any "fluttering" of the throttle caused by driving over rough roads or shifting of

gears. In this manner the even running

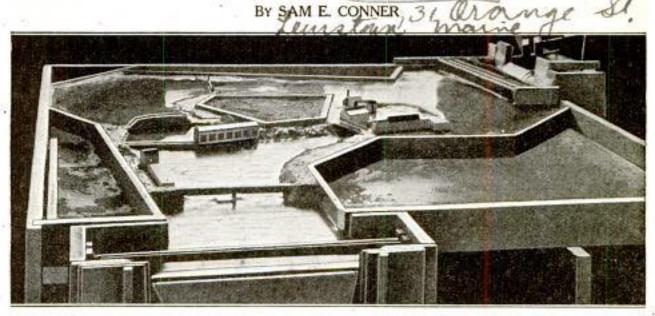
EMPLOYES CONTEST TO BOOST IN

Employes of a large manufacturing concern, with several plants, have reduced accidents to a remarkably low figure in their effort to raise their own plantsafety inspectors above others on the company's monthly chart. This chart shows a comparison of hours lost, due to accidents, with total hours worked in each plant, by columns of varying height. The smaller the percentage of loss, the higher is the column. In each column are printed the name of the plant, percentage of loss, number of hours lost, and number of accidents for the year and month.

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MODEL BUILT TO STUDY WATER-POWER PROBLEMS



Model of a River and Contemplated Power Plant Made to Exact Measurements from Careful Surveys So That It Was an Identical Miniature Duplicate of the Originals: Tests were Conducted by Allowing Water to Flow through the River of the Model under Conditions Found in the Real River

E NGINEERS called upon to install a hydroelectric power plant on the Kennebec River, Me., in the town of Skowhegan, found themselves confronted with a serious problem. The place where the plant and dams must be located, was in the center of the town, with valuable property all around it. It was necessary, in order that the power desired be obtained, to change the existing water head from a range of 12 to 18 ft. to a constant head of 32 ft., and at the same time the dams must be so constructed that, besides caring for a normal flow of 3,600 cu. ft. per second with the 32-ft. head, they would handle, with equal facility, a flood-time flow of 150,000 cu. ft. per second to protect the surrounding property from damage by freshets on the river.

To add to the difficulties of the engineers, the falls, at the point where the power plant was to be built, were divided by a large island in such a way that the falls of the river's south channel were nearly 1,000 ft. farther down the river than those of the north channel, which

were of horseshoe shape.

In order that they might be certain of their plans, the engineers made a model of the river bottom, banks, dams, power station, and other buildings in close proximity to the place. This was made to exact measurements from careful surveys, so that it was an absolute duplicate of the river and power plant in miniature. It was then tested by permitting water to flow through the river of the model under conditions as nearly like those which were to be met at various times on the real waterway, as could be pro-

vided. These results were such that the engineers felt they were right, but determined upon a further test which they thought would be a final stamp of approval.

Old rivermen, who had driven logs on the Kennebec and over these falls countless times, were called in. Miniature logs-also made to scale-were floated through the model. Each time before the logs were started on the river, the rivermen were asked to designate the starting point and to tell what, on the main river, in actual work, the logs ought to do. They were also asked into what eddies they should float, and how they should strike the sluices. Acting upon the rivermen's information, it was found that the miniature logs traveled exactly where predicted in every instance, thus demonstrating the accuracy with which the model was built, and also the correctness of the plan for the installation.

The power plant will have a present installation of three 3,000-hp. units, with provision made for a fourth, and will be located upon the south fall. As the bulk of flood water must be handled at the north dam it was necessary to provide exceptional facilities for letting through the freshet pitch. This has been accomplished by flashboards, hinged to the top of the middle section of the dam, each one being 7½ ft. high. These are operated by men sent out in a basket on a cable over the dam. When the boards are lifted, a toggle joint on the downstream side falls into place, securely fastening the boards. To release them the men reach down upon the upstream

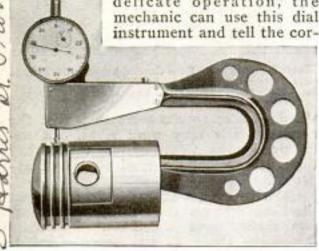
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side with a hook, catch the trigger which releases the joint, and the board falls. The north section of this dam is equipped with flashboards, 11 ft. high, of the raising and lowering type, while at the south end have been installed two radial 32 by 17-ft. gates, having a capacity to discharge 7,500 cu. ft. of water per second. This north dam is 475 ft. in length and built of solid concrete reinforced with steel.

DIAL MICROMETERS ARE USED TO MEASURE PISTON GROOVES

The depth of piston-ring grooves can be rapidly measured with a new dial micrometer. Instead of the old way of

using an ordinary micrometer, which is a difficult and delicate operation, the mechanic can use this dial instrument and tell the cor-

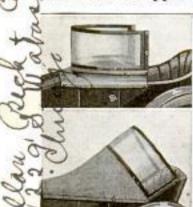


Raised or Lowered and the Depth of the Piston-Ring Groove is Indicated by the Dial

rect thickness at first glance. The dial has two hands on it, one large and one small. The small hand is used solely to record the number of revolutions made by the large hand, so that the total is quickly seen.

STREAMLINE WINDSCREEN MADE FOR MOTORCYCLE SIDECARS

A windscreen for motorcycle sidecars, which has been used with great satisfaction in England for some time, has just made its appearance in this country.



2 ederal



The Three Positions of the Sidecar Windscreen. Upper Left: The Forward Position. Upper Right: Back Position, 12 Inches Nearer the Passenger. Below: Fully Raised, Streamline Position A flexible, transparent panel is mounted in a steel frame. To the bottom of the frame is attached a waterproof twill apron. This screen is adjustable by means of wingnuts. When fully raised, it deflects all air, rain, or snow over the head of the passenger, giving absolute protection, and decreases the air resistance of the car.

SPECIAL BUREAU ESTABLISHED IN MINNEAPOLIS POST OFFICE

In the post office at Minneapolis, Minn., there is a special bureau which is the novel and highly successful attempt of Postmaster Purdy to assist foreigners. Many foreigners, who could not speak English, and were accustomed to going to government offices for everything in their native countries, applied for help in reading or writing addresses, making customs declarations, and filling out all sorts of papers, and also made use of the money-order and postal-savings services. An "Information Bureau" was estab- 🕥 lished, "information" being one of the first English words a foreigner learns to recognize. A survey was made of the 1,155 employes in the post office to learn what foreign languages each could speak 🟲 Whenever a foreigner applies of for service, an interpreter is called from [the staff. Every dialect of Europe is represented in the post office, and the only languages employes have failed to interpret are Chinese and Japanese. assisting foreigners, the Information Bureau is called upon to answer all kinds of questions, especially by automobile tourists. It keeps on hand road maps, time tables, lists of resorts, and many other kinds of information. Because his success with this bureau and other innovations, Postmaster Purdy was sum-moned to Washington by Postmaster-General Hays, to tell him and other postmasters how to do it.

■ Popular Mechanics Magazine does not publish the name of the maker or seller of any device described in its pages, but this information is kept on file and will be furnished, free, by addressing our Bureau of Information.

POPULAR MECHANICS

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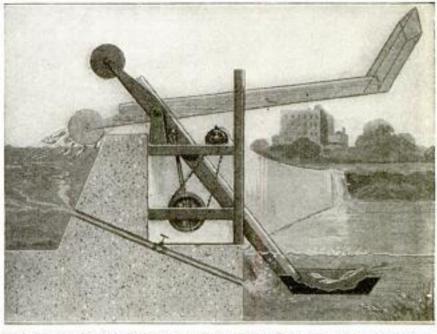
NOVEL FORM OF ELEVATOR LIFTS FISH OVER A DAM

A dam in a river is often an obstacle that prevents fish from going up the river to spawn. Where it is desirable that the

fish should spawn in the part of the river above the dam, a means has been devised by a fisherman of Massachusetts for lifting the fish over this The contrivance is in the nature of an elevator in the form of a counterbalanced beam that is pivoted on trunnions rotating in supports at the top of the dam, and extends downward from this pivot far enough to reach the water below the dam, the end of the beam above the pivot extending to a convenient length for the attachment of a counterweight. To the end at the lower water level is connected a metal scoop, large enough to hold sev-

eral fish. From this scoop, along the whole length of the upper surface of the beam, there is an outlet pipe, so that when the scoop is raised a little above the horizontal by swinging the beam on its pivot, the water and the fish in the scoop

run down the pipe and are discharged into the river above the dam. The elevator is operated by a system of gears driven by an electric motor. The fish are attracted to the vicinity of the scoop by a disturbance of the water caused by the discharge from



Elevator for Lifting Fish over a Dam When Going Upstream to Spawn: Elevator is Shown, Dark, Catching the Fish in Its Scoop, and, Light, in Its Raised Position Discharging the Fish into the River above the Dam

a water pipe that penetrates the dam. It is expected that this means of helping fish over a dam during the spawning season will be found superior to the customary fishway or ladder. It has the added advantage of wasting no water.

7447 TWO-SHELL GARBAGE CAN DISINFECTS REFUSE



Anything leaking from an ordinary garbage can spreads on the ground, and becomes a breeding place for flies and a culture bed for bacteria. This defect is remedied by a two-shell container that is now being made in Kentucky. The in-ner shell is the garbage can, and the outer one catches any leakage there may be, and contains a Engine + peari

SMOKESTACK WRECKED BY NEW METHOD IN 55 MINUTES

Five workmen recently brought a 148ft, smokestack to the ground in 55 minutes, by a new method. This stack, on
Staten Island, N. Y., measured 47 ft, in
diameter at the base and weighed 350
tons. Three openings were made at the
base, and wooden blocks, 4 ft, high and
4 in, in diameter, were inserted as shorings. A gap, 4 ft, high, was then made
in more than half of the circumference
by removing the bricks. Two of the
shoring blocks were removed and the center block, soaked with kerosene, was
burned out. The stack crashed with such
force that some of the bricks were buried
2 ft, in the ground, but most of them remained intact and can be used again.

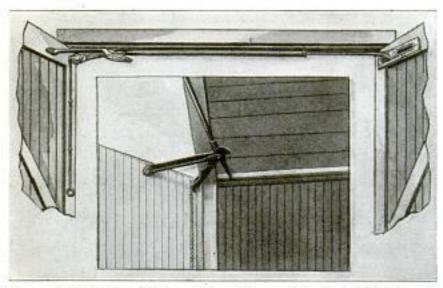
¶ Our Bureau of Information will answer all questions regarding articles appearing in this magazine.

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DOUBLE SWING DOORS LOCKED IN ANY OPEN POSITION

While entering or leaving a garage, one to a partly closed position, often damaging of the swing doors is likely to be blown a car while passing it. To make this im-

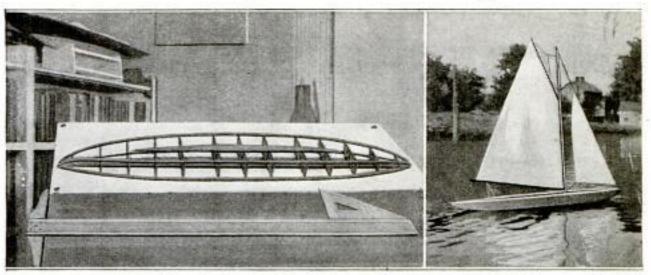


Above: Outside View of Garage Doors Open and in Locked Position; by Pulling the Chain on the Left-Hand Door the Lock is Released and the Doors can be Closed. Inset: View from Inside of Garage Looking Up at the Locking Toggle

possible, a control has been devised that securely locks the doors in any open position. It con-sists of a pair of rods in connection with two brackets, each of which is fastened to the top of one of the doors. At one end of the rods is a toggle arrangement with two arms, one of which has a segmental end perforated with holes by means of which the toggle can be adjusted to hold the doors locked at any desired angle of opening. A pull on a chain releases the toggle so that the door can be closed and locked again.



FARMING FISH IS ODD OCCUPATION OF SOUTH SEA ISLANDERS OF LINE ASSOCIATION ALTHOUGH the word farming is usually associated with the cultivating of land and the sowing of grain, the South Sea islanders have a method which is quite different. Instead of planting grain and harvesting crops, they catch fish and place them in inclosed bodies of water, to be harvested at the owner's pleasure. New The fish are obtained from shallow lagoons, caused by the formation of coral walls, which surround these islands, and are left in the "farms" until an opportunity offers to sell or barter them for other necessities.



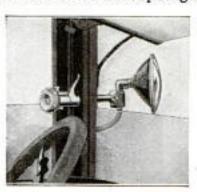
Leit: Framework of Boat Made Entirely of Strips of Heavy Paper and Shellac Held Together with Glue, Shown on an Ordinary Drawing Board. It Is the Same Length as the 42-Inch T-Square beneath It. Right: The Paper Boat Finished and Rigged, Seen in Full Sail on the Water

HULL OF SAILING-BOAT_MODEL MADE ENTIRELY OF PAPER

More different kinds of material can be used in connection with boat building than in almost any other form of structure. Boats have been built of every kind of wood, of every kind of metal, of stone and of concrete, and even of paper. A model of such a boat has a hull 42 in. long, 6 in. wide, and with a draft of 7 in., made entirely of paper and shellac, finished with several coats of oil paint and spar varnish. Frame, sheathing, deck, and keel are all made up from paper held together with glue, and the only metal used was 11/2 lb. of lead required for ballast. It is a sailing boat, with the spars of pine. Its total weight is 2 lb. 131/4 oz. The boat is now nearly three years old, and though it has been sailed a great deal, it is just as good as new.

AUTO SPOTLIGHT AND CONTROL FOR CLOSED OR OPEN CARS

Though specially designed for use on closed cars a new spotlight and control is



equally suitable for any style of auto-On mobile. open cars it is attached to the windshield by means of a bracket. To install it on a closed car, a 3/4-in. hole is bored through

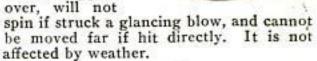
the corner post of the car, and the control housing is passed through this hole.

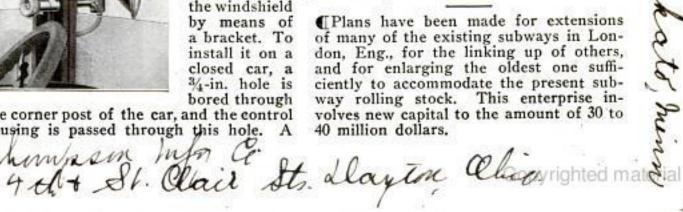
knob on the control handle, inside the car, is turned to move the lamp to the right or left horizontally. When a release key is pressed, turning the knob moves the lamp with a circular motion, throwing the light in any direction desired. lamp may be locked in any position.

TRAFFIC DIRECTOR CANNOT BE DAMAGED BY ACCIDENTS

A new traffic director is made of a one-piece metal casting and is practically

indestructible, besides having other characteristics that recommend it. It is 22 in. high, 18 in. wide, and weighs 250 lb. When placed in the street, it leaves. a clearance of 12 in. to the street - car tracks on each side. It is so made that it is self-righting when tipped







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CHILDREN'S PICTURE-STORY DEPARTMENT



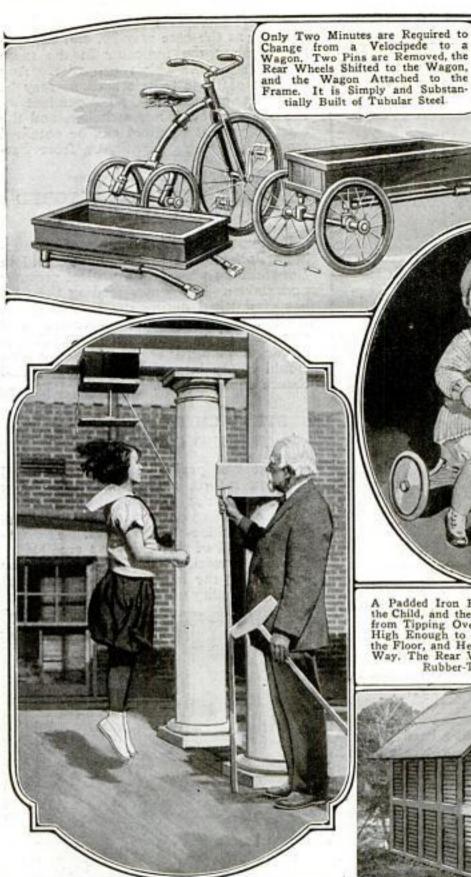
ing Co. Cherland

A Kiddie Car with a Sidecar: There Is Always Something New to Please the Children, and the Most Popular Toys Are Those That Are "Just Like Big Folks Have." With This Outfit the Youngster can Take His Favorite Doll, Woolly Dog, or Other Pet, for Company When He Goes Riding When Doctor George J. Pisher, Deputy Chief Scout Executive, Visited the Boy Scouts of San Diego, California, He Found This Novel Headquarters, an Indian Village Which was Saved from the Panama-California Exposition and Presented to the Scouts by the City. This Push-Ball Game Was Part of the Program Given for Doctor Fisher

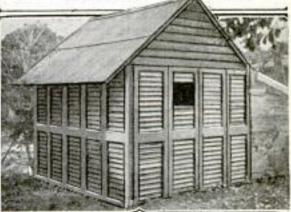


When Andrew J. Abell, Jr., Left San Francisco on Horseback He Had Four Companions, but He Was the Only One to Reach Washington, District of Columbia, after a 5,926-Mile Ride. His Dog, "Trix," Rode Back of the Saddle, and Was Probably the First Dog to Make Such a Trip and to Meet the Governors of 29 States. Young Abell, Who Is 18 Years Old, Obtained the Autographs of All the Governors along His Route

OF MODERN ACTIVITIES AND INTERESTS Chis



A Padded Iron Ring Surrounds and Supports
the Child, and the Front Props Keep the Vehicle
from Tipping Over, The Straddle Seat Is Just
High Enough to Allow Baby's Feet to Touch
the Floor, and He Learns to Walk in a Natural
Way. The Rear Wheels Are Specially Designed
Rubber-Tired
Disks



Here Is a New Sort of "Pep" Testing Machine, Invented by a Physical-Culture Expert of Boston, Massachusetts. The Person to be Tested Stands under the Suspended Platform and Jumps Straight Up into the Air, Pushing the Platform Up. At It Moves, It Registers the Height of the Jump

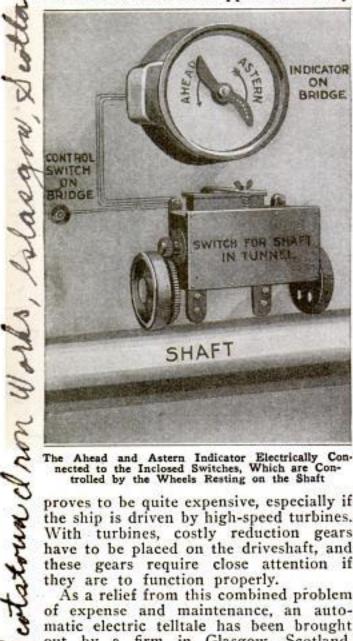
This Six by Eight-Foot Library, Built Almost Entirely of Old-Fashioned Green Shutters, Is the Business Undertaking of Two Schoolboys, in the Suburbs of Kalamazoo, Michigan. They Started a Year Ago with 50 Books and Now Have About a Thousand, Which They Lend for One Cent Each

Dr. Dudley Sargent

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ENGINE DIRECTION IS SHOWN BY AUTOMATIC TELLTALE

Telltales for giving the direction of engines, are necessary aids on a ship, and the installation of these appliances usually



The Ahead and Astern Indicator Electrically Con-nected to the Inclosed Switches, Which are Con-trolled by the Wheels Resting on the Shaft

proves to be quite expensive, especially if the ship is driven by high-speed turbines. With turbines, costly reduction gears have to be placed on the driveshaft, and these gears require close attention if they are to function properly.

As a relief from this combined problem of expense and maintenance, an automatic electric telltale has been brought out by a firm in Glasgow, Scotland. The new instrument has two selector switches placed at the driveshaft, which are controlled by two small wheels, The wheels are turned by the shaft. arranged so that one will close a switch when the shaft revolves in the "ahead" direction, and the other will close a switch when the shaft revolves in the "reverse" direction. The switches, in turn, control a distant electric motor and two electromagnets. The magnets represent the two respective wheels on the driveshaft, and are operated when the selector switches are closed. An indicator, having driving gears for "ahead" and

"reverse," is thrown into gear by either magnet, as the case may be, and the motor revolves the indicator in the same direction as the ship's propeller. Any number of these telltale stations may be located about the ship, all dependent on the one set of selector switches, and the electric current required can be obtained from the lighting circuit, or from bat-5821

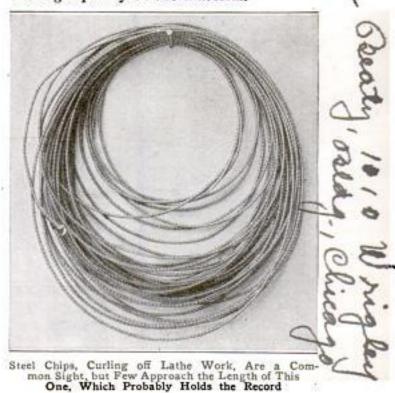
MECHANICS

BEAUTY WILL BE RESTORED TO MINNEHAHA FALLS

Restoration of the beauty of Minnehaha Falls, famed in Indian lore and in Longfellow's poems, is a project recently undertaken. The water feeding the falls has diminished during the past 10 years, until this beauty spot possesses only remnants of its former grandeur. A reservoir is planned at Rice Lake, which would empty into Minnehaha Creek and thence overthe falls.

STEEL CHIP 166 FEET LONG TURNED OUT ON LATHE

What was probably the longest steel chip on record, measuring 166 ft., was turned out not long ago on a 30-in. lathe, operating on a machine-steel forg-The uning for turbine-shaft sleeves. usual length of this chip was credited to the clever workmanship of the operator in handling the lathe, to good tools, and the high quality of the material.



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How to Save Decayed Trees

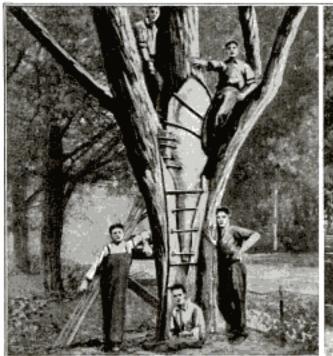
By A. H. SCOTT, 44

DURING recent years, the art of tree surgery has made great strides, owing, in part, to the attention drawn to the problem of preserving our fast-disappearing supply of lumber

pearing supply of lumber.

The secret of successful tree surgery lies in the prevention of any possible contact of water with the woody fiber of the tree, and it is just in this one point that the uninstructed man fails. By following the directions given here, an aged and

sound wood. This usually means enlarging the cavity to several times the original size, but it is absolutely necessary that none of the rotten brown particles be left to form a new nucleus of decay. Care must be taken that the bark is not loosened when cutting around the edges of the cavity; this is best done by striking the first blow with the gouge slanted inward, then drawing it away from the edge. Having thoroughly cleaned the





At the Left, the Cavity Cleaned, Braced, and Ready for Filling: at the Right, the Cavity Filled, Showing How the Cement is Laid in Sections and Smoothed Off So That the Growing Bark can Push Easily across the New Surface

decayed tree may be given a further period of life and its beauty preserved as

part of the landscape.

The tools needed are: a 2 or 3-lb. mallet, a heavy 2-in. gouge, and a 1-in. and a 1½-in. chisel; the necessary materials: cement, sand, disinfecting solution, coal tar, burlap, and bolts, together with some miscellaneous material that will be mentioned later.

Using the gouge, the rotten matter should be cleaned out, right down to the cavity, the margin should be smoothed off to a continuous line as indicated in the various views.

The top of the cavity is undercut, and the bottom slanted upward, as shown in Fig. 2. The sides should be leveled off with a flat chisel before cutting the water-course; this is designed to drain off any water that might enter the sides of the cavity, and should be from ¾ to 1 in. wide and extend the full length of the cavity. It is cut to a depth of from ¾ to ½ in.

It is essential that the watercourse is clean-cut and level, so that it will drain even the smallest quantity of water finding its way between cement and wood; the chisel and a sharp-pointed knife will accomplish this if carefully used. The bark at the edges of the cavity should be leveled off at an angle of 45°, and a 16-in. strip of bark cut off all around the cavity, exposing the bare wood, as shown in Fig. 2. This strip, the beveled edge of the bark, and the watercourse are quickly painted over with any heavy paint at hand, to prevent drying of the bark.

The sides of the cavity are then braced by \(^4\)-in. bolts, spaced 12 to 14 in. apart, as shown in Fig. 1; \(^4\)-in. iron rods,

threaded at both ends and fitted with four nuts, are best for this purpose, the holes being bored with an extension bit. The outer nuts should be countersunk into the tree. and each countersink treated exactly as though it were a miniature cavity. The entire cavity should now be thoroughly disinfected with a solution made by dissolving bichloride-ofmercury tablets

(poison) in denatured alcohol, one tablet to each quart. When the cavity is dry, it is given a coat of hot coal tar, which is best applied with a long brush, nailed to a stick. The tar must be kept out of the watercourse.

The cement, in the proportion of three shovelfuls of sand to one of cement, is now prepared, using only enough water to bring the mixture to such a consistency that a ball of it, when squeezed in the hand, will retain its shape. Mark a point halfway between the bottom of the cavity and the first bolt, nail on a piece of burlap, completely inclosing this portion, and fill in the cement, tamping it in thoroughly. Smooth off the top of the cement, slanting it upward toward the back, and over it place two layers of roofing

paper, cut to the contour of the cavity. Hold this paper in place with nails stuck through it into the cement.

Nail another piece of burlap up to a point midway between the next two bolts, fill in the cement, and repeat the operation until the cavity is filled. If the cavity is a shallow one, nails or spikes should be driven into the sides to assist in holding the cement. Pull off the lower burlap and smooth off the cement, continuing upward as the cement sets. A small mason's trowel and molder's slick make the best tools for this purpose. The cement surface should meet the 1/16-in. strip accurately, to enable the bark to grow over the cement easily. The coun-

tersinks are then filled in and smoothed off; the roofing paper can be trimmed close when the cement is hard.

If the cavity extends up into the crotch of the tree, the main branches should be tied with a strong rope, to pre-vent the tree from splitting until the bolts are in place. In this case, these branches should be permanently chained together slightly more than half-

LOCK-NUTS

COUNTERSUNK NUTS
COVERED WITH CEMENT

FIG. 2

UPWARD
SLANT

UPWARD
SLANT

WATER COURSE

Left, Method of Bracing and Filling in Concrete; Right, How the Cavity is Cut and the Sections Divided; Center, Cavity Extending into Crotch. Note the Bolt between the Two Main Branches

way to the top of the tree, and bolts put through just above the crotch, if the tree is large.

The growth of new wood over the cement may be doubled in speed if the edge of the past year's growth is slightly skinned with a knife each spring, and once during the early part of the summer. This causes the bark to reach out instead of curling under, especially if the surface of the filling is rough.

Locating a Keyhole in the Dark

The insertion of keys into keyholes and the location of doorknobs, in the darkness, are simplified if the surface about the keyhole and knob is coated with luminous paint.

An Improved Stone Boat

For building garden walls, stone fences, laying foundations, or similar masonry

work that requires the transportation of heavy stones or other weighty masses, the old stone boat can well be resorted to. The farmer perhaps appreciates the utility of this "vehicle" better than anyone, and he knows that it is easier to move heavy objects horizontally than vertically. However, the stone boat that is now helping the settlers of cut-over lands to avoid the dangers of hernia and strained backs in the clearing of their land, is built along different lines from the old

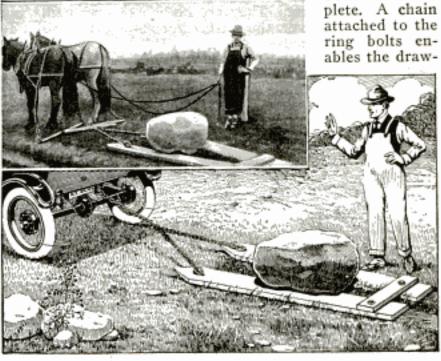
Large weights that are to be moved by a stone boat are usually dragged by a team of horses, yet one man can pull a surprisingly heavy object

with it, and two men can make quite a showing; if handled carefully, a light car can also furnish the pulling power without undue strain.

The making of a stone boat of the type illustrated requires only two pieces of plank, about 8 ft. long, a wooden crosspiece, two straight bolts, and two ring bolts, together with the necessary length of chain. The planks are pointed at one end, and the two squared ends are bolted to the crosspiece, which should be of about 2 by 8-in. stuff and less than 2 ft. long. A space of several inches is left between the planks at the crosspiece, to

permit the rear ends to move together when pull is applied to the forward ends. On fastening the ring bolts to the front end, about 1 ft. from the point, the stone

boat is complete. A chain attached to the ring bolts enables the draw-



A Stone Boat for Moving Heavy Bowlders or Tree Stumps: This Type of Boat Itself Lifts the Load, Thus Relieving the Operator of Much Heavy Work and Clearing the Land More Rapidly

bar pull to be applied at a convenient distance from the pointed ends of the planks.

This particular type of stone boat works like a pair of scissors. Placed behind a stump or bowlder, it opens up as the pulling power forces its two pointed planks apart. As the pull is steadily applied the load is lifted or rolled onto the stone boat and then hauled away. Where a team, or other pulling power, is available the operator has no work except to adjust the pointed planks and the chain this stone boat loads itself.-Mark G. Troxell, Madison, Wis.

Making Gun Greases

During the war, the deterioration of arms and equipment of different kinds from rusting was a serious matter, and the government spent much time and money in extensive experiments upon "slushing oils" for the prevention of rust. As a result of this work, the following formulas were developed and gave excellent results:

Resin (preferably H-grade) 1 part, vaseline 10 parts, and kerosene 1 part. The resin is melted and mixed with the previously heated vaseline. The mixture is stirred well while cooling, and then the kerosene is added. If a more solid grease is desired, a little candelilla wax may be substituted for a part of the vaseline. The more wax used, the more solid will be the resulting grease. In government tests, this mixture almost perfectly preserved bright-steel plates that were exposed to outside winter weather for eight months.

Two other formulas are given for semisolid greases, as follows: Formula A; candelilla wax 3 parts, resin (preferably, but not necessarily, H-grade) 6 parts, and vaseline 50 parts; Formula B; 2 parts

carnauba wax, 5 parts resin, and 50 parts vaseline. The materials in the above formulas should be heated together to about 250° F., until all the ingredients are melted, and the mixture thoroughly stirred while cooling. They are best applied so as to cover the surfaces completely. When it is desired to remove the grease, slightly warm the article protected by it, and wipe off with a clean cotton cloth.—Chas. E. Mullin, Philadelphia, Pa.

An Emergency Fan Belt

In an emergency, when a fan belt breaks or is lost, a serviceable substitute, that will hold until the proper kind of

SECTIONAL VIEW

BREAK

TIRE
TAPE

belt can be obtained, can be made from tire tape.

Such a belt is made by looping about four layers of tape to make an endless ring of the proper diameter. Each layer is slightly stag-

gered as in the sectional view. A diagonal wrapping in each direction is then applied for further strength. Under some conditions, when the belt is not lost, it can be repaired with tape strips.

Roller for Decorators' Stencils

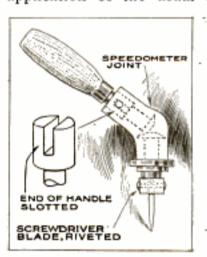
Nearly all stencil brushes will tear the ties and fine lines of complicated decorators' stencils and patterns. To overcome this, I make use of a tool that works faster and gives better results than the brush, and saves the stencil. wooden roller, about 3 in. in diameter. has a slot, ½ in. deep, cut parallel with its center. The roller is covered with a piece of plush or felt, preferably the former, about an inch longer than the circumference of the roller, the excess material being forced into the slot and tacked to hold it in place. Pins are driven into the ends of the roller, and a handle is made from stiff wire and bent over the pins. The paint, or calcimine, is spread on a board, or slab, and the roller is run over this until the plush or felt covering is sufficiently charged with color; the roller is then run over the stencil.-C. F. Herbert, Chicago, Ill.

Concrete Piles without Forms

Although concrete piling is no novelty, a method of using bored holes as forms for foundation piles for a summer cottage may be of value in many instances. To secure solid footings for the sills in the case in question, an 8-in. post-hole auger was used, and the holes were bored about 5 ft. deep and 6 ft. apart. Sill levels were established and the holes filled with the concrete mixture to the ground level. Short sleeves or forms of 8-in, stovepipe were then forced into the soft concrete in each hole until the tops were on the established sill level. These extensionsleeve forms were then filled with concrete, with suitable anchor bolts imbedded in it.-T. W. Ingersoll, Buffalo, Minnesota.

Geared Offset Screwdriver

A screwdriver, for use where the space above the screw head does not permit the application of the usual straight-handle



type, is made, as shown in the drawing, from a speedometer joint, in which two bevel gears rotate shafts held at an angle to each There other. are usually two such ioints on each speedometer, at the points where the

flexible shaft is connected. The joint is modified by riveting a screwdriver blade to one end and fitting a handle to the second shaft, as indicated. In use, the casing about the gears forms a convenient hold for the palm of the left hand, while the right hand is used to turn the handle the fight hand is used to turn the handle to the palm of the left hand.

Ammonia for Cooling Hot Bearings

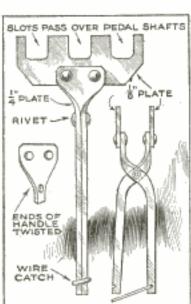
When a 100-hp, motor, running at 1,800 r.p.m, and driving a blower used to furnish the induced draft to a battery of six boilers, developed a hot bearing on the pulley side, it created a problem that was satisfactorily solved by cooling the overheated bearing with chemically pure ammonia.

The heating was caused by excessive

tightness of the belt, but although the tension was decreased immediately this was noticed, the bearing failed to cool, and as it was impossible to shut down the motor until the bearing cooled off, and flooding the bearing with oil produced no result, the ammonia treatment was used as a last resort. A small amount of chemically pure liquid ammonia was mixed into an emulsion with the oil, and the mixture was carefully and slowly fed into the bearing drop by drop; it sput-tered at first, but after about 15 minutes' steady application, the bearing had cooled The oil was then nearly to normal. changed, and no further trouble was experienced. If the liquid ammonia is not chemically pure and nearly free from water, the water in the mixture will decrease the lubricating property of the oil sufficiently to render it useless for highspeed bearings. This system of cooling bearings by utilizing the rapid-evaporating qualities of ammonia has since been used many times with perfect success .-C. E. Diehl, Mammoth, Utah.

Tool Clamps Auto-Transmission Springs

When replacing the cover of the lightautomobile planetary transmission after



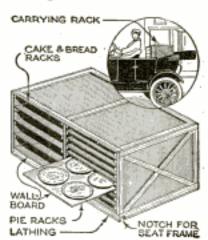
repairs have been made, much difficulty is experienced in compressing the springs enough to get them between the ears of the transmission bands. The tool shown in the drawing is specially adapted for this purpose; it will compress the springs and

hold them so that they can be inserted easily. The tool consists of a simple pair of tongs or pliers provided, on each jaw, with a slotted plate that fits over the springs. A link or catch in one of the handles slips over the opposite handle and retains the adjustment. The use of such a tool will immediately reduce the time of placing the transmission cover, especially when new lining has been placed on the brake bands.

Rack Makes Delivery Car of Touring Car

A baker made use of his passenger car to deliver the products of his shop to customers, by adding a rack that fitted

neatly and securely into the back-seat frame after the cushion had been removed. Alight but substantial wooden frame was made, covered with wallboard, and a notch cut in the underside of the frame

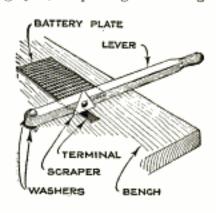


bottom, to fit over the edge of the frame that retains the cushion. The whole rack was suitably reinforced with lattice strips, and shelves were made from wallboard, sliding on light strips. A central partition divides the rack into two compartments. This arrangement is easily removed from the passenger car and saves its user the cost of a commercial truck. The original rack has eight shelves with a capacity of 64 pies, but the shelving can be adjusted as desired.—O. H. Hampsch, Nashville, Tenn.

Scraping Battery Terminals

Scraping the scale from the terminals of storage-battery plates is a tedious and time-consuming job, requiring a strong

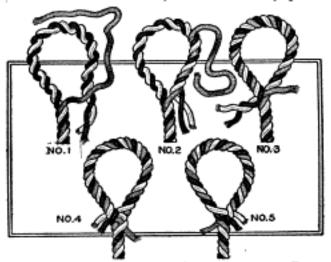
arm for continued work when done in the ordinary manner. By making and u s i n g a scraper of the type shown, in which the blade from an ordinary hand scraper is attached to a



lever, the obstinate scale, on the positive plate in particular, can be removed with but a single operation for each surface, and the leverage makes greater speed possible. The lever is permanently attached to the bench top and has just enough vertical play to permit the insertion of the plate terminal underneath the scraper blade.—H. Sibley, Pasadena, Calif.

A Superior Eye-Splice

Unless the workmanship has been very good, an eye-splice of the ordinary kind will become loosened, and eventually pull

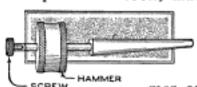


The Various Operations Required to Make an Eye-Splice Superior to the Usual One: The Steps Require but Little More Time than the Old Way

out when the rope is subjected to intermittent but excessive strain. In order to prevent this, the splice, shown in the drawing in the successive operations of making it, has been devised, and as can be readily seen, the rope must break before the splice will pull out. The splice is built on the principle of the one-strand grommet. A bight is made in the rope, one strand is unlaid, and then relaid around the eye in reverse order. three ends are then worked under and over after the usual manner of making a short splice, or finishing an eye-splice. The work can be done in very little more time than is usually required for the other type, while the strength is greatly increased.-G. Dallas Hanna, San Francisco, Calif.

A Handy Drill-Press Drift

A handy drift for knocking out sockets or taper-shank tools, made as shown in



the drawing, does away with the necessity of using a ham-

the operator's hands free to catch the socket or tool as it is released.

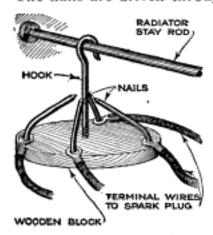
Made of 1/4-in. flat stock, it is turned down at one end to form a guide for the sliding weight which takes the place of the usual hammer; the screw in the end prevents the hammer from sliding off. The side of the hammer is made concave to provide a better grip for the fingers. The drift is used in the same manner as ordinary ones, the blow of the hammer against the end of the tapered drift releasing the socket or tool.

Tractor Started with Carbide

For starting my tractor in cold weather, I have a small tin can with a few %6-in. holes punched in it. A handful of waste is dipped in water and the surplus squeezed out. Four or five pieces of calcium carbide, the size of a pea, are placed in the middle of the wad, which is placed in the can. The can is shoved into the intake, and the flywheel turned over until the engine fires, which is usually on the first or second turn. As soon as the engine is operating properly, the acetylenegenerating can is removed and placed in the 'toolbox.—Russell Adams, Seward, Oklahoma.

Tester for Auto Ignition

An efficient tester for the ignition circuit of an automobile can be made from a circular block of wood, a screwhook, and some nails, as shown in the drawing. The nails are driven through the wooden



disk. around the edge, and are bent over so that the points are at theproper distance from the central screwhook, by which the tester is suspended from the radiator stay rod. The spark-plug

terminal wires are slipped over the nails and the motor turned over. Perfect sparking at the tester indicates that the ignition units are operating up to the spark plugs. For six and eight-cylinder engines a larger number of nails will be required, as one is needed for each sparkplug wire.

In some drafting rooms the practice is followed of making long dashes for invisible lines, not only because they require less time, but also to preclude the possibility of a short dash near a dimension being mistaken for the figure 1, and read as part of the dimension.



TESTING MOTORS, GENERATORS, and **TRANSFORMERS**

By KENNETH C. COGGESHALL

Part I-Motors

ESTS on motors, generators, and transformers are usually made to ascertain if the apparatus can carry additional load without injury; to make certain that the rating guarantees have been fulfilled; to see if the temperature rise is within safe limits; to determine the efficiency of the apparatus under varying loads, or to find the most economical conditions of operation.

It is often necessary to find the resistance of the windings, and this is done by connecting a voltmeter and ammeter in the circuit, as shown in Fig. 1, using a direct-current supply. The basis of this method, known as the fall-of-potential method, is Ohm's law, which states that the resistance of any circuit, in ohms, is equal to the electromotive force, in volts, divided by the current strength in amperes. Expressed as a formula, this is:

where R is the resistance in ohms, E the voltage, and I the current strength in amperes. The values of E and I are read from the meters simultaneously. It should be understood that the resistance of a winding increases with a rise in temperature, consequently, for purposes of comparison, it is best to note and record the temperature of the winding when the test is made.

The power input to a direct-current motor is measured as shown in Fig. 2, the connections being very similar to those of Fig. 1. While the motor is running under various loads, several readings of the ammeter and voltmeter are recorded, and the average value of E and I obtained. The product of the average values of E and I is expressed in watts, and represents the power input to the motor. The formula is:

 $P = E \times I$,

where P represents the power, expressed in watts; E and I are, of course, the voltage and current strength as in measuring resistance. If the power is to be expressed in horsepower units, the product of E and I is divided by 746, as 746 watts are equivalent to one horsepower (Hp.); the formula then becomes:

By comparing the ammeter reading with the full-load current value, as shown on the motor nameplate, a fair estimate of the load on the motor may be made. where no more accurate method of

determining the load is available.

The efficiency of a machine is the ratio of the output to the input, or the power given out divided by the power supplied. Motor efficiency may be determined either by the measurement of its losses, or by actually measuring the output by mechanical or other means. The mechanical method, while not so accurate, is the simpler, and is the only one that will be described here. As shown in Fig. 3, a Prony brake is used to measure the horsepower produced. This consists of a pair of brake blocks, clamped on the pulley of the motor; a long lever fastened to one of the blocks, and a spring balance. If L represents the distance, in feet, from the center of the pulley to the center of the spring balance; W the pull or weight shown on the scale, and N the number of revolutions per minute of the motor, then

 $Hp. = \frac{2 \times 3.142 \times L \times N \times W}{}$ 33,000

by making the length L equal to 5 ft. 3 in., the formula may be simplified to $H_{p.} = \frac{N \times W}{1,000}$:

that is, simply multiply the number of revolutions per minute by the weight shown on the scale, and divide by 1,000, If this result is multiplied by 746, the number of watts delivered is obtained, and if this figure is divided by the input, as calculated from the meter readings, the efficiency of the motor is obtained. The formula is:

Efficiency =
$$\frac{746 \times \left(\frac{N \times W}{1,000}\right)}{E \times I}$$
, her formula,

Another formula,

$$E \times I$$

$$E \times I$$

$$Efficiency = \frac{8.52 \times L \times N \times W}{E \times I}$$

may be used; in this formula, N is the

number of revolutions per second. The result of either of these formulas, multiplied by 100, will give the percentage of

efficiency.

It is often desirable to know at what load a motor operates most efficiently; some motors, for example, show their peak efficiency at a slight overload, others, again, at slightly under full load. test, take readings at various loads, up to 50-per-cent overload, as compared with the nameplate rating. Using these values, calculate the output for each reading, and for each output value compute the per cent efficiency. This information can then be put into graphical form, as shown in Fig. 4. The curve will show the point of highest efficiency, as that point will be the peak of the curve.

Tests on alternating-current machinery cannot be carried out in the same manner as on direct-current apparatus. Another instrument, the wattmeter, must be employed to measure the actual power input or output. This is necessary because the voltage and current alternate in value from positive to negative, completing each second as many cycles as the frequency of the generator; the current strength also either leads the voltage or lags behind it, usually the latter, therefore the product of the volts and amperes is not the actual, but only the apparent The true or actual power is shown by the wattmeter, which is designed to compensate for what is known as the power factor.

The apparent power, in watts, is indi-

cated by the formula:

$$P = E \times I$$
,
but the actual power is

 $P = E \times I \times PL$

and the power factor (Pf.) is equal to the actual watts divided by the apparent watts, that is,

Pf.= Actual watts
Apparent watts

The connections for testing a singlephase a.-c. motor are shown in Fig. 3. Taking the values of E, I, and P, where P is the wattmeter reading, then

The kilowatt (Kw.) input is
$$Kw = \frac{E \times I \times Pf}{1,000} = \frac{P}{1,000}$$
If a Proper brake test is made

If a Prony-brake test is made, then
$$746 \times \left(\frac{N \times W}{1,000}\right)$$
Efficiency = $\frac{P}{P}$

that is, multiply the number of revolutions per minute by the weight, divide by 1,000, multiply by 746, and divide the last result by the wattmeter reading.

The formula

ormula
Efficiency =
$$\frac{8.52 \times L \times N \times W}{P}$$

can also be used, N again being the number of revolutions per second.

To test a three-phase a.-c. motor, six instruments are necessary, as shown in Fig. 6, except where a switching system is provided, as in Fig. 7, when the tests may be made with but three instruments. The total input, in this case, is the sum of the wattmeter readings. If the load is very light, it is possible that one of the wattmeters will show a negative value. To obtain a reading, reverse the current leads. In this instance, the actual watts input is the reading of the positive wattmeter minus the reading of the one the connections of which were reversed.

It should be realized that the values found for each phase are not one third of the total, and that, considered individually, they mean nothing. In reality, the apparent power is equivalent to the product of E and I multiplied by the square root of 3, that is,

Apparent power = $E \times 1 \times 1.73$,

Apparent power = E
$$\times$$
 1 \times 1.73, in which
$$E = \frac{E_1 + E_2}{2}, \text{ and } I = \frac{I_1 + I_2}{2}.$$
 The total power is

The total power is

and the power factor

$$Pf = \frac{P_1 + P_2}{E \times I \times 1.73}.$$

In these formulas, it must be remembered that E and I are the average readings. E1 is the reading of the upper voltmeter (Fig. 6); E2, the reading of the lower one; and similarly for I1, I2, P1, and P2. The average values of E are obtained, as stated in the formula, by adding the readings of E1 and E2 and dividing by 2. The average values of I are obtained in the same way.

By using a Prony brake to determine the horsepower output, the efficiency at any load can be computed, and the data

any load can be computed, and the recorded graphically.

$$Efficiency = \frac{8.52 \times L \times N \times W}{P_1 + P_2},$$
N being the number of revolution

N being the number of revolutions per second. If the full-load efficiency is known, the output in horsepower may be calculated thus:

$$Hp.=\frac{(P_1 + P_2) \times Efficiency}{7+6}$$

In order that the operator may be able at any time to estimate quickly the output of the motor when the input is

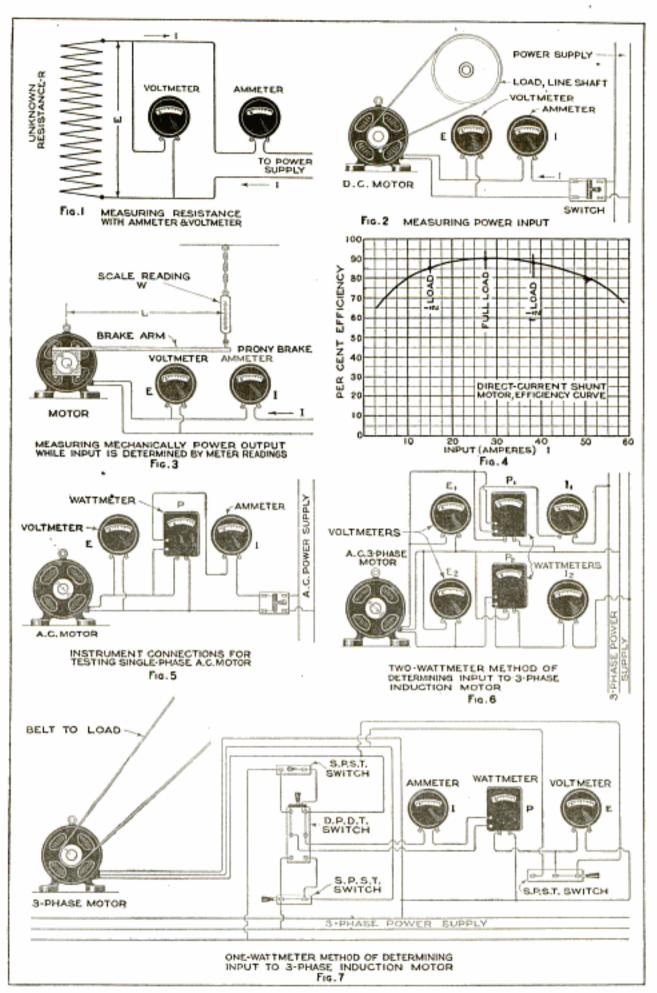


Fig. 1 Shows the Method of Measuring Resistance: Figs. 2 and 3, Connections for Power Tests on Direct-Current Motors, and Figs. 5 and 6, Connections for Testing Single and Three-Phase Alternating-Current Motors. Fig. 7 Shows How a Three-Phase Motor may be Tested with Only Three Instruments

known, an efficiency curve, as shown in

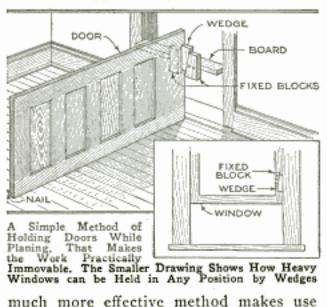
Fig. 4, should be plotted.

A very rough check of the power input can be made with only a voltmeter and ammeter connected in one phase. Compare the readings with the nameplate data. If the voltmeter reading is as specified, then the ammeter reading, as compared with the nameplate value, will indicate whether the motor is over or underloaded.

In calculating either input or output, the values of E, I, P, L, N, and W must be read as nearly simultaneously as possible, dividing the work between several persons if necessary.

Wedge Holds Door for Planing

Carpenters, when planing doors, hold their work in a vertical position by inserting the end in a notched board horizontally between the door jambs. However, the work is not held rigidly, and it must be supported by the workman. A



much more effective method makes use of tapered blocks affixed to the edge of the board, then, by inserting a wedge and tacking the door down to the floor at the opposite end, the work is practically immovable. Windows that overbalance their sash weights to such an extent that they cannot be kept up, can be wedged into position in much the same manner, as shown in the lower illustration.—Wm. E. King, Monessen, Pa.

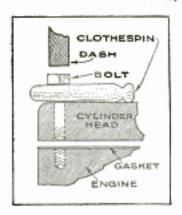
Protecting Sprinkler Heads

To be sure that an automatic-sprinkler system is in good order the sprinkler heads should be carefully watched. Sprinkler heads having four different melting points are made; the lowest, is 160° and the highest 360°. The latter are used in boiler rooms, drying rooms, and other places where there is a high temperature at all times. Extreme care should be used in replacing the sprinklers, so that only those of the proper melting point are used. To get the greatest pro-

tection from the system, however, the heads should have the lowest melting point that can be safely used. chemical fumes or moisture come into contact with and corrode the heads, the protection is decreased, because the thin skin of oxide on the surface increases the temperature required to melt the fusible metal. This trouble can be overcome by covering the heads with a waxlike substance that melts at a temperature somewhat lower than that required to melt the head. In a case where the likelihood of corrosion is great the heads should be changed frequently. Under some conditions, as in woodworking shops, paper mills, and the like, the heads become coated with flying particles of sawdust or paper pulp, which hardens and thus reduces their effectiveness. Paint or calcimine, that is accidentally smeared over the heads when painting, also lowers their efficiency. When painting or calcimining, the sprinkler heads should be protected by tying small paper bags over them, removing the bags when the work is finished.

Clothespins Aid in Replacing Auto Cylinder Head

The last two bolts on the light-automobile cylinder head, are located directly underneath the dash, and must be in



place while the head is inserted on the engine block. To push the head into place with these bolts protruding results in the gasket being bent or torn. The usual practice is to have a helper who holds the bolts while the cylinder head is

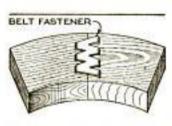
being put on or taken off. A simple solution to this problem consists in the application of two clothespins, one underneath the head of each bolt, as shown in the drawing.

Sharpening Tools with Mill File

That a fine flat mill file may be used for sharpening and dressing tools is a fact that many mechanics have overlooked completely. Possibly it is not generally realized that the edges of scissors, tinsnips, screwdrivers, and numerous other tools, are softer than the file and can be dressed down to a sharp cutting edge. It is advisable to keep an old file with a broad surface for this purpose, and use it by clamping the tool to be sharpened in the vise. Occasionally a tool too hard to file will be met with, and for this reason the use of an old file is advised. sharpening scissors, especially when used for cutting cloth, the file-sharpened edges are better than oilstoned ones. The file marks should run downward and inward on both cutting edges; the wire edge left by the file is removed by simply closing the scissors as in cutting.

Emergency Pinch Dogs

We had occasion to use a large number of small pinch dogs on a pattern job, and after we had used all we could find, we



still needed several dozen more, and the shop boy came to the rescue with a box of belt fasteners. These were cut up so as to leave about three points

on each side, and we discovered that the makeshift article was better than the regular manufactured pinch dog, as it not only drew the pattern segments together but prevented any lateral movement. Furthermore, any length suitable is easily made, they are cheap, and will not break at the corners like the factorymade article,—C. M. Graham, Waterloo, Ia.

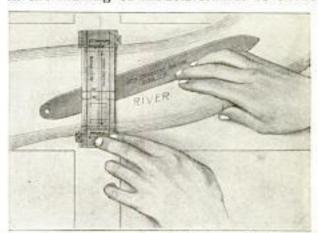
Insuring the Sweeping of Corners

One concern, which found that the janitors, when sweeping, consistently slighted the corners, has now painted all the corners in the factory white. The paint extends about a foot up the walls, and an arc of about 1-ft, radius is painted on the floor.

Where corners are dark, this brightens them up, and dirt is easily seen. The corners are not slighted now.—A. Mac-Cullough, Chicago, Ill.

Bridge Models Show Problems Clearly

A little time spent in the drafting room in the making of models similar to those



Paper Models for Showing the Relation of a Proposed Bridge to the Shipping That Must Pass Through, Makes It Possible to Present the Situation Clearly to Those Unfamiliar with the Problems Involved

illustrated will save a great deal of useless argument in consultation with engineers, business men, and commissions in large cities. It will be immediately apparent to even those most unfamiliar with the problems involved, just what size boat can pass up the river and through the proposed bridge. The outline model of the bridge is adjustable so that the distance between the abutments can be increased or shortened. It is only necessary to place the models, which are cut from ordinary Manila drawing paper, on a map of the proper scale to make the situation self-explanatory.

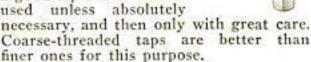
Bushings Removed with a Tap

A simple and convenient method of removing a small bushing consists in cutting into it with a tap slightly

larger than the internal diameter of the bushing. With the tap in place, a punch or drift is used to drive the bushing out from the opposite side, in cases where this is possible.

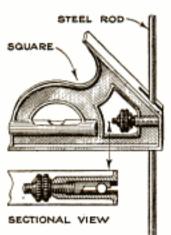
Old taps are useful for this purpose and, as the tap is likely to be

injured in the operation, a good tap should not be used unless absolutely necessary, and then only



Useful Attachment for Square

By fitting up his combination square as shown in the drawing, so that a coldrolled steel rod can be inserted and tight-



ened in position instead of the usual straightedge blade, a patternmaker doubles the usefulness of this indispensable tool. A hole that will make a sliding fit for the rod is drilled through the head, as shown in the detail, and a semicircular groove is filed in the clamping bolt,

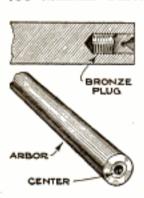
just back of the jaw, to allow the rod to

pass through it.

This arrangement enables the tool to be used as a depth gauge in small holes or slots where the rule will not enter; by inserting a small steel point near one end of the rod, a good marking gauge is formed.

Improved Centers for Arbors

An improvement on lathe and millingmachine arbors, that overcomes the all too familiar burring of the centers, has



been used by the owner of a general machine shop with satisfactory results. The idea is simplicity itself, and consists in boring out the working end of the arbor to a depth of about 1 in. with a 56-in. drill; this hole is tapped to accommodate a 58-in. threaded bronze plug.

The plug is screwed in flush and centered in the usual way. The bronze center produces a bearing that is tough, yet not hard enough to burr the lathe centers.— John M. Pipp, Muncie, Ind.

Umbrella Ribs for Welding Rods

I have been using the ribs from old umbrellas in place of welding rods for such work as lengthening twist drills, augers, and for sheet-metal work, with perfectly satisfactory results. On account of the thinness of the ribs a smaller flame is required to melt them, and no hard spots are apparent in the weld when machining or filing. When the neutral flame strikes the rib, numerous sparks will appear which may cause the operator to believe his torch is not adjusted properly, or that the steel is burning. This is merely the action of the oxygen on the rust and enamel on the rib, and does not interfere with the free flow of metal into the weld.—Fred Brand, Middletown, N. Y.

Cutting Brake-Band Rivets

To cut off the old rivets cleanly, when relining brake, clutch, or transmission



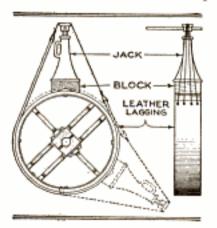
bands of an automobile, without bending them over, the cold chisel used should have a specially ground edge.

The ordinary cold chisel is beveled on both sides, but, to get the most satisfactory results with the type of rivets generally used for the purpose mentioned, the chisel

should be ground with a bevel on but one side and used with the flat side against the band.—J. H. Rouse, San Francisco, California.

Stretching Leather Lagging on Pulleys

When it is desired to stretch a piece of leather over the face of a pulley to increase its diameter, or to reduce slip, and to rivet it in place, the mechanic finds that he does not possess enough



hands and fingers to manipulate the lever that is commonly used, and to insert and head over the rivets while the leather is taut.

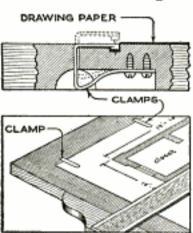
The drawing shows how an ordinary screw-

jack is used by one old-time mechanic to draw the leather lagging up tight, and hold it thus while the rivets are inserted and headed. Holes are punched through the end of the leather, which should be

about 3 in. longer than necessary to reach around the pulley. The ends of the belt are connected by a number of strong wires, twisted together into a single strand and placed over the head of the jack. With a V-block underneath the jack, the screw is turned until the leather, which has been previously soaked in warm water for about 10 minutes, is sufficiently stretched. Rivets are placed in holes drilled through the leather and pulley, except in two near the rim of the pulley on the side opposite the jack. The jack is loosened, the wire removed from one end and this end cut off squarely. The jack is then reset in the position indicated by the dotted lines, the free end of the wire being inserted into the holes in which no rivets were inserted. leather is again stretched and the rest of the rivets inserted. The jack is then removed, the ends of the lagging scarfed off, and the final rivets inserted where the wires were attached. When the leather becomes dry, as nearly a perfect fit as it is possible to obtain will be the result .-Geo. G. McVicker, North Bend, Neb.

Clamp for Drawing Board

The clamp shown in the drawing eliminates the need of thumbtacks to hold standard-size drawings to the board, and



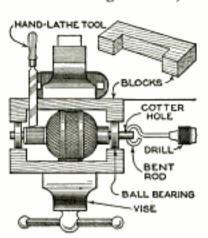
it will not spoil the board for use in making larger drawings, as the clamp is let in flush with the surfaces of the board. Only two clamps are used, and they are lo-cated at the top of the board in such

a position that they will accommodate the majority of the drawings. The clamps are made from spring wire and fit into mortises of the proper size, cut in the surface of the board. A recess is made for the fingers on the underside of the board, so that the springs can easily be pressed upward.—Geo. Simonson, Cambridge, Mass.

¶The boiler should be set 30 to 42 in, above the fire grate to give room for air and gases to mix.

Truing Small Commutators in a Vise

In truing up the commutator of a small motor generator, such as found in



automobile electric systems, when no lathe is available, the vise set-up illustrated can be used. Two wooden blocks, relieved at their centers to clear the winding, are clamped in the vise, the

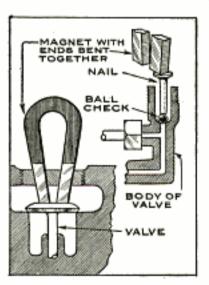
armature being held by its ball bearings,

so that it can rotate freely.

At one end of the shaft is a hole for a cotter or taper pin, and this is connected to a drill chuck in the manner shown. Then, while the work is being rotated, a hand lathe tool is brought to bear against the copper and the proper amount of metal removed. Sandpaper is used to smooth the turned work and give a polished finish.

Removing Ball from Check Valve

An ordinary horseshoe magnet, kept around the automobile repair shop, will



make it possible to remove easily the balls from oil check valves. inaccessible valves, and other parts that it is difficult to get a grip upon with fingers or tools. A magnet from an old magneto. with its ends bent close together, but not in contact

with each other, can be found around almost any shop and will give excellent results. In removing the check-valve ball, a nail or similar short piece is inserted into the valve, and nail and ball drawn out together. Brass parts are unaffected by magnetism and therefore cannot be removed in this manner.

A Tap and Reamer-Milling Fixture

By J. V. ROMIG

I NEXPENSIVE, yet a useful and timesaving addition to the shop equipment, the tap and reamer-milling fixture described in this article fully justifies the slight cost of its construction. With it, taps and reamers can be milled \$\text{c}_3\$ quickly and as accurately as when using a large and bulky index head. Furthermore, this fixture permits the work to be done on

dimensions shown; it is machined all over and the T-slot is cut throughout its length.

The index head and foot center are cast in soft gray iron from simple patterns, and machined to the dimensions given.

machined from cast iron to the form and

The index-head spindle is taper-turned, and should be a snug fit in its bearing.

It has a center turned on its front end and is

also threaded for the in-

dex plate.

The index plates, of which there should be several, say, one of 16 holes and another of 18 holes, give nearly all the spacings needed in the fluting of taps or The indexing reamers. is done by pulling the pin out, rotating the plate by hand, and then inserting the pin to hold the head in position. The foot-center head slides along the front face of the head slide. and can be clamped in any position to suit the length of the work held between the centers. The foot-center spindle should be of hardened tool steel and be fitted with a screw and handwheel for advancing the center into the work, as in a lathe tailstock.

By using a fixture of this type, more speed can be made on small

work, as it allows the work to be done on a high-speed machine of small size.

ANGLE PLATE 8"X8"X6" -INDEX PIN PLATE SLOT a, 18" HEAD SLIDE? FOOT CENTER INDEX HEAD REAMED-INDEX PLATE HEAD SLIDE CUTTER Clark REAMÉD FOOT CENTER DETAIL OF FOOT CENTER ANGLE PLATE

A Tap and Reamer-Milling Fixture That Has Its Index Head Self-Contained: It Accommodates Itself to Tapered Work, and can be Mounted on Small High-Speed Millers

a small miller, thereby saving the larger miller and its index head for larger and possibly more important jobs. Being selfcontained in a single unit, much time is saved on the set-up of each job, as the fixture only requires to be clamped to the milling-machine table with two bolts.

The base of the fixture is an angle plate, machined square on its bottom and inside faces and having a tongue on the bottom machined to fit the table slots; to this the head slide is bolted with two capscrews. The capscrew on the indexcenter end is a turning fit in a hole drilled in the angle plate, while the other, at the foot-center end, slides in a curved slot, so that the slide can be tilted to take care of taper work. The head slide is

Lock and Chain Prevent Accidents

Deaths and accidents are often the direct result of a machine being set in motion by some one who does not know that there is a man working on it. Practically all such accidents can be prevented by providing the men who do work of this kind with a piece of chain and a padlock, and making the use of them compulsory, to lock the starting lever, switch, or whatever it is that makes the machine operative. In the same way, whenever it is necessary for a man to enter a boiler, gasometer, or similar ves-

sel, he should lock all inlet-control valves, and take the key along with him to prevent the steam or gas from being turned on. Sprinkler-system valves, and other valves that are connected to the fireprotection system, which should be kept open, can also be kept from being closed by the application of a lock and chain.

Cement Bases for Lanterns

Lanterns that are used by contractors and municipalities to warn traffic against

obstructions or dangers in the roadway are easily upset and extinguished by the wind, when set on the ground. If suspended from a barricade or stake there is frequently considerable swaying that may dislodge the lantern and extinguish the light. However, by molding a cement base around

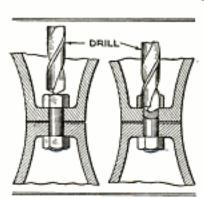


CEMENT BASE

the oil reservoir of the lantern it can be set on the ground with every assurance that it will not be blown over or accidentally upset.

Removing "Frozen" Bolts

Owing to rust, or the end of the bolt being riveted over the nut, bolts in the chassis of automobiles frequently resist all



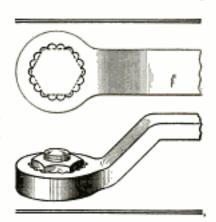
efforts to startthem with
wrenches, and
sometimes they
are so located
as to prevent
the use of a
chisel or drift
on the nut. A
simple method
for removing
such bolts is to
drill through
the bolt head

down into the body of the bolt. Make a punch mark in the center of the head, and using a drill slightly larger than the diameter of the bolt body, drill as shown: if an air or electric drill is used, the bolt will be out in a comparatively short time. In any case the drilling method is better than cutting the head off the bolt, as there is no possibility of a flying bolt head striking and injuring anyone, breaking a window, or doing any other damage.

Wrench for Cylinder-Base Nuts

Cylinder-base nuts are, in many cases, so located that they can only be turned with a chisel. The reason for this is

simple; the corners of the hexagon nut being 60° apart, the nut requires to be turned 60° before the wrench can be replaced on it and the turning movement continued; on the other hand, condi-



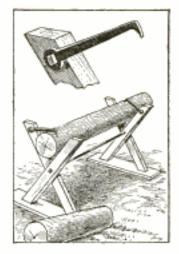
tions usually permit turning the wrench no more than 30°, obviously making it impossible for the common wrench to resume its hold on the nut.

The drawing illustrates the construction of a simple wrench that will grip the hexagon heads of capscrews or nuts in any position so that the wrench can turn the nut as far as possible. A circle of holes is drilled in the wrench, as indicated, and the center piece knocked out; with this arrangement, no matter in what way the wrench is applied, the corners of the nut or bolt head will fit into some of the holes in the manner shown. The wrench head should, of course, be casehardened.—C. Nye, New York, N. Y.

Dogs Aid in Sawing Wood

Two simple grippers, or dogs, fastened to opposite sides of a sawbuck, as shown

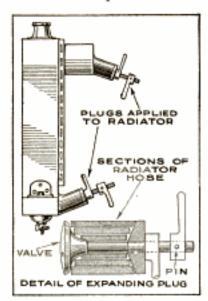
in the drawing, will greatly facilitate the work of sawing wood into stove lengths, by holding it so that it cannot move as it is being sawed. The dogs are made of iron and bolted to the buck in the manner shown. In use, the sharp points are pressed into the wood, relieving the sawyer of



all the effort that is generally required to keep the wood from turning a little with each stroke of the saw.—P. T. Williams, Hairoa, N. Z.

Plugs for Radiator Testing

Old automobile valves are utilized for the essential parts of the automobile-radi-

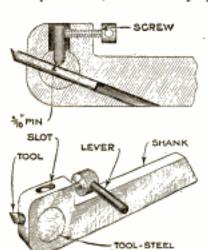


ator testing plugs shown in the drawing. The end of the stem is threaded and two threaded handles and conical washer are provided. In assembling the plugs, a number of sections of heavy rubber tubing of different diameters a r e slipped over

the valve stem, the conical washer applied, and then the two handles, one of which is pinned rigidly to the valve stem, as shown. In use, the plugs are inserted into the openings of the radiator headers and the handle screwed down; this forces the sections of rubber tubing against the valve head and conical washer, causing the rubber to expand and completely fill the opening, so that the radiator can be tested for leaks.

A Novel Toolholder

The toolholder shown will be found handy when used on work that requires a frequent changing of tools, as it is selfcontained, requires no separate wrench to operate it, and is very quick in action.



Very little pressure is required to secure or release the tool, as the holder is built to secure extra lever-

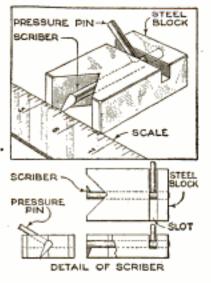
The body of the holder has a 1-in, hole r e a m e d through it at right angles to the shank, and a 1/6-in, slot is cut in

the top. A short piece of drill rod is driven tightly into a disk of 1-in. tool

steel, which is made a snug fit in the reamed hole. The holder is drilled and tapped for a tightening screw, the head of which is drilled for a 3-in, length of drill rod that serves as a lever. When the piece has been thus assembled, a hole is drilled, at the proper angle, clear through the holder and the tool-steel disk or centerpiece. This hole is afterward broached square to take the tool bit. While the broaching is being done, a piece of packing is placed in the slot, and the screw is tightened on this to hold the centerpiece firm. The lever in the tightening screw should be set in a vertical position when the tool is released, one-quarter turn tightening the tool and bringing the lever down to a horizontal position. It will be immediately apparent that the screw, bearing on the pin driver in the centerpiece, forces the latter around and binds the tool on the bottom of the square hole.

Precision Scribing Tool

It is an exceedingly delicate operation to scribe a perfectly true line along the edge of a scale with an ordinary scriber



or scratchawl. Since the scriber is round and tapering to a point, and it is almost impossible to keep the hand in exactly the same position the whole time the line is being drawn, an uneven line usually results, which may cut through a

fine center on one end of the work and probably be off at the other. If the line is not exactly true, other attempts will be necessary, and this will make other fine lines that will be confusing.

The tool shown in the drawing will draw a dead-straight line exactly between two points, providing, of course, that the scale is accurately placed on the points. The body is a steel block, ground on the base, with a V-cut in the front end. The piece is drilled from the back end clear through to the center of the "V," to take the bent scriber, which is made as shown. A slot, cut across the top of the block, enables a pin to be threaded into the

scriber in a position at right angles to the scriber point. When the piece is thus assembled, a light finishing cut, preferably on the grinder, is taken across the front of the block and end of the scriber, insuring that these will form a dead-flat face.

In use, the block is placed close against the edge of the scale, and, with one finger pressing on the pin, the block is drawn along the scale, scribing a light or heavy line according to the pressure exerted.

Auxiliary Automobile Seat

The auxiliary automobile seat illustrated is designed for the use of a child. and is simply constructed of iron rod

and a board of suitable size to form the seat. The iron rod is bent to form a hook that fits over the back of the car seat, and the board is attached to the lower ends. Arms for the seat are made from the same material



and fastened to the underside of the seat, which can be upholstered as desired, or, by the exercise of a little more ingenuity, the back and arms may be formed of one length of rod. Completed, the seat is intended to elevate the young passenger so that he can see over the side of the car.-F. C. Davis, St. Joseph, Mo.

An Adjustable Lathe Dog

The drawing shows a lathe dog that is capable of holding various sizes of work.



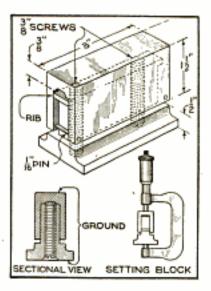
Merely by releasing regular binding screw at the top and dropping the lower portion of the dog a notch, larger work can be accommodated. The design is very simple, the parts easily made to suit individual requirements, and considerable time can be saved because a large variety of sizes is not necessary. This dog is driven from a faceplate in the usual man-

ner, the tail being made to fit into the slot in the plate.

Adjustable Parallel Blocks

A very handy and useful parallel block that will save much time, and facilitate setting of work, is made according to the

form and dimensions given in the drawing. The vertical adjustment is made by two screws that support the upper member. Such blocks can be used individually, in pairs, or threes, as the job in hand may require, and, by using a mi-



crometer as in the drawing, the blocks are easily set to the same height. The screws should be threaded with a fine S.A.E. thread, which will permit close adjustment. The base of the block is shaped, drilled, and tapped as shown, and notice should be taken of the retaining rib that keeps the two parts of the block from coming apart. The base is wide enough to furnish a good support, and it, as well as the top, is ground to a flat surface. The upper member slips over the tongue of the base and is countersunk for the points of the adjusting screws. A small pin through each end of the upper member catches against the rib and holds the top and base together.

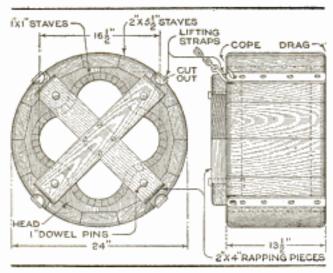
Blocks of different heights, each set overlapping the other in its limits of adjustability, should be made; one set with a 1-in. adjustment, starting with a height of 2 in. and opening out to 3 in., with the next size opening from 3 to 4 in., and so on.

Gravel in Concrete Mixtures

Most bank-run gravels contain a great deal more sand than is desirable in a concrete mixture. Sometimes this sand is twice as great in quantity as would be best. If about 75 per cent of bank-run gravel were fine material, the proper proportion of cement would vary widely from that required in case only 30 per cent of the gravel were fine material. Only by separating the fine sand from the pebbles can definitely specified concrete mixtures be secured.

Unusual Type of Pattern Construction

It is common practice among patternmakers to build a cylindrical pattern in segmental courses, in which case it is of



A Method of Building Cylindrical Patterns That Uses Staves Parallel to the Center of the Pattern Instead of Segmental Sections, Makes the Work of the Molder Easier and Prolongs the Life of the Pattern

the utmost importance that the lumber is thoroughly dried and seasoned; that the segments are securely glued and fastened together, and that at least three coats of good varnish are applied to the surfaces of the finished work. If these things are not done carefully, the damp molding sand will loosen the glued joints, causing the segments to warp, twist, and contract or expand, so that the pattern will not be truly cylindrical. This expansion or contraction will cause pockets in the sides of the cylinder, in which one or more segments may overlap slightly. When this occurs, the molder has a troublesome job in extricating the pattern from the sand mold, and the sand that forms the face of the mold is, in many cases, "sheared" away when the pattern is lifted from the mold. A pattern in this condition receives rough treatment at the hands of the molder, as considerable rapping is required to loosen it enough to enable him to extract it from the mold.

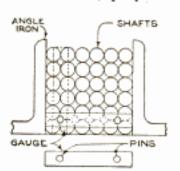
The objections above outlined, and others that could also be cited, do not apply to cylindrical patterns of the type shown in the drawing; if they did, very few castings could be produced from it, as it has a rather weak cross section. The pattern is made stave-fashion, with the staves running parallel to the center instead of being built up in segments. The pattern consists of the heads and the outer and inner staves. Contrary to the usual practice of making the heads in

a completé circle and building the staves around them, the heads are made in two pieces that are temporarily held together on a flat board. The body staves are next fitted and fastened to these half heads. The half pattern is now removed from the board, and reinforcing pieces are fastened inside the heads with an overlap at the joints, to which the opposite half of the pattern is fastened. The opposite half heads are put in place and fastened securely with glue and screws. The inside staves are fitted and fastened with glue and finishing nails, and finished with a round-bottom plane to the required shape and dimensions. This is done very simply, if the pattern is laid out and built up correctly. The pattern is now turned and finished in the lathe, sanded, and given three coats of good black varnish. The 3/16 by 11/4-in. lifting straps are then fastened to the side of the pattern. The straps are made the same length as the pattern and do not project beyond it, and cup-shaped depressions are cut into the wood to permit the insertion of hooks into the holes in the straps.

A novel feature of this mold is the rapping piece, made from two pieces of 2 by 4-in. lumber, fastened at right angles to each other. This piece has a 1-in. dowel pin at each end which fits into holes in the cope head. Instead of the heavy iron bar that is usually driven into the pattern for rapping purposes, the rapping is done on the rapping piece, which is put on after the cope flask has been lifted, and removed after the rapping has been finished.—M. E. Duggan, Kenosha, Wis.

Marking Off Centers on Shafts

When large numbers of short lengths of round stock require to be marked off at the ends, preparatory to center drill-



ing, much time can be saved by the simple set-up shown in the drawing, together with a special marking-off gauge.

Arrange the shafts, after cutting to the proper length, in

layers six wide and six deep, between two angle plates bolted down to a drill-press table, or other plane surface. The gauge can be made from any flat stock, but its width must be the exact diameter of the shafts. A pin is driven into each end

of the gauge, their diameter being such as to make them a snug fit into the spaces formed by the junction of four shafts. The distance apart of these pins is the same distance as the first and last spaces in the rows of stock.

When marking off, place the gauge in a horizontal position, with the pins in the spaces, as indicated in the drawing, and scribe a line along the shafts; this will give the center in one direction. After the lot has been scribed horizontally the gauge is placed in a vertical position and lines are scribed perpendicularly, the intersections of the horizontal and perpendicular lines being the centers of the shafts.

Light Reflector for Drafting

Often the light on a drafting board is poor and the shadows of the triangle and T-square are dense enough to cause eye-



strain in detecting the exactness of the lines to be drawn or traced. Under such conditions it is advisable to use a reflector of the type shown in the drawing. Nothing more than a square of white Bristol board is required, with a

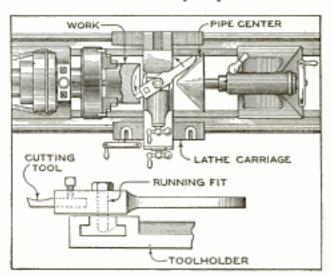
strip of the same material glued to the back to form an easel. By moving the reflector about so that the shadows are illuminated by the reflected light, the strain on the draftsman's eyes will be considerably lessened.—Truman R. Hart, Ashtabula, Ohio.

Galvanizing Brass and Copper

Copper and brass may be coated with metallic zinc in the following manner: Place finely divided zinc in a nonmetallic vessel, and cover it with a concentrated solution of sal ammoniac. This is heated to the boiling point, and the copper or brass articles are introduced. A few minutes in the boiling bath will suffice to produce a firm and brilliant covering over the surface of the work. The zinc can be reduced to the requisite fineness by pouring the melted metal into an iron mortar and pounding it with an iron pestle until the solid mass has been granulated to the desired fineness.

A Simple Radius Tool

The illustration shows a simple and almost automatic arrangement for cutting radii in a lathe. It only requires that the



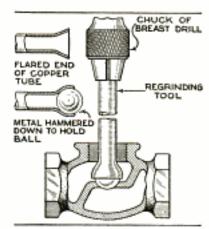
A Simple Radius-Cutting Tool That Is Almost Automatic in Its Operation: The Toolholder is Pivoted, and a Projecting Tail Bears against the Conical Center

tailstock center be fed forward. The tool bit is held in a holder that is pivoted at its center to the cross slide, in the manner shown. The projecting tail of the holder bears against the pipe center held in the tailstock. Consequently, as the conical center is fed forward, the tool is forced to travel in an arc.—Jos. F. Convery, Worcester, Mass.

Grinding Ball-Check Valve Seats

After a considerable period of use, ballcheck valve seats will pit and rust, the valve will leak, and it will be found that the

trouble cannot be entirely corrected by the insertion of a new ball into the worn seat. It is a simple matterto regrind such a checkvalve seat by the method illu strated. The end of a piece of cop-



per tubing is flared by driving it over one of the hardened steel or brass balls used. After the end is flared, it is hammered in to hold the ball securely. With this tool, held in the breast drill, and a small amount of valve-grinding compound, the seat of the valve may be quickly reground.

Drain Pit for Filling Stations

A small pit used for draining crankcases, and placed convenient to the filling station, has proved to be a good invest-



A Concrete Pit for Automobile-Service Stations Facilitates Drainage of Crankcase Oil. A Five-Inch Molded Rim Prevents Cars from Running over the Edge, and the Pit is Covered with an Iron Grating

the draining is not charged for. The stations can afford to do the work of draining the crankcases of their customers' cars free, since it results in the sale of several quarts of oil in each instance.

The pits are of concrete, made with a 5-in. molded rim, to prevent cars from running over the edge. An iron grating is always kept handy, and is put over the opening when the pit is not in use, to prevent accidents. By providing filtering facilities, the oil that is drained from the crankcases can be restored to salable condition, and can be sold for the lubrication of farm machinery and similar purposes.

Preventing Loss of Tracings

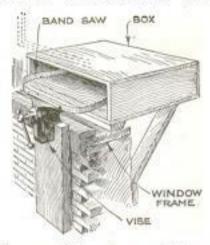
The chief draftsman in a large shop uses a very effective method of keeping track of tracings taken from the file by draftsmen for reference, alteration, or other purposes. A draftsman taking any tracing is required to leave with the file clerk a receipt in the form of a card 2 in. wide and 3 in. high, which is then filed by number in a tray. When the tracing is returned, the file clerk destroys the card before filing the tracing. This much

of the procedure is very common. The shop referred to had experienced a great deal of trouble because the draftsmen failed to return valuable tracings, and the receipt cards remained forgotten in the file. To prevent this, all the blank cards are now beveled off at the top; one month, cards are used beveled off toward the right side of the card, and the next month's supply of cards are beveled off toward the left. Toward the end of the month the file clerk goes through the card tray and takes out any cards which show by their bevel that they are remaining from the previous month. He then inquires of the writer of each of these receipts why he has not returned the tracing. If there is a good reason for keeping the tracing so long, the old receipt is destroyed, and a new one written on a card beveled to conform to those for the current month. In this way, the receipt file is brought up to date at the first of each month, and cases of "buried" and forgotten tracings are avoided.

Window Box Aids in Filing Band Saws

In pattern shops and other places where band-saw blades are filed frequently, the arrangement shown will facilitate the

work of setting and filing the teeth, and keep the saws from getting snarled up on the bench or floor so that there would be-as there generally is in such casesdanger of breakage. A wooden box is permanently



fastened to the outside of a window frame, so that it will clear the sash and not interfere with its operation. The folded saw is inserted in the box, where it is kept coiled throughout the operation. In this manner the saw filer requires but a minimum of room for his work, and he can get his vise as close as possible to the source of light.

In addition to the time-honored expedient of ruling lines for tables on the reverse side of a tracing, this side can be used for inking in temporary details. These can be removed later without affecting the main drawing.



Bicycle Grinding Outfit with Many Original Features

BY JOHN ANSON FORD

BY constructing a particularly ingenious grinding outfit, which is mounted on a bicycle, a westerner has emancipated himself from indoor shop work, and provided himself with a practical means of earning a livelihood in a congenial manner. The equipment is such as any person used to handling tools can make with little or no difficulty.

of the bicycle is raised from the ground on the special stand provided for making the outfit stable. The friction wheel is operated by a spring-held lever which holds it firmly against the rubber tire of the rear wheel, and so provides a very satisfactory means of driving the grinding wheel. The stand, or frame, for

elevating the rear of the bicycle from the ground and supporting both the outfit and its operator, consists of two rods, about 5 ft. long, which are hinged to a block fastened just underneath the saddle; these are spread out, and their ends thrust into the ground, when the grinding

outfit is to be used.



A Tool and Knife-Grinding Outfit Mounted on a Bicycle, the Rear Wheel of Which is Raised by Long Rock: The Upper Photograph Shows the Rods Extended; the Lower Picture Illustrates How the Rods Fold Out of the Way

The equipment, as illustrated in the several photographs, is original with the builder, who worked up his own design. It consists of an oak frame that forms a table on which

an oak frame that forms a table on which a fine-grained emery wheel, for knife and tool grinding, is mounted. The ordinary arbor of the grinding wheel was removed, and a bicycle hub substituted, to insure even, easy running. A small sprocket on the side of this hub carries a chain, which runs over another sprocket, also mounted on a bicycle hub; this is fitted with a friction wheel, which is brought into con-



To each side of the machine two chains are fastened, one to the rear of the frame, at the hub, and the other at the upper end of the front fork. When the supporting rods have been put into position, the chains are stretched taut to the lower ends and fastened there by hooks, thus forming a rigid support.

The manner in which this important feature of the device folds up parallel to the frame, without interfering with the operator when he is traveling, is shown in the second photograph.



A Counterweight and Pulley, Fastened to the Porch, Makes It Easy to Move the Outfit Up and Down Steps. The Lower Picture Shows the Complete Equipment as Mounted on the Wheel

Much ingenuity has been displayed in designing the various accessories, which include a buffer and scratch brush, mounted on a third bicycle

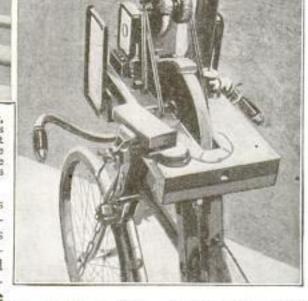
hub, upon which, at its center, a friction wheel is mounted. By means of an adjustable frame, which is clearly shown in the lower photograph on this page, these wheels can be brought down to make contact with the grinding wheel, so that polishing and cleaning can be done without the operator changing his position. A level is mounted on the table to enable the owner to set up his machine accurately, while a small vise, pivoted to one corner of the stand, is used to hold a fine-grained oilstone. When not in use, the vise is swung around out of the way. Convenient holders are provided on the table for two socket wrenches and an oilcan, other tools being carried in a case attached just underneath the water can, which is provided with a petcock to drip

water onto the grinding wheel.

The whole outfit cost its maker about \$45, and two months of his spare time to complete. The total weight of the wheel and its attachment is about 80 lb., and while this is a rather heavy wheel, it has not been found hard to manage, except when carrying the outfit up and down stairs to the room in which it is kept. To overcome this difficulty a counterweight and pulley have been rigged up

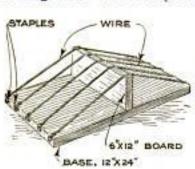
in the corner of the porch. When the rope fastened to the counterweight is hooked at the front of the bicycle, it is a very easy matter to move the outfit up or

down the steps.



A Wire Boot Scraper

A most efficient boot scraper can be made from two boards and a few feet of strong wire. A T-shaped support is made



by nailing the two boards at right angles to each other. The upper edge of the perpendicular board is notched to keep the several wires from shifting

their positions. One end of each wire is fastened to one end of the horizontal board with staples, the wires being then drawn up tightly across the vertical support and made fast with staples to the opposite end of the base. When the foot is drawn across the taut wires, the mud is scraped off and falls onto the base.

Cleaning Furnaces

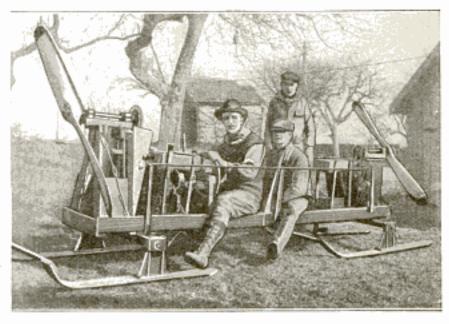
In cleaning out furnaces of the pipeless or hot-air types, an automobile-speedometer shaft, about 6 ft. long, can be used to reach parts of the furnace, such as the radiator, that are inaccessible to the usual cleaning tools. A brush is attached to one end and a round can fastened a short distance behind it. In use, the arrangement, brush first, is pushed around the smoke flues, the brush dislodging the soot and dust and the can collecting and removing it.

Something a little different from the usual type of air-propelled sled—one that

uses two propellers instead of one—is shown in the photograph. This particular vehicle uses both "pusher" and tractor propellers and is de-signed for use on hardpacked snow or ice. Two motors, one for each propeller, of the ordinary twin-cylinder motorcycle type are used, the motors being bolted to the frame of the sled. Brackets support the countershaft bearings and give the proper clearance to the blades. One end of cach countershaft is bolted to the propeller, and sprocket wheels are keyed to the opposite ends, as the propellers

are both driven from the motors by sprockets and chains. The speed of both motors can be controlled by a single lever within easy reach of the driver, and separate fuel tanks are provided for each engine. The frame of this aero sled is made from two spruce sticks, about 12 ft. long, with ash crosspieces. The runners are made like skis, and have steel shoes underneath to prevent skidding.

The front propeller is 5½ ft. in diameter, and the rear one is 4 ft. 10 in. The forward propeller is geared to run at about 1,100 r.p.m., while the one aft turns at



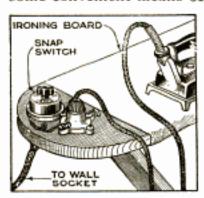
A Powerful Aero Sled That Uses Fore and Aft Propellers, Driven by Separate Engines of the Twin-Cylinder Motorcycle Type

from 1,300 to 1,400 r.p.m., so that even though it is in the air stream of the forward propeller it will take a good grip on the air.

This sled is very strongly built and has great speed, with a passenger capacity of three. Wire guys, fitted with turnbuckles, are used throughout the entire structure to keep the frame and mechanism rigid.—C. S. Greene, New York, N. Y.

Indicating Switch for Electric Irons

In order to prevent wear on the electric-iron plugs, and at the same time have some convenient means of controlling the



current as well as knowing when the
"juice" is
turned on or
off, an indicating snap
switch and
keyless porcelain socket
may be permanently fastened to the

ironing board. Connection is made to the source of current by means of a suitable length of cord with a plug, which is attached to the snap switch on the ironing board. This arrangement makes it unnecessary to pull the plug from the iron, and besides, the cord hangs down from the board instead of being in the way, as it is when connected to an overhead lamp. — K. L. Martin, Cleveland, Ohio.

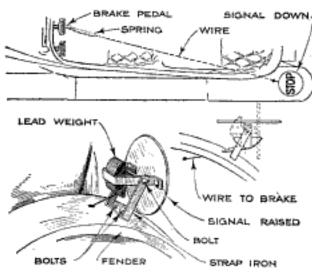
Cotter Pin Aids in Tube Repairs

When a tire is punctured and the inner tube deflated, it is necessary to pump up the tube to locate the hole. When the hole is located, the air is let out through the valve so that the tube can be cemented and patched. A simpler way than removing the inside of the valve or depressing it, is to insert a cotter pin into the puncture. The ends of the cotter pin are spread apart to distend the sides of the hole, and it is then an easy matter to force the air through the enlarged opening. Also, the application of a little patching cement to the inside edges of the hole makes a better job, and with the cotter pin holding the hole open, this is easy to do.

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A Simple Rear Signal

The "stop" signal illustrated is designed to be attached to the left rear fender of It is connected to the servicethe car.



An Automatically Operated Warning to the Car Be-hind That the Driver Intends to Stop or Slow Down is Operated by Pressure on the Service-Brake Pedal. Normally the Warning "Stop" is Not Displayed

brake pedal so that the slightest forward movement of the pedal will swing the circular target to a perpendicular position and display its warning. The sheet-metal disk is provided with a weight, which is attached to it by a bracket, as indicated in the drawing. Another bracket is bolted to the fender to support the weighted disk. Normally, the weight will keep the disk in a hori-zontal position, and operation of the brake pedal is required to make the device show its warning; this is accomplished by means of a wire, running from the weight to the brake pedal. To compensate for wear of the brake bands, which allows the pedal to move forward a greater distance, a coil spring is attached, as indicated. A signal of this character is of special value to truck drivers, where the rear view is obstructed by the body.

Electric Iron Used as Vulcanizer

Tube vulcanizing is expensive, and often a new tube is discarded because of a single blowout that is too large to be covered with a cold patch. To be sure, there are various types of vulcanizers that are to be had for a small sum, but as a rule they are mussy and inefficient, often ruining the tube beyond repair, and with small gasoline vulcanizers, there is the added danger of fire.

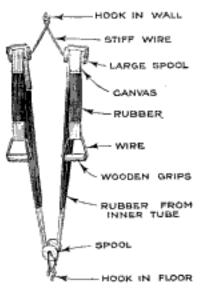
A safe and reliable vulcanizer that covers a large area can be made by removing the handle from an electric flatiron and using it as the heating unit. Inner tubes can then be vulcanized anywhere that current is available. A repair can be made very close to the valve without removing it, and any size of hole can be mended by making one or more settings of the iron. It is advisable to try out the vulcanizer on an old tube first. In making a repair, always powder the patch with soapstone, or French tale, and lay a piece of paper over it before applying the vulcanizer. This will prevent the hot iron from sticking to the tube.

A short piece of iron, with holes bored in one end, screwed on in place of the handle, will make the removal of the hot iron an easy matter. In use, the electriciron vulcanizer is clamped to the tube with one or more ordinary C-clamps.— Glen F. Stilwell, Collinsville, Ill.

A Homemade Exercising Machine

Old inner tubes, and some stiff wire or iron rod, together with three large spools, are the materials used for making a home

exerciser at insignificant expense.



The rubber is cut into strips, 2 in. wide and of the length desired, two or more of the strips being cemented to each other, as mav be desir-Where able. the bands pass over the spools, canvas is used instead of rubber, on

account of the wear. The pieces of canvas are sewed along the edges and turned inside out to make a flat tube the same width as the rubber bands. The ends of the rubber strips are covered with rubber cement on both sides, inserted into the canvas, and weighted down until thoroughly dry. The arrangement of strips, spools, and hooks is clearly shown in the drawing.

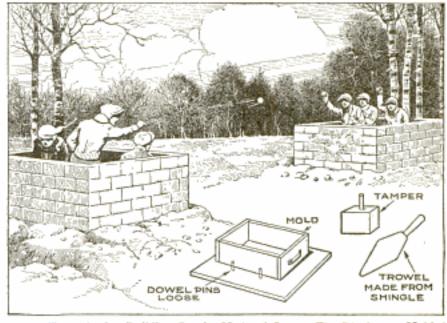
¶ Any discoloring matter in water will stain a water gauge glass and make it difficult to see the water level. When it becomes necessary to clean the glass use hydrochloric or muriatic acid.

Making Snow Building Blocks

Forts, Eskimo igloos, and other buildings can be made quite elaborate archi-

tectural accomplishments if constructed of snow building blocks. snow is compressed in a simple rectangular wooden mold, which produces a block about the same size as the standard concrete block, or 8 by 8 by 16 in., although any other size or shape may be produced by altering the mold. The mold is placed on a flat surface, filled with snow that is tamped down hard, and the snow struck off level with the After the mold top. snow has been sufficiently compacted, the mold is removed, and the block is set aside until a sufficient number have been

gether by a "mortar" of wet snow or slush, which, when frozen, unites the building into one solid mass. The trowel used for spreading the mortar can be



Forts Erected with Building Blocks Made of Snow: The Blocks are Molded in a Wooden Form and Then Laid in a Mortar of Wet Snow, Which, When Frozen, Unites the Building into One Solid Mass

made to complete a fort or other structure. In building, the blocks are held tomade from a shingle or piece of board.— John L. Dougheny, Toledo, Ohio.

Comfortable Ridgepole Seat

The drawing illustrates a device that can be used to equal advantage by carpenters and others doing work on the



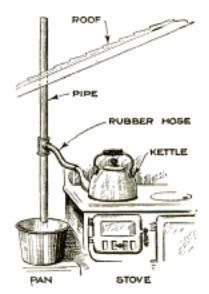
ridge of a roof. The scat is made from a board 2 ft. long, which is supported in a horizontal position by braces at each side. Naturally, the length of the perpendicular supports will vary more or less to correspond

to the pitch of the roof. A seat of this type can be moved forward or backward while the worker is sitting on it, and the fatigue caused by assuming uncomfortable positions is thus obviated. Such a seat is also a safety device for the worker, that will materially reduce the possibility of accident either to himself, or to those below from falling tools.—Augustus C. Hausman, New Haven, Conn.

Making Alkaline Water Drinkable

Settlers in parts where the water is alkaline find it difficult to get water that

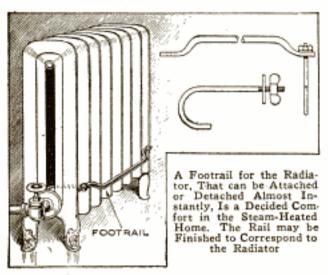
is fit to drink, as it must be distilled or otherwise purified. The illustrati on shows an easily made condenser that is often used for this purpose, consisting of nothing more complicated than a length of iron pipe provided with a tee in the center, and passing



through the roof of the house. The spout of a teakettle is connected to the tee by a short length of hose. When the water in the kettle boils the steam will issue into the iron pipe where it will condense into drops on the inside, the distilled water dripping into a pan.

A Footrail for the Radiator

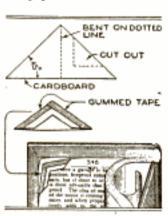
A quickly detachable footrail that can be used on any type of radiator, can be made from a piece of ½-in, pipe or iron



rod, although the former will probably be found to be stiffer. A piece of pipe of suitable length is bent to the form shown, and the ends are flattened and drilled to take the threaded ends of hooks made of iron rod. These hooks, or clamps, are hooked over the inner part of the radiator between the sections. The threaded ends are inserted in the holes provided in the ends of the rail, which is held rigid by the application of washers and wingnuts.—B. Francis Dashiell, Dunkirk, Md.

Practical Bookmarkers

A bookmarker that is free from the many objections of most types and that slips over a corner of the page is very simply made. Cut a square of rather thin



cardboard, about 2 in. on a side; cut along one diagonal, and place the resulting two-triangles together. Now cut two 2-in. pieces of gummed tape and use them to fasten the short edges of the paper triangles together. Finally, cut a small notch in the middle of

the long edge of one of the triangles and fit the completed bookmark over the corner of a stiff card, to clear out any paste or gum that might remain between the two triangles. To use this bookmark attach it over the corner of the left-hand page of the book on the upper side of the leaf. Do not try to catch more than one leaf in the bookmark, for it will then be sure to come loose when the book is opened. It is a good idea to see that the notched side of the marker always indicates the side where the "place" in the book is.—Curtis Ralston, Springfield, Ohio.

Transferring Printed Pictures

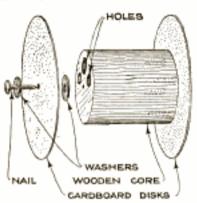
This method may be used for transferring the pictures printed in papers and magazines to paper and fabric for various purposes.

Dissolve a bar of common soap in 1 gal. of hot water and add ½ pt. of turpentine. Allow the mixture to stand overnight, stir well, and bottle, after which it is ready for use.

The solution is applied to the face of the picture it is desired to transfer, with a brush or tuft of cotton. A piece of clean cloth or paper is laid over the picture and firmly rubbed with the bowl of a teaspoon, or a similar smooth article.

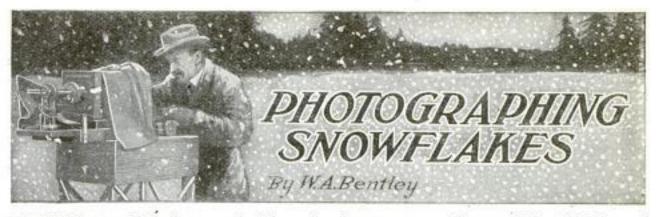
The Eccentric Spool

A very simple toy will interest the young folks because of its eccentric



conduct and movements when rolled, and because of the unusual principle involved. All that is required is two heavy cardboard disks, and a section of curtain pole about 13 in.

in diameter. One disk is permanently tacked to the end of the wooden core, while the other is attached so as to revolve freely. Three holes, one ½ in. in diameter and two ¼ in. in diameter, are drilled all the way through the wood parallel to the center. A washer is provided on each side of the revolving disk to prevent it from binding; this and the holes drilled through the crosspiece are responsible for the unexpected spins and turns that the spool automatically performs when rolled. A very slight push makes it do this; a hard one will send it rolling in a straight line.



EVERY snowflake has an infinity of beauty which is enhanced by the knowledge that the investigator will, in all probability, never find another exactly like it. Consequently, photographing these transient forms of Nature gives to the worker something of the spirit of a discoverer. Besides combining her greatest skill and artistry in the production of snowflakes, Nature generously fashions the most beautiful specimens on a very thin plane so that they are specially adapted for photomicrographical study.

The photo-graphing of snowflakes, although quite delicate work, can hardly be called difficult, although some hardships attend it, because the work must all be done in a temperature below freezing, and under conditions of much physical exposure. The temperature at which photography is possible depends

somewhat upon the thickness of the crystals; this varies greatly from time to time, and depends upon whether the temperature is rising from an intense degree of cold or falling from a point above freezing. If rising after a cold snap, photographing can often be continued until actual thawing commences.

Of course, location is everything in this work, and no one except those living in arctic climates or in regions having long and severe winters, can accomplish very much. Generally speaking, the western quadrants of widespread storms or blizzards furnish the most beautiful and perfect forms. At such times the wind is usually westerly or northerly, with the

barometer standing at 29.6 to 29.9 in. and slowing rising. The percentage of perfect crystals is likely to be larger when the snowfall is not too thick and heavy, with the crystals medium to small in size rather than large. The character of the snowfall often undergoes quite abrupt changes as a storm progresses.

The apparatus required for snowflake photography consists of a compound microscope, fitted with a joint that permits the instrument to be turned down horizontally, at right angles to its base,

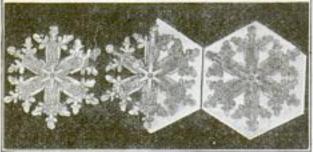
> so that it can be coupled to a camera bellows by means of a light-tight connection. The microscope objectives are used alone, without the eyepiece. It is best to have several different objectives; 1/2, 3/4, and 3-in. combinations, which give magnifications of from 8 to 60 diameters (64 to 3,600 times). will serve well.



A Variety of Strange Forms of Snow Crystals: The Specimens near the Center Are of the Most Interest on Account of Their Rarity

Ordinary daylight, coming through a window, is used for illuminating the crystal after it has been placed on a microscope slide, a tiny beam of light entering through the small aperture in the substage of the instrument. The apparatus is placed indoors, near by and facing a window. The room, the apparatus, and its accessories should always be away from any source of artificial heat, and at a temperature approximately that of the outside air. The necessary accessories are an observation microscope, a pair of thick mittens, microscope slides, a sharppointed wooden splint, a feather, and a turkey wing or similar duster; also, an extra focusing back for the camera, containing clear glass instead of the usual ground glass, with a magnifying lens attached; this is used for final focusing. A blackboard, about 1 ft. square, with stiff wire or metal handles at the ends, so that the hands will not touch and warm it, is used to collect the specimens. As it is necessary to cover the end of the microscope objective with a strip of black card, that takes the place of the usual





Blocking Out the Snow-Crystal Images on the Photographic Negative: Right, Original Negative; Center, Negative Partly Blocked Out; Left, Completely Blocked-Out Negative

camera shutter which controls the duration of exposure, it is necessary to fit two vertical rods at each side of the microscope tube to hold the card.

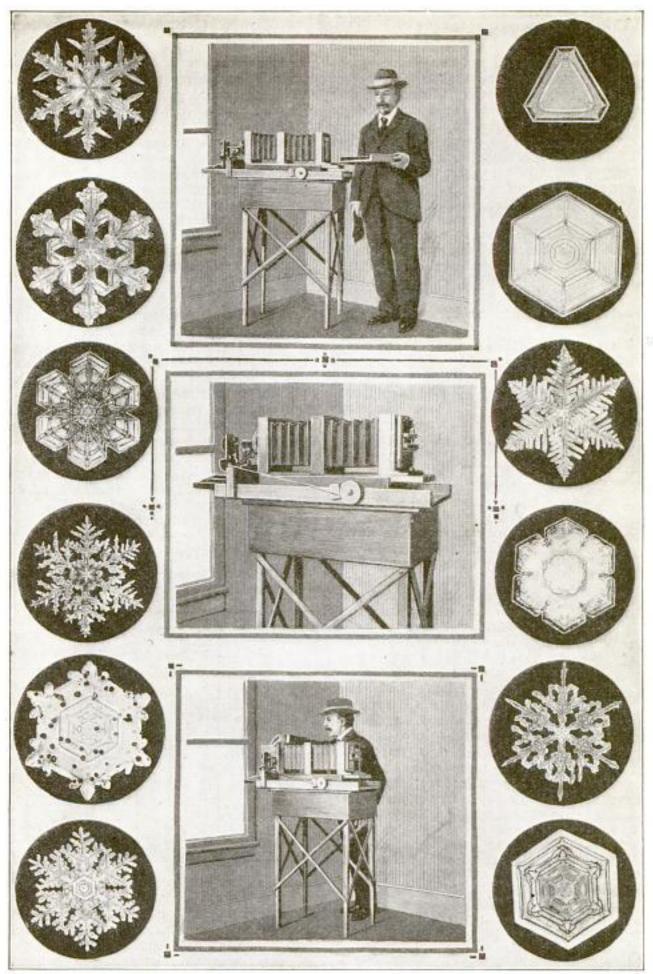
The snowflakes are caught on the blackboard as they fall, and examined by the naked eye or with the assistance of a hand magnifying glass. The feather duster is used to brush the board clean every few seconds, until two or more promising specimens alight upon it, when it is immediately removed in-From this point onward the photographer must work fast. promising specimens are placed for a moment's observation under the observation microscope. The removal of the snowflake from the board to the microscope slide is accomplished with the sharp-pointed splint, which is pressed gently against the face of the crystal until

the latter adheres to it, so that it can be picked up and placed on the glass slide. Usually several crystals are placed together on a single slide, a momentary glance being given to each, and care taken while doing this not to breathe on the crystals. The utmost haste must be used, for a snow crystal is often exceedingly tiny, and frequently not thicker than heavy paper. Furthermore, once these bits of pure beauty are isolated, evaporation (not melting) soon wears them away, so that, even in zero weather, they last but a very few minutes. When a de-sirable specimen is obtained, it is pressed flat against the glass with the edge of the feather and the slide inserted in the stage of the microscope on the camera stand, centered, roughly focused with the camera ground glass, then sharply focused with the clear-glass screen and magnifier, focusing on some tiny air tube near the center of the crystal. The plate holder is then inserted into the camera, the objective covered with the black card and the slide removed from the plate holder. The objective is then uncovered, and when the exposure, which may vary from 8 seconds to 100 or more, is deemed sufficient, the operation is reversed. Naturally enough, no rule for the length of exposure can be given, except that the greater the magnification, the longer the exposure should be.

The frail, feathery flakes are the most difficult to photograph, and it is always best to place five or six other crystals around the specimen, as this greatly retards the evaporation of the central one.

When working from the rear of the camera, and the bellows extension is such as to make it impossible to reach the focusing screw on the microscope, an arrangement similar to that shown in the page illustration can be used. This consists of a cord that runs over a wheel on each side of the camera and around the focusing screw. No lens is required in the camera, the microscope furnishing the optical equipment for projecting the images onto the sensitized plates.

Having recorded the fleeting substance of the snowflakes on the photographic negative and brought out the image by development, the photographer discovers that the body of the snow crystal is so transparent, that it does not contrast enough with its background to make a print in which the form will stand out in relief. There is no purely photographic method for producing the white images against a dark background, and yet it is necessary to do so if the images are to be



The Apparatus Used for Photographing Snowlakes and Some of the Specimens Selected. Above: The Author Holding the Tray on Which the Snowlakes are Collected. Center: A Cord That Passes over the Microscope Focusing Screw and Wheels at Each Side of the Camera Makes Sharp Focusing Possible. Below: Inserting the Transparent-Glass Microscope Slide, on the Surface of Which Is One or More Snowlakes, into the Microscope Stage, Preparatory to Photographing

appreciated by most people, whose ideal of snow is that of immaculate whiteness. The only effective method of accomplishing this result is what is known among

photographers as "blocking out."

The negative is supported on an ordinary retoucher's desk, which may be merely a piece of glass, arranged to hold the negative so that the image is illuminated by transmitted light. Then, with an etching knife or other fine, sharp-pointed tool, the operator proceeds to scrape away the emulsion around the outline of the crystal to leave it standing alone against a background of clear glass. This requires considerable patience, and often considerable time as well. In order to avoid irreparably spoiling the original negative, it is best not to alter it in any way, but to make a copy negative on which the actual blocking out is done. After the negative has been thus prepared, prints or lantern slides are made in the usual manner. Blocking out the negatives is done indoors, instead of outdoors as shown by the photograph, which was thus taken to get sufficient light to allow the exposure to be made.

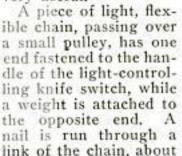
Alarm Clock Turns on Electric Lights

The use of artificial light in poultry houses has become quite popular, as, by increasing the number of hours of light,

the hens have more time for feeding, and lay more eggs. Where electric lights are

used in the morning, say from 4:00 a. m. until daylight, the alarmclock time switch illustrated will be found

very useful.



level with the alarm-wind key of the clock. One end of this nail is supported on a small block immediately behind the clock and the other rests on the alarm key of the clock, after it has been wound. This arrangement holds the chain and weight, and provides for enough slack chain to leave the switch open. When the alarm goes off at the time set, the alarm key turns and allows the nail to slide off; the weight drops down and closes the switch.

Cleaning Plowshares

To keep plowshares and moldboards, as well as cultivator shovels, from rusting during the time they are laid up, it is best to give them a liberal coating of some thick grease. If the grease hardens on

the surface so that its removal is difficult when the implement is to be used, a small amount of gasoline or kerosene may be poured over the share, and ignited just before the plow is to be used. The heat, together with the solvent action of the gasoline, will soften the grease, and if the plow is started in the ground while the grease is still warm, the coating will peel off easily and completely. A handful of dry hay or grass ignited under the plowshare will answer in the absence of gasoline. Either of these methods is better than scraping the grease off.

A Simple Farm Hoist

A simple hoist that will find many uses about the farm, for raising bags of grain

and other bulky weights to the upper floor of a barn or other building, is shown in the drawing.

A wooden beam, of suitable thickness and length, is hinged to the floor at a convenient point inside the door or other opening. The upper end of the

WINDING HINGE BLOCK DETAIL OF PULLEY

beam is provided with a single-sheave pulley, over which the rope passes to the winding drum; this can be easily improvised. A wooden block can be made and inserted underneath the projecting beam so that the arm is held in an inclined position, as shown. The packages are raised clear of the building and, when they reach the pulley, swing inward as the arm rises to a vertical position.

Increasing Tone of Phonograph

"Extra-loud" phonograph needles are furnished that have a comparatively blunt point so that none of the amplitude of the vibrations is lost as in the long and tapering "soft-tone" needles. When it is desired to obtain a still greater volume of sound, these extra-loud needles can be shortened by breaking off about one-third of the needle at the blunt end. This is done by holding the needle in two pairs of pliers and bending it. The needles are hardened and will break easily. The shortened needle is secured in the reproducer and permitted to protrude just enough to allow the other parts of the reproducer to clear the record. The greatest possible volume of sound is then obtained from the records for playing dance music or piano records.—Chas. I Reid, Millersburg, Pa.

Cheap Soot Removers

To clean out stovepipes and furnace flues of an accumulation of soot without trouble or muss, is entirely possible by the use of common materials. Metallic zinc is one of these soot-removing agents, and it can be used in any form, such as old tops from fruit jars, old washboard coverings, dry-cell cases, and the like. In the case of the last-named, a particularly pleasing effect is obtained when an old dry cell is dropped into the flames of an open fire, which produces a delightful play of colored light. A handful or two of salt thrown into the furnace is also good for removing accumulations of soot. —Cora Hamilton, Binghamton, N. Y.

Scraper for Dinner Plates

A little convenience for the kitchen that will save a considerable amount of labor



is the easily made scraper shown in the drawing. A sheet of thick rubber is clamped between two hardwood blocks of the proper dimensions with ordinary screws. One or two passes of such a scraper

over a dish cleans off practically all grease and other remains much more quickly and effectively than is possible by the use of a knife or similar implement.

Sled Runners for the Baby Carriage

Four pipe tees, and suitable lengths of pipe, bent upward at the ends, are the only materials required for a set of de-



A Pair of Gas-Pipe Runners for the Baby Carriage Makes It Almost Instantly Convertible into a Sleigh for Snowy Weather. It Is Only Necessary to Remove the Wheels and Slip the Runners over the Axles

tachable runners by means of which the baby carriage can be converted into a sleigh in a few minutes.

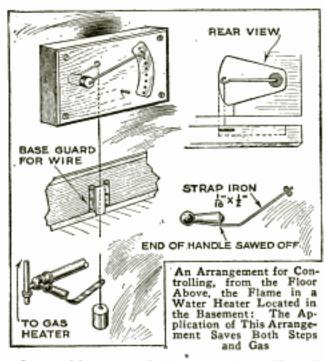
To attach or detach the runners, it is only necessary to remove the nuts and washers that hold the wheels, slip on the runners and replace the nuts, although in some cases it is possible that larger washers will be needed on each side of the tee, to hold the runners rigid when the nut is turned down. If some form of catch is employed instead of nuts to hold the wheels, it may be necessary to cut a groove in the inner ends of the tees to take the catch. This is easily done, however, and will not worry the amateur mechanic. The size of the tees used, and, therefore, the pipe size, will be determined by the diameter of the axles.-Clare B. Smith, Chicago, Ill.

Stiff Collars Made into Soft Ones

Most stiff linen collars are discarded at the slightest sign of wear, although in this condition they can be made to give weeks of extra use by converting them into soft collars. This is done by boiling out all the starch, making neat repairs where needed, with silk thread, and laundering in the usual manner for unstarched work,—S. S. Sutherland, Detroit, Mich.

Step-Saving Water-Heater Control

The water-heater regulator illustrated is one that has resulted in saving many steps between the first floor and basement



of a residence, and that has also effected a saving in the amount of gas consumed. The construction of the regulator is simple, and involves nothing that cannot be made by the home mechanic. An extension is attached to the gas-cock handle, as indicated, and this is connected by a wire to the controlling arrangement on the upper floor. The controller consists of a U-shaped wire lever mounted on a wooden block attached to the wall. One end of the lever is bent at right angles, and its position is adjusted and maintained by inserting this projection into holes drilled in a metal plate and into the block. A weight is attached to the underside of the valve-handle extension, so that should the wire break, or the lever be-come loose, the gas will be turned off automatically.-Donald W. Clark, Buffalo, N. Y.

A Hint for the Auto Painting Job

When the automobile is given a coat of paint at home, the most important thing is to keep dust from settling on the paint before it has dried. The old finish should be sandpapered and carefully wiped off, to make the surface as smooth as possible and remove all dust and dirt, Before applying the paint, tack paper over all cracks and crevices in the garage that might let in dust from the outside;

then, if an especially dust-free job is desired, make a frame of light lath, big enough to stand on the floor and cover the car and at the same time leave room to work. Cover this frame with thin paper—light will come through the paper but dust will not. Save a new brush and an unopened can of varnish for the finishing coat on the body and fenders, and when the painting job is completed, do the finishing work under the covered frame.—J. Paul Suter, Youngstown, Ohio,

Removing Wire Wheels

Owing to a puncture, it was found necessary to remove one of the wire wheels on a new automobile that had been driven only a few hundred miles. The nuts on the wheels had been set up very tight, and it was found impossible to unscrew them by simply pulling on the spanner wrench, with the wheel jacked up. The nut was finally unscrewed by the following method:

The jack was removed and the spanner set on the nut so that its handle was horizontal; then the jack was set under the end of the handle. By "pumping" on the jack, the end of the handle was raised slowly, while the wheel revolved, slipping over the road surface. By proceeding in this manner, the nut was loosened sufficiently to enable it to be entirely unscrewed without difficulty by turning the spanner by hand.

An Easily Made Sewing Stand

The sewing stand shown in the drawing is the outcome of a woman's inability to obtain an article suitable to

her requirements. It is
made from two
wooden cocoa-packing cases of the same
size. After the outside of the boxes had
been covered with
cretonne glued to
the wood, hinged lids
were provided and
similarly covered.

The wooden legs are about 1-in. square, and are fastened to the boxes from the inside, with screws.

The top section is provided with a neat brass hasp so that it can be locked.—T. H. Lynn, Hyattsville, Maryland.

Cleaning Ceilings

To clean smoke, dirt, grease, fly specks, etc., from a painted ceiling or wall, make a mixture of vinegar, baking soda, and a little table salt, and rub the grimed surface with it. Follow by washing off with warm water and soap, and wipe dry, using a soft rag. This method is also good for enameled baths, glass, and white porcelain.

Test for Water in Gasoline

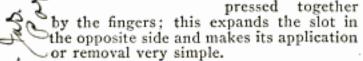
Water will "lick" molasses off a stick, gasoline will not; and water, being heavier than gasoline, sinks to the bottom of a tank. On these principles a simple test for water in gasoline has been evolved by a state inspector. A stick is coated with molasses and plunged into a gasoline tank. If there is water present it will show up as a bare section on the gauge when withdrawn, the length of the bare wood indicating the depth of water.

—Hjalmer Lindquist, Minneapolis, Minn.

Softening Tone of Phonograph

The attachment shown in the drawing is cut from a piece of thick sheet rubber,

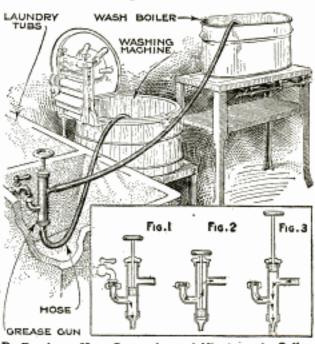
leather, or similar flexible material, in the form shown, and fitted over the needle bar of the phonograph reproducer to subdue the tone of the instrument. In applying or removing the "mute," for such it properly can be called, the ends are



Laundry Siphon Made from Grease Gun

A washing machine or boiler can be filled or emptied easily and without dipping the water by means of the novel siphon shown in the drawing. An ordinary grease gun was obtained and elbow and hose connections were brazed to the side of the cylinder. The siphon is screwed to the laundry-tub faucet, and, with the piston in the position shown in Fig. 1, the water flows through the nozzle at the bottom and may be con-

ducted into any receptacle, or used, with the hose removed, for filling the stationary tub. With the piston in the position indicated in Fig. 2, the water flows



By Brazing a Hose Connection and Nipple to the Cylinder of an Ordinary Grease Gun, a Laundry Accessory is Produced That will Drain or Fill the Washing Machine, Boiler, or Other Vessels

through the upper tube. To drain the washing machine or boiler, it is only necessary to raise the piston to the position shown in Fig. 3 and turn on the water, which will suck the dirty water out into the stationary tub.—J. G. Brown, Evanston, Ill.

The Magic Pill Box

The magic pill box makes coins disappear and return at will; the trick is very simple, and any pill box can be fixed for performing it in a few minutes.

Get a regulation round pill box, and

cut a cardboard disk just large enough to fit into the bottom. Drop a coin in the box and put the lid on; then, turn it upside down and shake it, calling attention to the fact



that the coin is still there, by the rattling inside. Now, pull the box apart, holding the lid in the left hand, so that the cardboard disk covers the coin, which has vanished. Then, still holding the lid upside down, put them together again and reverse the operation, holding the bottom in the right hand; upon opening the box the coin will reappear.

A Small-Lathe Countershaft

By J. V. ROMIG

INSTALLING a small bench lathe in the shop of the experimenter or model maker, has caused many an amateur me-

SALAT FOR OIL-SOAKED WASTE

BABBITT

UPPER CONE
PULLEY

SALAT FOR OIL-SOAKED WASTE

1" PIPE

PIPE-TEE
BEARING

SNAP SWITCH

SPEED LATHE

Setting Up a Small Bench Lathe in the Experimenter's Shop is Accomplished without the Use of an Overhead Countershaft. The Countershaft is Supported on an Easily Made Standard and Bearings Made of Iron Pipe and Fittings

WORKTABLE

chanic to lie awake nights figuring how to avoid overhead countershafts, with their attendant long belts, particularly when the lathe is to be operated by a small electric motor. A system that has been satisfactorily used for several such installations eliminates entirely the countershaft fastened to the ceiling, and substitutes for it an easily constructed and economical arrangement made of iron pipe, and secured to the bench as shown in the drawing.

Two lengths of 1-in. pipe of the proper length form standards for supporting the countershaft; one end of each is fitted with a floor flange, the other with a ¼ by ¾ by 1-in. tee. Pipe nipples of the proper length are screwed into the tees, and a ¾-in, tee is screwed onto each end of the T-shaped assembly of pipe and fittings; these latter tees are lined with babbitt for shaft bearings.

Slots are cut in each of the bearing tees and plugged with pieces of wood, which must reach to the shaft before the babbitt metal is poured; the blocks are later removed, and the resulting slot is packed with oil-soaked waste.

In pouring the babbitt bearings, the shaft is inserted into the tees and blocked up so that it will be central. The shaft is wrapped with a single thickness of paper to prevent sticking after the metal cools. Both ends of the tee are dammed to prevent the melted metal from flowing out; this may be done by fitting a cardboard

disk over the shaft, against the end of the tee, and holding it in place with putty, or with a metal collar screwed against the tee. The opposite end is similarly dammed. A lip-shaped opening must be provided at the highest point of the dam for pouring the metal. If properly made, such bearings will require but very little aftertreatment to obtain a true-running bearing. The countershaft and its pipe standards are assembled, as shown in the drawing, with collars against the bearings to prevent end play.

For small lathes up to 6-in. swing, a 1/4-hp. electric motor is perhaps the

most satisfactory source of power, and this is bolted to the bench, back of the headstock. A snap switch of suitable capacity can be mounted at a convenient location underneath the bench, for controlling the operation of the motor.

If it should be undesirable, for any reason, to have the countershaft mounted on the top of the bench, several modifications of this arrangement are possible, and will suggest themselves to the builder. The same idea can be carried out by inverting the arrangement and bolting it to the underside of the bench, or to the floor under the bench, cutting slots on each side of the headstock and bringing up the belts from underneath.

Aid for Feminine Motorists

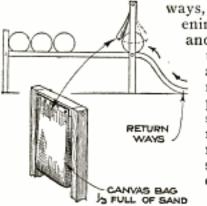
When motoring in a brisk breeze, many women are bothered by the problem of preventing the skirts of light and thin dresses from blowing up. With both hands occupied it is impossible for the feminine driver to keep tucking her skirts under her.

A clever girl conceived the idea of taking an ordinary paper clip and fastening the front and back hems of her skirt together after she had seated herself in the car. Thus, her limbs are left free to manipulate the foot pedals and her hands can be kept where they belong—on the steering wheel. The slight weight of the clip, added to the fact that the front of the skirt is fastened to the back part, which does not sag down so far in the car, helps to hold the skirt easily, and there is no sense of weight or restriction of movement.—Ethel Van Cise, San Diego, Calif.

Retarder for Bowling Balls

To prevent bowling balls from coming together too hard when they reach the end of the return

end of the return ways, thereby shortening their life and making an



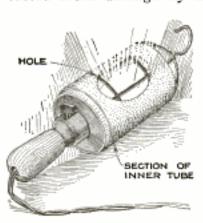
unnecessary amount of noise, the proprietor of a set of alleys rigged up the retarder shown in the drawing.

Two upright pieces, con-

nected by a crosspiece, were fastened to the sides of the ways, and from the crosspiece a canvas bag, about a third filled with sand, was suspended in such a manner that the bottom was in line with the center of the ball. The velocity of the ball is reduced when passing underneath the bag to such an extent that it rolls into place easily and almost noiselessly.—Geo. A. Volz, Monroe, Mich.

Shade for a Trouble Lamp

To shade a trouble lamp that is protected from damage by a wire guard, a



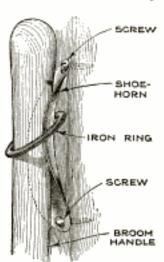
suitable piece
of an old inner tube that
has a hole cut
in one side
and pulled
over the
guard, as
shown in the
drawing, will
serve very
well. The hole
can be cut to
permit the
passage of as

much light as desired without having it shining into the workman's eyes. Besides serving as a shade, the rubber is also an additional protection for the bulb.

Broom Holder Made from Shoehorn

An iron ring, such as is commonly known as a harness ring, and an ordinary shoehorn can be converted into a very

satisfactory holder for brooms, mops, and similar roundhandled articles. As shown in the drawing, this particular form of holder is simplicity itself; the ring is slipped over the small end of the shoehorn, both ends of which are then fastened to the wall with screws. Roughening the inside of the ring will im-

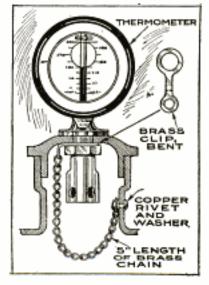


prove its grip on the handle of the broom.
—M. H. Bolsinger, Johnstown, Pa.

Locking the Radiator Cap

Radiator caps of automobiles that are fitted with thermometers for registering the temperature of the cooling system,

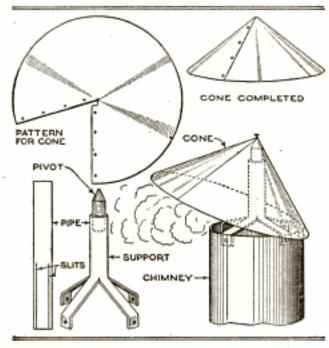
and for giving warning of overheating, are expensive enough to attract the attention of the ''doormat'' type of thief. A simple protective measure consists in attaching a short length of light brass chain to the instrument and the radi-



ator-filler tube, in such a way that the cap can be unscrewed for filling the radiator, but cannot be dropped or carried away. A brass clip is cut to the form shown and screwed underneath the nut that holds the thermometer to the radiator cap. One end of the chain is fastened to this clip, and the other is riveted to the neck of the radiator. While it is possible to cut the chain with a pair of wire-cutting pliers, the thief, finding the cap secured, will more than likely seek easier booty.

A Simple Stovepipe Cap

The chimneys of most summer kitchens are mere stovepipe extensions beyond the roof or walls of the building,



A Simple Cap for a Stovepipe Chimney That Not Only Increases the Draft and Prevents Water from Entering but Keeps the Stove from Smoking

and should be provided with rain caps, to prevent water from entering and causing them to rust rapidly. Stationary caps, while suitable for the purpose, cause the stove to smoke more or less in windy weather. Of course the location of the building in relation to surrounding structures has much to do with smoking chimneys and imperfect draft. However, the simple wind and rain deflector illustrated will insure against such annoyances.

A piece of 1-in. pipe, about 8 in, long, and a 12 by 12-in. sheet of heavy tin or galvanized iron, with a few stove bolts, or rivets, are the only materials required. The pipe is slit with a hacksaw to a depth of 4 in., as shown, and the four quarter sections thus made are bent at an angle to the remaining section, the bent part being heated to make the work easier and prevent breaking. The ends of the projections are turned down 1 in, from the end and drilled to take suitable bolts or rivets, as indicated. A wooden plug is driven tightly into the upper end of the pipe and tapered off as indicated. The standard thus made is bolted or riveted to the stovepipe.

The conical cap is cut from the piece of sheet metal provided, the edges being drawn together and riveted or soldered, and the completed cone is placed on the pivot and held in place by a nail driven into the wooden plug.

The slightest wind will operate the cap, causing it to tilt against the windward side of the pipe, so that the draft is increased and back drafts prevented.

Identification Mark on Tires

An aluminum slip on which the name of the owner is stamped can be placed in the mold when a section is being vulcanized into a tire, and provides a means for permanently marking the tire with the name of the owner pressed into the rubber. Nameplates of the type in question are produced by slot machines more or less generally located in public places and amusement resorts, and cost only a few cents. If desired, the name of the repairman can be used.

When the tire is ready for vulcanizing, the nameplate is placed in the mold, face out, and then the tire. The nameplate can be used indefinitely, and the same idea can be applied to a number of different methods of marking and identifying tires.

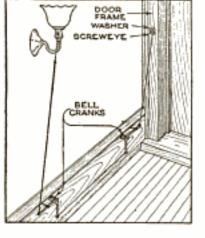
Extension for Pull Chains

An inconveniently placed electric light can be quickly changed to be the most

convenient in the whole house by using the idea illustrated, or some varia-

tion of it.

Two bell cranks, having 2½-in. arms, are fastened to the baseboard, and connected to each other and the pull chain of the



lamp socket by means of a cord. Another cord is run up through a screweye on the door frame, and a washer tied to the end of the string to keep it from falling through. A small washer behind each of the bell cranks prevents them from binding against the wall.

Before this extension pull chain was installed, it was necessary to walk around the bed in order to operate the light, but with the extension, the light can be turned on from the doorway.

Muting a Banjo

In the rendition of some selections, or under circumstances where the loud tone of a banjo is more or less objectionable, the instrument can easily be muted to give a more subdued tone. All that is necessary is two five-cent pieces; these are interposed between the ends of the bridge and head of the instrument.

How to Build an Adjustable Bridging Condenser

An adjustable bridging condenser for wireless work, that will serve as well as the high-priced manufactured articles on the market, can be built easily and economically. It will work in the ground lead in C. W. transmission sets, but when used for this purpose, the mica should be of the best quality, and all units, when clamped together, should be tested out with 500 volts of direct current before installation. This condenser works nicely in receiving sets, and can be made in various capacities, which are cut into and out of the circuit by the fan switch.

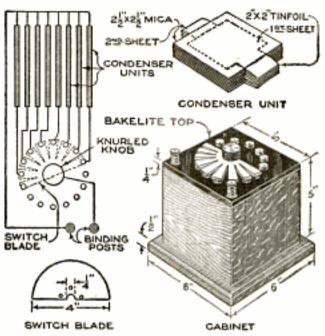
The eight condenser units are made up of 2-in. squares of tinfoil, clamped between 2½-in. square mica sheets. Make one unit with five sheets of foil and the remaining seven with three sheets of foil each. The foil sheets are cut out with a tab at one edge which projects beyond

the mica plates.

In assembling the first unit, a mica sheet is laid on the table, a tinfoil sheet placed on it with the tab projecting to the right, another mica sheet placed on top, and the next tinfoil sheet placed with the tab pointing to the left, and so on until the five sheets of foil and six sheets of mica are assembled. The remaining units are assembled in the same manner, the tabs of the alternate sheets being brought out at opposite sides.

After assembling each unit, bind it with electrician's tape, or bolt the whole number of units together between metal plates and impregnate with paraffin. The foil tabs are all brought together at the ends and a lead wire soldered to each, the whole being bridged at the back, as shown, and the leads brought out to contacts in the bakelite top of the cabinet; 16 points are used, eight of these are idle or dead taps, and merely serve to carry the switch blade smoothly. The switch blade is formed from sheet aluminum and screwed to the underside of the switch knob. If sheet aluminum is not to be had, use one of the fixed plates of an ordinary variable condenser, and saw out the radial teeth, as shown. The five-sheet unit is connected to the first point, shown at the left in the wiring diagram.

The cabinet is made from \(\frac{1}{4} \)-in, stock to the dimensions given, and the lead



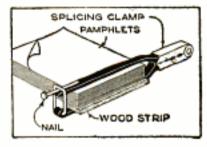
An Efficient Bridging Condenser That can Easily be Built at Low Cost and That will Work Well in the Ground Lead of Continuous-Wave Sets: It Works Nicely in Receiving Sets and can be Made in Various Capacities

wires are brought to binding posts in the top. The cabinet should be finished to correspond to the finish of the other instruments. This condenser can also be back-mounted on the panel, instead of making it into a separate unit, if so desired.—F. L. Brittin, Chicago, Ill.

Clamp for Bookbinding

In casting about for a clamp to hold a number of loose pamphlets that were to

be bound together in the form of a book, a pair of lineman's wire connectors was found to be just the thing. The connectors



were a little wide between the handles for the thickness of the number of pamphlets, so a wooden strip was placed against one handle. The pamphlets were evenly placed and the other handle brought down and the clamp link sprung over the end. As the link did not hold the pamphlets together tightly, a nail was inserted, as shown, and the binding cloth applied.

Making Bearings for Model Machinery

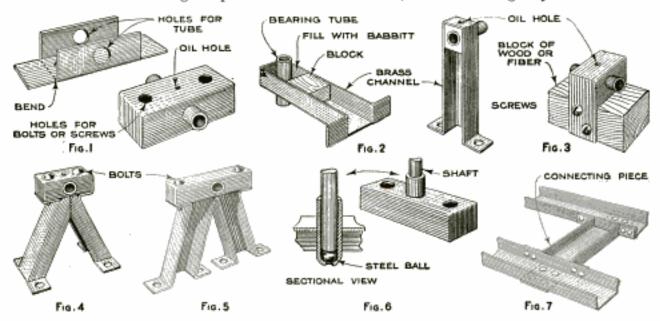
BY HOWARD GREENE

THE weak point of much model machinery is in the bearings, which are frequently made of pieces of sheet metal with holes drilled for the shafts. Brass channel-bar stock is much better for this work and is susceptible of a variety of treatment; it is much easier to work with than solid bar stock, as well as lighter and cheaper.

To make a plain bearing, as shown in Fig. 1, cut a piece of the channel to the length of the box, plus twice the height, or a little more, to allow for finishing up. Cut away the flanges at both ends for a distance equal to the height of the box, and bend the remaining strip at each end

If extra rigidity is needed, the bearing may have three feet, instead of two, by bending out the web instead of cutting it off. If desired, the hole for the shaft may be drilled through the babbitt filling, omitting the tube entirely. Another method of making a high bearing is to proceed as in Fig. 1, but the projecting parts of the web are made longer and run down the sides of a neat block of wood, or fiber, as shown in Fig. 3.

Quite an elaborate type of bearing is made as shown in Fig. 4. Two pieces of channel are cut and feet are formed as indicated; a single foot can be made from the web, if extreme rigidity is not an es-



The Bearings in Model Machinery Are Frequently the Weak Points. Brass Channel Bar Is Extremely Useful for Making Bearings That Are a Distinct Addition to the Appearance, Rigidity, and Durability of the Model. Figure 7 Shows How Pieces of the Channel Bar are Riveted Together

over until the ends are closed. For the actual bearing, a piece of brass tube of the right size is forced into the holes through the flanges, as shown. Leave the tube somewhat longer than the width of the box to improve the appearance.

Figure 2 shows a high bearing. Cut away the central part of a piece of the channel, called the web, and bend the flanges outward to form feet, then drill them for the holding-down screws. At the desired height drill for a bearing tube and force the tube in. The top of the channel is to be closed by cutting away the flanges for the necessary distance and bending over the web; then insert a wooden block in the channel, a little below the tube, and fill the space between the top and block with melted lead, babbitt, or type metal. File off the end of the tube flush with the webs on either side.

sential. The bearing itself may be of the type shown in Fig. 1. A variation of this construction is shown in Fig. 5, and this, in many ways, makes a better job, as far as rigidity is concerned.

A thrust, or bottom, bearing for a vertical shaft is made as shown in Fig. 6. A piece of channel is prepared as for the bearing in Fig. 1, but is drilled for the tube through the web instead of through the flanges. Before inserting the tube, one end of it is partly closed by turning over the edge, to hold a steel ball as large as the tube will accommodate. Put the tube in the channel, with the ball end flush with the edges of the flanges, and fill in the channel with babbitt, or solder the tube in place. The end of the shaft should be made perfectly square. If a lathe is available, chuck the shaft, perfectly true, and form a rounded end to

bear against the ball, to secure the minimum of friction.

While channel stock is under discussion, it may be well to indicate a good way of attaching two pieces together. The connecting piece is split on the corners and the flanges are bent outward at right angles, the web being left straight. The flanges and webs are riveted to the parts to be connected with small brass rivets as in Fig. 7. Incidentally, the small brass nails known to the hardware trade as "escutcheon pins" make excellent rivets for such light work.

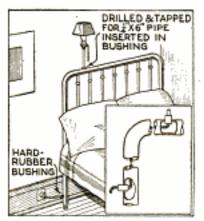
Testing Height of Electrolyte

The electrolyte in storage batteries must be kept at a uniform height above the plates at all times for the most efficient operation; if the electrolyte is below a certain level, distilled water must be added to bring it up again. To determine when the cell is filled to the usual height of 1/2 in, above the plates while the battery is in position, and where the light is poor, a piece of glass tubing, about 8 in. The tube is inserted long, can be used. into the cell until it presses against the plates and the first finger is placed over the upper end. Holding the finger over the end of the tube, the latter is withdrawn, and the level of the solution held in it will indicate the depth to which the electrolyte covers the plates.

A Convenient Bed Light

For the comfort of invalids, or those addicted to reading or writing in bed,

the bed light shown in the drawing was devised. The actual installation is quite simple and consists in leading the electric - light wire through the tubular bedpost in the manner shown.

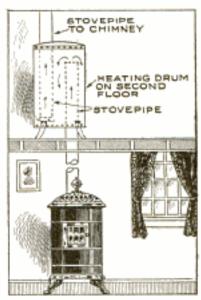


hole is drilled and tapped near the foot of one of the posts and fitted with an insulating bushing for the wire, which is passed through the post and out of a similar hole in the top of the bedstead. The latter hole is drilled and tapped for a bushing, into which a suitable length of 1/4-in, pipe is screwed to form a support for the lamp. The outer end of the pipe is threaded and an ordinary chain-pull light socket is attached and wired. A plug on the end of the wires to the lamp is screwed into a flush-plug receptacle.—
Truman R. Hart, Ashtabula, Ohio.

Heater Made from Old Tank

The illustration shows how a discarded steel tank was put into service for heat-

ing a room on the second floor of a d w elling. Four legs were riveted to the tank and a hole was cut into each end just large enough to admit a stovepipe. The bottom stovepipe conducted the heat and smoke into the tank from the stove below,



the pipe being inserted to within a few inches of the top. The smoke escaped through the second stovepipe which was inserted through the hole in the top of the tank, as indicated.

Pipe Coils in Hot-Air Furnaces

The installation of a few coils of pipe in heating furnaces, to provide hot water, is quite common, but many are finding that the running in of the pipe into the firepot at the side of the dome, or heated surface, and out again to the water heater is more or less dangerous unless a tee connection is made on the lower pipe as it leaves the furnace, and a faucet screwed into the outer end of the tee.

The use of the faucet will eliminate all the common troubles of this method of heating water. The coil is bound to clog up more or less during the summer months, and when heated continually it is only a short time before serious damage will be done to the whole furnace. The faucet will permit frequent draining, and as these heating coils are usually of small-diameter pipe, cleaning is often an absolute necessity if the system is to work at all.—L. H. Georger, Buffalo, N. Y.

Enlarging a Shallow Cupboard

A shallow cupboard, built into the partition separating two rooms, was enlarged



to more than double its former capacity by the simple method illustrated, the finished work forming a distinct addition to the furniture of the room. In carrying out the work, none of the original **c** u p b o a r d framing was removed with the exception of the door.

which was made to do service in the remodeled job without alteration. The new woodwork was fastened directly to the edges of the original woodwork, as shown in the plan view, thus increasing the width and height as well as the depth of the cupboard.—Philip Myers, Baltimore, Maryland.

Lamp Made from Artillery Shell

A soldier of the World War cherishes an 18-lb. artillery shell as a souvenir of



his experiences, and this he has converted into the good-looking table lamp shown by the photograph. A hole was drilled through the nose and this was tapped to receive the supporting standard and lamp cluster. The base upon which the shell rests was turned from a piece of black

from a piece of black walnut and appropriately finished.—Edgar Downie, College Point, N. Y.

Sandpaper Used for Bushings

The following method of repairing a push-bit pipe, the joint of which had become worn and loose, proved very satisfactory. A small strip of sandpaper was cut to the proper size, and placed in the stem end of the pipe bowl, with the rough or sand surface out. The stem

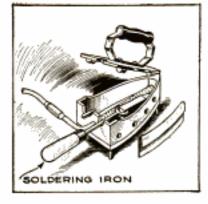
or bit was then fitted in, and as the thickness of the sandpaper made the bushing too thick, the stem was filed to fit. The rough surface of the sandpaper will prevent the bushing from coming out when the bit is removed for cleaning. Sandpaper bushings can be used for many purposes, such as repairing loose chair legs and the like.—R. B. Clifton, Denver, Colo.

Gas Iron as Heater for Soldering Bit

The drawing shows the manner in which I use an ordinary gas iron to heat a soldering bit. The fact that the iron is so used does not interfere with its service in the laundry. Therefore, either

> an old or a new iron may be used.

By turning
the pipe to
which the gas
hose is connected to one
side, the flame
is forced directly onto the
soldering iron.
To help keep
the heat in the



gas iron, it is best to make two sidepieces similar to those shown; these are slipped over the sides and cover the air holes. If the openings in the back of the iron are too small to admit the tang of the soldering bit, it may be necessary to enlarge the hole a trifle by filing.—H. A. Gustafson, Chicago, Ill.

A Simple Skinning Gambrel

For suspending the carcasses of small animals while removing the pelts, some

form of gambrel is necessary. The drawing illustrates an original form of skinning gambrel which will not allow the carcass to slip during the skinning, with possible damage to the skin from unlooked-for contact with the sharp



edge of the skinning knife. About 3 ft. of steel or brass wire is required to make such an article, which is easily formed by twisting around a stick or piece of tubing, bending the ends, and pointing.

RIZE OFFERS

TROPHY FOR AIRPLANE EFFICIENCY

The last day of the aviation meeting held in connection with the International Aero Congress, at Omaha, November 1, 4, and 5, last year, witnessed the contest for the aerial-efficiency trophy, donated by Jahn M. Larsen. The conditions governing the dontest might be specified broadly as the demonstration of the air-going machine that is capable of carrying the heaviest load, at the highest average speed, with the lowest fuel consumption. There lowest fuel consumption. There were 18 entrants in the contest, were to entrants in the contest, and the winner was officially declared to be Earle F. White, who was accorded 4,671 points, as compared with 4,640 points, the score of Max Goodenough, who was second with a Larsen airplane. The course of the contest was of an approximate length of 250 miles, and White airplane. The course of the contest was of an approximate length of 250 miles, and White did this with a total useful load of 1,160 lb., at an average speed of 97.21 miles an hour, and with a fuel consumption of 23¼ gal. The second winner carried 1,640 lb., at an average speed of 97.21 miles an hour, with a fuel consumption of 36 gal. The points were calculated on the basis of the ratio of fuel consumption to load and speed, and on account of alleged miscalculations in this connection, the donor of the trophy has taken out an injunction to prevent the Aero Club of Omaha from paying the official winner the \$3,000 cash puze which



Larsen Trophy for Airplane Efficiency, Won by Earle F. White, at the International Aero Congress, at Omaha

goes with the trophy. goes with the trophy. The Larsen efficiency trophy, with an over-all height of 4 ft. 6 in., is a product of the sculptor's art, strikingly symbolical of what it rewards. Standing on a 'diminutive globe, made of silver, are two figures, also of silver, one representing a mechanic and the other an army airman. They are holding above their heads a small airplane, made of gold. A propeller mounted at an equatorial peller mounted at an equatorial axis of the globe symbolizes the ability of air craft to move the

NEW ORGANIC-CHEMI-CAL ASSOCIATION

With the designation "Synthetic Organic Chemical Manufacturers' Association of the United States," a new society has been organized to represent the several closely related lines of manufacture included in this branch of chemical industry. The association is subdivided into four sections: dyestuffs, pharmaceuticals, intermediates, and fine organic chemicals. The main purpose of the association is to promote the manufacture in the United States of all kinds of organic chemicals, and to cooperate with the government in its effort to develop a complete organic-chemical industry. The association will take such collective action as will best aid the establishment of the organic-chemical independence of the United States. ganic-chemical independence of the United States. Duenie 11/18/21

OUTERS'-RECREATION OFFERS PRIZES FOR TRUE STORIES OR FICTION

FOR TRUE STORIES OR FICTION

For outdoor true stories, or fiction, on the subjects of hunting, fishing, camping, including auto camping, \$3,000 in cash prizes is offered by Outers'-Recreation, as follows: First, \$1,000; second, \$000; third, \$400; fourth, \$300; fifth, \$250; sixth, \$200; seventh, \$150, and eighth, \$100. Manuscripts must be typewritten, double-spaced, on one side of the sheet only. The title of the story must appear at the head of each sheet, but the author's name must not appear on the manuscript, must appear: the title of the story; name and address of the author, and number of words in the story. Manuscripts must be mailed flat between sheets of cardboard. If return of manuscripts is desired, postage for the purpose must be inclosed. The story must not be less than 4,000 words nor more than 6,000. No manuscript will be entered which is postmarked later than March 1. No more than one prize will be awarded any author. Address: Contest Editor, Outers'-Recreation, 9 S. Clinton St., Chicago, III.

SCENARIO-STORY CONTEST FOR SCHOOLS OFFERED BY THE CHICAGO DAILY NEWS

A second scenario-story contest, similar to the first, announced in our November, 1921, issue, but open to school pupils only, is offered by the Chicago Daily News. The contest is open to all grammar-school pupils of the sixth, seventh, and eighth grades, and to all high-school students in Cook County, and the counties that lie wholly or partly within 100 miles of the city of Chicago. In each case the prizes will be as follows: First, \$500; second, \$250; third, \$100, with

additional prizes for the best scenario story in each grammar school in Chicago of over 250 pupils, one of \$15 for the whole school, and one of \$5 for each of the sixth, seventh, and eighth grades. There will be similar additional prizes for each high school in Chicago of more than 250 pupils, the \$5 prizes being for each of the first, second, third, and fourth-year grades. In each grammar or high school outside of Chicago, there will be awarded 25 prizes of \$15 each. Any scenario story submitted must be accompanied by a scenario-story certificate clipped from the Daily News, which must be signed by the teacher or principal of the school in which the student is regularly enrolled. The stories are not to exceed 2,000 words. All stories must be legibly written, or typewritten, on one side of the paper only. The contest closes for all schools on February 5, at midnight. paper only. 8 3 G

AN INTERCOLLEGIATE EDITORIAL CONTEST IN INTEREST OF CULTURAL EDUCATION

In order to stimulate the interest in liberal arts of every male undergraduate in every college and university of both the United States and Canada, and also in order to refute the claim, sometimes advanced, that the four-year cultural course is time misspent, Pi Delta Epsilon, Honorary Collegiate Journalism Fraternity, has announced that for its 1921-22 intercollegiate editorial contest the subject will be "The Practical Value of a Cultural Education." President Harding, a member of Pi Delta Epsilon, former editor and present owner of the Star, of Marion, Ohio, will represent the fraternity in the presentation of awards. Three prominent metropolitan-newspaper editors will act as final judges. A local contest will be conducted at each college and university, and the first prize winner in this

nu. 08, 1921

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contest will receive the "Certificate of Merit" of the fraternity, and will be eligible to submit his editorial in the national contest. Three prize winners in the national contest will be awarded the Pi Delta Epsilon gold, silver, and bronze medals. The contest is now open, and will close February 15, at midnight. Editorials submitted must not exceed 500 words, written in regular manuscript form, with an assumed name on the upper left corner of each sheet, and also on an accompanying envelope, in which should be scaled a paper bearing contestant's name, age, home city, class, and local address and telephone number. This is to be submitted to the local committee, who will forward it to the fraternity's contest committee, in care of P. C. Pack, 6415 Greenwood Ave., Chicago, Ill.

REDMEN GAVE MASSASOIT MEMORIAL TO PLYMOUTH, MASSACHUSETTS

A statue of Massasoit, Wampanoag Indian chief, was presented last Labor Day to Plymouth, Mass., by the National Order of Redmen. Popular Mechanics, in describing this incident in the December magazine, page 840, mistakenly credited the presentation to the Society of Mayflower Descendants, having been misinformed by a contributor who had proved reliable theretofore, Minnie E. Burke, librarian, and a native of Plymouth, calls our attention to the mistake and gives us a very interesting account of the unveiling. of Plymouth, calls our attention to the mistake and gives us a very interesting account of the unveiling. "The memorial," she states, "was paid for by contributions from Redmen all over the United States. It was unveiled on Labor Day by an Indian woman, the last lineal descendant of the great chief. The Redmen held their national convention in Plymouth on that day, and she unveiled the statue at their invitation. The statue is a memorial to Massasoit himself, in recognition of his kindness to the Pilgrims, and not a commemoration of the first settlement."

BY NOVEL KIND OF CONTEST

With the object of promoting good municipal man-agement, an original form of prize contest was insti-duted, last year, by a luncheon club of New Orleans, La. At the weekly gatherings, members were invited to submit suggestions in writing of work to be done in 1922 by the Association of Commerce. Prizes were awarded for the best suggestions. This provided the board of directors with much valuable material, when they met at the end of the year to arrange the 1922 program of the organization.

AS SEMICENTENNIAL OF FIRST ARBOR DAY MAKE 1922 BANNER TREE-PLANTING YEAR

association

To celebrate the semicentennial of the first arbor day in the United States, held in Nebraska in 1872, the American Forestry Association calls upon women's clubs, civic organizations, and schools to make plans now for the spring tree planting this year. Its ob-ject is to make 1922 the banner year in tree planting.

CONTESTS PREVIOUSLY ANNOUNCED

Essays on Economics: Prizes, \$1,000 and \$500; announced June issue, 1921; closes Dec. 31; address, Dr. Wm. T. Foster, Newton 58, Mass.

Medals, Diplomas, and Money Awards: Announced August issue, 1921; awards offered by the Franklin

Institute.

For Service to City of Philadelphia: Prize \$10,000; announced September issue, 1921; awarded in spring or summer of 1922 by Edward Bok, former editor of The Ladies Home Journal.

Research Thesis by a Woman: Prize \$1,000; announced October issue, 1921; closes Feb. 25, 1922; address, Dr. Lilian Welsh, Goucher College, Baltimore Md.

address, I more, Md.

more, Md.

Model in Clay by Students of Chicago Art Institute: Prizes, \$1,000, \$100, and \$50; announced November issue, 1921; closes April 15, 1922; address, Daily News Office, 15 N. Wells St., Chicago, Ill.

Cash Prizes for Needlework: Prizes, \$200, and others varying from \$100 to \$1; announced January issue, 1922; closes, Jan. 31; address, Star Needlework Journal, 260 West Broadway, New York City.

One Million Francs for Best Motor: Announced January issue, 1922; closes June 1, 1923; address, Aero Club of France.

Best Slogan Describing Razor: Prize \$500; an-

Best Slogan Describing Razor: Prize \$500; announced January issue, 1922; closes June 30; address Durham Duplex Razor Co., 190 Baldwin Ave., Jersey City, N. J.

Essays on George Washington: Prizes, \$2,500, and others from \$500 to \$25; announced, January issue, 1922; closes Feb. 22; address "Essays," Chicago Tribune, 7 S. Dearborn St., Chicago, Ill.

The small suspension bridge described on page 589 of the October Popular Mechanics Magazine is located at New Carlisle, Ohio, instead of Winchester, Ky. It is an attractive feature of Silver Lake Park, owned by H. S. Credlebaugh.

In answering prize offers please mention Popular Mechanics Magazine

ATEST DEVELOPMENTS IN SCIENTIFIC RESEAR By C. A. BRIGGS TIDES RESPONSIBLE FOR PRESENT LIFE

The insignificant portion of the earth represented by The insignificant portion of the earth represented by the narrow strip along the ocean shore which is cov-ered and uncovered by the tides, appears to have had a profound influence on the development of life on the earth, according to the studies of a zoölogist. He states that if life did not originate there, it at least in its earlier youth served an apprenticeship in the tides; and in its present forms it is continuing to show the effects of its early environment.

FORMS

effects of its early environment. effects of its early environment.

A curious influence of habit was noted in this connection in the case of a small flat worm which lives in large numbers on sandy beaches in some parts of the world. These small animals come to the surface when the tide goes out, and burrow down in the sand when the water rises and reaches them. When they are removed from the beach to the laboratory and placed in test tubes containing sand, it is found that they move up and down at regular intervals of time, just as though the tide were present. Perhaps in their wormish way they think they cause the tides.

QUARTZ CRYSTALS FURNISH STANDARD

It has recently been discovered that quartz crystals can be used to establish very accurately a standard high temperature for use in calibrating pyrometers, the instruments used for measuring high furnace temperatures, and the like. When a crystal of this material is heated to 573.3° C., or 1,063° F., a sharply defined critical point is reached at which there is a rearrangement of the molecules, and heat is absorbed, causing a kink to occur in the rate at which the temperature of the quartz rises, as shown by a thercausing a kink to occur in the rate at which the temperature of the quartz rises, as shown by a thermocouple making contact with it. Specimens of quartz from all parts of the world have been examined, and this critical temperature has been found to be very nearly the same in all of them, the differences being less than .3 ° C. The variation given by any one piece of quartz on repeated trials gives results within the same limit. same limit.

This property of quartz crystals just discovered has an interest and value which extend far beyond the laboratory and into the practical field.

IN accordance with the editorial policy of this magazine never to accept compensation in any form for what appears in our reading pages, and also to avoid all appearance of doing so, we are obliged to omit the name of the maker or the seller of any article described. This information, however, is kept on file and will be furnished free, by addressing Bureau of Information, Popular Mechanics Magazine, Chicago. [Editor.]

or You and Yours

Wife: Well, Jim, expenses are coming down a bit now and we can put a bit more money in the bank.

Husband: That's good, of course, but I'm going to put "a bit more" into another Postal Life policy, so that if anything happens you and the "kiddie" (or kiddies, maybe) will have enough to live on.

Wife: That's fine, Jim. That's just like you.



HERE is no better purpose for which money can be used than to secure sound insurance protection for yourself and for the benefit of those depending upon you. The advisability, or

rather, the obligation to do this is simply undoubted.

The only questions are: How much insurance ought you to carry; what kind of policy contract

is best and what company should you select?

There are of course many good ones, but when it comes to the three essentials: safety, saving and service, you can not do better than to choose the

Postal Life Insurance Company

\$10,000,000 Resources, 2,000,000 Annual Income, 42,000,000 Insurance in force,

The Postal is safe because it has ample resources to meet every obligation to policyholders, who are further protected by the fact that the Company operates under the strict supervision of the State Insurance Department, and, as it transacts its business principally by mail, it is subject to the United States Postal Authorities.

It saves for you because it pays no commissions to agents or middlemen, and you and other policyholders get the benefit; for example, a 91/2% annual dividend guaranteed in your policy and

which may be deducted from your first and from each subsequent annual premium as paid. The usual commission-dividends will also be paid as earned.

The Company serves you in every practical way, especially along the line of health-preservation and disease-prevention through its Policyholders' Health Bureau and periodical Health Bulletins.

Because of the foregoing features and others, the Postal is truly designated as the Company of

designated as the Company of

Safety, Saving and Service

These features have, during the past sixteen years, built up the Company from small beginnings until it has become a National institution with policyholders throughout the United States. Canada and in foreign lands. and in foreign lands.

Find Out What *You* Can Save

Simply call at the Company's office, or use the mail-bag coupon, or

write and say:
"Mail me insurance information as mentioned in Popular Mechanics for February." And in your first letter be sure to give:

- Your full name. Your occupation. Exact date of your birth.

When your inquiry reaches the Company no agent will be sent to when your inquiry reaches the Company no agent will be sent to visit you. It desires to co-operate with you directly, and help you think out your problems from printed documentary matter submitted. Because it employs no agents the resultant commission savings, as stated, go to you. Our new descriptive booklet, "Buying Direct," will be mailed on request.

Twenty-five thousand thrifty people are now enjoying Postal Languagement and continue thrifty people.

LIFE economy and service.



₽.,	36.	2-25

Without obligating me, please send full in-surance particulars for my age,

Name	
${\bf Address}$	

Occupation	 		٠		,	•		,	٠	,	-	٠.	
Exact date of birth										_			

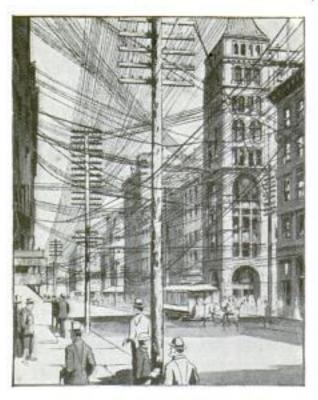




Postal Life Insurance Company

WM. R. MALONE, President

511 Fifth Avenue, cor. 43d St., New York, N. Y.



A scene on Broadway, New York, in 1890, showing the density of overhead wires



The same scene after the overhead wires were replaced by underground cables

Improvements

The history of the telephone is a record of constant improvement. Only by numerous inventions and ceaseless research for new and better ways has the present standard been reached.

Two-score years ago the telephone could hardly carry the human voice across a city. Now it carries it distinctly across this great continent. The once familiar network of overhead wires in large cities has been replaced by systems of underground cables, each cable containing thousands of slender, sensitive wires.

Switchboards, once primitive devices, called upon to handle only a few connections and limited in their workings, have now become great and precise mechanisms through which the volume and complexity of telephone traffic is handled with mechanical perfection.

With the continued growth in the number of telephone users, there is a continued increase in the problems of speed, accuracy and speech transmission.

These are the problems forever before the scientists and engineers of the Bell System; and the solution of these problems, in advance of necessity, is the objective of this great body of specially trained experts.

The Bell System will continue the improvements necessary to maintain its standard of service, which is the best and cheapest telephone service in the world.



"BELL SYSTEM"

AMERICAN TELEPHONE AND TELEGRAPH COMPANY
AND ASSOCIATED COMPANIES

One Policy, One System, Universal Service, and all directed toward Better Service



GOODELL-PRATT 1500 GOOD TOOLS

Mr. Punch says:

"Meet my big brother, Automatic Screw Driver"

"I don't care whether you're a full fledged carpenter, an apprentice, or a 'home putterer,' if you want to do first-class work, you've got to have first-class tools."

It's a fact, men—and here's one of the handiest first-class tools you ever put your two hands on.

You push—that's all; in goes the screw—tight as beeswax. Same idea when pulling out a screw—simply push the handle—out comes old screw quick as a wink! Can be used as a stationary screw driver by setting the shifter knob at the star marked on ferrule.

Member of a good family

This Automatic Screw Driver is one of the Goodell-Pratt 1500 Good Tools. And, like every other member of this Good Tool Family, it's the kind that makes a good workman proud of his tools and happy about the work they do.

An old-fashioned stationary screw driver is about as efficient compared with this automatic as a "one-lung" motor is compared to a twin six.

You need this Automatic Screw Driver in your home. Your hardware dealer has it or can get it for you. Ask him about the Goodell-Pratt 1500 Good Tools.

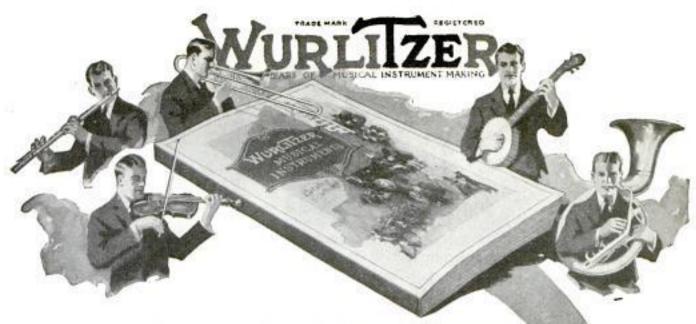
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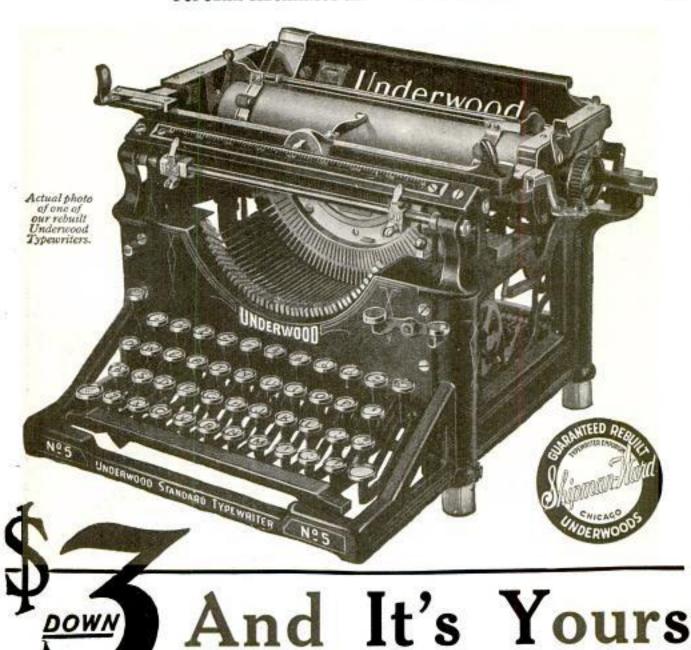
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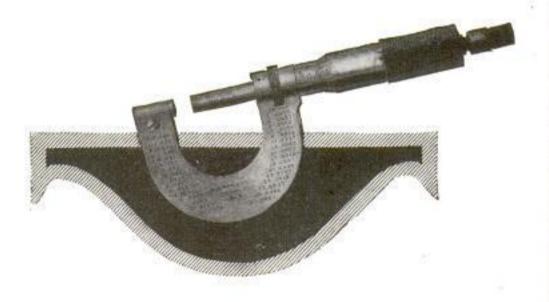


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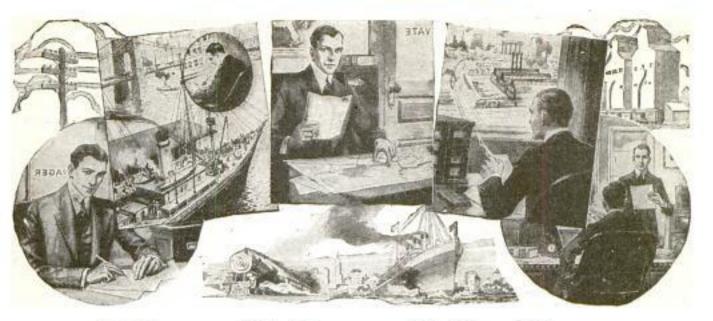
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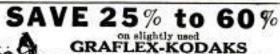
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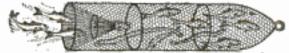
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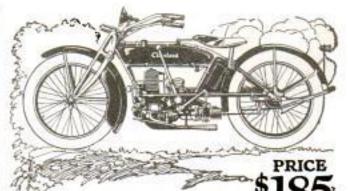


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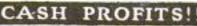
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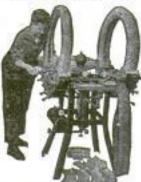
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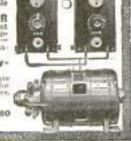
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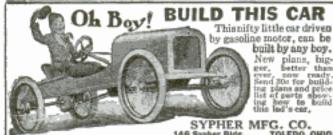
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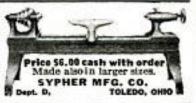




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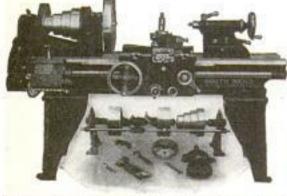
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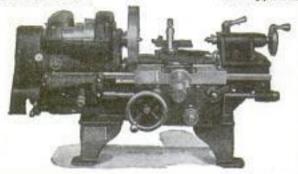
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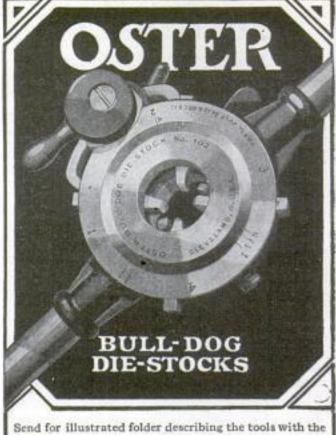
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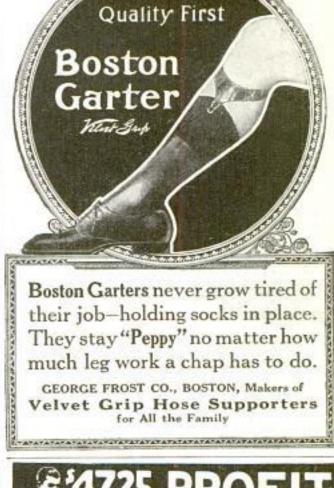
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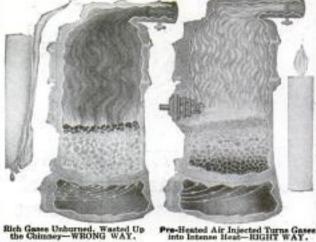
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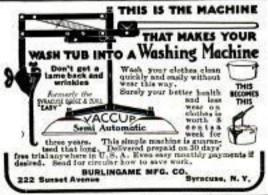
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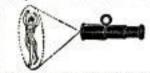


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Following is an extract from letter dated July 20, 1921, from a middle western manufacturer whose volume of business last year was approximately \$1,000,000. "If you are in touch with any meritorious proposition seeking manufacturing facilities, in the automotive or some other good field, we shall be glad to have you place us in touch with it. We are willing to consider outright purchase of patents or manufacture upon a royalty basis."

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Another letter dated April 28, 1921, from a large corporation whose officers include some of the best known men of the country, says in part: "We are in the market for an invention of merit possessing undeubted economic and commercial value combined with ADEQUATE PATENT PROTECTION."

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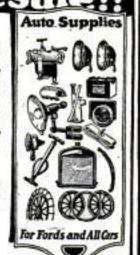


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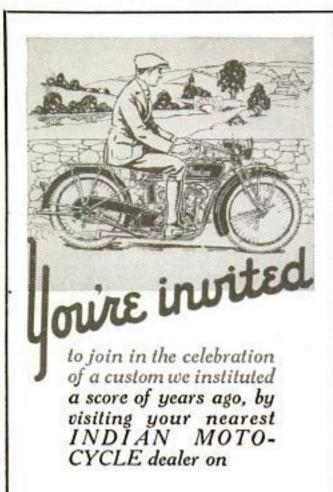
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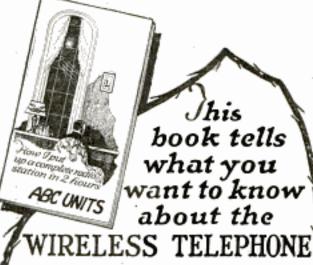
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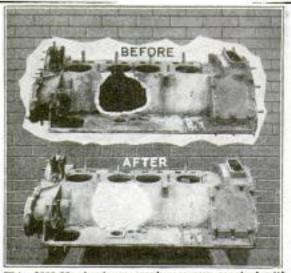
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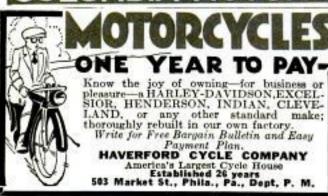
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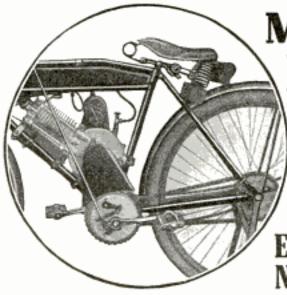
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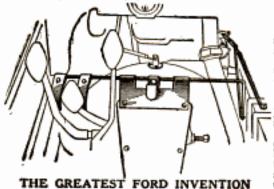
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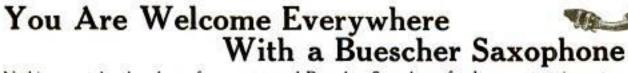
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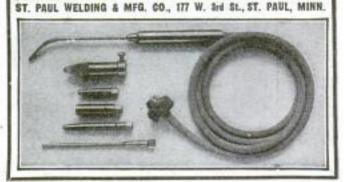
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Prices like these, as you must know, are lower by far than any other battery prices ever made. And the reason is, there is not a single extra profit—not even a jobber's profit—in between.

Send no money-order direct from these prices, being sure to state name, model and year of ear, and battery will be sent immediately by express C.O.D. Order to-day. Remember, highest standard batteries by one of the oldest standard battery companies in America at lowest prices ever offered.

Defiance Battery Company

Direct Sales Department 11 725 Hearst Building, Chicago, III.



That's all—just a single dollar bill and we will send you the famous portable and adjustable, indestructible "Satellite" Typewriter Stand—brand new—1922 Model—direct from the factory. You need not send a penny now. Simply send us your name and address for full details of our amazing Free Trial Easy Payment Offer.

10 DAYS' FREE TRIAL

Positively we will ship you the Satellite Typewriter Stand on 10 Days' Free Trial in your own home or office. Convince yourself of its serviceable features, its durability and its speciation. See how much better and fairer work you can do when the keyboard is adjusted to the exact height you want. This is the same stand used by Morgan & Co., Standard Oil, Larkin & Co., Pentseylvania Risilcoad, Renlegen Typewriter, Dayton Laboratories and thousands of others.

EASY PAYMENTS

If you decide to keep it after 10 days' free trial all you have to do is pay the balance in small monthly installments. If for any reason you do not want it, ship it back to us and we will refund your deliae and all ship-ping charges.

Remember our supply of stands for this offer is limited,

y, without delay, for full free particulars of this great offer.

Adjustable Table Company GRAND RAPIDS, MICH. Dept. 2212



AGENTS SI Sell This For



and Give These Shears

8 inch—with spring tension device

MY! HOW THEY SELL!

ONLY 20 Boxes A Day Means \$18.00 Daily Profit
You get the interest with the free Shears, Walter Harris sold 800 boxes
in 6 Weeks, Profit over \$100.00 a week. A total retail value of \$4.50. A
real bargain at \$1.75. The array of fine toilet goods (that always appeals
to milady's heart) will dazzle her eye, and when at the end of your
talk you state the low price of \$1.76 for these 11 articles, with the
shears FREE, the money is yours, even if she has to borrow, or beg it.

ACT NOW! Sells like hot cakes year 'round. A baby could sell
ACT NOW! Lucky 11, Den't delay a minute. Save time. Send \$1.75
for complete outfit including display case. At least write for circulars
explaining our unique plans, including 30 other packages. ACT NOW.

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Make \$200. to \$1000. Profit Mon

With Balba Perfume Sales Machines

Balba Bouquet Perfume **Exquisite in Fragrance and Quality**

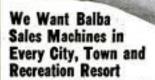
Balba is a lasting perfume of rare and wonderful quality—it radiates a fragrance of elegance and refinement about the wearer. Where Balba machines are in use, hundreds are regular customers and buy from 5 to 12 bottles at one time, because of the convenience in size—they are easily carried in vanity case, hand-bag, coat or vest pocket.



Balba is a high, quality, exquisite perfume. We manufacture it in large quantities and sell it only through Balba Sales Machines in plain, inexpensive bottles, thus reducing the cost and leaving out all middle men's profits for we sell direct.



Balba Sales Machines are always ready to wait on customers—never high-priced nor wasteful—have no overhead expense—are attractively nickel-plated—give out a fragrance that attracts the customer—practically thief-proof—easy to fill—simple to operate—nothing to break or get out of order—weather proof, can be placed out of doors in any climate—occupy small space on wall or counter—get and hold customers because it's the lowest priced way to sell perfume and give the highest quality and largest quantity.



BALBA

BALBA

PENTUNE

We have thoroughly proven that Balba Bouquet Perfume is a good seller—it repeats—it makes new users. Balba machines in good locations show an increasing business, which proves we have hit the safe, sane, logical way to sell Quality perfume. Think of this small investment as compared with the 5c and 10c stores and yet they make milions yearly. We are now going to offer a tested, proven, big profit, permanent business to a live person, (man or woman) in each territory. We do not sell territory rights—we sell an allotment of Balba machines in proportion to population, large cities may be subdivided, and then give the purchaser exclusive rights to sell Balba perfume in that territory. There is no other perfume sold like this, and as quickly as we get general sales distribution, we are going to advertise Balba nationally.

FREE Newspaper Advertising in Your Territory

When our representatives have bought and placed a full allotment of Baiba Sales Machines we will then run advertising in his local newspaper, giving the locations of all the Baiba Sales Machines. This makes every one start buying Baiba, and the Baiba quality makes them buy again. We tell you how to place machines and handle them. In a short time, when we have general distribution of Baiba, we will advertise in the National weeklies and Women's magazines and make Baiba popular every place.

Guaranteed 100% Earnings or Money Refunded

We guarantee that Balba Sales Machines will earn at least 100% on their original investment the first year, provided the machines are all placed in use and kept filled, or we will refund the original price of the machines and perfume then on hand and take them back.

Write NOW for complete information, literature and sample of Balba. Territory given to first to qualify. A telegram holds territory until you get our proposition. Act quickly if you want choice locations. Remember Fortunes are made in Dimes.

References: Northern National Bank, Toledo, Ohio, or R. G. Dun & Co.

WHERE BALBA MACHINES CAN BE PLACED
to Moving Picture Houses
Alls Billiard Parloca
Apartment Houses
Public Buildings
rants
fine Ticket Offices
Borling Alleys
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Lee Cream Parlors
Lee Cream Parlors
Office Buildings
Lobbies
Lee Cream Parlors
Passenger Basses
Lee Recreation Buildings
Lobert Lamb Core
Recreation Buildings
Booths
Blace Shine Parlors
Barber Sho eaters of Halls Waiting Room Drug Stores Cigar Stores Hotel Rooms Hotel Labbies Dance Halls Ledge Rooms Fruit Stands Candy Shops Lanck Counte Skating Rinks Pool Halls Depots Chibs Restaurants Cafeterias Elevators Truias Parks Bath Houses Factories Rost Rooms Boats

Send 10c Coin or Stamps
—with name and address for full size bottle of Balba Bouquet Perfume. This offer is open to any one.

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\$100 TO \$200 MONTHLY PROFIT RECHARGING FORD MAGNETOS

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and Make Big Money during your spare time—something different, better, big-ger, more liberal than any offer ever made. Lower prices—better clothes— bigger cash profits—express or post-age paid on everything.

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Free Clothes and Cash Profits Be-sides. You can easily earn \$30.00 cash, extra, every week during your spare time, taking orders for our made-to-measure ciethes. We don't ask you to use your cash profits for your own clothes. That's not our way of doing business. Ours is a new and better plan.

Fifty-six stylish, real cloth number-FREE colored fushion plates; incide wholesale prices everything FREE. Just drop us a line today and see will send complete outline FREE.

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The balance in easy monthly payments. Save fully \$25 to \$60 on any standard make. Every rebuilt machine guaranteed to be in perfect condition. Try 5 days at our ex-pense. Write for special prices. A postused will do. Seal NOW.

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Here's the chance of your life to get a motor to run your washing machine, ironer, dish washer, compressor, bench lathe, blower, fan, drill press, scroll saw or any small machine around house, shop, garage.

Delivers full 1-6 H. P. with liberal overload capacity. Made for 110 volts, 60 cycle current. (Also for 25, 30, 40, 50 cycle or 220 volts, if desired, at \$1.00 extra.)

Motor strictly high grade. Backed by a substantial manufacturer. Cancellation of a big order reason for this opportunity. Our loss is your gain.

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New motor or free repairs if anything goes wrong within one year. Parts always obtainable. Net weight 20 pounds, shipping weight 26 pounds. Easy means of reversing direction of rotation. 10 ft. cord with 2-piece attachment plug, 65c. Pulleys, 1½ inch or 2 inch, 50c. Order quick, don't lose out. Send cash or order C. O. D. by express.

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A real saving on this greatest of all Log Saws if you act quick and take advantage of my Special Offer! Greatly reduced prices and the easiest kind of terms on this Guaranteed outfit. Get full particulars. See

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what you be	ave. Don e w	are, don t delay.	ACT NOW!
Cet Fre	e Rook:	Clin Coun	on Now

2 200 Coupon Now Just write your name and address on the coupon opposite-or a post card, if you prefer. Then send it today! Get my New Book, beautifully illustrated in colors. Describes the new 1922 OTTAWA and tells how hundreds are making big money selling fire wood. Also get my Special Offer—it will surprise you! Send NOW.

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OTTAWA MFG. CO.

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ADDRESS .

Send me your New Book and Special Money-Saving Offer on New 1922 Model OTTAWA Log Saw at once, without any obligation on my part.

H. C. Overman, Gen. Mgr., OTTAWA MFG, CO., 1748-Q Wood St., Ottawa, Kansas



New Invention Sweeping Country Like Wildfire!

GENTS

Are Making Fortunes

SAYS F. W. Bentley

"Ye Gods—some sellect I made \$215 today!"

Buys Car with Profits
"Have record enough in one though to buy me a new anto."
B. W. Knappen, Cal.

57 Profit per Hour

"I started out and made \$21.50 in about 3 hours. The Oliver does the work, it settednly is the real thing."

L. Zucker, Ohio.

"Sells Like Beer in a Dry Town."

"Am sending triday for 7 Others. This is one day's coders (\$55 profit), Selling like beer in a dry town." W. H. Drew, Mich.

Mr. T's 28th Order in Six Months

"Ship 52 Olivers: 10 No. 36; 6 No. 1: 52 No. 2: 24 No. 4." (Mr. Ta profit on this order aloos is \$711). G. T., Ottawa, Ont.

Russel Earned \$3300 in Five Months

"Have averaged \$600 profit a month for last six months."

A. M. Russel, Conn.

Carnegey-51000 a Month

"Am making \$1000 per menth, I have made hig money before but did not expect so much. Your Burner is just the thing."

1. Carnegey, S. D.

Berger— \$253.50 per Week "Send following weekly here after: 10 No.3: 8 No.3: 4 No. 5." R. Berger, Ont.

\$11.75 in Ten Minutes
"I took order for a meighbor,
\$11.75 profit in ten minutes."
Mrs. N. B., Hattleeburg, Miss.

\$43 in One Evening
"I made \$43 last night selling Oliver Burners."
N. B., Chelon, Wash. No wonder this amazing new invention is bringing fortunes to agents. All over the whole country this new device is doing away with old-fashioned methods of heating with coal stoves, ranges and furnaces. Already over \$1,000,000 worth have been sold.

You can readily understand why this new invention—the Oliver Oil-Gas Burner—is sweeping over the country like wildfire: It does away with

all the expense of coal—making every stove a modern oil-gas burner. Saves money, time and drudgery. Three times the heat of any other method. No wonder agents are riding in on the tide of big Oliver

It Sells Itself

Agents find it no work at all to sell this amazing invention—the Oliver new improved Oil-Gas Burner. They just show it—taking only one minute to connect it—then light it. And the sale is made! This new invention is its own salesman. It sells itself! The Oliver Oil-Gas Burner is the most timely thing that could be put out. It dispenses entirely with coal and wood when both are now high-priced. It burns the cheapest fuel—oil. It saves a woman work now in times when she is looking for just such things. Just as much or as little heat as wanted, off and on instantly by simply turning a valve.

The Secret of Big Money

Of course, now that you know the facts you yourself can understand why this

new invention is going over like wildfire! And you can understand why F.W. Bentley made \$215 in one day. Why J. Carnegey made \$1,000 in one month and why bundreds of other agents are cleaning up big too.

These men know the secret of big money. They know a good thing when they see it and they know that the time is ripe for this new Oliver improved Oil-Gas Burner. They know that this age of high-priced coal and wood makes it necessary for some substitute. They see ships and locomotives being run by oil and big buildings being heated by it. And they know that an invention

an invention that makes use of this cheap fuel for every home—and yet does it so as to give more heat than coal or wood—is the thing they want to tie up to.

Big Profits Quickly Made

You too can use this secret of big money. You do not need to be a high-powered salesman. The Oliver's amazing features sell it for you. When people see it they know at once that it is the thing they want. You will realize that this is a proposition that will pay you as big money as it does others. We have a definite number of open territories which we are ready to dispose of to those who act quickly. Every territory allotted is filled with big-money opportunities. And this big money comes easily. Because not only does this invention practically sellitself on sight but when you have sold one this one will sell several others as soon as your customer's friends and neighbors see it. And thru our special plan you get credit and commissions for every sale in your territory.

You can also make big money just by using your spare time. Note how Norton Brown made \$43 in one evening.

Coupon Brings Full Offer

If you want to make at least \$5,000 a year easily, mail this coupon now for our offer. We are not making any extravagant claims about this. We do not have to. We believe that your common sense will indicate a good proposition to you when you know about it. We want to give you the facts. Won't you write us? And by doing so quickly you will be allotted an exclusive territory with private selling rights.

The coupon will bring you the facts and will save you writing a letter. But mail the coupon at once.

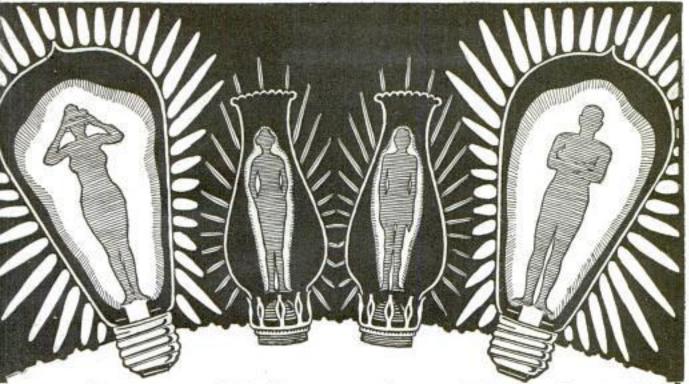
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Oliver Oil-Gas Burner and Machine Co. 2014-N Pine Street, St. Louis, Mo.

Please send me full facts about how I can make at least \$5,000 a year representing you in my territory. Also your plan if I just wish to make big money in my spare time.

Name

Address



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Build Up Personality, Magnetism, Vitality with

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Some people are dull, drab, uninteresting and sickly! Others are vital, compelling and magnetic! WHICH ARE YOU? It is all a matter of vitality and health. The greatest discovery in years is that of VIOLET RAYS, electricity in a curative, medical form. Violet Rays put new life into over-taxed and sluggish tissues; penetrate and invigorate all the muscles and nerves of the body; give new tone and vitality to the entire body.

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wish to keep it, send it back at our expense. Just name and address will bring full particulars of

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which to inspect and compare

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SAVE YOUR BOI Conserve Your Health and Efficiency First Would Not Part with it for \$10,000" So writes an enthusiastic, grateful customer. "Worth more than a farm," says another. In like manner testify over 100,000 people who have worn it. The Natural **Body Brace** Overcomes WEAKNESS and ORGANIC AILMENTS of WOMEN AND MEN. Develops erect, graceful figure. Brings restful relief, comfort, ability to do things, health and strength. Wear It 30 Days Free at Our Expense Does away with the strain and pain of standing and walking; replaces and supports misplaced internal organs; replaces enlarged abdomen; straightens and strengthens the back; corrects stooping shoulders; develops lungs, chest and bust; relieves backache, curvatures, nervousness ruptures, constipation, after effects of flu. Comfortable and easy to wear.

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Let me put you in a pleasant, profitable, independent business of your own.

f you are making less than \$25 a week, I can show you the way to a bigger income at once. By my plan you can build up in a few weeks a profitable business, paying a growing income, in which you'll be your own boss. You can use spare time or all your time, just as you like.

I have put hundreds of men and women on the road to financial success and independence. In all parts of the country you will find my representa-tives utilizing their spare time to add to their earnings, or, in full time, making more money than they ever did before.

I can do the same thing for you—you don't need any experience. If you've got grit and confidence in yourself, you can make \$25 to \$100 a week in as pleasant an occupation as anybody could wish.

Read below what a few of my representatives are doing:

Read below what a few of my representatives are do:
C. A. Shelton, Missouri, made sales of \$280 last month working two hours a day.
D. F. Shugue, Mass., sells \$300 worth of goods a month in part time.
Rosenburger, Ill., averages \$370 a month sales in a community of 500 families.
Frank Schoak, New Jersey, writes he sold \$250 worth of Ho-Ro-Co goods in two weeks.
Mrs. Rouse, Georgia, quit school-teaching to sell our products. In two months her sales were over \$600.
Pawling, Massachusetts, writes. "I make \$50 a week products. In two menths her sa Pawling, Massachusetts, writes. and am my own boss."

I will show letters from these representatives to anybody desiring to see them.

With the backing I give you, and the wonderful quality of Ho-Ro-Co Products, all you need is grit and confidence. Repeat orders come easy because our goods satisfy users, every time. H. B. Tenneman of Illinois, says "People call me up—stop me on the street—even write me to bring more goods."

The Quick Selling Ho-Ro-Co Line

includes household specialties, toiletarticles, soaps, remedies, and other necessaries required by every family. Our agents family. Our agents make thousands of dollars on our two leaders alone. Ho-Ro-Co Tonic and Ho-Ro-Co Skin and Scalp Scap. You can do the same. Why not start now?



Mail this coupon at once—make your start to success,

M. G. ROTH, Pres.

Ho-Ro-Co Mfg. Co. Established in 1908

155 Locust St.,

HeRe Co

TONIC

ELLE-S

Marie Par

St. Louis, Mo.



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Let me tell you how to get a big, well-filled sample case absolutely free-how to show Ho-Ro-Co products to your friends and acquaintances. Themyou'll realize how easily you can double or traile your present income. double or tro

If you'll send me the coupon below, I'll give you full particulars.

address clearly in ink on the

President.

Mail coupon at once!



Cond me witho	o. 155 Locust St. St. Louis Mo. ut obligation, full particulars representative's plan whereby
Name St. & No. or R. F. D	
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A Home and Income

For You in Sunny Florida



Be Independent—Own a Grapefruit and Orange Grove—A Truck or Poultry Increase Your Income

You Can Start a Grove Today Under Our New Plan

Develop a profit-earning fruit farm without leaving your resent position—provide for your future. A small payment ow and a few dollars invested each month.

A profit-producing fruit grove is a permanent investment and provides protection against old age.

THE RIGHT LAND IN THE RIGHT LOCATION AT THE RIGHT PRICE We Have It—Any Size Farm

These splendid lands are suburban to Tampa, the metropolis of South Florida. Here you find the most healthful, the most delightful climate in North America. For Ten years we have been right here helping develop Hillsboro—the banner agricultural County of Florida, and we are still here to serve you and to help you obtain the farm you want, on very easy payments extending over 2 or 3 years' time to suit.

Groves Developed for Non-Residents

If you want to remain in your present position for a few years we can develop a grapefruit and orange grove for you. When you are ready we will clear your land, furnish fruit trees, plant and care for your grove until you are ready to look after it.

We Raise Our Own Guaranteed Citrus Trees in Our Own Nurseries

This insures every purchaser the best fruit trees that can be grown. This also insures a successful grove. We can save you money on planting and caring for your grove.

\$300.00 to \$500.00 Per Acre Profit

This is not an unusual return for truck farmers in the Famous Tampa district. All kinds of vegetables can be grown. Big prices are paid for early potatoes, Winter cabbage, Bermuda onions, tomatoes, celery and dozens of other vegetables during the Winter and early Spring, when the north is covered with ice and snow. Strawberries, Mclons, and other small fruits also yield large profits.

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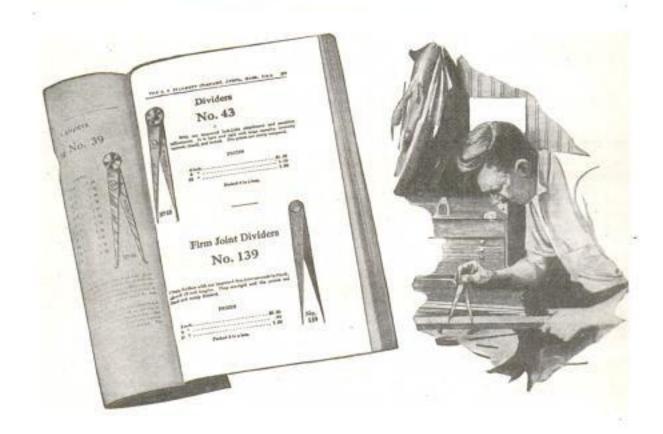
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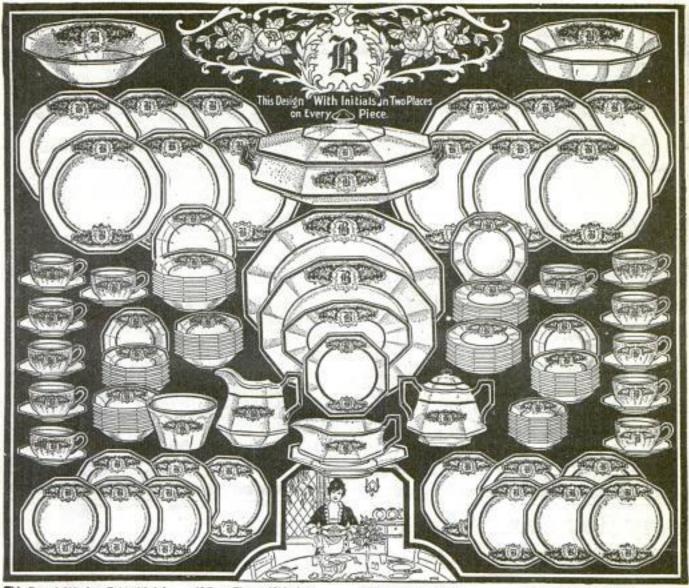
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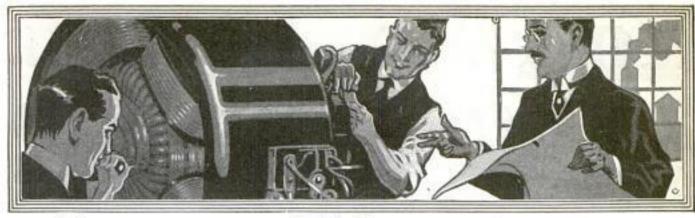
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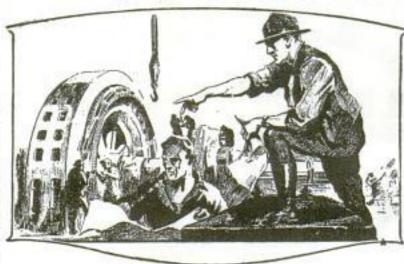
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Contractor

Susantille, Calif.

I have not been sending in any lessons letely on account of being very busy to my business. Am new working 7 Electricians, paying each of them \$1.00 a day above the Union scale. I have on hand now, unfinished, over \$12,000 worth of contracts for electrical work, and am now making arrangements to have a nice stucco building, \$50x100 ft., and up for my shop and store.

Not so bad for a student who is prac'ically a new beginner one who had to berrow \$5 for his first payment on your Course and who store did no business with just \$7c to his name. In addition to building up a misc little business? I have built a little home, on which I once less than one thousand dollars.

Things are moving early now, and I aspect soon to get back to my Lesson and complete your wonlerful Course.

Bincertly yours.

ODAY even the ordinary electrician-the "screw driver" kind-is making Today even the ordinary electrician—the screw driver kind—is making money—big money. But it's the trained man—the man who knows the whys and wherefores of Electricity—the "Electrical Expert"—who is picked out to "boss" ordinary electricians—to boss Big Jobs—the jobs that pay.

Give You a Real Training

As Chief Engineer of the Chicago Engineering Works I know exactly the kind of training a man needs to get the best positions at the highest salaries. Hundreds of my students are now earning \$3,500 to \$10,000. Many are now successful ELECTRICAL CONTRACTORS. Read the letter at left, sent me by A. T. Thompson. I have several thousand of such letters on file.

I give each of my students a splendid outfit of fine electrical tools, materials, Electrical FREE You do practical work at home, right from the start. These tools will help you

pay for your course in picking up spare-time money Many of my students do this. I want to send you

Start NOW! my Electrical Book, "Vital Facts," and and Proof Lessons, both FREE. These cost you nothing and you'll enjoy them. Make the start today for a bright future in electricity Send in coupon—NOW.

L. L. COOKE, Chief Engineer

CHICAGO ENGINEERING WORKS

Dept. 512 2150 Lawrence Ave., Chicago, Ill.

Satisfaction Guaranteed

So sure am I that you can learn Electricity—so sure am I that after studying with me, you, too, can get into the "big money" class in electrical work, that I will guarantee under Bond to return Chicago Engineers (Chicago Engineers antee under Bond to return Chicago, Illeweers Are. Chicago, Illewers Are. Sample Lessons, your my course you are and full particulars of your Free and full particulars of your Free Are. Chicago, Illewers A So sure am I that you can learn Elecyou ever Name.......

The Cooke trained man is the Big-F

Motor Secrets That Quickly

Put Me On

Not so very long ago it looked like I might plod along in the wage rut all my life.

Today I'm living on "Easy Street," and when friends look over my property they say: "Justus, you've been lucky!" They see a big, busy auto repair shop, new stocks of tires, cars and trucks and scores of cars and customers coming and

They see a big, busy auto repair shop, new stocks of tires, cars and trucks and scores of cars and customers coming and going. And they wonder how a wage carner could have got hold of such a business.

Well, I didn't do it by "luck," brilliance or somebody else's money. I did it by simply using the common sense every man has. And any man who wants to can do as well or better.

First, I made up my mind to TRY. Then I saw that the greatest demand for men, best pay and surest future were in keeping our millions of cars, trucks and tractors in repair. But I soon found out that becoming a mechanic by the old "experience" system meant several more years of the grind. I also saw that the men who had learned that way were not getting anywhere, while the good jobs and big money were going to men with special training—men who knew the mechanical secrets of motors. "I don't want to be a grease hound or a second-rate wrench twister," I said to myself. "I'm going to learn those secrets, too."

Henry J. Rahe made it possible. Remember his name, because he can do the same for YOU. I read an advertisement about his quick, easy practical course in auto and tractor work in his big shop-schools—learning with tools, not books, and from master instructors under Mr. Rahe's personal supervision. Largely out of curiosity, I mailed "the coupon in the corner." And it turned out to be not ticket to "Flace."

vision. Largely out of curiosity, I mailed "the coupon in the corner." And it turned out to be my ticket to "Easy Street." A few days later I was on my way to one of the Rahe Schools



O. H. Justus and his big agency and repair shops at Parkersburg, W. Va.

which I consider the ONLY schools. A few weeks later I was back home, a Rahe graduate—master of all the motor secrets that separate the \$2-a-day laborer from the \$40 to \$100 a week of the real mechanic. Easy Rahe training had made me a free man for less money than a good Rahe-trained mechanic earns in three weeks.

mechanic earns in three weeks.

Since then I've never wanted for work an hour. My big pay as a mechanic soon enabled me to open my own shop, which ALWAYS has had from a week's to a month's work ahead of it. No job ever has "stuck" me; none of my work has "fallen down." I have employed mechanics who had just "picked up" the trade—almost invariably to my sorrow. But I've never hired a Rahe-trained man who didn't make good. The only trouble was, I couldn't keep them—they all went into business for themselves. And, so far as I know, every one of them is now on "Easy Street."

If you want to get somewhere, be your own boss and make some real money, find one of those "coupons in the corner" and send it to Henry Rahe today. Then, if you use your wita, it will prove to be your ticket to "Easy Street," too. I'm giving it to you straight. I KNOW.

Want Men! ay Your Fare to Chicago, Cincinnati or Kansas City

I want to help 500 ambitious men follow Justus to
"Easy Street" in the next few months. YOU—
regardless of your age or education—can get there
easier than he did. Today the field is bigger, the
demand for Rahe-trained men greater and the pay
better. And you can get to my school nearest your
home FREE OF CHARGE! I'll pay your railroad
fare in full to my nearest school, no matter where
you live. It's going to be a BIG year for Rahetrained men. Get started early! Just Jump on a
train for the nearest Rahe school. Every cent of
your fare will be refunded the minute you enroll.
(Read my 7-day guarantee.)

Master Instructors Wonderful Shops

Every instructor in my three schools is a MASTER of his business—trained by me and always under my direction. I keep constantly in touch with each school and see that things are done RIGHT. The Rabe shops are really wonderful. They contain everything needed to make YOU, too, a MASTER of this big-money business. You don't need "book learning" to succeed in this business—just a few weeks pleasant training on actual motors and cars. If you don't want to go into business for yourself, you can make REAL MONEY working for others. Bill Peace, one of my graduates, writes me that he's making \$250 a month and expenses operating a tractor in the



I've put 40,000 men on "Easy Street." I can and WILL do it for you if you'll simply tell me you want to go. Say it right now.

HENRY J. RAHE.

Special Money-Saving Price

I've always given as good a course and at as low a
price as that made by any reliable school, bar none.
Now, with schools in three locations—getting nearer
to my prospective students and increasing my capacity—I can reduce my price still further—and pay
your railroad fare besides! Get my low tuition
figures. You'll be pleasantly surprised.

T-Day Guarantee

7-Day Guarantee

Try a Rabe School a week. Then, if you don't like it—if you don't believe my methods will make you a competent auto and tractor mechanie—you can withdraw and the 7 days' training will cost you NOTHING. No other school offers this guarantee, it's your INSURANCE of satisfaction. Don't forget—this will be a BIG year for Rabe-trained motor-maintenance engineers—thousands will be needed. Get started QUICK! Send the coupon or a post card and find out about the EASY Rabe way to "Easy Street."

Yours for quick success,

Do it today.

It Costs You Nothing to Get the PROOF The coupon will bring my big free book, with proof that Rahe training will start you to "Easy Street." No cost—no obligation. Write me NOW.

Address the nearest School—Dept. 2895

Auto& C Tractor OCI

Michigan Boul, and Ontario Street

Ninth and Walnut Streets

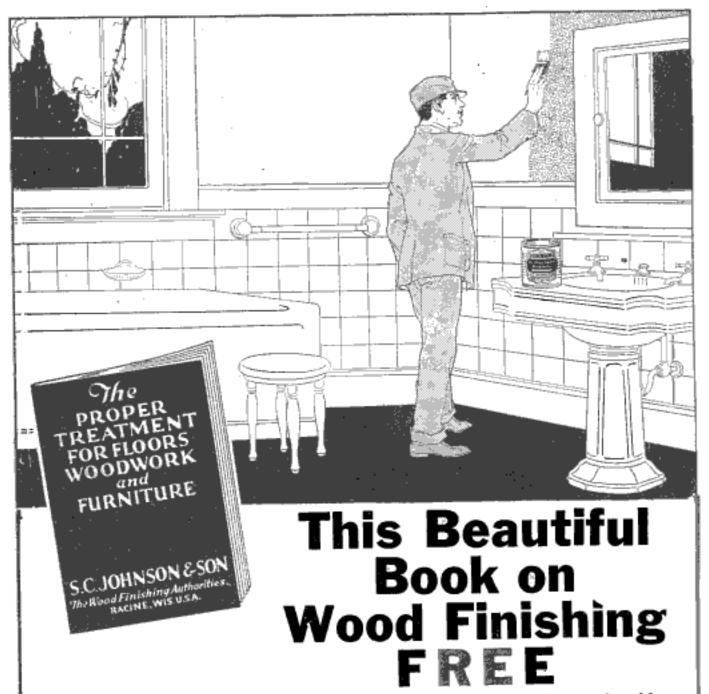
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G IVES complete instructions for finishing all wood—hard or soft, old or new. Explains just what materials to use and how to apply them. Tells how inexpensive soft woods may be finished so they are as beautiful and artistic as hard wood. This book is the work of experts—illustrated in color. Gives covering capacities, includes color charts, etc.

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Johnson's Perfectone Undercoat and Enamel is the ideal finish for wood, plaster and metal. It will not chip, check, crack, peel or change its color. Gives a beautiful, germ-proof, porcelain-like finish which is impervious to hot soapy water, iodine, ammonia, etc.

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Canadian Factory—Brantford

Amazing Low Price For Brand New Oliver Typewriters

Here is the most wonderful opportunity for buying a typewriter. It saves you from paying the usual price. Never has such a liberal offer been made before by any other typewriter maker. Get the facts. You'll be astonished.

This advertisement brings you an unusual opportunity to own a fine new Oliver, shipped direct from the factory at a remarkably low price—the greatest saving today.

In addition to the rock-bottom price, it is offered to you on easy payments — over a year to pay.

Furthermore, it is sent to you for Five Days' Free Trial, without your paying a single penny in advance.

These are only several of the remarkable details of this great offer.
You should mail the coupon at once for complete information. We know you will agree that this is the greatest bargain you've heard of in many a day.

FREE TRIAL

Just think of it—this offer includes a free trial of the famous Oliver No. 9 in your own office or home. We ship it direct from the factory, and you can keep it or return it.

We leave the decision to you. If you want to keep it, you can pay on unusually low terms, just like renting. If you want to return it, remember you've not obligated yourself in the slightest.

The Oliver you get on this offer is in every way a \$100 machine. It is our latest and finest model, the identical one used by some of the foremost businesses in the country, such as The New York Central Lines, Hart, Schaffner & Marx, U. S. Steel Corporation, N. Y. Edison Company, National Cloak & Suit Company, Morris & Co., and a host of others.

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typewriter, nor one more durable, nor one with so many superiorities. This offer is your greatest opportunity to own the finest typewriter conceivable at the lowest possible price.

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Our plan of payment is as liberal as the price. You get the use of the Oliver and hardly know you're paying for it.

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at once by return mail.

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